

State of New Jersey

Department of Environmental Protection
Air, Energy and Materials Sustainability
Division of Air Quality
Bureau of Stationary Sources
401 E. State Street, 2nd Floor, P.O. Box 420, Mail Code 401-02
Trenton, NJ 08625-0420

SHAWN M. LATOURETTE

COMMISSIONER

SHEILA Y. OLIVER

PHILIP D. MURPHY

Governor

Air Pollution Control Operating Permit Significant Modification

Permit Activity Number: BOP220001 Program Interest Number: 51609

Mailing Address	Plant Location
JOHN FIORE, JR.	9000 RIVER ROAD
VP - ASSET MGR & DEV	9000 River Rd
VV9000 LLC	Pennsauken
1 BELMONT AVE - STE 520	Camden County
BALA CYNWYD, PA 19004	

Initial Operating Permit Approval Date: March 28, 2002

Operating Permit Approval Date: DRAFT

Operating Permit Expiration Date: August 7, 2027

AUTHORITY AND APPLICABILITY

The New Jersey Department of Environmental Protection (Department) approves and issues this Air Pollution Control Operating Permit under the authority of Chapter 106, P.L. 1967 (N.J.S.A. 26:2C-9.2). This permit is issued in accordance with the air pollution control permit provisions promulgated at Title V of the Federal Clean Air Act, 40 CFR 70, Air Pollution Control Act codified at N.J.S.A. 26:2C and New Jersey State regulations promulgated at N.J.A.C. 7:27-22.

The Department approves this operating permit based on the evaluation of the certified information provided in the permit application that all equipment and air pollution control devices regulated in this permit comply with all applicable State and Federal regulations. The facility shall be operated in accordance with the conditions of this permit. This operating permit supersedes any previous Air Pollution Control Operating Permits issued to this facility by the Department including any general operating permits, renewals, significant modifications, minor modifications, seven-day notice changes or administrative amendments to the permit.

Changes made through this permit activity are provided in the Reason for Application.

PERMIT SHIELD

This operating permit includes a permit shield, pursuant to the provisions of N.J.A.C. 7:27-22.17.

COMPLIANCE SCHEDULES

This operating permit does not include compliance schedules as part of the approved compliance plan.

COMPLIANCE CERTIFICATIONS AND DEVIATION REPORTS

The permittee shall submit to the Department and to United States Environmental Protection Agency (US EPA) periodic compliance certifications, in accordance with N.J.A.C. 7:27-22.19. **The annual compliance certification** is due to the Department and EPA within 60 days after the end of each calendar year during which this permit was in effect. **Semi-annual deviation reports** relating to compliance testing and monitoring are due to the Department within 30 days after the end of the semi-annual period. The schedule and additional details for these submittals are available in Subject Item - FC, of the Facility Specific Requirements of this permit.

ACCESSING PERMITS

The facility's current approved operating permit and any previously issued permits (e.g. superseded, expired, or terminated) are available for download in PDF format at: https://dep.nj.gov/boss. After accessing the website, click on "Approved Operating Permits" listed under "Reports" and then type in the Program Interest (PI) Number as instructed on the screen. If needed, the RADIUS file for your permit, containing Facility Specific Requirements (Compliance Plan), Inventories and Compliance Schedules can be obtained by contacting the Helpline number given below. RADIUS software, instructions, and help are available at the Department's website at https://dep.nj.gov/boss.

HELPLINE

The Operating Permit Helpline is available for any questions at (609) 633-8248 from 9:00 AM to 4:00 PM Monday to Friday.

RENEWING YOUR OPERATING PERMIT AND APPLICATION SHIELD

The permittee is responsible for submitting a timely and administratively complete operating permit renewal application pursuant to N.J.A.C. 7:27-22.30. Only applications which are timely and administratively complete are eligible for an application shield. The details on the contents of the renewal application, submittal schedule, and application shield are available in Section B - General Provisions and Authorities of this permit.

COMPLIANCE ASSURANCE MONITORING

Facilities that are subject to Compliance Assurance Monitoring (CAM), pursuant to 40 CFR 64, shall develop a CAM Plan for modified equipment as well as existing sources. The rule and guidance on how to prepare a CAM Plan can be found at EPA's website: https://www.epa.gov/air-emissions-monitoring-knowledge-base/compliance-assurance-monitoring. In addition, CAM Plans must be included as part of the permit renewal application. Facilities that do not submit a CAM Plan may have their permit applications denied, pursuant to N.J.A.C. 7:27-22.3.

ADMINISTRATIVE HEARING REQUEST

If, in your judgment, the Department is imposing any unreasonable condition of approval, you may contest the Department's decision and request an adjudicatory hearing pursuant to N.J.S.A. 52:14B-1 et seq. and N.J.A.C. 7:27-22.32(a). All requests for an adjudicatory hearing must be received in writing by the Department within 20 calendar days of the date you receive this letter. The request must contain the information specified in N.J.A.C. 7:27-1.32 and the information on the NJ04 - Administrative Hearing Request Checklist and Tracking Form available at https://dep.nj.gov/wp-content/uploads/boss/applications-and-forms/administrative-hearing-request-checklist-and-tracking-form.pdf.

If you have any questions regarding this permit approval, please call Alexander Sung at (609) 940-5708.

	Approved b	by:
	Kevin Gree	ener
Enclosure		

CC: Suilin Chan, United States Environmental Protection Agency, Region 2

Facility Name: 9000 RIVER ROAD Program Interest Number: 51609 Permit Activity Number: BOP220001

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Section A

Facility Name: 9000 RIVER ROAD Program Interest Number: 51609 Permit Activity Number: BOP220001

POLLUTANT EMISSIONS SUMMARY

Table 1: Total emissions from all Significant Source Operations¹ at the facility.

F	Facility's Potential Emissions from all Significant Source Operations (tons per year)									
Source Categories	VOC (total)	NO _x	СО	SO_2	TSP (total)	PM ₁₀ (total)	PM _{2.5} (total)	Pb	HAPs* (total)	CO_2e^2
Emission Units Summary	2.5	87.3	70.3	N/A	20.5	20.5	20.5	N/A	5.36	
Batch Process Summary	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Group Summary	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Total Emissions	2.5	87.3	70.3	N/A	20.5	20.5	20.5	N/A	5.36	10,120

Table 2: Estimate of total emissions from all Insignificant Source Operations¹ and total emissions from Non-Source Fugitives at the facility.

Emissions from	all Insigni	ficant Sou	rce Opera	tions and	Non-Sour	ce Fugitiv	e Emissio	ns (tons p	er year)
Source Categories	VOC (total)	NOx	СО	SO_2	TSP (total)	PM ₁₀ (total)	PM _{2.5} (total)	Pb	HAPs (total)
Insignificant Source Operations	0.94	9.06	2.25	0.05	0.88	0.88	0.88	N/A	N/A
Non-Source Fugitive Emissions	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

VOC: Volatile Organic Compounds	TSP: Total Suspended Particulates	PM _{2.5} : Particulates under 2.5 microns					
NOx: Nitrogen Oxides	Other: Any other air contaminant	Pb: Lead					
CO: Carbon Monoxide	regulated under the Federal CAA	HAPs: Hazardous Air Pollutants					
SO ₂ : Sulfur Dioxide	PM ₁₀ : Particulates under 10 microns	CO ₂ e: Carbon Dioxide equivalent					
N/A: Indicates the pollutant is not emitted or is emitted below the reporting threshold specified in N.J.A.C. 7:27-22,							
Appendix, Table A and N.J.A.C. 7:27-	17.9(a).						

^{*}Emissions of individual HAPs are provided in Table 3 on the next page. Emissions of "Other" air contaminants are provided in Table 4 on the next page.

¹ Significant Source Operations and Insignificant Source Operations are defined at N.J.A.C. 7:27-22.1.

² Total CO₂e emissions for the facility.

Section A

Facility Name: 9000 RIVER ROAD Program Interest Number: 51609 Permit Activity Number: BOP220001

POLLUTANT EMISSIONS SUMMARY

Table 3: Summary of Hazardous Air Pollutants (HAP) Emissions from Significant Source Operations ³:

HAP	TPY
Arsenic	0.00013
Cadmium	0.00099
Cobalt	0.00005
Dimethylbenz(a)anthracene (7,12-)	0.000011
Formaldehyde	0.052
Hydrogen Chloride	3.16
Hydrogen Fluoride	2.15
Dioxins/Furans	0.00000115

Table 4: Summary of "Other" air contaminants emissions from Significant Source Operations:

Other Air Contaminant	TPY
Fluorides	0.025

³ Do not sum the values below for the purpose of establishing a total HAP potential to emit. See previous page for the allowable total HAP emissions.

Section B

Facility Name: 9000 RIVER ROAD Program Interest Number: 51609 Permit Activity Number: BOP220001

GENERAL PROVISIONS AND AUTHORITIES

- 1. No permittee shall allow any air contaminant, including an air contaminant detectable by the sense of smell, to be present in the outdoor atmosphere in a quantity and duration which is, or tends to be, injurious to human health or welfare, animal or plant life or property, or which would unreasonably interfere with the enjoyment of life or property. This shall not include an air contaminant that occurs only in areas over which the permittee has exclusive use or occupancy. Requirements relative only to nuisance situations, including odors, are not considered federally enforceable. [N.J.A.C. 7:27-22.16(g)8]
- 2. Any deviation from operating permit requirements which results in a release of air contaminants shall be reported to the Department as follows:
 - a. If the air contaminants are released in a quantity or concentration which poses a potential threat to public health, welfare or the environment or which might reasonably result in citizen complaints, the permittee shall report the release to the Department:
 - i. Immediately on the Department hotline at 1-(877) 927-6337, pursuant to N.J.S.A. 26:2C-19(e); and
 - ii. As part of the compliance certification required in N.J.A.C. 7:27-22.19(f). However, if the deviation is identified through source emissions testing, it shall be reported through the source emissions testing and monitoring procedures at N.J.A.C. 7:27-22.18(e)3; or
 - b. If the air contaminants are released in a quantity or concentration which poses no potential threat to public health, welfare or the environment and which will not likely result in citizen complaints, the permittee shall report the release to the Department as part of the compliance certification required in N.J.A.C. 7:27-22.19(f), except for deviations identified by source emissions testing reports, which shall be reported through the procedures at N.J.A.C. 7:27-22.18(e)3; or
 - c. If the air contaminants are released in a quantity or concentration which poses no potential threat to public health, welfare or the environment and which will not likely result in citizen complaints, and the permittee intends to assert the affirmative defense afforded by N.J.A.C. 7:27-22.16(l), the violation shall be reported by 5:00 PM of the second full calendar day following the occurrence, or of becoming aware of the occurrence, consistent with N.J.A.C. 7:27-22.16(l). [N.J.A.C. 7:27-22.19(g)]
- 3. The permittee shall comply with all conditions of the operating permit including the approved compliance plan. Any non-compliance with a permit condition constitutes a violation of the New Jersey Air Pollution Control Act N.J.S.A. 26:2C-1 et seq., or the CAA, 42 U.S.C. §7401 et seq., or both, and is grounds for enforcement action; for termination, revocation and reissuance, or for modification of the operating permit; or for denial of an application for a renewal of the operating permit. [N.J.A.C. 7:27-22.16(g)1]
- 4. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of its operating permit. [N.J.A.C. 7:27-22.16(g)2]
- 5. This operating permit may be modified, terminated, or revoked for cause by the EPA pursuant to 40 CFR 70.7(g) and revoked or reopened and modified for cause by the Department pursuant to N.J.A.C. 7:27-22.25. [N.J.A.C. 7:27-22.16(g)3]

- 6. The permittee shall furnish to the Department, within a reasonable time, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this operating permit; or to determine compliance with the operating permit. [N.J.A.C. 7:27-22.16(g)4]
- 7. The filing of an application for a modification of an operating permit, or of a notice of planned changes or anticipated non-compliance, does not stay any operating permit condition. [N.J.A.C. 7:27-22.16(g)5]
- 8. The operating permit does not convey any property rights of any sort, or any exclusive privilege. [N.J.A.C. 7:27-22.16(g)6]
- 9. Upon request, the permittee shall furnish to the Department copies of records required by the operating permit to be kept. [N.J.A.C. 7:27-22.16(g)7]
- a. For emergencies (as defined at 40 CFR 70.6(g)(1)) that result in non-compliance with any promulgated federal technology-based standard such as NSPS, NESHAPS, or MACT, a federal affirmative defense is available, pursuant to 40 CFR 70. To assert a federal affirmative defense, the permittee must use the procedures set forth in 40 CFR 70. The affirmative defense provisions described below may not be applied to any situation that caused the Facility to exceed any federally delegated regulation, including but not limited to NSPS, NESHAP, or MACT.
 - b. For situations other than those covered above, an affirmative defense is available for a violation of a provision or condition of the operating permit only if:
 - i. The violation occurred as a result of an equipment malfunction, an equipment startup or shutdown, or during the performance of necessary equipment maintenance; and
 - ii. The affirmative defense is asserted and established as required by N.J.S.A. 26:2C-19.1 through 19.5 and any implementing rules. [N.J.A.C. 7:27-22.16(1)]
- 11. In the event of a challenge to any part of this operating permit, all other parts of the permit shall continue to be valid. [N.J.A.C. 7:27-22.16(f)]
- 12. Each owner and each operator of any facility, source operation, or activity to which this permit applies is responsible for ensuring compliance with all requirements of N.J.A.C. 7:27-22. If the owner and operator are separate persons, or if there is more than one owner or operator, each owner and each operator is jointly and severally liable for any fees due under N.J.A.C. 7:27-22, and for any penalties for violation of N.J.A.C. 7:27-22. [N.J.A.C. 7:27-22.3]
- 13. The permittee shall ensure that no air contaminant is emitted from any significant source operation at a rate, calculated as the potential to emit, that exceeds the applicable threshold for reporting emissions set forth in the Appendix to N.J.A.C. 7:27-22 or 7:27-17.9(a), unless emission of the air contaminant is authorized by this operating permit. [N.J.A.C. 7:27-22.3(c)]
- 14. Consistent with the provisions of N.J.A.C. 7:27-22.3(e), the permittee shall ensure that all requirements of this operating permit are met. In the event that there are multiple emission limitations, monitoring, recordkeeping, and/or reporting requirements for a given source operation, the facility must comply with all requirements, including the most stringent.
- 15. Consistent with the provisions of N.J.A.C. 7:27-22.3(s), Except as otherwise provided in this subchapter, the submittal of any information or application by a permittee including, but not limited to, an application or notice for any change to the operating permit, including any administrative amendment, any minor or significant modification, renewal, a notice of a seven-day notice change, a notice of past or anticipated noncompliance, does not stay any operating permit condition, nor relieve a permittee from the obligation to obtain other necessary permits and to comply with all applicable Federal, State, and local requirements.

- 16. Applicable requirements derived from an existing or terminated consent decree with EPA will not be changed without advance consultation by the Department with EPA. N.J.A.C. 7:27-22.3(uu).
- 17. Unless specifically exempted from permitting, temporary mobile equipment for short-term activities may be periodically used at major facilities, on site for up to 90 days if the requirements listed below, (a) through (h) are satisfied.
 - a. The permittee will ensure that the temporary mobile equipment will not be installed permanently or used permanently on site.
 - b. The permittee will ensure that the temporary mobile equipment will not circumvent any State or Federal rules and regulations, even for a short period of time, and the subject equipment will comply with all applicable performance standards.
 - c. The permittee cannot use temporary mobile equipment unless the owner or operator of the subject equipment has obtained and maintains an approved Air Pollution Control Permit, issued pursuant to N.J.A.C. 7:27-8 or 22, prior to bringing the temporary mobile equipment to operate at the major facility.
 - d. The permittee is responsible for ensuring the temporary mobile equipment's compliance with the terms and conditions specified in its approved Air Pollution Control Permit when the temporary mobile equipment operates on the property of the permittee.
 - e. The permittee will ensure that temporary mobile equipment utilized for short-term activities will not operate on site for more than a total of 90 days during any calendar year.
 - f. The permittee will keep on site a list of temporary mobile equipment being used at the facility with the start date, end date, and record of the emissions from all such equipment (amount and type of each air contaminant) no later than 30 days after the temporary mobile equipment completed its job in accordance with N.J.A.C. 7:27-22.19(i)3.
 - g. Emissions from the temporary mobile equipment must be included in the emission netting analysis required of the permittee by N.J.A.C. 7:27-18.7. This information is maintained on site by the permittee and provided to the Department upon request in accordance with existing applicable requirements in the FC Section of its Title V permit.
 - h. Where short-term activities (employing temporary mobile equipment) will reoccur on at least an annual basis, the permittee is required to include such activities (and the associated equipment) within one year of the first use, in its Title V permit through the appropriate modification procedures.
- 18. Consistent with the provisions of N.J.A.C. 7:27-22.9(c), the permittee shall use monitoring of operating parameters, where required by the compliance plan, as a surrogate for direct emissions testing or monitoring, to demonstrate compliance with applicable requirements.
- 19. The permittee is responsible for submitting timely and administratively complete operating permit applications:

Administrative Amendments [N.J.A.C. 7:27-22.20(c)]; Seven-Day Notice changes [N.J.A.C. 7:27-22.22(e)]; Minor Modifications [N.J.A.C. 7:27-22.23(e)]; Significant Modifications [N.J.A.C. 7:27-22.24(e)]; and Renewals [N.J.A.C. 7:27-22.30(b).

20. The operating permit renewal application consists of a RADIUS application and the application attachment available at the Department's website https://dep.nj.gov/boss/applications-and-forms/ (Attachment to the RADIUS Operating Permit Renewal Application). Both the RADIUS application and the Application Attachment, along with any other supporting documents must be submitted using the Department's Portal

at: https://njdeponline.com/. The application is considered timely if it is received at least 12 months before the expiration date of the operating permit. To be deemed administratively complete, the renewal application shall include all information required by the application form for the renewal and the information required pursuant to N.J.A.C. 7:27-22.30(d). However, consistent with N.J.A.C. 7:27-22.30(c), the permittee is encouraged to submit the renewal application at least 15 months prior to expiration of the operating permit, so that any deficiencies can be identified and addressed to ensure that the application is administratively complete by the renewal deadline. Only renewal applications which are timely and administratively complete are eligible for an application shield.

- 21. For all source emissions testing performed at the facility, the phrase "worst case conditions without creating an unsafe condition" used in the enclosed compliance plan is consistent with EPA's National Stack Testing Guidance, dated April 27, 2009, where all source emission testing performed at the facility shall be under the representative (normal) conditions that:
 - i. Represent the range of combined process and control measure conditions under which the facility expects to operate (regardless of the frequency of the conditions); and
 - ii. Are likely to most challenge the emissions control measures of the facility with regard to meeting the applicable emission standards, but without creating an unsafe condition.
- 22. Consistent with EPA's National Stack Testing Guidance and Technical Manual 1004, a facility may not stop an ongoing stack test because it would have failed the test unless the facility also ceases operation of the equipment in question to correct the issue. Stopping an ongoing stack test in these instances will be considered credible evidence of emissions non-compliance.
- 23. Each permittee shall maintain records of all source emissions testing or monitoring performed at the facility and required by the operating permit in accordance with N.J.A.C. 7:27-22.19. Records shall be maintained, for at least five years from the date of each sample, measurement, or report. Each permittee shall maintain all other records required by this operating permit for a period of five years from the date each record is made. At a minimum, source emission testing or monitoring records shall contain the information specified at N.J.A.C. 7:27-22.19(b). [N.J.A.C. 7:27-22.19(a) and N.J.A.C. 7:27-22.19(b)]
- A Permittee may seek the approval of the Department for a delay in testing required pursuant to this permit by submitting a written request to the appropriate Regional Enforcement Office in accordance with N.J.A.C. 7:27-22.18(k). A Permittee may also seek advanced approval for a longer period for submittal of a source emissions test report required by the permit by submitting a request to the Department's Regional Enforcement Office in accordance with N.J.A.C. 7:27-22.19. [N.J.A.C. 7:27-22.18(k) and N.J.A.C. 7:27-22.19]
- 25. Testing every 5 years shall be defined as no later than the end of the 60th month after the first required and each subsequent stack test was completed for the new or modified source.

Section C

Facility Name: 9000 RIVER ROAD Program Interest Number: 51609 Permit Activity Number: BOP220001

STATE-ONLY APPLICABLE REQUIREMENTS

N.J.A.C. 7:27-22.16(b)5 requires the Department to specifically designate as not being federally enforceable any permit conditions based only on applicable State requirements. The applicable State requirements to which this provision applies are listed in the table titled "State-Only Applicable Requirements."

STATE-ONLY APPLICABLE REQUIREMENTS

The following applicable requirements are not federally enforceable:

SECTION	SUBJECT ITEM	ITEM#	<u>REF. #</u>
В		1	
В		10b	
D	FC		3
D	FC		9

Section D

Facility Name: 9000 RIVER ROAD Program Interest Number: 51609 Permit Activity Number: BOP220001

FACILITY SPECIFIC REQUIREMENTS AND INVENTORIES

FACILITY SPECIFIC REQUIREMENTS PAGE INDEX

Subject Item and Name

Facility (FC):

FC 1

Page Number

Insignificant Sources (IS):

IS NJID	IS Description	
IS1	Natural Gas and Liquid Propane Fired Space and Water Heaters (<1 MMBTU/hr)	7
IS2	Distillate Fuel Oil (Including Kerosene) Storage Tanks (<10,000 gallons, < 0.02 psia)	8
IS4	Manufacturing Equipment, Including Cooling Towers (Raw Material Process Rate <50 lb/hr)	9
IS6	(4) Emergency Generators combusting natural gas or propane (< 1 MMBTU/hr)	10
IS7	(2) 20,000 gallon Distillate Fuel Oil (including up to 10% Kerosene) Storage	16
	Tanks (>10,000 gallons, < 0.02 psia)	

Emission Units (U):

U NJID	U Designation	U Description	
U1	4Billet Furn	Four Billet Furnaces Used to Heat and Extrude	18
		Aluminum (NG Fired)	
U2	Makeup Heat	Make-up Air Heater	27
U5	Abrs. Blstg.	Confined Abrasive Blasting Equipment for Die	29
		Cleaning (Discharging into Building)	
U7	Etch Plating	Etch Plating with Fan Separator Scrubber	31
U11	3Aging Ovens	Three Aluminum Aging Ovens	34
U13	H2SO4 Tanks	Two Sulfuric Acid Treatment Tanks with Fan	
		Separator Scrubber (E12 and E16)	
U15	7Space Heat	Seven Space Heaters.	42
U16	4Homog Ovens	Four homogenizing ovens (NG Fired)	48
U23	Group 2 Furn	One Holding Furnace for Molten Aluminum	50
U24	Group 1 Furn	Two Melting Furnaces, Two Melting/Holding	57
	_	Furnaces	
U25	Oven	Aging Oven 1315	80
U26	2 Boilers	Two 6.275 MMBTU/hr NG Fired Boilers	82
U29	Rapid Heat	Two 3.85 MMBTU/hr Rapid Heating Systems	89
U90	Etch Tank	Aluminum Anodizing Line	91

9000 RIVER ROAD (51609) BOP220001

New Jersey Department of Environmental Protection Reason for Application

Permit Being Modified

Permit Class: BOP Number: 210001

Description of Modifications:

This significant modification includes the following changes:

-Subject Item Group GR1, Facility-wide natural gas usage limit of 240 MMft³/yr and facility-wide emissions for the combustion significant source operations in emission units U1, U2, U11, U15, U16, U23, U24, U25 and U26, was removed.

- -E59 Aluminum Aging Oven was removed (U11, OS3, 2.02 MMBtu/hr).
- -E208 and E209 DoAll Bandsaws (U45) and associated baghouses CD27 and CD28 were removed
- -IS3 Unheated VOC Degreasers and IS5 Touch-up Spray booths were removed
- -The Operating Scenarios for emission units U1, U11, U15, U16, U24, U25 and U26 were renumbered to be sequential, starting from one.
- -The natural gas usage limit for U23 Holding Furnace was increased from 74.57 MMft³/yr to 77.29 MMft³/yr based on 8760 hours per year of usage, resulting in potential to emit (PTE) increases for criteria pollutants and hazardous air pollutants (HAPs).
- -For U24 Melting Furnaces, the tons per year (tpy) PTE limits for criteria pollutants and HAPs emitted due to natural gas combustion were returned to their original limits from prior to the addition of the GR1 Facility Wide natural gas usage limit. There were no changes to operating limits for each individual furnace. The TSP, PM-10 and PM-2.5 TPY emission limits were corrected to be based on 8760 hours per year of melting emissions as well as 8760 hours per year of combustion emissions, which were the operations permitted prior to the GR1 limit.
- -The permitted maximum heat input for U1 OS2 was reduced from 9.76 MMBTU/hr to 4.4 MMBTU/hr and the permitted natural gas usage limit was reduced from 83.8 MMft^3/yr to 37.79 MMft^3/yr.
- -The permitted maximum heat input for U1 OS3 was reduced from 8.65 MMBTU/hr to 7.2 MMBTU/hr and the permitted natural gas usage limit was reduced from 74.3 MMft³/yr to 61.84 MMft³/yr.
- -The changes made during this permit activity result in allowable annual emissions changes as follows: Increase of VOC by 1.84 tpy, NOx by 75.3 tpy, CO by 60.2 tpy, TSP by 1.9 tpy, PM-10 by 1.9 tpy, PM-2.5 by 1.9 tpy, Arsenic by 0.00011 tpy, Cadmium by 0.00086 tpy, Cobalt by 0.00004 tpy, Dimethylbenz(a)anthracene (7,12-) by 0.0000091 tpy, and Formaldehyde by 0.043 tpy.
- -Major HAP facility requirements in 40 CFR 63 Subpart DDDDD were removed from U26 Boilers because the facility is no longer major for HAPs.
- -Major HAP facility requirements in 40 CFR 63 Subpart RRR were removed from U24

9000 RIVER ROAD (51609) BOP220001

New Jersey Department of Environmental Protection Reason for Application

Furnaces because the facility is no longer major for HAPs.

- -The facility Emission Point Inventory was corrected to show the actual points of discharge ot the atmosphere.
- -Emission Point PT850, the combined emissions point for Melting Furnaces E305 and E306, was reclassified to be the emission point for only E305 with updated emission point parameters.
- -Emission Point PT851, the emission point for E306, was added

New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Subject Item: FC

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	General Provisions: The permittee shall comply with all applicable provisions of N.J.A.C. 7:27-1. [N.J.A.C. 7:27-1]	None.	None.	None.
2	Control and Prohibition of Open Burning: The permittee is prohibited from open burning of rubbish, garbage, trade waste, buildings, structures, leaves, other plant life and salvage. Open burning of infested plant life or dangerous material may only be performed with a permit from the Department. [N.J.A.C. 7:27-2]	None.	None.	Obtain an approved permit: Prior to occurrence of event (prior to open burning). [N.J.A.C. 7:27-2]
3	Prohibition of Air Pollution: The permittee shall not emit into the outdoor atmosphere substances in quantities that result in air pollution as defined at N.J.A.C. 7:27-5.1. [N.J.A.C. 7:27-5]	None.	None.	None.
4	Prevention and Control of Air Pollution Control Emergencies: Any person responsible for the operation of a source of air contamination set forth in Table 1 of N.J.A.C. 7:27-12 is required to prepare a written Standby Plan, consistent with good industrial practice and safe operating procedures, and be prepared for reducing the emission of air contaminants during periods of an air pollution alert, warning, or emergency. Any person who operates a source not set forth in Table 1 of N.J.A.C. 7:27-12 is not required to prepare such a plan unless requested by the Department in writing. [N.J.A.C. 7:27-12]	None.	None.	Comply with the requirement: Upon occurrence of event. Upon proclamation by the Governor of an air pollution alert, warning, or emergency, the permittee shall put the Standby Plan into effect. In addition, the permittee shall ensure that all of the applicable emission reduction objectives of N.J.A.C. 7:27-12.4, Table I, II, and III are complied with whenever there is an air pollution alert, warning, or emergency. [N.J.A.C. 7:27-12]
5	Emission Offset Rules: The permittee shall comply with all applicable provisions of Emission Offset Rules. [N.J.A.C. 7:27-18]	None.	None.	None.
6	Emission Statements: The permittee shall comply with all the applicable provisions of N.J.A.C. 7:27-21. [N.J.A.C. 7:27-21]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
7	Compliance Certification: The permittee shall submit an annual Compliance Certification for each applicable requirement, pursuant to N.J.A.C. 7:27-22.19(f). [N.J.A.C. 7:27-22]	None.	None.	Submit an Annual Compliance Certification: Annually to the Department and to EPA within 60 days after the end of each calendar year during which this permit was in effect. The Compliance Certification shall be certified pursuant to N.J.A.C. 7:27-1.39 by the responsible official and submitted electronically through the NJDEP online web portal. The certification should be printed for submission to EPA. The NJDEP online web portal can be accessed at: http://www.state.nj.us/dep/online/. The Compliance Certification forms and instructions for submitting to EPA are available by selecting Documents and Forms and then Periodic Compliance Certification. [N.J.A.C. 7:27-22]
8	Prevention of Air Pollution from Consumer Products and Architectural Coatings: The permittee shall comply with all applicable provisions of N.J.A.C. 7:27-24 and [N.J.A.C. 7:27-23]	None.	None.	None.
9	Any operation of equipment which causes off-property effects, including odors, or which might reasonably result in citizen's complaints shall be reported to the Department to the extent required by the Air Pollution Control Act, N.J.S.A. 26:2C-19(e). [N.J.S.A. 26: 2C-19(e)]	Other: Observation of plant operations. [N.J.S.A. 26: 2C-19(e)].	Other: Maintain a copy of all information submitted to the Department. [N.J.S.A. 26: 2C-19(e)].	Notify by phone: Upon occurrence of event. A person who causes a release of air contaminants in a quantity or concentration which poses a potential threat to public health, welfare or the environment or which might reasonably result in citizen complaints shall immediately notify the Department. Such notification shall be made by calling the Environmental Action Hotline at (877) 927-6337. [N.J.S.A. 26: 2C-19(e)]
10	Prevention of Significant Deterioration: The permittee shall comply with all applicable provisions of Prevention of Significant Deterioration (PSD). [40 CFR 52.21]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
11	The permittee shall comply with all applicable provisions of National Emission Standards for Hazardous Air Pollutants (NESHAPS) for Asbestos, Subpart M. [40 CFR 61]	Other: Comply with 40 CFR 61.145 and 61.150 when conducting any renovation or demolition activities at the facility. [40 CFR 61].	Other: Comply with 40 CFR 61.153 when conducting any renovation or demolition activities at the facility. [40 CFR 61].	Comply with the requirement: Upon occurrence of event. The permittee shall comply with 40 CFR 61.153 when conducting any renovation or demolition activities at the facility. [40 CFR 61]
12	Protection of Stratospheric Ozone:1) If the permittee manufactures, transforms, destroys, imports, or exports a Class I or Class II substance, the permittee is subject to all the requirements as specified at 40 CFR 82, Subpart A; 2) If the permittee performs a service on motor "fleet" vehicles when this service involves an ozone depleting substance refrigerant (or regulated substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified at 40 CFR 82, Subpart B. 3) The permittee shall comply with the standards for labeling of products containing or manufactured with ozone depleting substances pursuant to 40 CFR 82, Subpart E. 4). The permittee shall comply with the standards for recycling and emission reductions of Class I and Class II refrigerants or a regulated substitute substance during the service, maintenance, repair, and disposal of appliances pursuant to 40 CFR 82, Subpart F, except as provided for motor vehicle air conditioners (MVACs) in Subpart B. 5) The permittee shall be allowed to switch from any ozone depleting substance to any alternative that is listed in the Significant New Alternative Program (SNAP) promulgated pursuant to 40 CFR 82, Subpart G. [40 CFR 82]	Other: Comply with 40 CFR 82 Subparts A, B, E, F, and G. [40 CFR 82].	Other: Comply with 40 CFR 82 Subparts A, B, E, F, and G. [40 CFR 82].	Comply with the requirement: Upon occurrence of event. The permittee shall comply with 40 CFR 82 Subparts A, B, E, F, and G. [40 CFR 82]

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
13	Deviation Reports: The permittee shall submit to the Department a certified six-month Deviation Report relating to testing and monitoring required by the operating permit. [N.J.A.C. 7:27-22.19(d)3], [N.J.A.C.7:27-22.19(e)], and [N.J.A.C. 7:27-22.19(c)]	None.	Other: The permittee shall maintain deviation reports for a period of five years from the date each report is submitted to the Department. [N.J.A.C.7:27-22.19(a)] and [N.J.A.C. 7:27-22.19(e)].	Submit a report: As per the approved schedule. The six-month deviation reports for the period from January 1 through June 30 shall be submitted by July 30 of the same calendar year, and for the period from July 1 through December 31, shall be submitted by January 30 of the following calendar year. The annual compliance certification required by N.J.A.C.7:27-22.19(f) may also be considered as your six-month Deviation Report for the period from July 1 – December 31, if submitted by January 30 of the following calendar year. The reports shall be certified pursuant to N.J.A.C. 7:27-1.39 by the responsible official and submitted electronically through the NJDEP online web portal. The NJDEP online web portal can be accessed at: http://www.state.nj.us/dep/online/. The Compliance Certification forms are
				available by selecting Documents and Forms and then Periodic Compliance Certification. [N.J.A.C. 7:27-22]
14	Used Oil Combustion: No person shall combust used oil except as authorized pursuant to N.J.A.C. 7:27-20. [N.J.A.C. 7:27-20.2]	None.	None.	Comply with the requirement: Prior to occurrence of event (prior to burning used oil) either register with the Department pursuant to N.J.A.C. 7:27-20.3 or obtain a permit issued by the Department pursuant to N.J.A.C. 7:27-8 or 7:27-22, whichever is applicable. [N.J.A.C. 7:27-20.2(d)]
15	Prevention of Accidental Releases: Facilities producing, processing, handling or storing a chemical, listed in the tables of 40 CFR Part 68.130, and present in a process in a quantity greater than the listed Threshold Quantity, shall comply with all applicable provisions of 40 CFR 68. [40 CFR 68]	Other: Comply with 40 CFR 68. [40 CFR 68].	Other: Comply with 40 CFR 68. [40 CFR 68].	Other (provide description): Other. Comply with 40 CFR 68 as described in the Applicable Requirement. [40 CFR 68]

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
16	The Department and its authorized representatives shall have the right to enter and inspect any activity subject to N.J.A.C. 7:27-22, or portion thereof, pursuant to N.J.A.C. 7:27-1.31. [N.J.A.C. 7:27-22.16(g)9]	None.	None.	None.
17	The permittee shall pay fees to the Department pursuant to N.J.A.C. 7:27. [N.J.A.C. 7:27-22.16(g)10]	None.	None.	None.
18	Each permittee shall meet all requirements of the approved source emissions testing and monitoring protocol during the term of the operating permit. Whenever the permittee makes a replacement, modification, change or repair of a certified CEMS or COMS that may significantly affect the ability of the system to accurately measure or record data, the permittee must recertify the CEMS or COMS in accordance with Section V.B. and Appendix E of Technical Manual 1005. The permittee is responsible for any downtime associated with the replacement, modification, change or repair of the CEMS or COMS. [N.J.A.C. 7:27-22.18(j)]	None.	None.	Comply with the requirement: Upon occurrence of event. The permittee is responsible for contacting the Emission Measurement Section to determine the need for recertification and/or to initiate the recertification process. [N.J.A.C. 7:27-22.18(j)]
19	Each process monitor must be operated at all times when the associated process equipment is operating except during service outage time not to exceed 24 hours per calendar quarter. [N.J.A.C. 7:27-22.16(a)]	None.	Recordkeeping by manual logging of parameter or storing data in a computer data system upon occurrence of event. The permittee must keep a service log to document any outage. [N.J.A.C. 7:27-22.16(o)]	None.
20	Continuous recording for process monitors must be at a sufficient frequency and resolution to be able to document compliance or non-compliance in accordance with Technical Manual 1005 for CEMS (TM1005(B)(3). [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
21	Stack testing after permit expiration: If an operating permit has expired, the conditions of the operating permit, including the requirements for stack testing during the expired permit term, remain enforceable until the operating permit is reissued. [N.J.A.C. 7:27-22.30(j)] and [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Subject Item: IS1 Natural Gas and Liquid Propane Fired Space and Water Heaters (<1 MMBTU/hr)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	No visible emissions except for a period no longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-3.2(a)] and. [N.J.A.C. 7:27- 3.2(c)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Subject Item: IS2 Distillate Fuel Oil (Including Kerosene) Storage Tanks (<10,000 gallons, < 0.02 psia)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Sulfur Content in Fuel <= 15 ppmw (0.0015% by weight). [N.J.A.C. 7:27-9.2(a)]	Sulfur Content in Fuel: Monitored by review of fuel delivery records per delivery. [N.J.A.C. 7:27-22.16(o)]	Sulfur Content in Fuel: Recordkeeping by invoices / bills of lading / certificate of analysis per delivery showing fuel sulfur content. [N.J.A.C. 7:27-22.16(o)]	None.
2	Fuel stored in New Jersey that met the applicable maximum sulfur content standard of Tables 1A or 1B of N.J.A.C. 7:27-9.2 at the time the fuel was stored in New Jersey may be used in New Jersey after the operative date of the applicable standard in Table 1B. [N.J.A.C. 7:27- 9.2(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Subject Item: IS4 Manufacturing Equipment, Including Cooling Towers (Raw Material Process Rate <50 lb/hr)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Opacity <= 20 %, exclusive of visible condensed water vapor, except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C. 7:27- 6.2(e)]	None.	None.	None.
2	Cooling tower treatment chemicals shall not contain hexavalent chromium. [N.J.A.C. 7:27-22.16(a)]	None.	Recordkeeping by invoices / bills of lading / certificate of analysis per change of material. [N.J.A.C. 7:27-22.16(o)]	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Subject Item: IS6 (4) Emergency Generators combusting natural gas or propane (< 1 MMBTU/hr)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Summary of Applicable Federal Regulations: 40 CFR 63 Subpart A 40 CFR 63 Subpart ZZZZ [40 CFR Federal Rules Summary]	None.	None.	None.
2	Opacity <= 20 %, exclusive of visible condensed water vapor, except for a period of not longer than 10 consecutive seconds. [N.J.A.C. 7:27- 3.5]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
3	Each emergency generator shall be located at the facility and produce mechanical or thermal energy, or electrical power exclusively for use at the facility. This emergency generator shall be operated only: 1. During the performance of normal testing and maintenance procedures, as recommended in writing by the manufacturer and/or as required in writing by a Federal or State law or regulation, 2. When there is power outage or the primary source of mechanical or thermal energy fails because of an emergency, or when the power disruption resulted from construction, repair, or maintenance activity (CRM) at the facility. Operation of the emergency generator under construction, repair, or maintenance activity is limited to 30 days in any calendar year; or 3. When there is a voltage reduction issued by PJM and posted on the PJM internet website (www.pjm.com) under the "emergency procedures" menu. [N.J.A.C. 7:27-19.1]	Monitored by hour/time monitor continuously. In addition, the owner or operator shall monitor, once per month, the total operating time from the generator's hour meter; hours of operation for emergency use; hours of operation for testing and maintenance; hours of operation during power disruption resulted from construction, repair and maintenance activity (CRM) at the facility; and the total fuel usage calculated by the following: Fuel Usage (Gallons per month) = (Hours of operation per month) x (Maximum emergency generator fuel usage rate in gallons per hour). Hours of operation for emergency use (per month) = (The monthly total operating time from the generator's hour meter) - (The monthly total operating time for testing and maintenance) – (The monthly total operating time due to power disruption resulted from construction, repair, or maintenance activity not counting operation during the performance of normal testing and maintenance procedures). [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by manual logging of parameter or storing data in a computer data system at the approved frequency. Record the following information: 1. Once per month, the total operating time from the generator's hour meter, the fuel usage (gallons per month), and the monthly hours of operation for emergency use and during power disruption from CRM. Document if the emergency use was due to internal or external loss of primary source of energy, or due to a fire or flood. If internal loss at the facility, document the emergency and/or CRM that occurred, the damages to the primary source of energy and the amount of time needed for repairs. 2. For each time the emergency generator is specifically operated for testing or maintenance: i. The reason for its operation; ii. The date(s) of operation and the start up and shut down time; iii. The total operating time for testing or maintenance based on the generator's hour meter; and iv. The name of the operator; and 3. If a voltage reduction is the reason for the use of the emergency generator, a copy of the voltage reduction. The owner or operator of shall maintain the above records for at least 5 years after the record was made and shall make the records readily available to the Department or the EPA. [N.J.A.C. 7:27-22.16(o)] and [N.J.A.C. 7:27-19.11]	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
4	These emergency generators shall not be	None.	None.	None.
	used:			
	1. For normal testing and maintenance on			
	days when the Department forecasts air			
	quality anywhere in New Jersey to be			
	"unhealthy for sensitive groups,"			
	"unhealthy," or "very unhealthy" as defined			
	in the EPA's Air Quality Index at			
	http://airnow.gov/, as supplemented or			
	amended and incorporated herein by			
	reference, unless required in writing by a			
	Federal or State law or regulation.			
	Procedures for determining the air quality			
	forecasts for New Jersey are available at the			
	Department's air quality permitting web site			
	at			
	http://www.state.nj.us/dep/aqpp/aqforecast;			
	and			
	2. As a source of energy or power after the			
	primary energy or power source has become			
	operable again after emergency or after			
	power disruption resulted from construction,			
	repair, or maintenance activity. Operation			
	of the emergency generator during			
	construction, repair, or maintenance activity			
	shall be limited to no more than 30 days of			
	operation per calendar year. If the primary			
	energy or power source is under the control			
	of the owner or operator of the emergency			
	generator, the owner or operator shall make			
	a reasonable, timely effort to repair the			
	primary energy or power source. [N.J.A.C. 7:27-19.2(d)]			

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
5	The owner or operator of an emergency or black start SI RICE <= 500 HP constructed or reconstructed before June 12, 2006 shall change oil and filter every 500 hours of operation or annually, whichever comes first, as prescribed in Table 2c, item 6a to Subpart ZZZZ of 40 CFR 63. [40 CFR 63.6602]	Other: The owner or operator shall change oil and filter every 500 hours of operation or annually, whichever comes first. The owner or operator has an option of utilizing an oil analysis program, at the same frequency specified for changing the oil, in order to extend the specified oil change requirement, per 40 CFR 63.6625(j). The owner or operator must develop and follow a maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions, in accordance with Table 6 item 9 to Subpart ZZZZ of 40 CFR 63. [40 CFR 63.6640(a)].	Recordkeeping by manual logging of parameter or storing data in a computer data system upon occurrence of event. The owner or operator must keep records of the oil and filter change. Each record must be readily accessible for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to 40 CFR 63.6660(c) and 40 CFR 63.10(b)(1). [40 CFR 63.6655(e)(2)]	None.
6	The owner or operator of an emergency or black start SI RICE <= 500 HP constructed or reconstructed before June 12, 2006 shall inspect spark plugs every 1,000 hours of operation or annually, whichever comes first; Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary, as prescribed in Table 2c, item 6b and 6c to Subpart ZZZZ of 40 CFR 63. [40 CFR 63.6602]	Other: The owner or operator shall inspect spark plugs every 1,000 hours of operation or annually, whichever comes first; Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first. The owner or operator must develop and follow a maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions, in accordance with Table 6 item 9 to Subpart ZZZZ of 40 CFR 63. [40 CFR 63.6640(a)].	Recordkeeping by manual logging of parameter or storing data in a computer data system upon occurrence of event. The owner or operator must keep records of the maintenance procedures and air cleaner, belt and hoses replacements events. Each record must be readily accessible for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to 40 CFR 63.6660(c) and 40 CFR 63.10(b)(1). [40 CFR 63.6655(e)(2)]	None.
7	The engine must be in compliance with all applicable emission limitations and operating limitations in Subpart ZZZZ of 40 CFR 63 at all times. [40 CFR 63.6605(a)]	None.	None.	None.
8	At all times the owner or operator must operate and maintain a RICE, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. [40 CFR 63.6605(b)]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
9	An owner or operator of existing emergency or black start SI RICE <= 500 HP constructed or reconstructed before June 12, 2006 must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or the owner or operator must develop a maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. [40 CFR 63.6625(e)]	Other: Monitored according to the manufacturer's emission-related written instructions or the maintenance plan developed by the owner or operator.[40 CFR 63.6625(e)].	Other: The owner or operator must keep records of the maintenance procedures. Each record must be readily accessible for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to 40 CFR 63.6660(c) and 40 CFR 63.10(b)(1).[40 CFR 63.6655(e)].	None.
10	The owner or operator must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40 CFR 63.6625(h)]	Other: Monitored according to the manufacturer's emission-related operation and maintenance instructions; or the maintenance plan developed by the owner or operator which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions, in accordance with Table 6 item 9 to Subpart ZZZZ of 40 CFR 63.[40 CFR 63.6640(a)].	Other: The owner or operator must keep records of the maintenance procedures and replacements events. Each record must be readily accessible for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to 40 CFR 63.6660(c) and 40 CFR 63.10(b)(1).[40 CFR 63.6655(e)].	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
11	The owner or operator may operate an emergency stationary RICE for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency RICE beyond 100 hours per year. [40 CFR 63.6640(f)(2)(i)]	Monitored by hour/time monitor continuously. The owner or operator of an emergency stationary internal combustion engine must install a nonresettable hour meter if one is not already installed. [40 CFR 63.6625(f)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually. The owner or operator must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. [40 CFR 63.6655(f)(1)]	None.
12	The owner or operator shall comply with the General Provisions as shown in Table 8 to Subpart ZZZZ of 40 CFR 63 that apply to an existing emergency or black start SI RICE <= 500 HP constructed or reconstructed before June 12, 2006 and located at a major source of HAP. [40 CFR 63.6665]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Subject Item: IS7 (2) 20,000 gallon Distillate Fuel Oil (including up to 10% Kerosene) Storage Tanks (>10,000 gallons, < 0.02 psia)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Sulfur Content in Fuel <= 15 ppmw (0.0015% by weight). [N.J.A.C. 7:27-9.2(a)]	Sulfur Content in Fuel: Monitored by review of fuel delivery records per delivery. [N.J.A.C. 7:27-22.16(o)]	Sulfur Content in Fuel: Recordkeeping by invoices / bills of lading / certificate of analysis per delivery showing fuel sulfur content. [N.J.A.C. 7:27-22.16(o)]	None.
2	Fuel stored in New Jersey that met the applicable maximum sulfur content standard of Tables 1A or 1B of N.J.A.C. 7:27-9.2 at the time the fuel was stored in New Jersey may be used in New Jersey after the operative date of the applicable standard in Table 1B. [N.J.A.C. 7:27- 9.2(a)]	None.	None.	None.
3	The operating temperature shall not be greater than 350 degrees F. [N.J.A.C. 7:27-22.1]	None.	None.	None.
4	The vapor pressure of the liquid, excluding the vapor pressure of water, shall be less than 0.02 psia at the liquid's actual temperature or at 70 degrees F, whichever is higher. [N.J.A.C. 7:27-22.1]	None.	None.	None.
5	The tank shall have no visible emissions, exclusive of water vapor, to the outdoor atmosphere. [N.J.A.C. 7:27-22.1]	None.	None.	None.
6	The tank shall not emit any air contaminants which may cause an odor detectable outside the property boundaries of the facility. [N.J.A.C. 7:27-22.1]	None.	None.	None.
7	The tank or vessel shall not be subject to any NESHAPS, MACT, or NSPS air pollution control standards, excluding the NSPS requirements to maintain a record of the contents of the tank or vessel, the period of storage of these contents, and the maximum true vapor pressure of the liquid stored. [N.J.A.C. 7:27-22.1]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
8	The tank's or vessel's potential to emit each TXS and each HAP shall not exceed the reporting thresholds at N.J.A.C. 7:27-17.9(a). [N.J.A.C. 7:27-22.1]	None.	None.	None.
9	The percentage by weight of all HAPs collectively in the raw material stored in the tank, or mixed or blended in the vessel, shall be less than 1.0 percent. [N.J.A.C. 7:27-22.1]	None.	None.	None.
10	The owner or operator shall have readily available upon Department request a statement certified in accordance with N.J.A.C. 7-27-1.39, signed by the responsible official, as defined at N.J.A.C. 7:27-1.4, that: (1) specifies the contents of the tank; (2) affirms that the tank or vessel meets the above applicable requirements and (3) attests that the tank or vessel is in compliance with all other applicable State or federal air pollution requirements. [N.J.A.C. 7:27-22.1]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U1 Four Billet Furnaces Used to Heat and Extrude Aluminum (NG Fired)

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Opacity <= 20 %, exclusive of condensed water vapor, except for three minutes in any consecutive 30 minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C. 7:27- 6.2(e)]	None.	None.	None.
2	Furnace fuel use is limited to natural gas. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 8.51 tons/yr for all billet furnaces combined. Based on permitted natural gas usage limits (combined for all billet furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 8.88 tons/yr for all billet furnaces combined. Based on permitted natural gas usage limits (combined for all billet furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	TSP <= 0.48 tons/yr for U1 OS3 and OS4 combined. Based on permitted natural gas usage limits (combined for U1 OS3 and OS4) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	PM-10 (Total) <= 0.48 tons/yr for U1 OS3 and OS4 combined. Based on permitted natural gas usage limits (combined for U1 OS3 and OS4) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	PM-2.5 (Total) <= 0.48 tons/yr for U1 OS3 and OS4 combined. Based on permitted natural gas usage limits (combined for U1 OS3 and OS4) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
8	Arsenic compounds <= 0.000013 tons/yr for U1 OS3 and OS4 combined. Based on permitted natural gas usage limits (combined for U1 OS3 and OS4) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	Cadmium compounds <= 0.00012 tons/yr for all billet furnaces combined. Based on permitted natural gas usage limits (combined for all billet furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
10	Cobalt compounds <= 0.0000053 tons/yr for U1 OS3 and OS4 combined. Based on permitted natural gas usage limits (combined for U1 OS3 and OS4) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
11	Dimethylbenz(a)anthracene (7,12-) <= 0.0000014 tons/yr for U1 OS1, OS3 and OS4 combined. Based on permitted natural gas usage limits (combined for U1 OS1, OS3 and OS4) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	Formaldehyde <= 0.0065 tons/yr for U1 OS1, OS3 and OS4 combined. Based on permitted natural gas usage limits (combined for U1 OS1, OS3 and OS4) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
13	HAPs (Total) <= 0.0067 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection

Date: 2/1/2024

Facility Specific Requirements

Emission Unit: U1 Four Billet Furnaces Used to Heat and Extrude Aluminum (NG Fired)

Operating Scenario: OS1 5.5 MMBTU/hr Billet Furnace 1302 (E13)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	No visible emissions except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 0.54 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 0.45 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Cadmium compounds <= 0.0000059 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Dimethylbenz(a)anthracene (7,12-) <= 8.6E-8 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Formaldehyde <= 0.0004 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	Maximum Gross Heat Input <= 5.5 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
10	Natural Gas Usage <= 47.24 MMft^3 per each consecutive 12 month period. [N.J.A.C. 7:27-22.16(a)]	Natural Gas Usage: Monitored by fuel flow/firing rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(o)]	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

U1 Four Billet Furnaces Used to Heat and Extrude Aluminum (NG Fired) Emission Unit:

Operating Scenario: OS2 4.4 MMBTU/hr Billet Furnace 662 (E44)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	No visible emissions, exclusive of visible water vapor, except for three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 0.43 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 0.36 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Cadmium compounds <= 0.0000048 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Maximum Gross Heat Input <= 4.4 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(a)].	None.
8	Natural Gas Usage <= 37.79 MMft ³ per each consecutive 12 month period. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

U1 Four Billet Furnaces Used to Heat and Extrude Aluminum (NG Fired) Emission Unit:

Operating Scenario: OS3 7.2 MMBTU/hr Billet Furnace 1903 (E70)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	No visible emissions, exclusive of visible water vapor, except for three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	Monitored by visual determination each month during operation. Conduct visual inspections during daylight hours to identify if the stack has visible emissions, other than condensed water vapor. Select an observation position enabling clear view of emission point(s), minimum 15 feet away without sunlight shining directly into the eyes. Observe for a minimum duration of 30 minutes. Clock observation with two stopwatches starting the 1st watch at the commencement of the 30-minute observation period and starting and stopping the 2nd watch every time visible emissions are first seen and when they cease, and record the observation. If visible emissions are observed for more than 3 minutes in the 30-consecutive minutes: (1) Verify the equipment and/or control device causing visible emissions is operating according to manufacturer's specifications. If it is not operating properly, take corrective action immediately to eliminate the excess emissions. (2) If the visible emisssions problem is not corrected within 24 hours, a certified opacity reader shall perform an opacity observation, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2, each day until the opacity problem is successfully corrected. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Record and retain the following: (1) Date and time of inspection; (2) Emission Point number; (3) Operational status of equipment: (4) Observed results and conclusions: (5) Description of corrective action taken if needed; (6) Date and time opacity problem was solved, if applicable; (7) N.J.A.C. 7:27B-2 results if conducted; and ((8) Name of person(s) conducting inspection. [N.J.A.C. 7:27-22.16(o)]	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	
3	NOx (Total) <= 0.71 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
4	CO <= 0.59 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
5	TSP <= 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
6	PM-10 (Total) <= 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
7	PM-2.5 (Total) <= 0.05 lb/hr based on PM-10 emission limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
8	Arsenic compounds <= 0.0000014 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
9	Cadmium compounds <= 0.0000078 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
10	Cobalt compounds <= 5.9E-7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
11	Dimethylbenz(a)anthracene (7,12-) <= 1.1E-7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
12	Formaldehyde <= 0.00053 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
13	Maximum Gross Heat Input <= 7.2 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.	
14	Natural Gas Usage <= 61.84 MMft^3 per each consecutive 12 month period. [N.J.A.C. 7:27-22.16(a)]	Natural Gas Usage: Monitored by fuel flow/firing rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(0)]	None.	

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New Jersey Department of Environmental Protection Facility Specific Requirements

U1 Four Billet Furnaces Used to Heat and Extrude Aluminum (NG Fired) Emission Unit:

Operating Scenario: OS4 7.531 MMBTU/hr Billet Furnace (E302)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	No visible emissions, exclusive of visible water vapor, except for three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	Monitored by visual determination each month during operation. Conduct visual inspections during daylight hours to identify if the stack has visible emissions, other than condensed water vapor. Select an observation position enabling clear view of emission point(s), minimum 15 feet away without sunlight shining directly into the eyes. Observe for a minimum duration of 30 minutes. Clock observation with two stopwatches starting the 1st watch at the commencement of the 30-minute observation period and starting and stopping the 2nd watch every time visible emissions are first seen and when they cease, and record the observation. If visible emissions are observed for more than 3 minutes in the 30-consecutive minutes: (1) Verify the equipment and/or control device causing visible emissions is operating according to manufacturer's specifications. If it is not operating properly, take corrective action immediately to eliminate the excess emissions. (2) If the visible emisssions problem is not corrected within 24 hours, a certified opacity reader shall perform an opacity observation, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2, each day until the opacity problem is successfully corrected. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Record and retain the following: (1) Date and time of inspection; (2) Emission Point number; (3) Operational status of equipment: (4) Observed results and conclusions: (5) Description of corrective action taken if needed; (6) Date and time opacity problem was solved, if applicable; (7) N.J.A.C. 7:27B-2 results if conducted; and ((8) Name of person(s) conducting inspection. [N.J.A.C. 7:27-22.16(o)]	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
3	NOx (Total) <= 0.27 lb/hr based on manufacturer's emission factor of 0.0355 lb/mmBtu. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records of manufacturer's NOx emission factor.[N.J.A.C. 7:27-22.16(o)].	None.
4	CO <= 0.62 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	TSP <= 0.06 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	PM-10 (Total) <= 0.06 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	PM-2.5 (Total) <= 0.06 lb/hr based on PM-10 emission limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Arsenic compounds <= 0.0000015 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	Cadmium compounds <= 0.0000081 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
10	Cobalt compounds <= 6.2E-7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
11	Dimethylbenz(a)anthracene (7,12-) <= 1.2E-7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	Formaldehyde <= 0.00055 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
13	Maximum Gross Heat Input <= 7.531 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
14	Natural Gas Usage <= 64.68 MMft^3 per each consecutive 12 month period. [N.J.A.C. 7:27-22.16(a)]	Natural Gas Usage: Monitored by fuel flow/firing rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(o)]	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U2 Make-up Air Heater

OS Summary Operating Scenario:

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	No visible emissions exclusive of condensed water vapor, except for no more than 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-3.2(a)] and [N.J.A.C. 7:27-3.2(c)]	None.	None.	None.
2	Fuel use for make-up heaters is limited to natural gas. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 1.98 tons/yr based on the permitted annual natural gas limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 1.67 tons/yr based on the permitted annual natural gas limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.000022 tons/yr based on the permitted annual natural gas limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	HAPs (Total) <= 0.000022 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U2 Make-up Air Heater

OS1 4.62 MMBTU/hr Make-up Air Heater 601 (E2) **Operating Scenario:**

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 2.77 lb/hr based on maximum heat input rate. [N.J.A.C. 7:27-4.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.45 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	CO <= 0.38 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.000005 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Maximum Gross Heat Input <= 4.62 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
7	Natural Gas Usage <= 39.68 MMft ³ per each consecutive 12 month period. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U5 Confined Abrasive Blasting Equipment for Die Cleaning (Discharging into Building)

Subject Item: CD39 Cartridge Filter for Abrasive Blasting

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Differential Pressure >= 0.5 and Differential Pressure <= 6 inches w.c [N.J.A.C. 7:27-22.16(a)]	Differential Pressure: Monitored by pressure drop instrument continuously. The owner or operator shall install, calibrate and maintain the monitor(s) in accordance with the manufacturer's specifications. The monitor(s) shall be ranged such that the allowable value is approximately mid-scale of the full range current/voltage output. [N.J.A.C. 7:27-22.16(o)]	Differential Pressure: Recordkeeping by manual logging of parameter or storing data in a computer data system daily. [N.J.A.C. 7:27-22.16(o)]	None.
2	Particulates Control Efficiency >= 99 %. [N.J.A.C. 7:27-22.16(e)]	None.	None.	None.
3	The permittee shall conduct cartridge maintenance and replacement on a schedule necessary to achieve the required particulate removal efficiency as specified by the manufacturer. [N.J.A.C. 7:27-22.16(a)]	Other: When the static pressure drop reaches the factory set setpoint, an automatic cleaning cycle is initiated. Pulsejet cleaning of the individual cartridge will stop only when the monitoring device signals the cartridge is operating at peak efficiency once again. The permittee shall visually inspect the cartridges according to the manufacturer's specifications.[N.J.A.C. 7:27-22.16(o)].	Other: Keep records of all maintenance and cartridge replacements performed.[N.J.A.C. 7:27-22.16(o)].	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U5 Confined Abrasive Blasting Equipment for Die Cleaning (Discharging into Building)

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr based on 0.02 grains per standard cubic foot of source gas. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	Opacity <= 20 % exclusive of visible water vapor, except for 3 minutes in any consecutive 30 minute period. [N.J.A.C. 7:27- 6.2(d)]	None.	None.	None.
3	No visible emissions except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	Maximum abrasive usage <= 400 lb per minute (based on the maximum capacity of the machine). [N.J.A.C. 7:27-22.16(a)]	None.	Other: The owner or operator shall retain on site, for the life of the equipmment, the maximum capacity of the machine. Acceptable records include equipment nameplate specifications, manufacturer's specifications, or engineering calculations.[N.J.A.C. 7:27-22.16(o)].	None.
5	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(e)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U7 Etch Plating with Fan Separator Scrubber

CD31 NaOH Scrubber Subject Item:

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Flowrate of Scrubbing Medium at Scrubber Inlet >= 20 gal/min. [N.J.A.C. 7:27-22.16(a)]	Flowrate of Scrubbing Medium at Scrubber Inlet: Monitored by scrubber flow rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Flowrate of Scrubbing Medium at Scrubber Inlet: Recordkeeping by manual logging of parameter or storing data in a computer data system daily. [N.J.A.C. 7:27-22.16(o)]	None.
2	Scrubber maximum gas flowrate <= 37,000 acfm. Scrubber minimum gas flowrate >= 27,000 acfm. [N.J.A.C. 7:27-22.16(a)]	Monitored by scrubber flow rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by manual logging of parameter or storing data in a computer data system daily. [N.J.A.C. 7:27-22.16(o)]	None.
3	Pressure Drop Across the Scrubber <= 1.5 inches w.c [N.J.A.C. 7:27-22.16(a)]	Pressure Drop Across the Scrubber: Monitored by pressure drop instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Pressure Drop Across the Scrubber: Recordkeeping by manual logging of parameter or storing data in a computer data system daily. [N.J.A.C. 7:27-22.16(o)]	None.
4	The scrubber shall be equipped with a mist eliminator. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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Date: 2/1/2024

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U7 Etch Plating with Fan Separator Scrubber

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Opacity <= 20 % exclusive of condensed water vapor, except for 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27- 6.2(d)]	None.	None.	None.
2	No visible emissions except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	Etching solution limited to NaOH. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U7 Etch Plating with Fan Separator Scrubber OS1 4,700 lb/hr Aluminum Etch Plating Line (E8) **Operating Scenario:**

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 6 lb/hr based on 0.02 grains per standard cubic foot of source gas. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	Total Material Transferred <= 4,200 lb/hr. [N.J.A.C. 7:27-22.16(a)]	Total Material Transferred: Monitored by material feed/flow monitoring continuously. [N.J.A.C. 7:27-22.16(o)]	Total Material Transferred: Recordkeeping by manual logging of parameter or storing data in a computer data system daily. [N.J.A.C. 7:27-22.16(o)]	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Emission Unit: U11 Three Aluminum Aging Ovens

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Opacity <= 20 %, exclusive of condensed water vapor, except for three minutes in any consecutive 30 minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C. 7:27-6.2(e)]	None.	None.	None.
2	Fuel use in aging ovens is limited to natural gas. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 6.1 tons/yr for all aging ovens combined. Based on permitted natural gas usage limits (combined for all aging ovens) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 5.12 tons/yr for all aging ovens combined. Based on permitted natural gas usage limits (combined for all aging ovens) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	TSP <= 0.29 tons/yr for OS2. Based on the annual fuel usage limit for OS2. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	PM-10 (Total) <= 0.29 tons/yr for OS2. Based on the annual fuel usage limit for OS2. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	PM-2.5 (Total) <= 0.29 tons/yr for OS2. Based on the annual fuel usage limit for OS2. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Total Production Rate <= 54,000 lb/batch. Maximum amount of material per batch, and the minimum time per batch is 10 hours. Applies to OS1, OS2 and OS3 individually. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	Arsenic compounds <= 0.0000077 tons/yr for OS2. Based on the annual fuel usage limit for OS2. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
10	Cadmium compounds <= 0.000067 tons/yr for all aging ovens combined. Based on permitted natural gas usage limits (combined for all aging ovens) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
11	Cobalt compounds <= 0.0000033 tons/yr for OS2. Based on the annual fuel usage limit for OS2. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	Formaldehyde <= 0.0029 tons/yr for OS2. Based on the annual fuel usage limit for OS2. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
13	Dimethylbenz(a)anthracene (7,12-) <= 6.2E-7 tons/yr for OS2. Based on the annual fuel usage limit for OS2. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
14	HAPs (Total) <= 0.003 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U11 Three Aluminum Aging Ovens

OS1 1.2 MMBTU/hr Aging Oven 538 (E62) **Operating Scenario:**

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	No visible emissions except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 0.12 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 0.1 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Cadmium compounds <= 0.0000013 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Maximum Gross Heat Input <= 1.2 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
8	Natural Gas Usage <= 10.31 MMft^3 per each consecutive 12 month period. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U11 Three Aluminum Aging Ovens

Operating Scenario: OS2 9 MMBTU/hr Aging Oven 1928 (E71)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.69 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	No visible emissions, exclusive of visible water vapor, except for three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	Monitored by visual determination each month during operation. Conduct visual inspections during daylight hours to identify if the stack has visible emissions, other than condensed water vapor. Select an observation position enabling clear view of emission point(s), minimum 15 feet away without sunlight shining directly into the eyes. Observe for a minimum duration of 30 minutes. Clock observation with two stopwatches starting the 1st watch at the commencement of the 30-minute observation period and starting and stopping the 2nd watch every time visible emissions are first seen and when they cease, and record the observation. If visible emissions are observed for more than 3 minutes in the 30-consecutive minutes: (1) Verify the equipment and/or control device causing visible emissions is operating according to manufacturer's specifications. If it is not operating properly, take corrective action immediately to eliminate the excess emissions. (2) If the visible emissions problem is not corrected within 24 hours, a certified opacity reader shall perform an opacity observation, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2, each day until the opacity problem is successfully corrected. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Record and retain the following: (1) Date and time of inspection; (2) Emission Point number; (3) Operational status of equipment: (4) Observed results and conclusions: (5) Description of corrective action taken if needed; (6) Date and time opacity problem was solved, if applicable; (7) N.J.A.C. 7:27B-2 results if conducted; and ((8) Name of person(s) conducting inspection. [N.J.A.C. 7:27-22.16(o)]	None.

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
3	NOx (Total) <= 0.88 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 0.74 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	TSP <= 0.07 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	PM-10 (Total) <= 0.07 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	PM-2.5 (Total) <= 0.07 lb/hr based on PM-10 emission limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Arsenic compounds <= 0.0000018 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	Cadmium compounds <= 0.0000097 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
10	Cobalt compounds <= 7.4E-7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
11	Formaldehyde <= 0.00066 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	Dimethylbenz(a)anthracene (7,12-) <= 1.4E-7 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
13	Maximum Gross Heat Input <= 9 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
14	Natural Gas Usage <= 77.29 MMft^3 per each consecutive 12 month period. [N.J.A.C. 7:27-22.16(a)]	Natural Gas Usage: Monitored by fuel flow/firing rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(0)]	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U11 Three Aluminum Aging Ovens

OS3 4 MMBTU/hr Aging Oven 928 (E215) **Operating Scenario:**

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	No visible emissions except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 0.39 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 0.33 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Cadmium compounds <= 0.0000043 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Maximum Gross Heat Input <= 4 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
8	Natural Gas Usage <= 34.35 MMft ³ per each consecutive 12 month period. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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Date: 2/1/2024

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U13 Two Sulfuric Acid Treatment Tanks with Fan Separator Scrubber (E12 and E16)

Subject Item: CD2 H2SO4 Tank Scrubber

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Flowrate of Scrubbing Medium at Scrubber Inlet >= 20 gal/min. [N.J.A.C. 7:27-22.16(a)]	Flowrate of Scrubbing Medium at Scrubber Inlet: Monitored by scrubber flow rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Flowrate of Scrubbing Medium at Scrubber Inlet: Recordkeeping by manual logging of parameter or storing data in a computer data system daily. [N.J.A.C. 7:27-22.16(o)]	None.
2	Particulates Control Efficiency >= 95 %. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	The scrubber shall be equipped with a mist eliminator. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U13 Two Sulfuric Acid Treatment Tanks with Fan Separator Scrubber (E12 and E16)

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Opacity <= 20 %, exclusive of condensed water vapor, except for three minutes in any consecutive 30 minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C. 7:27- 6.2(d)]	None.	None.	None.
2	Particulate Emissions <= 2.74 lb/hr based on 0.02 grains per standard cubic foot of source gas. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
3	No visible emissions except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	Total SO3 + H2SO4 expressed as H2SO4 <= 10 milligrams/scf. [N.J.A.C. 7:27-7.2(g)1]	Other: When requested by the Department, the permittee shall conduct the tests specified at[N.J.A.C. 7:27- 7.2(h)].	Recordkeeping by manual logging of parameter or storing data in a computer data system upon occurrence of event. [N.J.A.C. 7:27-7.2(h)]	None.
5	Total SO3 + H2SO4 expressed as H2SO4 <= 5.5 lb/hr in any 60-minute period. Total SO3 + H2SO4 expressed as H2SO4 <= 11.0 lb/hr in any instant. [N.J.A.C. 7:27-7.2(g)(2)]& [N.J.A.C. 7:27-7.2(r)]	Other: When requested by the Department, the permittee shall conduct the tests specified at[N.J.A.C. 7:27-7.2(h)].	Recordkeeping by manual logging of parameter or storing data in a computer data system upon occurrence of event. [N.J.A.C. 7:27-7.2(h)]	None.
6	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Total SO3 + H2SO4 expressed as H2SO4 < 0.05 lb/hr [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Total Production Rate <= 4,200 lb/hr for each sulfuric acid tank. [N.J.A.C. 7:27-22.16(a)]	Other: Monitored by production records daily.[N.J.A.C. 7:27-22.16(o)].	Total Production Rate: Recordkeeping by production records once per calendar day during operation. [N.J.A.C. 7:27-22.16(o)]	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U15 Seven Space Heaters.

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	No visible emissions exclusive of condensed water vapor, except for no more than 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-3.2(a)] and [N.J.A.C. 7:27-3.2(c)]	None.	None.	None.
2	Fuel use for the space heaters shall be limited to natural gas. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 7.9 tons/yr for all space heaters combined. Based on permitted natural gas usage limits (combined for all space heaters) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 6.64 tons/yr for all space heaters combined. for all space heaters combined. Based on permitted natural gas usage limits (combined for all space heaters) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.000087 tons/yr for all space heaters combined. for all space heaters combined. Based on permitted natural gas usage limits (combined for all space heaters) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	HAPs (Total) <= 0.000087 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U15 Seven Space Heaters.

Operating Scenario: OS1 3.5 MMBTU/hr Space Heater 1470 (E22)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 2.1 lb/hr based on the maximum heat input rate. [N.J.A.C. 7:27- 4.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.34 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	CO <= 0.29 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.0000038 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Maximum Gross Heat Input <= 3.5 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
7	Natural Gas Usage <= 30.06 MMft ³ per each consecutive 12 month period. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U15 Seven Space Heaters.

Operating Scenario: OS2 2.24 MMBTU/hr Space Heater 727 (E23), OS3 2.24 MMBTU/hr Space Heater 728 (E24)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 1.34 lb/hr per heater, based on the maximum heat input rate. [N.J.A.C. 7:27- 4.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.22 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	CO <= 0.18 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.0000024 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Maximum Gross Heat Input <= 2.24 MMBTU/hr (HHV) per heater. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
7	Natural Gas Usage <= 19.24 MMft^3 per each consecutive 12 month period per heater. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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ROAD (51609) Date: 2/1/2024

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U15 Seven Space Heaters.

Operating Scenario: OS4 1.675 MMBTU/hr Space Heater 726 (E26), OS7 1.675 MMBTU/hr Space Heater 703 (E61)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 1 lb/hr per heater, based on the maximum heat input rate. [N.J.A.C. 7:27- 4.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.16 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	CO <= 0.14 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.0000018 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Maximum Gross Heat Input <= 1.675 MMBTU/hr (HHV) per heater. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
7	Natural Gas Usage <= 14.39 MMft ³ per each consecutive 12 month period, per heater. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U15 Seven Space Heaters.

OS5 4.62 MMBTU/hr Space Heater 600 (E52) **Operating Scenario:**

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 2.77 lb/hr based on the maximum heat input rate. [N.J.A.C. 7:27- 4.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.45 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	CO <= 0.38 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.000005 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Maximum Gross Heat Input <= 4.62 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
7	Natural Gas Usage <= 39.68 MMft^3 per each consecutive 12 month period. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U15 Seven Space Heaters.

Operating Scenario: OS6 2.45 MMBTU/hr Space Heater 1667 (E57)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 1.47 lb/hr based on the maximum heat input rate. [N.J.A.C. 7:27- 4.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.24 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	CO <= 0.2 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.0000026 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Maximum Gross Heat Input <= 2.45 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
7	Natural Gas Usage <= 21.04 MMft^3 per each consecutive 12 month period. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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ER ROAD (51609) Date: 2/1/2024

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U16 Four homogenizing ovens (NG Fired)

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Opacity <= 20 %, exclusive of condensed water vapor, except for a period of 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C. 7:27-6.2(e)]	None.	None.	None.
2	No visible emissions except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	Fuel use for the ovens shall be limited to natural gas. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	NOx (Total) <= 0.93 tons/yr for all homogenizing ovens combined. Based on permitted natural gas usage limits (combined for all homogenizing ovens) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	CO <= 2.16 tons/yr for all homogenizing ovens combined. Based on permitted natural gas usage limits (combined for all homogenizing ovens) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Cadmium compounds <= 0.000028 tons/yr for all homogenizing ovens combined. Based on permitted natural gas usage limits (combined for all homogenizing ovens) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	HAPs (Total) <= 0.000028 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U16 Four homogenizing ovens (NG Fired)

Operating Scenario: OS1 1.5 MMBTU/hr Homogenizing Oven, Firing NG (E308), OS3 1.5

MMBTU/hr Homogenizing Oven, Firing NG (E309), OS4 1.5 MMBTU/hr Homogenizing Oven, Firing NG (E310)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr per oven, based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.05 lb/hr per oven, based on manufacturer's emission factor of 0.0355 lb/mmBtu. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records of manufacturer's NOx emission factor.[N.J.A.C. 7:27-22.16(o)].	None.
3	CO <= 0.12 lb/hr per oven. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr per oven. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.0000016 lb/hr per oven. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Maximum Gross Heat Input <= 1.5 MMBTU/hr (HHV) per oven. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
7	Natural Gas Usage <= 12.88 MMft ³ per each consecutive 12 month period, per oven. Based on 8760 hours per year of operation for each oven. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U23 One Holding Furnace for Molten Aluminum

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Summary of Applicable Federal Regulations: 40 CFR 63 Subpart A 40 CFR 63 Subpart RRR [40 CFR Federal Rules Summary]	None.	None.	None.
2	Direct fired "Group 2" furnace E38 was modified after February 14, 2012. It melts, holds, or processes only "clean charge" and performs fluxing using only non-reactive, non-HAP-containing/non-HAP-generating gases or agents. "In-line fluxers" are not used. For definitions of "Group 2" furnace, "clean charge" and "in-line fluxers" see [40 CFR 63.1503]. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	Opacity <= 20 %, exclusive of condensed water vapor, except for a period of 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C. 7:27-6.2(e)]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
4	No visible emissions, exclusive of visible water vapor, except for three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	Monitored by visual determination each month during operation. Conduct visual inspections during daylight hours to identify if the stack has visible emissions, other than condensed water vapor. Select an observation position enabling clear view of emission point(s), minimum 15 feet away without sunlight shining directly into the eyes. Observe for a minimum duration of 30 minutes. Clock observation with two stopwatches starting the 1st watch at the commencement of the 30-minute observation period and starting and stopping the 2nd watch every time visible emissions are first seen and when they cease, and record the observation. If visible emissions are observed for more than 3 minutes in the 30-consecutive minutes: (1) Verify the equipment and/or control device causing visible emissions is operating according to manufacturer's specifications. If it is not operating properly, take corrective action immediately to eliminate the excess emissions. (2) If the visible emissions problem is not corrected within 24 hours, a certified opacity reader shall perform an opacity observation, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2, each day until the opacity problem is successfully corrected. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Record and retain the following: (1) Date and time of inspection; (2) Emission Point number; (3) Operational status of equipment: (4) Observed results and conclusions: (5) Description of corrective action taken if needed; (6) Date and time opacity problem was solved, if applicable; (7) N.J.A.C. 7:27B-2 results if conducted; and ((8) Name of person(s) conducting inspection. [N.J.A.C. 7:27-22.16(o)]	None.
5	Fuel use is limited to natural gas only. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	NOx (Total) <= 1.4 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	CO <= 3.25 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
8	TSP <= 0.29 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	PM-10 (Total) <= 0.29 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
10	PM-2.5 (Total) <= 0.29 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
11	Arsenic compounds <= 0.0000077 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	Cadmium compounds <= 0.000043 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
13	Cobalt compounds <= 0.0000033 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
14	Formaldehyde <= 0.0029 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
15	Dimethylbenz(a)anthracene (7,12-) <= 0.00000062 tons/yr based on the permitted annual natural gas usage limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
16	HAPs (Total) <= 0.0029 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

	racincy Specific Requirements				
Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	
17	At all times, the owner or operator must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source. [40 CFR 63.1506(a)(5)]	None.	Other: The permittee shall maintain records of actions taken during periods of malfunction to minimize emissions in accordance with 40 CFR 63.1506(a)(5), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.[40 CFR 63.1517(b)(18)(ii)].	None.	
18	The owner or operator must provide and maintain easily visible labels posted at each group 2 furnace that identifies the applicable emission limits and means of compliance, including: (1) The type of affected source or emission unit; and (2) The applicable operational standard(s) and control method(s). This includes, but is not limited to, the type of charge to be used for a furnace, flux materials and addition practices, and the applicable operating parameter ranges and requirements as incorporated in the OM&M plan. [40 CFR 63.1506(b)]	Monitored by visual determination each month during operation. The owner or operator must inspect the labels for each group 2 furnace at least once per calendar month to confirm that posted labels are intact and legible. [40 CFR 63.1510(c)]	Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Keep records of monthly inspections for proper unit labeling for each affected source and emission unit subject to labeling requirements. [40 CFR 63.1517(b)(13)]	None.	
19	The owner or operator of a new or existing group 2 furnace must: (1) Operate each furnace using only clean charge as the feedstock; and (2) Operate each furnace using no reactive flux. [40 CFR 63.1506(o)]	None.	Other: Record a description of the materials charged to each furnace, including any nonreactive, non-HAP-containing/non-HAP-generating fluxing materials or agents.[40 CFR 63.1510(r)(1)].	Submit a report: As per the approved schedule. Submit a certification of compliance with the applicable operational standard for charge materials in 40 CFR 63.1506(o) for each 6-month reporting period. Each certification must contain the information in 40 CFR 63.1516(b)(2)(v). [40 CFR 63.1510(r)(2)]	

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
20	The owner or operator of a major or area source must submit semiannual reports according to the requirements in 40 CFR 63.10(e)(3). Except, the owner or operator must submit the semiannual reports within 60 days after the end of each 6-month period instead of within 30 days after the calendar half as specified in 40 CFR 63.10(e)(3)(v). When no deviations of parameters have occurred, the owner or operator must submit a report stating that no excess emissions occurred during the reporting period. The report must contain all of the applicable information specified in 40 CFR 63.1516(b). [40 CFR 63.1516(b)]	None.	None.	None.
21	The owner or operator of a secondary aluminum production facility shall comply with the applicable General Provisions in 40 CFR 63 Subpart A as listed in Appendix A to 40 CFR 63 Subpart RRR. [40 CFR 63.1518]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U23 One Holding Furnace for Molten Aluminum

Operating Scenario: OS1 9 MMBTU/hr Holding Furnace 1409 (E38), NG Fired

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.63 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.32 lb/hr based on manufacturer's emission factor of 0.0355 lb/mmBtu. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records of manufacturer's technical data and emission factors.[N.J.A.C. 7:27-22.16(o)].	None.
3	CO <= 0.74 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP <= 0.07 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	PM-10 (Total) <= 0.07 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	PM-2.5 (Total) <= 0.07 lb/hr based on the PM-10 emission limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Arsenic compounds <= 0.0000018 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Cadmium compounds <= 0.0000097 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	Cobalt compounds <= 7.4E-7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
10	Formaldehyde <= 0.00066 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
11	Dimethylbenz(a)anthracene (7,12-) <= 1.4E-7 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	Maximum Gross Heat Input <= 9 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
13	Natural Gas Usage <= 77.29 MMft^3 per each consecutive 12 month period. [N.J.A.C. 7:27-22.16(a)]	totalizing meter continuously . [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(o)]	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Emission Unit: U24 Two Melting Furnaces, Two Melting/Holding Furnaces

Subject Item: CD301 Dross Skimming 2 Baghouse

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Pressure Drop Across the Baghouse >= 0.5 and Pressure Drop Across the Baghouse <= 5 inches w.c. [N.J.A.C. 7:27-22.16(a)]	Pressure Drop Across the Baghouse: Monitored by pressure drop instrument continuously. The owner or operator shall install, calibrate and maintain the monitor(s) in accordance with the manufacturer's specifications. The monitor(s) shall be ranged such that the allowable value is approximately mid-scale of the full range current/voltage output. [N.J.A.C. 7:27-22.16(a)]	Pressure Drop Across the Baghouse: Recordkeeping by manual logging of parameter or storing data in a computer data system each week during operation. [N.J.A.C. 7:27-22.16(o)]	None.
2	Particulates Control Efficiency >= 99 %. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U24 Two Melting Furnaces, Two Melting/Holding Furnaces

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Summary of Applicable Federal Regulations: 40 CFR 63 Subpart A 40 CFR 63 Subpart RRR [40 CFR Federal Rules Summary]	None.	None.	None.
2	Direct fired Group 1 melting furnaces E303 and E304 were constructed after February 14, 2012. Operation is NOT limited to clean charge only. Non reactive flux is injected directly into the furnaces. In-line fluxers are not used	None.	None.	None.
	Direct fired Group 1 melting / holding furnaces E305 and E306 were constructed after February 14, 2012. Operation is LIMITED to clean charge only. Non reactive flux is injected directly into the furnaces. In-line fluxers are not used. [N.J.A.C. 7:27-22.16(a)]			

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
3	STACK TESTING SUMMARY The permittee shall conduct a stack test using a protocol approved by the Department to demonstrate compliance with emission limits for TSP, HCl, and HF as specified in the compliance plan for OS1, OS2, OS3 and OS4 and for dioxin/furans as specified in the compliance plan for OS1 and OS2. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)]	Other: The stack test must be conducted either within 180 days from the date of the approved renewal operating permit BOP210001 or within 180 days after startup of the source or within 60 days of approval of a timely submitted protocol, whichever comes later. Stack tests must be conducted as described at 40 CFR 63.1511(b)(1)-(5) and using test methods listed at 40 CFR 63.1511(c).[N.J.A.C. 7:27-22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to the Emission Measurement Section (EMS) at Mail Code: 09-01, PO Box 420, Trenton, NJ 08625 within 60 days from the date of the approved renewal operating permit BOP210001. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: https://www.epa.gov/chief. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-984-3443 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]

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Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
STACK TESTING SUMMARY The permittee shall conduct a stack test no later than every five years (see General Provisions) from the last stack test using an approved protocol to demonstrate compliance with emission limits for TSP, HCl, and HF as specified in the compliance plan for OS1, OS2, OS3 and OS4 and for dioxin/furans as specified in the compliance plan for OS1 and OS2. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to the Emission Measurement Section (EMS) at Mail Code: 09-01, PO Box 420, Trenton, NJ 08625 no later than 12 months prior to the completion of the five year period since the last stack test. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: https://www.epa.gov/chief. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-984-3443 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and . [N.J.A.C. 7:27-22.18(b)]
Opacity <= 20 %, exclusive of condensed water vapor, except for a period of 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C. 7:27-6.2(e)]	None.	None.	None.
	STACK TESTING SUMMARY The permittee shall conduct a stack test no later than every five years (see General Provisions) from the last stack test using an approved protocol to demonstrate compliance with emission limits for TSP, HCl, and HF as specified in the compliance plan for OS1, OS2, OS3 and OS4 and for dioxin/furans as specified in the compliance plan for OS1 and OS2. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)] Opacity <= 20 %, exclusive of condensed water vapor, except for a period of 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C.	STACK TESTING SUMMARY The permittee shall conduct a stack test no later than every five years (see General Provisions) from the last stack test using an approved protocol to demonstrate compliance with emission limits for TSP, HCl, and HF as specified in the compliance plan for OS1, OS2, OS3 and OS4 and for dioxin/furans as specified in the compliance plan for OS1 and OS2. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)] Opacity <= 20 %, exclusive of condensed water vapor, except for a period of 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C.	STACK TESTING SUMMARY The permittee shall conduct a stack test no later than every five years (see General Provisions) from the last stack test using an approved protocol to demonstrate compliance with emission limits for TSP, HCI, and HF as specified in the compliance plan for OS1 and OS2. Testing must be conducted at worst-case permitted operating sonditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)] Opacity <= 20 %, exclusive of condensed water vapor, except for a period of 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
6	No visible emissions from PT303, PT304, PT312, PT850 and PT851, exclusive of visible water vapor, except for three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	Monitored by visual determination each month during operation. Conduct visual inspections during daylight hours to identify if the stack has visible emissions, other than condensed water vapor. Select an observation position enabling clear view of emission point(s), minimum 15 feet away without sunlight shining directly into the eyes. Observe for a minimum duration of 30 minutes. Clock observation with two stopwatches starting the 1st watch at the commencement of the 30-minute observation period and starting and stopping the 2nd watch every time visible emissions are first seen and when they cease, and record the observation. If visible emissions are observed for more than 3 minutes in the 30-consecutive minutes: (1) Verify the equipment and/or control device causing visible emissions is operating according to manufacturer's specifications. If it is not operating properly, take corrective action immediately to eliminate the excess emissions. (2) If the visible emisssions problem is not corrected within 24 hours, a certified opacity reader shall perform an opacity observation, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2, each day until the opacity problem is successfully corrected. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Record and retain the following: (1) Date and time of inspection; (2) Emission Point number; (3) Operational status of equipment: (4) Observed results and conclusions: (5) Description of corrective action taken if needed; (6) Date and time opacity problem was solved, if applicable; (7) N.J.A.C. 7:27B-2 results if conducted; and ((8) Name of person(s) conducting inspection. [N.J.A.C. 7:27-22.16(o)]	None.
7	Fuel use is limited to natural gas only [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	VOC (Total) <= 2.5 tons/yr for all Group 1 furnaces combined. Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
Ke1.#	Applicable Requirement	Womtoring Kequirement	Record Record Requirement	Submittal/Action Requirement
9	NOx (Total) <= 49.4 tons/yr for all Group 1 furnaces combined. Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
10	CO <= 33.3 tons/yr for all Group 1 furnaces combined. Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
11	TSP <= 15.2 tons/yr comprised as follows: 3.5 tpy "combustion" emissions, 11.4 tpy "melt" emissions and 0.28 tpy "dross" emissions (normal operations). Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation, the PM emission limit per ton charged and the material throughput limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	PM-10 (Total) <= 15.2 tons/yr comprised as follows: 3.5 tpy "combustion" emissions, 11.4 tpy "melt" emissions and 0.28 tpy "dross" emissions (normal operations). Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation, the PM emission limit per ton charged and the material throughput limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
13	PM-2.5 (Total) <= 15.2 tons/yr comprised as follows: 3.5 tpy "combustion" emissions, 11.4 tpy "melt" emissions and 0.28 tpy "dross" emissions (normal operations). Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation, the PM emission limit per ton charged and the material throughput limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
14	HCl Emissions <= 3.16 tons/yr, for E303, E304, E305 and E306 combined. Based on the HCl emission limit per ton charged and the material throughput limit. [N.J.A.C. 7:27-22.16(a)]	HCl Emissions: Monitored by calculations each month during operation, based on a consecutive 12 month period (rolling 1 month basis). Based upon the results from the most recent Department approved stack test and the total tons of feed processed in E303, E304, E305 and E306. [N.J.A.C. 7:27-22.16(o)]	HCl Emissions: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Keep records of the emissions for each month and each consecutive 12 month period. [N.J.A.C. 7:27-22.16(o)]	None.
15	Hydrogen fluoride <= 2.15 tons/yr, for E303, E304, E305 and E306 combined. Based on the HF emission limit per ton charged and the material throughput limit. [N.J.A.C. 7:27-22.16(a)]	Hydrogen fluoride: Monitored by calculations each month during operation, based on a consecutive 12 month period (rolling 1 month basis). Based upon the results from the most recent Department approved stack test and the total tons of feed processed in E303, E304, E305 and E306. [N.J.A.C. 7:27-22.16(o)]	Hydrogen fluoride: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Keep records of the emissions for each month and each consecutive 12 month period. [N.J.A.C. 7:27-22.16(o)]	None.
16	Dioxins/Furans (TEQ) <= 0.00000115 tons/yr for E303 and E304 combined. Based on the dioxins/furans emission limit per ton charged and the material throughput limit. [N.J.A.C. 7:27-22.16(a)]	Dioxins/Furans (TEQ): Monitored by calculations each month during operation, based on a consecutive 12 month period (rolling 1 month basis). Based upon the results from the most recent Department approved stack test and the total tons of feed processed in E303 and E304. [N.J.A.C. 7:27-22.16(o)]	Dioxins/Furans (TEQ): Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Keep records of the emissions for each month and each consecutive 12 month period. [N.J.A.C. 7:27-22.16(o)]	None.
17	Arsenic compounds <= 0.000091 tons/yr for all Group 1 furnaces combined. Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

U24 Two Melting Furnaces, Two Melting/Holding Furnaces

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New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	
18	Cadmium compounds <= 0.0005 tons/yr for all Group 1 furnaces combined. Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
19	Cobalt compounds <= 0.000038 tons/yr for all Group 1 furnaces combined. Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
20	Dimethylbenz(a)anthracene (7,12-) <= 0.0000073 tons/yr for all Group 1 furnaces combined. Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
21	Formaldehyde <= 0.034 tons/yr for all Group 1 furnaces combined. Based on permitted natural gas usage limits (combined for all Group 1 furnaces) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
22	HAPs (Total) <= 5.34 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.	
23	The facility shall provide the Department, upon request, a certification from the aluminum ingots and scrap metal suppliers confirming no mercury is intentionally introduced into the furnaces. [N.J.A.C. 7:27-22.16(a)]	Other: Monitored by certification analysis from each supplier per shipment.[N.J.A.C. 7:27-22.16(o)].	Other: Keep records of the certification analysis from each supplier per shipment.[N.J.A.C. 7:27-22.16(o)].	None.	
24	Total Production Rate <= 100,000 lb/batch. For each furnace, and the maximum batch hourly processing rate is 18,400 lbs/hr for all four furnaces combined. Minimum amount of time per batch is 3 hours. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor total material processed per batch and number of hours per batch.[N.J.A.C. 7:27-22.16(o)].	Total Production Rate: Recordkeeping by manual logging of parameter or storing data in a computer data system upon occurrence of event. Recrod the total material processed per batch and number of hours per batch. [N.J.A.C. 7:27-22.16(o)]	None.	

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
25	At all times, the owner or operator must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source. (MACT Subpart RRR) [40 CFR 63.1506(a)(5)]	None.	Other: The permittee shall maintain records of actions taken during periods of malfunction to minimize emissions in accordance with 40 CFR 63.1506(a)(5), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.[40 CFR 63.1517(b)(18)(ii)].	None.
26	The owner or operator must provide and maintain easily visible labels posted at each group 1 furnace that identifies the applicable emission limits and means of compliance, including: (1) The type of affected source or emission unit; and (2) The applicable operational standard(s) and control method(s). This includes, but is not limited to, the type of charge to be used for a furnace, flux materials and addition practices, and the applicable operating parameter ranges and requirements as incorporated in the Operations, Maintenance and Monitoring (OM&M) plan. (MACT Subpart RRR) [40 CFR 63.1506(b)(2)]	Monitored by visual determination each month during operation. The owner or operator must inspect the labels for each group 1 furnace at least once per calendar month to confirm that posted labels are intact and legible. [40 CFR 63.1510(c)]	Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Keep records of monthly inspections for proper unit labeling for each affected source and emission unit subject to labeling requirements. [40 CFR 63.1517(b)(13)]	None.

	racinty Specific Requirements			
Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
27	The owner or operator shall install and operate a device that measures and records or otherwise determine the weight of feed/charge (or throughput) for each operating cycle or time period used in the performance test; and operate each weight measurement system or other weight determination procedure in accordance with the OM&M plan. The owner or operator may choose to measure and record aluminum production weight rather than feed/charge weight to an affected source, provided that, the aluminum production weight is measured and recorded for all emission units, and all calculations to demonstrate compliance with the emission limits are based on aluminum production weight rather than feed/charge weight. (MACT Subpart RRR) [40 CFR 63.1506(d)]	Other: The accuracy of the weight measurement device or procedure must be ±1 percent of the weight being measured. The owner or operator must verify the calibration of the weight measurement device in accordance with the schedule specified by the manufacturer, or if no calibration schedule is specified, at least once every 6 months.[40 CFR 63.1510(e)].	Other: For each affected source and emission unit subject to an emission standard in kg/Mg (lb/ton) of feed/charge, keep records of feed/charge (or throughput) weights for each operating cycle or time period used in the performance test.[40 CFR 63.1517(b)(7)].	Submit a report: As per the approved schedule. Excess emissions/summary report: Submit semiannual reports according to the requirements in 40 CFR 63.10(e)(3) within 60 days after the end of each 6-month period When no deviations of parameters have occurred, the owner or operator must submit a report stating that no excess emissions occurred during the reporting period. [40 CFR 63.1516(b)] and. [40 CFR 63.16(d)]
28	The owner or operator of a group 1 furnace must operate each furnace in accordance with the work practice/pollution prevention measures documented in the OM&M plan and within the parameter values or ranges established in the OM&M plan, and operate each group 1 melting/holding furnace subject to the emission standards in 40 CFR 63.1505(i)(2) using only clean charge as the feedstock. (MACT Subpart RRR) [40 CFR 63.1506(n)(2)] and [40 CFR 63.1506(n)(3)]	None.	Other: Keep records of all charge materials for each group 1 melting/holding furnaces without air pollution control devices processing only clean charge.[40 CFR 63.1517(b)(9)].	Other (provide description): Other. When a process parameter or add-on air pollution control device operating parameter deviates from the value or range established during the performance test and incorporated in the OM&M plan, the owner or operator must initiate corrective action. Corrective action must restore operation of the affected source or emission unit (including the process or control device) to its normal or usual mode of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. Corrective actions taken must include follow-up actions necessary to return the process or control device parameter level(s) to the value or range of values established during the performance test and steps to prevent the likely recurrence of the cause of a deviation. [40 CFR 63.1506(p)]

	Tuemty Specific Requirements			
Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
29	The owner or operator must prepare and implement for each new or existing affected source and emission unit, a written OM&M plan. The owner or operator must comply with all of the provisions of the OM&M plan as submitted to the permitting authority. Each OM&M plan must contain the applicable information documented at 40 CFR 63.1510(b)(1) through 40 CFR 63.1510(b)(9) (MACT Subpart RRR) [40 CFR 63.1510(b)]	None.	Other: Keep a current copy of the OM&M plan, including any revisions, with records documenting conformance with the plan.[40 CFR 63.1517(b)(16)].	Submit a plan: As per the approved schedule The owner or operator of any new affected source must submit the OM&M plan to the permitting authority for major sources, within 90 days after a successful initial performance test under [40 CFR 63.1511(b)]. The plan must be accompanied by a written certification by the owner or operator that the OM&M plan satisfies all requirements of this section and is otherwise consistent with the requirements of this subpart. [40 CFR 63.1510(b)]
30	The owner or operator must develop, in consultation with the permitting authority for major sources, a written site-specific monitoring plan. The site-specific monitoring plan must contain sufficient procedures to ensure continuing compliance with all applicable emission limits and must demonstrate, based on documented test results, the relationship between emissions of PM, HCl, D/F and HF, and the proposed monitoring parameters for each pollutant. Test data must establish the highest level of PM, HCl, D/F and HF that will be emitted from the furnace in accordance with 40 CFR 63.1511(b)(1). The site-specific monitoring plan must include all the applicable requirements specified at 40 CFR 63.1510(o)(2) through 40 CFR 63.1510(o)(8). (MACT Subpart RRR) [40 CFR 63.1510(o)]	None.	Other: Keep records of the approved site-specific monitoring plan for each group 1 furnace without add-on air pollution control devices with records documenting conformance with the plan.[40 CFR 63.1517(b)(8)].	Submit a plan: As per the approved schedule. The site-specific monitoring plan must be submitted to the permitting authority as part of the OM&M plan. [40 CFR 63.1510(o)(1)]

	racinty Specific Requirements				
Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	
requoper plan requothe plan the plan the plan the plan the plan 40	or to conducting any performance test uired by this subpart, the owner or erator must prepare a site-specific test n which satisfies all of the rule uirements, and must obtain approval of plan pursuant to the procedures set forth 40 CFR 63.7. (MACT Subpart RRR) [40 R 63.1511(a)]	None.	Other: Keep records of the approved site-specific test plan.[N.J.A.C. 7:27-22.16(o)].	None.	
perfiniti com equi stan emis The accc at 40 63.1 The spec CFR Whe cons facil ACC petit hood prov secti will the p prov (MA	e owner or operator must conduct a formance test every 5 years following the ial performance test to demonstrate inpliance with each applicable emission, sipment, work practice, or operational indard for each affected source and ission unit is performance tests must be conducted in ordance with the requirements specified to CFR 63.1511(b)(1) through 40 CFR 1511(b)(7) is permittee must use the procedures scified at 40 CFR 63.1512(e) and [40 R 63.1512(k). The testing a new uncontrolled furnace instructed after February 14, 2012, the fility must install hooding that meets in install hooding that meets in install hooding that week in install hoods are impracticable under the visions of 40 CFR 63.1512(e)(6) of this tion and propose testing procedures that I minimize unmeasured emissions during performance test according to the visions of 40 CFR 63.1512(e)(7). ACT Subpart RRR) [40 CFR 1511(e)]	Other: The owner or operator must use the methods specified at 40 CFR 63.1511(c) to determine compliance with the applicable emission limits or standards. Use the equations at 40 CFR 63.1513 to determine compliance with the emission limits. [40 CFR 63.1511(c)] and [40 CFR 63.1513].	None.	Submit notification: As per the approved schedule. The owner or operator must notify the Administrator of the intent to conduct a performance test at least 60 days before the performance test is scheduled. The owner or operator must submit a complete performance test report within 90 days after conducting the performance test for each affected source and emission unit for which a performance test report includes all data, associated measurements, and calculations (including visible emission and opacity tests). [40 CFR 63.1515(b)(1)]	

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
33	For a new or existing affected source demonstrate compliance during periods of startup and shutdown in accordance with 40 CFR 63.1513(f)(1) or determine your emissions per unit of feed/charge during periods of startup and shutdown in accordance with 40 CFR 63.1513(f)(2). (MACT Subpart RRR) [40 CFR 63.1513(f)]	None.	Other: For each period of startup or shutdown for which the owner or operator chooses to demonstrate compliance for an affected source, the owner or operator must keep records specified at 40 CFR 63.1517(b)(19)(i) or 40 CFR 63.1517(b)(19)(ii).[40 CFR 63.1517(b)(19)].	None.
34	The owner or operator of a major or area source must submit semiannual reports according to the requirements in 40 CFR 63.10(e)(3). Except, the owner or operator must submit the semiannual reports within 60 days after the end of each 6-month period instead of within 30 days after the calendar half as specified in 40 CFR 63.10(e)(3)(v). When no deviations of parameters have occurred, the owner or operator must submit a report stating that no excess emissions occurred during the reporting period. The report must contain all of the applicable information specified in 40 CFR 63.1516(b). (MACT Subpart RRR) [40 CFR 63.1516(b)]	None.	None.	None.
35	The owner or operator of a secondary aluminum production facility shall comply with the applicable General Provisions in 40 CFR 63 Subpart A as listed in Appendix A to 40 CFR 63 Subpart RRR. (MACT Subpart RRR) [40 CFR 63.1518]	None.	None.	None.

New Jersey Department of Environmental Protection

Facility Specific Requirements

Date: 2/1/2024

Emission Unit: U24 Two Melting Furnaces, Two Melting/Holding Furnaces

Operating Scenario: OS1 26.5 MMBTU/hr Melting Furnace (E303), Firing NG, OS2 26.5 MMBTU/hr Melting Furnace (E304), Firing NG

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.93 lb/hr per furnace. Based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	VOC (Total) <= 0.14 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 2.82 lb/hr per furnace. Based on manufacturer's emission factor of 0.1064 lb/mmBtu. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records of manufacturer's technical data and emission factors.[N.J.A.C. 7:27-22.16(o)].	None.
4	CO <= 1.9 lb/hr per furnace. Based on manufacturer's emission factor of 0.0718 lb/mmBtu. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records of manufacturer's technical data and emission factors.[N.J.A.C. 7:27-22.16(o)].	None.
5	TSP <= 0.85 lb/hr per furnace. (0.20 lb/hr due to combustion and 0.65 lb/hr due to process melting). [N.J.A.C. 7:27-22.16(a)]	TSP: Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	TSP: Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test details in the OS Summary. [N.J.A.C. 7:27-22.16(o)]
6	PM-10 (Total) <= 0.85 lb/hr per furnace. (0.20 lb/hr due to combustion and 0.65 lb/hr due to process melting). [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	PM-2.5 (Total) <= 0.85 lb/hr per furnace. (0.20 lb/hr due to combustion and 0.65 lb/hr due to process melting). [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	HCl Emissions <= 0.74 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	HCl Emissions: Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	HCl Emissions: Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test details in the OS Summary. [N.J.A.C. 7:27-22.16(o)]

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
9	Hydrogen fluoride <= 0.51 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	Hydrogen fluoride: Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Hydrogen fluoride: Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test details in the OS Summary. [N.J.A.C. 7:27-22.16(o)]
10	Dioxins/Furans (TEQ) <= 2.6256E-7 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	Dioxins/Furans (TEQ): Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Dioxins/Furans (TEQ): Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test details in the OS Summary. [N.J.A.C. 7:27-22.16(o)]
11	Arsenic compounds <= 0.0000052 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	Cadmium compounds <= 0.000029 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
13	Cobalt compounds <= 0.0000022 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
14	$Formaldehyde <= 0.002 \ lb/hr \ per \ furnace. \\ [N.J.A.C. \ 7:27-22.16(a)]$	None.	None.	None.
15	Dimethylbenz(a)anthracene (7,12-) <= 4.2E-7 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
16	HF <= 0.055 lb of HF per ton of feed/charge per furnace. [N.J.A.C. 7:27-22.16(a)]	Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test requirements in U24 OS Summary. [N.J.A.C. 7:27-22.16(o)]
17	HCl <= 0.08 lb of HCl per ton of feed/charge per furnace. [N.J.A.C. 7:27-22.16(a)]	Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test requirements in U24 OS Summary. [N.J.A.C. 7:27-22.16(o)]

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
18	Dioxins & Furans $<= 15 \mu g$ of D/F TEQ per Mg (2.1 × 10-4 gr of D/F TEQ per ton) of feed/charge per furnace. Measured prior to the baghouse inlet. (MACT Subpart RRR) [40 CFR 63.1505(i)(3)]	Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test details in the OS Summary. [N.J.A.C. 7:27-22.16(o)]
19	Maximum Gross Heat Input <= 26.5 MMBTU/hr (HHV) per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
20	Natural Gas Usage <= 227.59 MMft^3 per each consecutive 12 month period, per furnace, based on 8760 hours of operation. [N.J.A.C. 7:27-22.16(a)]	Natural Gas Usage: Monitored by fuel usage totalizing meter continuously. [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(o)]	None.

New Jersey Department of Environmental Protection

Date: 2/1/2024

Facility Specific Requirements

Emission Unit: U24 Two Melting Furnaces, Two Melting/Holding Furnaces

Operating Scenario: OS3 26.5 MMBTU/hr Melting/Holding Furnace (E305), Firing NG, OS4 26.5 MMBTU/hr Melting/Holding Furnace (E306), Firing NG

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 1.07 lb/hr per furnace. Based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	VOC (Total) <= 0.14 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 2.82 lb/hr per furnace. Based on manufacturer's emission factor of 0.1064 lb/mmBtu. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records of manufacturer's technical data and emission factors.[N.J.A.C. 7:27-22.16(o)].	None.
4	CO <= 1.9 lb/hr per furnace. Based on manufacturer's emission factor of 0.0718 lb/mmBtu. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records of manufacturer's technical data and emission factors.[N.J.A.C. 7:27-22.16(o)].	None.
5	TSP <= 0.85 lb/hr per furnace. (0.20 lb/hr due to combustion and 0.65 lb/hr due to process melting). [N.J.A.C. 7:27-22.16(a)]	TSP: Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	TSP: Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test details in the OS Summary. [N.J.A.C. 7:27-22.16(o)]
6	PM-10 (Total) <= 0.85 lb/hr per furnace. (0.20 lb/hr due to combustion and 0.65 lb/hr due to process melting). [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	PM-2.5 (Total) <= 0.85 lb/hr per furnace. (0.20 lb/hr due to combustion and 0.65 lb/hr due to process melting). [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	HCl Emissions <= 0.74 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	HCl Emissions: Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	HCl Emissions: Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test details in the OS Summary. [N.J.A.C. 7:27-22.16(o)]

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Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
9	Hydrogen fluoride <= 0.51 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	Hydrogen fluoride: Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Hydrogen fluoride: Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test details in the OS Summary. [N.J.A.C. 7:27-22.16(o)]
10	Arsenic compounds <= 0.0000052 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
11	Cadmium compounds <= 0.000029 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
12	Cobalt compounds <= 0.0000022 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
13	Formaldehyde <= 0.002 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
14	Dimethylbenz(a)anthracene (7,12-) <= 4.2E-7 lb/hr per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
15	HF <= 0.055 lb of HF per ton of feed/charge per furnace. [N.J.A.C. 7:27-22.16(a)]	Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test requirements in U24 OS Summary. [N.J.A.C. 7:27-22.16(o)]
16	HCl <= 0.08 lb of HCl per ton of feed/charge per furnace. [N.J.A.C. 7:27-22.16(a)]	Monitored by stack emission testing once initially and every 5 years (based on completion date of the last stack test), based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by stack test results once initially and every 5 years (based on completion date of the last stack test). [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See the stack test requirements in U24 OS Summary. [N.J.A.C. 7:27-22.16(o)]
17	Maximum Gross Heat Input <= 26.5 MMBTU/hr (HHV) per furnace. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
18	Natural Gas Usage <= 227.59 MMft ³ per each consecutive 12 month period, per furnace, based on 8760 hours of operation. [N.J.A.C. 7:27-22.16(a)]	Natural Gas Usage: Monitored by fuel usage totalizing meter continuously. [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(o)]	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U24 Two Melting Furnaces, Two Melting/Holding Furnaces

Operating Scenario: OS5 Dross Skimming in Melting Furnace E303., OS6 Dross Skimming in Melting Furnace E304.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 2.58 lb/hr per furnace. Based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	TSP <= 0.11 lb/cycle, per furnace, based on the following: Furnace charge weight <= 34 tons per 4 hr melt cycle. Quantity of dross generated <= 1.6% of charge weight. Baghouse efficiency >= 99 %. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	Other: Record the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	None.
3	PM-10 (Total) <= 0.11 lb/cycle, per furnace, based on the following: Furnace charge weight <= 34 tons per 4 hr melt cycle. Quantity of dross generated <= 1.6% of charge weight. Baghouse efficiency >= 99 %. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	Other: Record the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	None.
4	PM-2.5 (Total) <= 0.11 lb/cycle, per furnace, based on the following: Furnace charge weight <= 34 tons per 4 hr melt cycle. Quantity of dross generated <= 1.6% of charge weight. Baghouse efficiency >= 99 %. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	Other: Record the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	None.
5	TSP <= 0.08 tons/yr per furnace, based on four cycles per day. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor the number of furnace melt cycles per day.[N.J.A.C. 7:27-22.16(o)].	Other: Record the number of furnace melt cycles per day.[N.J.A.C. 7:27-22.16(o)].	None.
6	PM-10 (Total) <= 0.08 tons/yr per furnace, based on four cycles per day. [N.J.A.C. 7:27-22.16(a)]	PM-10 (Total): Monitored by number of furnace melt cycles per day.[N.J.A.C. 7:27-22.16(o)].	PM-10 (Total): Recordkeeping by er of furnace melt cycles per day.[N.J.A.C. 7:27-22.16(o)].	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
7	PM-2.5 (Total) <= 0.08 tons/yr per furnace,	PM-2.5 (Total): Monitored by number of	PM-2.5 (Total): Recordkeeping by er of	None.
	based on four cycles per day. [N.J.A.C.	furnace melt cycles per day.[N.J.A.C.	furnace melt cycles per day.[N.J.A.C.	
	7:27-22.16(a)]	7:27-22.16(o)].	7:27-22.16(o)].	

New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Emission Unit: U24 Two Melting Furnaces, Two Melting/Holding Furnaces

Operating Scenario: OS7 Dross Skimming in Melting/Holding Furnace E305., OS8 Dross Skimming in Melting/Holding Furnace E306.

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 2.58 lb/hr per furnace. Based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27- 6.2(a)]	None.	None.	None.
2	TSP <= 0.11 lb/cycle, per furnace, based on the following: Furnace charge weight <= 34 tons per 4 hr melt cycle. Quantity of dross generated <= 1.6% of charge weight. Baghouse efficiency >= 99 %. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	Other: Record the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	None.
3	PM-10 (Total) <= 0.11 lb/cycle, per furnace, based on the following: Furnace charge weight <= 34 tons per 4 hr melt cycle. Quantity of dross generated <= 1.6% of charge weight. Baghouse efficiency >= 99 %. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	Other: Record the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	None.
4	PM-2.5 (Total) <= 0.11 lb/cycle, per furnace, based on the following: Furnace charge weight <= 34 tons per 4 hr melt cycle. Quantity of dross generated <= 1.6% of charge weight. Baghouse efficiency >= 99 %. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	Other: Record the furnace charge weight for each melt cycle.[N.J.A.C. 7:27-22.16(o)].	None.
5	TSP <= 0.06 tons/yr per furnace, based on three cycles per day. [N.J.A.C. 7:27-22.16(a)]	Other: Monitor the number of furnace melt cycles each day.[N.J.A.C. 7:27-22.16(o)].	Other: Record the number of furnace melt cycles each day.[N.J.A.C. 7:27-22.16(o)].	None.
6	PM-10 (Total) <= 0.06 tons/yr per furnace, based on three cycles per day. [N.J.A.C. 7:27-22.16(a)]	PM-10 (Total): Monitored by number of furnace melt cycles each day.[N.J.A.C. 7:27-22.16(o)].	PM-10 (Total): Recordkeeping by er of furnace melt cycles each day.[N.J.A.C. 7:27-22.16(o)].	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
7	PM-2.5 (Total) <= 0.06 tons/yr per furnace,	PM-2.5 (Total): Monitored by number of	PM-2.5 (Total): Recordkeeping by er of	None.
	based on three cycles per day. [N.J.A.C.	furnace melt cycles each day.[N.J.A.C.	furnace melt cycles each day.[N.J.A.C.	
	7:27-22.16(a)]	7:27-22.16(o)].	7:27-22.16(o)].	

New Jersey Department of Environmental Protection

Facility Specific Requirements

Date: 2/1/2024

Emission Unit: U25 Aging Oven 1315

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Opacity <= 20 %, exclusive of condensed water vapor, except for three minutes in any consecutive 30 minute period. [N.J.A.C. 7:27-6.2(d)] &. [N.J.A.C. 7:27- 6.2(e)]	None.	None.	None.
2	No visible emissions except for a period of not longer than three minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	Fuel use for the ovens is limited to natural gas. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	NOx (Total) <= 2.36 tons/yr based on the permitted annual natural gas limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	CO <= 1.98 tons/yr based on the permitted annual natural gas limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Cadmium compounds <= 0.000026 tons/yr based on the permitted annual natural gas limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Formaldehyde <= 0.0018 tons/yr based on the permitted annual natural gas limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Dimethylbenz(a)anthracene (7,12-) <= 3.8E-7 tons/yr based on the permitted annual natural gas limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	HAPs (Total) <= 0.0018 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U25 Aging Oven 1315

OS1 5.5 MMBTU/hr Natural Gas Fired Aging Oven 1315 (E14) **Operating Scenario:**

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 0.5 lb/hr based on 0.02 grains per standard cubic foot of gas emitted from source operation. [N.J.A.C. 7:27-6.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.54 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	CO <= 0.45 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.0000059 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Formaldehyde <= 0.0004 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Dimethylbenz(a)anthracene (7,12-) <= 8.6E-8 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Maximum Gross Heat Input <= 5.5 MMBTU/hr (HHV). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
9	Natural Gas Usage <= 47.24 MMft^3 per each consecutive 12 month period. [N.J.A.C. 7:27-22.16(a)]	Natural Gas Usage: Monitored by fuel flow/firing rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(o)]	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Emission Unit: U26 Two 6.275 MMBTU/hr NG Fired Boilers

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	No visible emissions exclusive of condensed water vapor, except for no more than 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-3.2(a)] and [N.J.A.C. 7:27-3.2(c)]	None.	None.	None.
2	Fuel use for the boilers shall be limited to natural gas. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 5.39 tons/yr for both boilers combined. Based on permitted natural gas usage limits (combined for both boilers) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 4.53 tons/yr for both boilers combined. Based on permitted natural gas usage limits (combined for both boilers) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Arsenic compounds <= 0.000011 tons/yr for both boilers combined. Based on permitted natural gas usage limits (combined for both boilers) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Cadmium compounds <= 0.000059 tons/yr for both boilers combined. Based on permitted natural gas usage limits (combined for both boilers) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Dimethylbenz(a)anthracene (7,12-) <= 8.6E-7 tons/yr for both boilers combined. Based on permitted natural gas usage limits (combined for both boilers) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

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New Jersey Department of Environmental Protection Facility Specific Requirements

Date: 2/1/2024

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
8	Formaldehyde <= 0.004 tons/yr for both boilers combined. Based on permitted natural gas usage limits (combined for both boilers) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	HAPs (Total) <= 0.0041 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection

Facility Specific Requirements

Date: 2/1/2024

Emission Unit: U26 Two 6.275 MMBTU/hr NG Fired Boilers

Operating Scenario: OS1 6.275 MMBTU/hr Boiler 1701-05A (E49), OS2 6.275 MMBTU/hr Boiler 1701-05B (E50)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Particulate Emissions <= 3.77 lb/hr per boiler. Based on the maximum heat input rate. [N.J.A.C. 7:27- 4.2(a)]	None.	None.	None.
2	NOx (Total) <= 0.62 lb/hr per boiler. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	CO <= 0.52 lb/hr per boiler. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	TSP < 0.05 lb/hr per boiler. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Arsenic compounds <= 0.0000012 lb/hr per boiler. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	Cadmium compounds <= 0.0000068 lb/hr per boiler. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
7	Formaldehyde <= 0.00046 lb/hr per boiler. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
8	Dimethylbenz(a)anthracene (7,12-) <= 9.8E-8 lb/hr per boiler. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
9	Maximum Gross Heat Input <= 6.275 MMBTU/hr (HHV) per boiler. [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.
10	Natural Gas Usage <= 53.89 MMft ³ per each consecutive 12 month period, per boiler. [N.J.A.C. 7:27-22.16(a)]	Natural Gas Usage: Monitored by fuel flow/firing rate instrument continuously. [N.J.A.C. 7:27-22.16(o)]	Natural Gas Usage: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Cubic feet for each 12 consecutive months shall be calculated by the sum of the cubic feet consumed during each month added to the sum of the cubic feet consumed during the preceding 11 months. [N.J.A.C. 7:27-22.16(o)]	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U29 Two 3.85 MMBTU/hr Rapid Heating Systems

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	No visible emissions exclusive of condensed water vapor, except for no more than 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-3.2(a)] and [N.J.A.C. 7:27-3.2(c)]	None.	None.	None.
2	Fuel use for the rapid heating furnaces is limited to natural gas. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
3	NOx (Total) <= 3.31 tons/yr for all rapid heating systems combined. Based on permitted natural gas usage limits (combined for all rapid heating systems) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
4	CO <= 2.78 tons/yr for all rapid heating systems combined. Based on permitted natural gas usage limits (combined for all rapid heating systems) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
5	Cadmium compounds <= 0.000036 tons/yr for all rapid heating systems combined. Based on permitted natural gas usage limits (combined for all rapid heating systems) and 8,760 hours per year operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.
6	HAPs (Total) <= 0.000036 tons/yr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U29 Two 3.85 MMBTU/hr Rapid Heating Systems

Operating Scenario: OS1 3.85 MMBTU/hr Rapid Heating System 1731 (E72), OS2 3.85 MMBTU/hr Rapid Heating System 1732 (E73)

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement		
1	Particulate Emissions <= 2.31 lb/hr per heater. Based on the maximum heat input rate. [N.J.A.C. 7:27- 4.2(a)]	None.	None.	None.		
2	NOx (Total) <= 0.38 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.		
3	CO <= 0.32 lb/hr per heater. [N.J.A.C. None. 7:27-22.16(a)]		None.	None.		
4	TSP < 0.05 lb/hr per heater. [N.J.A.C. None. None. 7:27-22.16(a)]		None.	None.		
5	Cadmium compounds <= 0.0000042 lb/hr per heater. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.		
6	Maximum Gross Heat Input <= 3.85 None. Other: Keep records s		Other: Keep records showing the maximum heat input rate.[N.J.A.C. 7:27-22.16(o)].	None.		
7	Natural Gas Usage <= 33.06 MMft ³ per each consecutive 12 month period, per heater. Based on 8760 hours per year of operation. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.		

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U90 Aluminum Anodizing Line
Subject Item: CD1090 Etch System wet Scrubber

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Flowrate of Scrubbing Medium at Scrubber Inlet >= 15 and Flowrate of Scrubbing Medium at Scrubber Inlet <= 30 gal/min. [N.J.A.C. 7:27-22.16(a)]	Flowrate of Scrubbing Medium at Scrubber Inlet: Monitored by scrubber flow rate instrument continuously, based on an instantaneous determination. [N.J.A.C. 7:27-22.16(o)]	Flowrate of Scrubbing Medium at Scrubber Inlet: Recordkeeping by data acquisition system (DAS) / electronic data storage each half hour during operation. [N.J.A.C. 7:27-22.16(o)]	None.
2	Scrubbing Medium pH >= 8 standard units. [N.J.A.C. 7:27-22.16(a)]	Scrubbing Medium pH: Monitored by pH instrument continuously, based on an instantaneous determination. [N.J.A.C. 7:27-22.16(o)]	Scrubbing Medium pH: Recordkeeping by data acquisition system (DAS) / electronic data storage each half hour during operation. [N.J.A.C. 7:27-22.16(o)]	None.
3	Pressure Drop Across the Scrubber <= 2 inches w.c [N.J.A.C. 7:27-22.16(a)]	Pressure Drop Across the Scrubber: Monitored by pressure drop instrument continuously, based on an instantaneous determination. [N.J.A.C. 7:27-22.16(o)]	Pressure Drop Across the Scrubber: Recordkeeping by data acquisition system (DAS) / electronic data storage each half hour during operation. [N.J.A.C. 7:27-22.16(o)]	None.
4	The scrubber shall be equipped with a mist eliminator. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

Emission Unit: U90 Aluminum Anodizing Line

Operating Scenario: OS Summary

Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement
1	Opacity <= 20 % exclusive of condensed water vapor, except for 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27- 6.2(d)]	None.	None.	None.
2	No Visible Emissions, exclusive of condensed water vapor, except for no more than 3 minutes in any consecutive 30-minute period. [N.J.A.C. 7:27-22.16(a)]	Monitored by visual determination each month during operation. Conduct visual inspections during daylight hours to identify if the stack has visible emissions, other than condensed water vapor. Select an observation position enabling clear view of emission point(s), minimum 15 feet away without sunlight shining directly into the eyes. Observe for a minimum duration of 30 minutes. Clock observation with two stopwatches starting the 1st watch at the commencement of the 30-minute observation period and starting and stopping the 2nd watch every time visible emissions are first seen and when they cease, and record the observation. If visible emissions are observed for more than 3 minutes in the 30-consecutive minutes: (1) Verify the equipment and/or control device causing visible emissions is operating according to manufacturer's specifications. If it is not operating properly, take corrective action immediately to eliminate the excess emissions. (2) If the visible emissions problem is not corrected within 24 hours, a certified opacity reader shall perform an opacity observation, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2. Conduct opacity observations, in accordance with N.J.A.C. 7:27B-2, each day until the opacity problem is successfully corrected. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Record and retain the following: (1) Date and time of inspection; (2) Emission Point number; (3) Operational status of equipment: (4) Observed results and conclusions: (5) Description of corrective action taken if needed; (6) Date and time opacity problem was solved, if applicable; (7) N.J.A.C. 7:27B-2 results if conducted; and ((8) Name of person(s) conducting inspection. [N.J.A.C. 7:27-22.16(o)]	None.

New Jersey Department of Environmental Protection Facility Specific Requirements

	Tuemty Specific Requirements									
Ref.#	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement						
3	The etching solution shall be ammonium bifluoride (NH4HF2). [N.J.A.C. 7:27-22.16(a)]	None.	Other: Keep material safety data sheets (MSDS) for the etching solution.[N.J.A.C. 7:27-22.16(o)].	None.						
4	TSP <= 4.21 tons/yr. Based on the annual material transfer limit. [N.J.A.C. 7:27-22.16(a)]	None. None.		None.						
5	PM-10 (Total) <= 4.21 tons/yr. Based on the annual material transfer limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.						
6	PM-2.5 (Total) <= 4.21 tons/yr. Based on the annual material transfer limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.						
7	Fluorides <= 0.025 tons/yr. Based on the annual material transfer limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.						
8	Etching tank temperature <= 125 degrees F. [N.J.A.C. 7:27-22.16(a)]	Monitored by temperature instrument continuously, based on an instantaneous determination. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by data acquisition system (DAS) / electronic data storage each half hour during operation. [N.J.A.C. 7:27-22.16(o)]	None.						
9	Total Material Transferred <= 7,709 tons per each consecutive 12 month period. [N.J.A.C. 7:27-22.16(a)]	Total Material Transferred: Monitored by calculations each month during operation, based on a consecutive 12 month period (rolling 1 month basis). [N.J.A.C. 7:27-22.16(o)]	Total Material Transferred: Recordkeeping by manual logging of parameter or storing data in a computer data system each month during operation. Keep records showing the total material transferred for each month and each consecutive 12 month period. [N.J.A.C. 7:27-22.16(o)]	None.						
10	TSP <= 0.96 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.						
11	PM-10 (Total) <= 0.96 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.						
12	PM-2.5 (Total) <= 0.96 lb/hr based on the PM-10 emission limit. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.						
13	Fluorides <= 0.0057 lb/hr. [N.J.A.C. 7:27-22.16(a)]	None.	None.	None.						
14	Total Material Transferred <= 1,760 lb/hr or 320 square meters per hour. [N.J.A.C. 7:27-22.16(o)]	Other: Total Material Transferred: Monitored by production records daily.[N.J.A.C. 7:27-22.16(o)].	Total Material Transferred: Recordkeeping by production records daily. [N.J.A.C. 7:27-22.16(o)]	None.						

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New Jersey Department of Environmental Protection Facility Profile (General)

Facility Name (AIMS): 9000 RIVER ROAD Facility ID (AIMS): 51609

Street 9000 RIVER RD

Address: PENNSAUKEN, NJ 08110

Units: New Jersey State Plane 8

Mailing C/O VELOCITY VENTURE PARTNERS

Address: 1 BELMONT AVE

STE 520

BALA CYNWYD, PA 19004

Datum: NAD27

State Plane Coordinates:

X-Coordinate: 423,000 **Y-Coordinate:** 1,895,000

Source Org.: Other/Unknown

Source Type: Other/Unknown

County: Camden

Location 9000 River Road

Description:

Industry: -

Primary SIC: 3354

Secondary SIC: 3341

NAICS: 331318

Email:

Date: 2/1/2024

New Jersey Department of Environmental Protection Facility Profile (General)

Contact Type: Air Permit Information Contact Organization: VV9000 LLC Name: John Fiore, Jr. Title: VP - Asset Management & Development Phone: (610) 212-5806 x Phone: (610) 2 12-5806 x Fax: () - x Org. Type: LLC NJ EIN: NJ EIN: Title: VP - Asset Management & Development Phone: (610) 212-5806 x Mailing
Name: John Fiore, Jr. Title: VP - Asset Management & Development Phone: (610) 212-5806 x Fax: () - x Other: () - x Type: Email: john.fiore@velocityinv.com
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VI
Organization: VV9000 LLC Org. Type: LLC
Name: Tim Ulrich NJ EIN:
Title: Staff Accountant
Phone: (267) 319-3420 x Mailing c/o Velocity Venture Partners
Fax: () - x Address: 1 Belmont Avenue
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Type:
Email: Tim.Ulrich@velocityinv.com
Contact Type: Operator
Organization: VV9000 LLC Org. Type: LLC
Name: VV9000 LLC NJ EIN:
Title:
Phone: (610) 212-5806 x Mailing c/o Velocity Venture Partners
Fax: () - x Address: 1 Belmont Avenue
Other: () - x Suite 520 Bala Cynwyd, PA 19004
Type:

9000 RIVER ROAD (51609) BOP220001

Email: john.fiore@velocityinv.com

Date: 2/1/2024

New Jersey Department of Environmental Protection Facility Profile (General)

Contact Type: Owner (Current Primary)		
Organization: VV9000 LLC		Org. Type: LLC
Name: VV9000 LLC		NJ EIN:
Title:		
Phone: (610) 212-5806 x	Mailing	c/o Velocity Venture Partners
Fax: () - x	Address:	1 Belmont Avenue Suite 520
Other: () - x		Bala Cynwyd, PA 19004
Type:		
Email:		
Contact Type: Responsible Official		
Organization: VV9000 LLC		Org. Type: LLC
Name: John Fiore, Jr.		NJ EIN:
Title: VP - Asset Management & Development		
Phone: (610) 212-5806 x	Mailing	c/o Velocity Venture Partners
Fax: () - x	Address:	1 Belmont Avenue Suite 520
Other: () - x		Bala Cynwyd, PA 19004
Type:		

9000 RIVER ROAD (51609) BOP220001

Date: 02/01/2024

New Jersey Department of Environmental Protection Non-Source Fugitive Emissions

FG NJID	Description of	Location	Reasonable Estimate of Emissions (tpy)								
	Activity Causing Emission	Description	VOC (Total)	NOx	CO	so	TSP (Total)	PM-10	Pb	HAPS (Total)	Other (Total)
FG1	Dust from Plant Roads and Scrap Aluminum Piles	Facility Wide	0.000	0.000	0.000	0.000	0.300	0.300	0.000	0.00000000	0.000
Total				0.000	0.000	0.000	0.300	0.300	0.000	0.00000000	0.000

9000 RIVER ROAD (51609) BOP220001

New Jersey Department of Environmental Protection Insignificant Source Emissions

IS	Source/Group	Equipment Type	Location				Estima	ate of Emi	ssions (tpy)		
NJID	Description		Description	VOC (Total)	NOx	СО	so	TSP	PM-10	Pb	HAPS (Total)	Other (Total)
IS1	Natural Gas and Liquid Propane Fired Space and Water Heaters (<1 MMBTU/hr)	Fuel Combustion Equipment (Other)	Plant Wide	0.430	5.720	1.210	0.030	0.680	0.680	0.000		
IS2	Distillate Fuel Oil (Including Kerosene) Storage Tanks (<10,000 gallons, < 0.02 psia)	Storage Vessel	Plant-Wide	0.100								
IS4	Manufacturing Equipment, Including Cooling Towers (Raw Material Process Rate <50 lb/hr)	Manufacturing and Materials Handling Equipment	Plant-Wide	0.200								
IS6	(4) Emergency Generators combusting natural gas or propane (< 1 MMBTU/hr)	Emergency Generator	Plant Wide	0.200	3.340	1.040	0.020	0.200	0.200			
IS7	(2) 20,000 gallon Distillate Fuel Oil (including up to 10% Kerosene) Storage Tanks (>10,000 gallons, < 0.02 psia)	Storage Vessel	Plant Wide	0.011								
	•	Total		0.941	9.060	2.250	0.050	0.880	0.880	0.000	0.00000000	0.000

New Jersey Department of Environmental Protection Equipment Inventory

Equip. NJID	Facility's Designation	Equipment Description	Equipment Type	Certificate Number	Install Date	Grand- Fathered	Last Mod. (Since 1968)	Equip. Set ID
E2	601	Make-up Air Heater	Fuel Combustion Equipment (Other)	PCP000015		No		
E8	NA	Etch Plating Line	Manufacturing and Materials Handling Equipment	115628		No		
E12	NA	Sulfuric Acid Tank	Manufacturing and Materials Handling Equipment	115629		No		
E13	1302	Billet Furnace	Manufacturing and Materials Handling Equipment	089746		No		
E14	1315	Aluminum Aging Oven	Fuel Combustion Equipment (Other)	089747		No		
E16	NA	Sulfuric Acid Tank	Manufacturing and Materials Handling Equipment	115629		No		
E22	1470	Space Heater	Fuel Combustion Equipment (Other)	120476		No		
E23	727	Space Heater	Fuel Combustion Equipment (Other)	118845		No		
E24	728	Space Heater	Fuel Combustion Equipment (Other)	118846		No		
E26	726	Space Heater	Fuel Combustion Equipment (Other)	118950		No		
E38	1409	Aluminum Holding Furnace	Fuel Combustion Equipment (Other)	01-96-1640		No	1/1/2015	

New Jersey Department of Environmental Protection Equipment Inventory

Equip. NJID	Facility's Designation	Equipment Description	Equipment Type	Certificate Number	Install Date	Grand- Fathered	Last Mod. (Since 1968)	Equip. Set ID
E44	662	Billet Furnace	Manufacturing and Materials Handling Equipment	PCP000001		No		
E49	1701-05A	Boiler	Boiler	129712		No		
E50	1701-05B	Boiler	Boiler	01-96-1642		No		
E52	600	Space Heater	Fuel Combustion Equipment (Other)	1968		No		
E57	1667	Space Heater	Fuel Combustion Equipment (Other)	1968		Yes		
E61	703	Space Heater	Fuel Combustion Equipment (Other)	1968		Yes		
E62	538	Aging Oven	Fuel Combustion Equipment (Other)	1968		Yes		
E70	1903	Billet Furnace	Manufacturing and Materials Handling Equipment	126618		No		
E71	1928	Aging Furnace	Fuel Combustion Equipment (Other)	126619		No		
E72	1731	Rapid Heating System	Fuel Combustion Equipment (Other)	126615		No		
E73	1732	Rapid Heating System	Fuel Combustion Equipment (Other)	126616		No		
E215	928	Aging Oven	Fuel Combustion Equipment (Other)	1968		Yes		

Date: 2/1/2024

New Jersey Department of Environmental Protection Equipment Inventory

Equip. NJID	Facility's Designation	Equipment Description	Equipment Type	Certificate Number	Install Date	Grand- Fathered	Last Mod. (Since 1968)	Equip. Set ID
E223	Abrsv. Blstg	Confined Abrasive Blasting Equipment.	GP-Abrasive Blasting	GEN000003	1/1/2000	No		
E302		Billet Furnace	Manufacturing and Materials Handling Equipment		1/1/2015	No		
E303		Aluminum Melting Furnace	Fuel Combustion Equipment (Other)		1/1/2015	No		
E304		Aluminum Melting Furnace	Fuel Combustion Equipment (Other)		1/1/2015	No		
E305		Aluminum Melting/Holding Furnace	Fuel Combustion Equipment (Other)		1/1/2015	No		
E306		Aluminum Melting/Holding Furnace	Fuel Combustion Equipment (Other)		1/1/2015	No		
E307		Homogenizing Oven	Fuel Combustion Equipment (Other)		1/1/2015	No		
E308		Homogenizing Oven	Fuel Combustion Equipment (Other)		1/1/2015	No		
E309		Homogenizing Oven	Fuel Combustion Equipment (Other)		1/1/2015	No		
E310		Homogenizing Oven	Fuel Combustion Equipment (Other)		1/1/2015	No		
E1090	New Etch Tnk	Etch Tank	Other Equipment		1/1/2017	No		

51609 9000 RIVER ROAD BOP220001 E8 (Manufacturing and Materials Handling Equipment) Print Date: 7/7/2023

Make:	
Manufacturer:	
Model:	
Type of Manufacturing and Materials Handling Equipment:	Etch Plating Line
Capacity:	4.20E+03
Units:	other units
Description (if other):	lbs./hr
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes ▼
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	No •
Comments:	_

51609 9000 RIVER ROAD BOP220001 E12 (Manufacturing and Materials Handling Equipment) Print Date: 7/7/2023

Make:	
Manufacturer:	
Model:	
Type of Manufacturing and Materials	8
Handling Equipment:	Sulfuric Acid Tank No. 1
Capacity:	4.20E+03
Units:	other units
Description (if other):	lbs/hr
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes ▼
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	No 🔻
Comments:	

51609 9000 RIVER ROAD BOP220001 E13 (Manufacturing and Materials Handling Equipment) Print Date: 7/7/2023

Make:	
Manufacturer:	
Model:	
Type of Manufacturing and Materials Handling Equipment:	Billet Furnace
Capacity:	3.50E+03
Units:	other units
Description (if other):	lb/hr
Have you attached a diagram showing the location and/or the configuration of this equipment?	No 🔻
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	No ▼
Comments:	Note: Emissions result from fuel combustion only. There are no emissions associated with material processing activities

51609 9000 RIVER ROAD BOP220001 E14 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		5.50	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Aluminum Agino	g Oven	
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	○ Yes ● No
Comments:			

51609 9000 RIVER ROAD BOP220001 E16 (Manufacturing and Materials Handling Equipment) Print Date: 7/7/2023

Make:	
Manufacturer:	
Model:	
Type of Manufacturing and Materials Handling Equipment:	
Capacity:	4.20E+03
Units:	other units
Description (if other):	lbs/hr
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes ▼
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	No 🔻
Comments:	

51609 9000 RIVER ROAD BOP220001 E22 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		3.50	
Type of Heat Exchange:	Direct	▼	
Equipment Type Description:	Space Heater		
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	◯ Yes
Comments:			

51609 9000 RIVER ROAD BOP220001 E2 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		4.62	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Makeup Air Hea	ater	
Have you attached a diagram showing the location and/or the configuration of this equipment?	● Yes	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	◯ Yes
Comments:			

51609 9000 RIVER ROAD BOP220001 E23 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		2.24	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Space Heater		
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	◯ Yes
Comments:			

51609 9000 RIVER ROAD BOP220001 E24 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		2.24	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Space Heater		
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	◯ Yes
Comments:			

51609 9000 RIVER ROAD BOP220001 E26 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		1.68	
Type of Heat Exchange:	Direct	▼	
Equipment Type Description:	Space Heater		
Have you attached a diagram showing the		Have you attached any manuf.'s data or	
location and/or the configuration of this	Yes	specifications to aid the Dept. in its review of this	O Yes
equipment?	○ No	application?	No
Comments:			

51609 9000 RIVER ROAD BOP220001 E38 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		9.00	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Aluminum I	Holding Furnace No. 1409	
Have you attached a diagram showing the location and/or the configuration of this equipment?	YesNo	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	YesNo
Comments:	processed to emissions recombustion	change the maximum amount to 80,000 lb per 1 hour batch. Nesult from material processing nemissions only, therefore, no expected from this change.	No

51609 9000 RIVER ROAD BOP220001 E44 (Manufacturing and Materials Handling Equipment) Print Date: 7/7/2023

Make:	
Manufacturer:	Sutton
Model:	
Type of Manufacturing and Materials Handling Equipment:	Billet Furnace
Capacity:	2.40E+03
Units:	other units
Description (if other):	lb/hr
Have you attached a diagram showing the location and/or the configuration of this equipment?	No 🔻
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	
аррисаноп:	No 🔻
Comments:	No changes proposed for this equipment

51609 9000 RIVER ROAD BOP220001 E49 (Boiler) Print Date: 7/7/2023

Make:	
Manufacturer:	Cleaver Brooks
Model:	CB200-150
Maximum Rated Gross Heat Input (MMBtu/hr - HHV):	6.28
Boiler Type:	Package
Utility Type:	▼
Output Type:	▼
Steam Output (lb/hr):	
Fuel Firing Method:	
Description (if other):	
Draft Type:	_
Heat Exchange Type:	▼
s the boiler using? (check all	
Low NOx Burner:	Type:
Staged Air Combustion:	
Flue Gas Recirculation (FGR):	Amount (%):
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes 🔻
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	No •

Comments:

51609 9000 RIVER ROAD BOP220001 E50 (Boiler) Print Date: 7/7/2023

Make:	
Manufacturer:	Cleaver Brooks
Model:	CB200-150
Maximum Rated Gross Heat Input (MMBtu/hr - HHV): Boiler Type:	6.28 Package
71	Lackage
Utility Type:	
Output Type:	▼
Steam Output (lb/hr):	
Fuel Firing Method:	▼
Description (if other):	
Draft Type:	_
Heat Exchange Type:	_
Is the boiler using? (check al	I that apply):
Low NOx Burner:	Type:
Staged Air Combustion:	
Flue Gas Recirculation (FGR):	Amount (%):
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes 🔻
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	No 🔻

Comments:

51609 9000 RIVER ROAD BOP220001 E52 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		4.62	
Type of Heat Exchange:	Direct	▼	
Equipment Type Description:	Space Heater		
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	YesNo
Comments:			

51609 9000 RIVER ROAD BOP220001 E57 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		2.45	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Space Heater		
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	YesNo
Comments:			

51609 9000 RIVER ROAD BOP220001 E61 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		1.68	
Type of Heat Exchange:	Direct	▼	
Equipment Type Description:	Space Heater		
Have you attached a diagram showing the		Have you attached any manuf.'s data or	
location and/or the configuration of this	Yes	specifications to aid the Dept. in its review of this	O Yes
equipment?	○ No	application?	No
Comments:			

51609 9000 RIVER ROAD BOP220001 E62 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		1.20	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Aluminum Agin	g Oven	
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	◯ Yes
Comments:			

51609 9000 RIVER ROAD BOP220001 E70 (Manufacturing and Materials Handling Equipment) Print Date: 7/7/2023

Make:	
Manufacturer:	Danieli
Model: Type of Manufacturing and Materials	
Handling Equipment:	Billet Furnace
Capacity:	2.40E+03
Units:	other units
Description (if other):	lb/hr
Have you attached a diagram showing the location and/or the configuration of this equipment?	No 🔻
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	No ▼
Comments:	No changes proposed for this equipment

51609 9000 RIVER ROAD BOP220001 E71 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		9.00	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Aluminum Agin	g Oven	
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	○ Yes ● No
Comments:			

51609 9000 RIVER ROAD BOP220001 E72 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		3.85	
Type of Heat Exchange:	Indirect	▼	
Equipment Type Description:	Air Heater		
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	◯ Yes ● No
Comments:			

51609 9000 RIVER ROAD BOP220001 E73 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		3.85	
Type of Heat Exchange:	Indirect		
Equipment Type Description:	Air Heater		
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	YesNo
Comments:			

51609 9000 RIVER ROAD BOP220001 E215 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		4.00	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Aluminum Agin	g Oven	
Have you attached a diagram showing the location and/or the configuration of this equipment?	Yes No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	YesNo
Comments:			

51609 9000 RIVER ROAD BOP220001 E302 (Manufacturing and Materials Handling Equipment) Print Date: 7/7/2023

Make:	
Manufacturer:	
Model:	
Type of Manufacturing and Materials Handling Equipment:	Billet Furnace
Capacity:	
Units:	V
Description (if other):	
Have you attached a diagram showing the location and/or the configuration of this equipment?	No 🔻
Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	No 🔻
Comments:	<u> </u>

51609 9000 RIVER ROAD BOP220001 E303 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		26.50	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Melting Furna	ce	
Have you attached a diagram showing the		Have you attached any manuf.'s data or	
location and/or the configuration of this	Yes	specifications to aid the Dept. in its review of this	Yes
equipment?	No	application?	No
Comments:		uippped with two (2) 25.6 MM ever only one can operate at	

51609 9000 RIVER ROAD BOP220001 E304 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		26.50	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Melting Furn	ace	
Have you attached a diagram showing the location and/or the		Have you attached any manuf.'s data or specifications to aid the	
configuration of this	Yes	Dept. in its review of this	Yes
equipment?	No	application?	No
Comments:		equipped with two (2) 25.6 MM vever only one can operate at	

51609 9000 RIVER ROAD BOP220001 E305 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		26.50	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Melting/Holding	J Furnace	
Have you attached a diagram showing the location and/or the		Have you attached any manuf.'s data or	
configuration of this	O Yes	specifications to aid the Dept. in its review of this	Yes
equipment?	No	application?	No
Comments:		ipped with two (2) 25.6 MM ver only one can operate at	

51609 9000 RIVER ROAD BOP220001 E306 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		26.50	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Melting/Hold	ding Furnace	
Have you attached a diagram showing the location and/or the		Have you attached any manuf.'s data or specifications to aid the	
configuration of this	O Yes	Dept. in its review of this	O Yes
equipment?	No	application?	No
Comments:		equipped with two (2) 25.6 MMi	

51609 9000 RIVER ROAD BOP220001 E307 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		1.50	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Homogenizing (Oven	
Have you attached a diagram showing the location and/or the		Have you attached any manuf.'s data or specifications to aid the	
configuration of this	Yes	Dept. in its review of this	Yes
equipment?	● No	application?	No
Comments:	· · · · · · · · · · · · · · · · · · ·		·

51609 9000 RIVER ROAD BOP220001 E308 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		1.50	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Homogenizing (Oven	
Have you attached a diagram showing the location and/or the configuration of this equipment?	◯ Yes ● No	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application?	◯ Yes ● No
Comments:			

51609 9000 RIVER ROAD BOP220001 E309 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		1.50	
Type of Heat Exchange:	Direct		
Equipment Type Description:	Homogenizing (Oven	
Have you attached a diagram showing the location and/or the		Have you attached any manuf.'s data or specifications to aid the	
configuration of this	Yes	Dept. in its review of this	Yes
equipment?	No	application?	No
Comments:	· · · · · · · · · · · · · · · · · · ·		

51609 9000 RIVER ROAD BOP220001 E310 (Fuel Combustion Equipment (Other)) Print Date: 7/7/2023

Make:			
Manufacturer:			
Model:			
Maximum rated Gross Heat Input (MMBtu/hr-HHV):		1.50	
Type of Heat Exchange:	Direct	▼	
Equipment Type Description:	Homogenizing	Oven	
Have you attached a diagram showing the location and/or the		Have you attached any manuf.'s data or specifications to aid the	
configuration of this equipment?	Yes	Dept. in its review of this application?	Yes
equipment:	● No	арричаногт.	No
Comments:			

51609 9000 RIVER ROAD BOP220001 E1090 (Other Equipment) Print Date: 7/7/2023

Make:	
Manufacturer:	
Model:	
Equipment Type:	Etch Tank.
Capacity: Units:	
Description:	_
Have you attached a diagram showing the location and/or the configuration of this equipment?	Have you attached any manuf.'s data or specifications to aid the Dept. in its review of this application? Yes No No
Comments:	The etch tank is 54 inches wide, 33 feet long, and 8 feet high. It is made of polypropylene and contains an ammonium difluoride solution (NH4HF2) that is maintained as approximately 113 °F via circulating hot water. The processing rate is approximately 320 m2/hour, or about 1,760 lb/hr depending on the thickness of the material.

9000 RIVER ROAD (51609) BOP220001

Date: 2/1/2024

New Jersey Department of Environmental Protection Control Device Inventory

CD NJID	Facility's Designation	Description	СD Туре	Install Date	Grand- Fathered	Last Mod. (Since 1968)	CD Set ID
CD2	H2SO4tankscr	H2SO4 Tank Scrubber	Scrubber (Other)		No		
CD31	NaOHscrubber	NaOH Scrubber	Scrubber (Venturi)		No		
CD39	Die Blasting	Cartridge Filter for Abrasive Blasting	Particulate Filter (Cartridge)		No		
CD301	Dross 2	Dross Skimming 2 Baghouse	Particulate Filter (Baghouse)		No		
CD1090	Etch Scrub	Etch System wet Scrubber	Scrubber (Packed Tower)	1/1/2017	No		

51609 9000 RIVER ROAD BOP220001 CD31 (Scrubber (Venturi)) Print Date: 7/7/2023

Make:		
Manufacturer:		
Model:		
Is the Scrubber Used for Particulate Control?	Yes No	
Is the Scrubber Used for Gas Control?	Yes No	
Is the Scrubber Equipped with a Mist Eliminator?	● Yes ○ No	
Minimum Pump Discharge Pressure (in. H20):		
Maximum Pump Discharge Pressure (in. H20):		
Method of Monitoring Pump Discharge Pressure:		
Minimum Pump Current (amps):		
Maximum Pump Current (amps):		
Method of Monitoring Pump Current:		
Minimum Scrubber Medium Inlet Pressure (in. H20):		
Minimum Operating Liquid Flow Rate (gpm):	20.00	
Maximum Operating Liquid Flow Rate (gpm):	20.00	
Method of Monitoring Liquid Flow Rate:		
Minimum Operating Gas Flow Rate (acfm):	27,000.00	
Maximum Operating Gas Flow Rate (acfm):	37,000.00	
Method of Monitoring Gas Flow Rate:	Scrubber Flow Rate Monitor	
Minimum Operating Pressure Drop (in. H20):	1.50	
Maximum Operating Pressure Drop (in. H20):	1.50	
Method of Monitoring Pressure Drop:		
Relative Direction of the Gas-Liquid Flow:	_	
·		
Relative Direction of the Gas-Liquid Flow:		
Relative Direction of the Gas-Liquid Flow: Description:		
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in):	180.0	
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in):	180.0 180.0	
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F):		
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F): Maximum Outlet Gas Temperature (°F): Inlet Particle Grain Loading (gr/dscf): Maximum Number of Sources Using		
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F): Maximum Outlet Gas Temperature (°F): Inlet Particle Grain Loading (gr/dscf):		
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F): Maximum Outlet Gas Temperature (°F): Inlet Particle Grain Loading (gr/dscf): Maximum Number of Sources Using this Apparatus as a Control Device		
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F): Maximum Outlet Gas Temperature (°F): Inlet Particle Grain Loading (gr/dscf): Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and	180.0	
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F): Maximum Outlet Gas Temperature (°F): Inlet Particle Grain Loading (gr/dscf): Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and Non-Permitted Sources): Alternative Method to Demonstrate Control Apparatus is Operating Properly:	180.0	
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F): Maximum Outlet Gas Temperature (°F): Inlet Particle Grain Loading (gr/dscf): Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and Non-Permitted Sources): Alternative Method to Demonstrate Control Apparatus is Operating	180.0	
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F): Maximum Outlet Gas Temperature (°F): Inlet Particle Grain Loading (gr/dscf): Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and Non-Permitted Sources): Alternative Method to Demonstrate Control Apparatus is Operating Properly: Have you attached data from recent	180.0	
Relative Direction of the Gas-Liquid Flow: Description: Throat Length (in): Throat Diameter (in): Maximum Inlet Gas Temperature (°F): Maximum Outlet Gas Temperature (°F): Inlet Particle Grain Loading (gr/dscf): Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and Non-Permitted Sources): Alternative Method to Demonstrate Control Apparatus is Operating Properly: Have you attached data from recent performance testing? Have you attached any manufacturer's data or specifications in support of the feasibility and/or effectiveness of this control	180.0 Yes • No	

51609 9000 RIVER ROAD BOP220001 CD31 (Scrubber (Venturi)) Print Date: 7/7/2023

Comments:	Rwcirculated.	Controls NaOH mist.
Comments.	i iwcii cuiaicu.	Controls NaCri Illist.

51609 9000 RIVER ROAD BOP220001 CD39 (Particulate Filter (Cartridge)) Print Date: 7/7/2023

Make:	Guyson
Manufacturer:	Guyson Corporation of USA
Model:	C2401W
Number of Cartridges:	6
Size of Cartridges (ft²):	226.00
Total Cartridge Area (ft²):	1,356.00
Maximum Design Temperature Capability (°F):	
Maximum Design Air Flow Rate (acfm):	2,400.0
Maximum Air Flow Rate to Filter Area Ratio:	1.80
Minimum Operating Pressure Drop (in. H2O):	
Maximum Operating Pressure Drop (in. H2O):	6.00
Maximum Inlet Temperature (°F):	
Maximum Operating Exhuast Gas Flow	
Rate (acfm):	2,400.0
Method for Determining When Cartridge Replacement is Required:	Pressure Drop
Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and Non-Permitted Sources):	1
Alternative Method to Demonstrate Control Apparatus is Operating Properly:	
Have you attached a Particle Size Distribution Analysis?	Yes No
Have you attached data from recent performance testing?	Yes No
Have you attached any manufacturer's data or specifications in support of the feasibility and/or effectiveness of this control apparatus?	Yes No
Have you attached a diagram showing the location and/or configuration of this control apparatus?	Yes No

Comments:

51609 9000 RIVER ROAD BOP220001 CD301 (Particulate Filter (Baghouse)) Print Date: 7/7/2023

Make:	Mikropul
Manufacturer:	Mikropul
Model:	
Number of Bags:	320
Size of Bags (ft²):	18.60
Total Bag Area (ft²):	5,952.0
Bag Fabric:	Polyester or Acrylic
Fabric Weight (oz/ft²):	1.70
Fabric Weave:	
Fabric Finish:	
Maximum Design Temperature Capability (°F):	275.0
Maximum Design Air Flow Rate (acfm):	30,000.0
Draft Type:	Induced ▼
Maximum Air Flow Rate to Cloth Area Ratio:	
Minimum Operating Pressure Drop (in. H2O):	0.50
Maximum Operating Pressure Drop (in. H2O):	
Method of Monitoring Pressure Drop:	Gauge
Maximum Inlet Temperature (°F):	250.0
Minimum Inlet Temperature (°F):	250.0
Dew Point of Gas Stream Maximum	
Inlet Temperature (°F):	112
Maximum Operating Exhuast Gas Flow Rate (acfm):	30,000.0
Maximum Inlet Gas Stream Moisture	
Content (%):	9.50
Method for Determining When Bag Replacement is Required:	Periodic Inspection
Mathed for Determining When Observer	
Method for Determining When Cleaning is Required:	dP Switch
Method of Bag Cleaning:	Pulse Jet
Description:	
Is Bag Cleaning Conducted On-Line?	Yes No
Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and Non-Permitted Sources):	2
Alternative Method to Demonstrate Control Apparatus is Operating Properly:	
Have you attached a Particle Size Distribution Analysis?	◯ Yes ● No

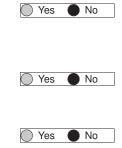
51609 9000 RIVER ROAD BOP220001 CD301 (Particulate Filter (Baghouse)) Print Date: 7/7/2023

Have you attached data from recent performance testing?

Have you attached any manufacturer's data or specifications in support of the feasibility and/or effectiveness of this control apparatus?

Have you attached a diagram showing the location and/or configuration of this control apparatus?

Comments:



51609 9000 RIVER ROAD BOP220001 CD2 (Scrubber (Other)) Print Date: 7/7/2023

Make:	
Manufacturer:	
Model:	
Scrubber Type:	Other
Description:	Fan Separator
Is the Scrubber Used for Particulate Control?	Yes No
Is the Scrubber Used for Gas Control?	Yes No
Is the Scrubber Equipped with a	
Mist Eliminator?	Yes No
Minimum Pump Discharge Pressure (in. H20):	
Maximum Pump Discharge Pressure (in. H20):	
Method of Monitoring Pump Discharge Pressure:	
Minimum Pump Current (amps):	
Maximum Pump Current (amps):	
Method of Monitoring Pump Current:	
Minimum Scrubber Medium Inlet Pressure (in. H20):	
Minimum Operating Liquid Flow Rate (gpm):	20.00
Maximum Operating Liquid Flow Rate (gpm):	20.00
Method of Monitoring Liquid Flow Rate:	Scrubber Flow Rate Instrument
Minimum Operating Gas Flow Rate (acfm):	27,000.00
Maximum Operating Gas Flow Rate (acfm):	37,000.00
Method of Monitoring Gas Flow Rate:	
Minimum Operating Pressure Drop (in. H20):	
Maximum Operating Pressure Drop (in. H20):	
Method of Monitoring Pressure Drop:	
Relative Direction of the Gas-Liquid Flow:	Co-Current 🔻
Description:	
Number of Plates:	
Type of Plates:	
Spacing between Plates (in.):	
Maximum Inlet Gas Temperature (°F):	
Maximum Outlet Gas Temperature (°F):	
Inlet Particle Grain Loading (gr/dscf):	
Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and	
Non-Permitted Sources):	
Alternative Method to Demonstrate Control Apparatus is Operating Properly:	
Have you attached data from recent performance testing?	Yes No
Have you attached any manufacturer's data or specifications in support of the feasibility and/or effectiveness of this control apparatus?	
apparatus:	✓ V ▲ NI-

Have you attached a diagram showing the location and/or configuration of this control apparatus?

Yes No

Comments:

Make:		
Manufacturer:		
Model:		
Is the Scrubber Used for Particulate Control?	Yes No	
Is the Scrubber Used for Gas Control?	Yes No	
Is the Scrubber Equipped with a Mist Eliminator?	Yes No	
Minimum Pump Discharge Pressure (in. H20):		
Maximum Pump Discharge Pressure (in. H20):		
Method of Monitoring Pump Discharge Pressure:		
Minimum Pump Current (amps):		
Maximum Pump Current (amps):		
Method of Monitoring Pump Current:		
Minimum Scrubber Medium Inlet Pressure (in. H20):		
Minimum Operating Liquid Flow Rate (gpm):	15.00	
Maximum Operating Liquid Flow Rate (gpm):	30.00	
Method of Monitoring Liquid Flow Rate:		
Minimum Operating Gas Flow Rate (acfm):		
Maximum Operating Gas Flow Rate (acfm):	11,800.00	
Method of Monitoring Gas Flow Rate:		
Minimum Operating Pressure Drop (in. H20):		
Maximum Operating Pressure Drop (in. H20):		
Method of Monitoring Pressure Drop:		
Relative Direction of the Gas-Liquid Flow:	Counter-Current 🔻	
Relative Direction of the Gas-Liquid Flow: Description:	Counter-Current	
·	Counter-Current 🔻	
Description:	Counter-Current 🔻	
Description: Height of Packed Section (ft):	Counter-Current 🔻	
Description: Height of Packed Section (ft): Type of Packing Material:	Counter-Current	
Description: Height of Packed Section (ft): Type of Packing Material: Size of Packing Material (in):	Counter-Current	
Description: Height of Packed Section (ft): Type of Packing Material: Size of Packing Material (in): Tower Diameter (ft):	Counter-Current	
Description: Height of Packed Section (ft): Type of Packing Material: Size of Packing Material (in): Tower Diameter (ft): Total Tower Height (ft): Maximum Operating Temperature of	Counter-Current	
Description: Height of Packed Section (ft): Type of Packing Material: Size of Packing Material (in): Tower Diameter (ft): Total Tower Height (ft): Maximum Operating Temperature of the Inlet Gas (°F): Maximum Operating Temperature of	Counter-Current	
Description: Height of Packed Section (ft): Type of Packing Material: Size of Packing Material (in): Tower Diameter (ft): Total Tower Height (ft): Maximum Operating Temperature of the Inlet Gas (°F): Maximum Operating Temperature of the Exhuast Gas(°F): Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and	Counter-Current	
Description: Height of Packed Section (ft): Type of Packing Material: Size of Packing Material (in): Tower Diameter (ft): Total Tower Height (ft): Maximum Operating Temperature of the Inlet Gas (°F): Maximum Operating Temperature of the Exhuast Gas(°F): Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and Non-Permitted Sources): Alternative Method to Demonstrate Control Apparatus is Operating	Counter-Current Yes No	
Description: Height of Packed Section (ft): Type of Packing Material: Size of Packing Material (in): Tower Diameter (ft): Total Tower Height (ft): Maximum Operating Temperature of the Inlet Gas (°F): Maximum Operating Temperature of the Exhuast Gas(°F): Maximum Number of Sources Using this Apparatus as a Control Device (Include Permitted and Non-Permitted Sources): Alternative Method to Demonstrate Control Apparatus is Operating Properly:		

51609 9000 RIVER ROAD BOP220001 CD1090 (Scrubber (Packed Tower)) ______ Print Date: 7/7/2023

Have you attached any manufacturer's data or specifications in support of the feasibility and/or effectiveness of this control apparatus?

Comments:



Water is the scrubbing medium, which is recirculated. Sodium hydroxide is added for neutralization purposes to maintain pH.

Date: 2/1/2024

9000 RIVER ROAD (51609) BOP220001

New Jersey Department of Environmental Protection Emission Points Inventory

PT NJID	Facility's Designation	Description	Config.	Equiv. Diam.	Height (ft.)	Dist. to Prop.	Exhaust Temp. (deg. I			leg. F) Exhaust Vol. (acfm)				PT Set ID
1431D	Designation			(in.)	(11.)	Line (ft)	Avg.	Min.	Max.	Avg.	Min.	Max.	Direction	Set ID
PT8		Etch Plating Line	Round	62	30	375	165.0	150.0	180.0	37,000.0	33,300.0	40,700.0	Up	
PT12	H2SO4	Sulfuric Acid Treatment	Round	62	30	375	165.0	150.0	180.0	37,000.0	33,300.0	40,700.0	Up	
PT38	1409	Holding Furnace 1409 Stack (E38)	Square	54	65	135	1,400.0	1,350.0	1,450.0	15,089.0	13,580.0	16,170.0	Up	
PT49	1701-05A	Boiler 1701-05-A	Round	16	45	350	400.0	375.0	425.0	1,858.0	1,672.0	2,044.0	Up	
PT50	1701-05B	Boiler 1701-05-B	Round	16	45	350	400.0	375.0	425.0	1,858.0	1,672.0	2,044.0	Up	
PT57	1667	Space Heater 1667	Rectangle	6	15	200	400.0	375.0	425.0	725.0	652.0	798.0	Up	
PT130	B10 South	B10 South Large General Ventilation Unit	Round	56	42	86	70.0	32.0	100.0	24,000.0	8,000.0	32,000.0	Up	
PT171	B10 Middle	B10 Middle Large General Ventilation Unit	Round	56	42	214	70.0	32.0	100.0	24,000.0	8,000.0	32,000.0	Up	
PT303		Melting Furnace Stack (E303)	Square	54	65	135	571.0	546.0	598.0	9,228.0	6,678.0	11,141.0	Up	
PT304		Melting Furnace Stack (E304)	Square	54	65	135	571.0	546.0	598.0	9,228.0	6,678.0	11,141.0	Up	
PT307		Homogenizing Oven	Rectangle	48	32	250	1,000.0	950.0	1,050.0	740.0	588.0	900.0	Up	
PT308		Homogenizing Oven	Rectangle	48	32	250	1,000.0	950.0	1,050.0	740.0	588.0	900.0	Up	
PT309		Homogenizing Oven	Rectangle	48	32	250	1,000.0	950.0	1,050.0	740.0	588.0	900.0	Up	
PT310		Homogenizing Oven	Rectangle	48	32	250	1,000.0	950.0	1,050.0	740.0	588.0	900.0	Up	
PT312		Dross 2	Round	64	28	135	95.0	75.0	275.0	25,500.0	21,000.0	30,000.0	Up	
PT400	B4 Middle	B4 Middle Large General Ventilation Unit	Round	56	45	360	70.0	32.0	100.0	24,000.0	8,000.0	32,000.0	Up	
PT600	B6 North	B6 North Large General Ventilation Unit	Round	56	45	127	70.0	32.0	100.0	24,000.0	8,000.0	32,000.0	Up	

Date: 2/1/2024

9000 RIVER ROAD (51609) BOP220001

New Jersey Department of Environmental Protection Emission Points Inventory

PT NJID	Facility's Designation	Description	Config.	Equiv. Diam.	Height (ft.)	Dist. to Prop.	Exhaus	t Temp.	(deg. F)	Exha	aust Vol. (a	cfm)	Discharge Direction	PT Set ID
Main	Designation			(in.)	(11.)	Line (ft)	Avg.	Min.	Max.	Avg.	Min.	Max.	Direction	Set ID
PT601	B6 Middle	B6 Middle Medium General Ventilation Unit	Round	46	45	340	70.0	32.0	100.0	18,375.0	6,125.0	24,500.0	Up	
PT602	B6 South	B6 South Medium General Ventilation Unit	Round	46	45	316	70.0	32.0	100.0	18,375.0	6,125.0	24,500.0	Up	
PT700	B7 South	B7 South Small General Ventilation Unit	Round	24	45	213	70.0	32.0	100.0	6,750.0	2,250.0	9,000.0	Up	
PT800	B8 North	B8 North Large General Ventilation Unit	Round	56	45	128	70.0	32.0	100.0	24,000.0	8,000.0	32,000.0	Up	
PT801	B8 Middle	B8 Middle Large General Ventilation Unit	Round	56	45	278	70.0	32.0	100.0	24,000.0	8,000.0	32,000.0	Up	
PT802	B8 South	B8 South Large General Ventilation Unit	Round	56	45	284	70.0	32.0	100.0	24,000.0	8,000.0	32,000.0	Up	
PT850	E305 Process	Melting/Holding Furnace Stack E305	Round	34	56	186	462.0	217.0	462.0	8,170.0	700.0	16,368.0	Up	
PT851	E306 Process	Melting/Holding Furnace Stack E306	Round	34	56	186	462.0	217.0	462.0	8,170.0	700.0	16,368.0	Up	
PT900	B9 Middle	B9 Middle Medium General Ventilation Unit	Round	46	45	200	70.0	32.0	100.0	18,375.0	6,125.0	24,500.0	Up	
PT901	B9 South	B9 South Medium General Ventilation Unit	Round	46	45	255	70.0	32.0	100.0	18,375.0	6,125.0	24,500.0	Up	
PT1090	Etch Scrubbe	Etch Ecrubber Exhaust	Round	36	40	268	70.0	60.0	80.0	11,800.0	11,800.0	11,800.0	Up	

BOP220001

New Jersey Department of Environmental Protection Emission Unit/Batch Process Inventory

U 1 4Billet Furn Four Billet Furnaces Used to Heat and Extrude Aluminum (NG Fired)

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annual Oper. Hours		voc	Flow (acfm)			mp.
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	SCC(s)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS1	NG-B. Furnac	5.5 MMBTU/hr Billet Furnace 1302 (E13)	Normal - Steady State	E13		PT130	3-90-001-99	0.0	8,760.0		1,392.0	1,702.0	750.0	850.0
OS2	NG-B. Furnac	4.4 MMBTU/hr Billet Furnace 662 (E44)	Normal - Steady State	E44		PT802	3-90-001-99	0.0	8,760.0		1,948.0	2,382.0	750.0	850.0
OS3	NG-B. Furnac	7.2 MMBTU/hr Billet Furnace 1903 (E70)	Normal - Steady State	E70		PT400	3-90-001-99	0.0	8,760.0		950.0	1,162.0	750.0	850.0
OS4	NG-B. Furnac	7.531 MMBTU/hr Billet Furnace (E302)	Normal - Steady State	E302		PT602	3-90-001-99	0.0	8,760.0		2,399.0	3,714.0	750.0	850.0

U 2 Makeup Heat Make-up Air Heater

uos	Facility's	UOS	Operation	Signif.	Control	Emission Point(s)	SCC(s)	Annual Oper. Hours	Flow (acfm)		Temp. (deg F)		
NJID	Designation	Description	Type	Equip.	Device (s)	Point(s)	SCC(s)	Min. Max.	Range	Min.	Max.	Min.	Max.
OS1	NG-Heater	4.62 MMBTU/hr Make- Air Heater 601 (E2)	up Normal - Steady State	E2		PT900	1-05-001-06	0.0 8,760.	0	858.0	1,048.0	125.0	175.0

Date: 2/1/2024

9000 RIVER ROAD (51609) BOP220001

New Jersey Department of Environmental Protection Emission Unit/Batch Process Inventory

U 5 Abrs. Blstg. Confined Abrasive Blasting Equipment for Die Cleaning (Discharging into Building)

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annual Oper. Hours VOC				Flow (acfm)		mp. g F)
NJID	Designation	Description	Type	Equip.	Device (s)	Point(s)	SCC(S)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS1	Abrs. Blstg.	Confined Abrasive Blasting Equipment.	Normal - Steady State	E223	CD39 (P)		3-09-002-04	0.0	8,760.0		1,000.0	2,000.0	32.0	100.0

U 7 Etch Plating Etch Plating with Fan Separator Scrubber

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annual Oper. Hours		voc	Flo (act			mp.
NJID	Designation	Description	Type	Equip.	Device (s)	Point(s)	BCC(s)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS1	Etch Plating	4,700 lb/hr Aluminum Etch Plating Line (E8)	Normal - Steady State	E8	CD31 (P)	PT8	3-99-999-98	0.0	8,760.0	l	33,300.0	40,700.0	150.0	180.0

U 11 3Aging Ovens Three Aluminum Aging Ovens

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annual Oper. Hours	VOC	Flow (acfm)		Temp. (deg F)	
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	SCC(S)	Min. Max.	Range M	Min. Ma	x. Min	. Max.	
OS1	Oven - E62	1.2 MMBTU/hr Aging Oven 538 (E62)	Normal - Steady State	E62		PT601	3-90-001-99	0.0 8,760.0		821.0 1,00	3.0 275.	0 325.0	5

Date: 2/1/2024

New Jersey Department of Environmental Protection Emission Unit/Batch Process Inventory

U 11 3Aging Ovens Three Aluminum Aging Ovens

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Ann Oper. l		VOC	Flow (acfm)		mp.
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	SCC(s)	Min.	Max.	Range M	in. Max.	Min.	Max.
OS2	Oven - E71	9 MMBTU/hr Aging Over 1928 (E71)	n Normal - Steady State	E71		PT171	3-90-001-99	0.0	8,760.0	6,	7,523.0	275.0	325.0
OS3	Oven - E215	4 MMBTU/hr Aging Ove 928 (E215)	n Normal - Steady State	E215		PT901	3-90-001-99	0.0	8,760.0	;	321.0 1,003.0	275.0	325.0

U 13 H2SO4 Tanks Two Sulfuric Acid Treatment Tanks with Fan Separator Scrubber (E12 and E16)

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annı Oper. H		voc	Flo			mp.
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	SCC(s)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS1	AcidTank-E12	4,200 lb/hr Sulfuric Acid Treatment Tank (E12)	Normal - Steady State	E12	CD2 (P)	PT12	3-99-999-98	0.0	8,760.0		33,300.0	40,700.0	150.0	180.0
OS2	AcidTank-E16	4,200 lb/hr Sulfuric Acid Treatment Tank (E16)	Normal - Steady State	E16	CD2 (P)	PT12	3-99-999-98	0.0	8,760.0		33,000.0	40,700.0	150.0	180.0

New Jersey Department of Environmental Protection Emission Unit/Batch Process Inventory

U 15 7Space Heat Seven Space Heaters.

BOP220001

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annual Oper. Hours	VOC	Flo			mp. eg F)
NJID	Designation	Description	Type	Equip.	Device (s)	Point(s)	SCC(S)	Min. Max.	Range	Min.	Max.	Min.	Max.
OS1	Heater-E22	3.5 MMBTU/hr Space Heater 1470 (E22)	Normal - Steady State	E22		PT800	1-05-001-06	0.0 8,760.0)	931.0	1,139.0	375.0	425.0
OS2	Heater-E23	2.24 MMBTU/hr Space Heater 727 (E23)	Normal - Steady State	E23		PT801	1-05-001-06	0.0 8,760.0)	597.0	729.0	375.0	425.0
OS3	Heater-E24	2.24 MMBTU/hr Space Heater 728 (E24)	Normal - Steady State	E24		PT801	1-05-001-06	0.0 8,760.0)	597.0	729.0	375.0	425.0
OS4	Heater-E26	1.675 MMBTU/hr Space Heater 726 (E26)	Normal - Steady State	E26		PT800	1-05-001-06	0.0 8,760.0)	447.0	547.0	375.0	425.0
OS5	Heater-E52	4.62 MMBTU/hr Space Heater 600 (E52)	Normal - Steady State	E52		PT600	1-05-001-06	0.0 8,760.0)	1,230.0	1,504.0	375.0	425.0
OS6	Heater-E57	2.45 MMBTU/hr Space Heater 1667 (E57)	Normal - Steady State	E57		PT57	1-05-001-06	0.0 8,760.0)	652.0	798.0	375.0	425.0
OS7	Heater-E61	1.675 MMBTU/hr Space Heater 703 (E61)	Normal - Steady State	E61		PT700	1-05-001-06	0.0 8,760.0)	472.0	522.0	375.0	425.0

U 16 4Homog Ovens Four homogenizing ovens (NG Fired)

UOS NJID	Facility's Designation	UOS Description	Operation Type	Signif. Equip.	Control Device(s)	Emission Point(s)	SCC(s)	Ann Oper. I Min.		VOC Range	Flo (act			mp. eg F) Max.
OS1	NG-Oven E307	*	Normal - Steady State		Device(s)	PT307	3-90-001-99		8,760.0		588.0	900.0	950.0	

New Jersey Department of Environmental Protection Emission Unit/Batch Process Inventory

U 16 4Homog Ovens Four homogenizing ovens (NG Fired)

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annı Oper. H		voc	Flo			mp.
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	SCC(s)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS2	NG-Oven E308	1.5 MMBTU/hr Homogenizing Oven, Firing NG (E308)	Normal - Steady State	E308		PT308	3-90-001-99	0.0	8,760.0		588.0	900.0	950.0	1,050.0
OS3	NG-Oven E309	1.5 MMBTU/hr Homogenizing Oven, Firing NG (E309)	Normal - Steady State	E309		PT309	3-90-001-99	0.0	8,760.0		588.0	900.0	950.0	1,050.0
OS4	NG-Oven E301	1.5 MMBTU/hr Homogenizing Oven, Firing NG (E310)	Normal - Steady State	E310		PT310	3-90-001-99	0.0	8,760.0		588.0	900.0	950.0	1,050.0

U 23 Group 2 Furn One Holding Furnace for Molten Aluminum

UOS NJID	Facility's Designation	UOS Description	Operation Type	Signif. Equip.	Control Device(s)	Emission Point(s)	SCC(s)	Ann Oper. I Min.		VOC Range	Flo (act	(de	mp. eg F) Max.
OS1	NG-Furna-E38	9 MMBTU/hr Holding	Normal - Steady State		Device(s)	PT38	3-04-001-99		8,286.0		13,580.0		

New Jersey Department of Environmental Protection Emission Unit/Batch Process Inventory

U 24 Group 1 Furn Two Melting Furnaces, Two Melting/Holding Furnaces

BOP220001

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annı Oper. H		voc	Flor			np. g F)
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	SCC(s)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS1	Furnace (NG)	26.5 MMBTU/hr Melting Furnace (E303), Firing NG	Normal - Steady State	E303		PT303	3-04-001-99 3-04-999-99	0.0	8,760.0		6,678.0	11,141.0	546.0	598.0
OS2	Furnace (NG)	26.5 MMBTU/hr Melting Furnace (E304), Firing NG	Normal - Steady State	E304		PT304	3-04-001-99 3-04-999-99	0.0	8,760.0		6,678.0	11,141.0	546.0	598.0
OS3	Furnace (NG)	26.5 MMBTU/hr Melting/Holding Furnace (E305), Firing NG	Normal - Steady State	E305		PT850	3-04-999-99 3-04-001-99	0.0	8,760.0		700.0	16,368.0	217.0	462.0
OS4	Furnace (NG)	26.5 MMBTU/hr Melting/Holding Furnace (E306), Firing NG	Normal - Steady State	E306		PT851	3-04-001-99 3-04-999-99	0.0	8,760.0		700.0	16,368.0	217.0	462.0
OS5	Dross	Dross Skimming in Melting Furnace E303.	Normal - Steady State	E303	CD301 (P)	PT312	3-04-001-03	0.0	5,840.0		21,000.0	30,000.0		275.0
OS6	Dross	Dross Skimming in Melting Furnace E304.	Normal - Steady State	E304	CD301 (P)	PT312	3-04-001-03	0.0	5,840.0		21,000.0	30,000.0		275.0
OS7	Dross	Dross Skimming in Melting/Holding Furnace E305.	Normal - Steady State	E305	CD301 (P)	PT312	3-04-001-03	0.0	5,855.0		21,000.0	30,000.0		275.0
OS8	Dross	Dross Skimming in Melting/Holding Furnace E306.	Normal - Steady State	E306	CD301 (P)	PT312	3-04-001-03	0.0	5,855.0		21,000.0	30,000.0		275.0

Date: 2/1/2024

New Jersey Department of Environmental Protection Emission Unit/Batch Process Inventory

U 25 Oven Aging Oven 1315

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annı Oper. H		voc	Flo (acf		Ter (de	mp. g F)
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	SCC(s)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS1	NG-Oven E14	5.5 MMBTU/hr Natural Gas Fired Aging Oven 1315 (E14)	Normal - Steady State	E14		PT801	3-04-900-03	0.0	8,760.0		1,392.0	1,702.0	275.0	325.0

U 26 2 Boilers Two 6.275 MMBTU/hr NG Fired Boilers

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Ann Oper. 1		VOC	Flow (acfn			mp. eg F)
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	SCC(S)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS1	Boiler-E49	6.275 MMBTU/hr Boiler 1701-05A (E49)	Normal - Steady State	E49		PT49	1-02-006-02	0.0	8,760.0		1,672.0	2,044.0	375.0	425.0
OS2	Boiler-E50	6.275 MMBTU/hr Boiler 1701-05B (E50)	Normal - Steady State	E50		PT50	1-02-006-02	0.0	8,760.0		1,672.0	2,044.0	375.0	425.0

New Jersey Department of Environmental Protection Emission Unit/Batch Process Inventory

U 29 Rapid Heat Two 3.85 MMBTU/hr Rapid Heating Systems

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Ann Oper. I	Hours	voc	,	fm)	(de	mp.
NJID	Designation	Description	Type	Equip.	Device(s)	Point(s)	(-)	Min.	Max.	Range	Min.	Max.	Min.	Max.
OS1		3.85 MMBTU/hr Rapid Heating System 1731 (E72)	Normal - Steady State	E72		PT171	1-05-001-06	0.0	8,760.0		1,025.0	1,253.0	375.0	425.0
OS2		3.85 MMBTU/hr Rapid Heating System 1732 (E73)	Normal - Steady State	E73		PT171	1-05-001-06	0.0	8,760.0		1,025.0	1,253.0	375.0	425.0

U 90 Etch Tank Aluminum Anodizing Line

UOS	Facility's	UOS	Operation	Signif.	Control	Emission	SCC(s)	Annual Oper. Hours VOC	Flow (acfm)		Ten (de	np. g F)
NJID	Designation	Description	Type	Equip.	Device (s)	Point(s)	SCC(S)	Min. Max. Rang	e Min.	Max.	Min.	Max.
OS1	Anod Line	Aluminum Anodizing Line	Normal - Steady State	E1090	CD1090 (P)	PT1090	3-99-999-98	0.0 8,760.0	11,800.0	1,800.0	60.0	80.0