Paulsboro Refining Company LLC (55829)

New Jersey Department of Environmental Protection Reason for Application

Permit Being Modified

Permit Class: BOP Number: 200005

Description Title V Permit Renewal Application **of Modifications:**

New Jersey Department of Environmental Protection Facility Profile (General)

Facility Name (AIMS): Paulsboro Refining Company LLC

Street 800 BILLINGSPORT RD Address: PAULSBORO, NJ 08066

Mailing 800 BILLINGSPORT RD Address: PAULSBORO, NJ 08066 Facility ID (AIMS): 55829

State Plane Coordinates:									
X-Coordinate:	281,251								
Y-Coordinate:	365,941								
Units:	New Jersey State Plane 8								
Datum:	NAD83								
Source Org.:	Other/Unknown								
Source Type:	Hard Copy Map								

County:GloucesterLocationIndustrialDescription:

Industry:

Primary SIC: Secondary SIC: NAICS: 324110

New Jersey Department of Environmental Protection Facility Profile (General)

Contact Type: Environmental Officer		
Organization: Paulsboro Refining Company LLC		Org. Type: Corporation
Name: Thomas Godlewski		NJ EIN: 00360660000
Title: Environmental Manager		
Phone: (856) 224-6326 x	Mailing	800 Billingsport Road
Fax: () - x	Address:	Paulsboro, NJ 08066
Other: () - x		
Туре:		
Email: thoman.godlewski@pbfenergy.com		

New Jersey Department of Environmental Protection Facility Profile (Permitting)

1. Is this facility classified as a small business by the USEPA?	No
2. Is this facility subject to N.J.A.C. 7:27-22?	Yes
3. Are you voluntarily subjecting this facility to the requirements of Subchapter 22?	No
4. Has a copy of this application been sent to the USEPA?	No
5. If not, has the EPA waived the requirement?	No
6. Are you claiming any portion of this application to be confidential?	No
7. Is the facility an existing major facility?	Yes
8. Have you submitted a netting analysis?	No
9. Are emissions of any pollutant above the SOTA threshold?	No
10. Have you submitted a SOTA analysis?	No
11. If you answered "Yes" to Question 9 and "No" to Question 10, explain why a SOTA analysis was not required	

12. Have you provided, or are you planning to provide air contaminant modeling? No

New Jersey Department of Environmental Protection Insignificant Source Emissions

IS	Source/Group	Equipment Type	Location	Estimate of Emissions (tpy)								
NJID	Description		Description	VOC (Total)	NOx	СО	SO	TSP	PM-10	Pb	HAPS (Total)	Other (Total)
IS1	Oil Storage Tanks (10)	Storage Vessel	various									
IS2	Chemical Tanks (10)	Storage Vessel	various									
IS3	Caustic Tanks (5)	Storage Vessel	various									
IS4	Cooling Tower Chemical Tanks (12)	Storage Vessel	various									
IS5	Amine Tanks (6)	Storage Vessel	various									
IS6	Furfural 1 Vent	Other Equipment	Furfural 1 Unit									
IS7	Furfural 2 Vent	Other Equipment	Furfural 2 Unit									
IS8	Cooling Towers (12)	Other Equipment	various									
IS9	Laboratory Hood (28)	Other Equipment	various									
IS10	LPG Loading Hose Connection	Other Equipment	LPG area									
IS11	Non-Applicable VOC Loading Racks	Other Equipment	various									
IS13	Process Analyzer Vents	Other Equipment	various									
IS14	Cold Degreasing Machines using Soap/Water	Cleaning Machine (Open Top: Cold)	Maintenance									
	Total											

PAULSBORO REFINING COMPANY 2020 TITLE V RENEWAL APPLICATION ITEMS FOR REVIEW

Number	Emission Unit	Operating Scenario	Reference Number(s)	Description
1	U1	U1 - OS1	Reference #10, #12, #16	These conditions require compliance with emission limits on an hourly basis. Based upon the 2016 Ratzman Memo on Averaging Periods for CEMS these limits should be based upon a 3-hour rolling average period. None of these emission limits are based upon other Federal or State Regulations but are rather just permit limits under N.J.A.C. 7:27-22.16. Please change these limits to 3-hour rolling average limits.
2	U7	U7 - OS3, OS4	Reference #4	These conditions require compliance with emission limits on an hourly basis. Based upon the 2016 Ratzman Memo on Averaging Periods for CEMS these limits should be based upon a 3-hour rolling average period. None of these emission limits are based upon other Federal or State Regulations but are rather just permit limits under N.J.A.C. 7:27-22.16. Please change these limits to 3-hour rolling average limits.
3	U20	U20 - OS1, OS2	Reference #9, #12	These conditions require compliance with emission limits on an hourly basis. Based upon the 2016 Ratzman Memo on Averaging Periods for CEMS these limits should be based upon a 3-hour rolling average period. None of these emission limits are based upon other Federal or State Regulations but are rather just permit limits under N.J.A.C. 7:27-22.16. Please change these limits to 3-hour rolling average limits.
4	U20	U20 - OS3	Reference #12 (lb/hr only), #15	These conditions require compliance with emission limits on an hourly basis. Based upon the 2016 Ratzman Memo on Averaging Periods for CEMS these limits should be based upon a 3-hour rolling average period. None of these emission limits are based upon other Federal or State Regulations but are rather just permit limits under N.J.A.C. 7:27-22.16. Please change these limits to 3-hour rolling average limits.
5	U20	U20-OS1, OS2, OS3, OS4, U780- OS3	Reference #9, #12	These conditions require compliance with emission limits on an hourly basis. Based upon the 2016 Ratzman Memo on Averaging Periods for CEMS these limits should be based upon a 3-hour rolling average period. None of these emission limits are based upon other Federal or State Regulations but are rather just permit limits under N.J.A.C. 7:27-22.16. Please change these limits to 3-hour rolling average limits.
6	U20	OS4	17	This item refers to water / steam injection in the GTG. Originally, the GTG fired a minimum 20% fuel oil to total fuel by design. This required water injection to control NOx. Several years ago, oil firing was eliminated in the GTG because of some mechanical issues related to the oil firing. However, water injection flows could not be modified to account for not firing fuel oil so essentially the GTG is injecting too much water into the machine. The refinery would like to remove this condition from the permit. We will continue to use steam injection to help control NOx emissions. However, we would like to see this condition removed since there is separate condition for NOx emissions. On occassion, the augmentation steam cuts out of the GTG for short periods due to temporary issues with the steam system as designed to protect the turbine from mechanical problems. In those recent cases, we have not exceeded the NOx limit but nevertheless had a deviation because we were not injecting water/steam into the turbine.
7	U21, U22, U25	OS1 - Refers to GR3	GR3 #13	The specific requirement in the permit is. "Monitored continuously by a video camera and board mounted pilot outage alarm. [40 CFR 60.18(f)(2)] and[N.J.A.C. 7:27-22.16(o)]." To monitor that a flame is present at all times when regulated material is directed to a flare for longer than 15 minutes. The refinery monitors for a flame using a camera and a thermocouple. As such, either one could be non-functioning for a period of time while the other device would still be monitoring the flame. The refinery would like the language changed to "monitored continuously by a video camera and/or thermocouple and board mounted pilot alarm.
8	U780	U780-OS1	Reference #5, #9, #10	These conditions require compliance with emission limits on an hourly basis. Based upon the 2016 Ratzman Memo on Averaging Periods for CEMS these limits should be based upon a 3-hour rolling average period. None of these emission limits are based upon other Federal or State Regulations but are rather just permit limits under N.J.A.C. 7:27-22.16. Please change these limits to 3-hour rolling average limits.
9	U901	various	n/a	Remove the following tanks from the Title V permit as they have been demolished. Tank S-38 (OS161, E261, PT243), Tank S-45 (OS162, E262, PT244), Tank S-48 (OS164, E264, PT246), Tank S-51 (OS167, E267, PT249), Tank S-53 (OS169, E269, PT251), Tank S-55 (OS171, E276, PT 258), Tank S-61 (OS176, E276, PT258) and S-66 (OS181, E281, PT263)
10	U903	Various	n/a	Remove the following tanks from the Title V permit as they have been demolished. Tank 3570 (OS8, E235, PT217) and tank 3571 (OS9, E736, PT218)
11	HAPs TAPs	various	various	Include the HAPs/TAPs emissions for the various units based upon the attached table of calculated emissions. These calculations are based upon AP-42 factors and maximum fired duty for the heaters, maximum fuel use and operating time for the diesel engines and maximum rate for the FCCU.
12	Equipment List	n/a	n/a	Remove the following tanks from the equipment inventory as these tanks have been demolished and they were never associated with an emission unit as they were out of service when the initial permit was submitted. Tank 735 (E572), Tank 736 (E573), Tank 1900 (E636), Tank 1901 (E637), Tank 1902 (E638) and Tank 1903 (E639)

PAULSBORO REFINING COMPANY 2020 TITLE V RENEWAL APPLICATION

Emission			Operating	Reference				
Unit	Nan	me	Scenario	No.	Pollutant	Limit	Units	Comments
U1	FCC / FGS		OS1	10	SO2	39.3	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U1	FCC / FGS		OS1	12	CO	50	ppm	change to a limit based upon a 3-hr rolling average of 1-hour averages
U1	FCC / FGS		OS1	12	СО	34.4	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U1	FCC / FGS		OS1	16	NOX	45	ppm	change to a limit based upon a 3-hr rolling average of 1-hour averages
U1	FCC / FGS		OS1	16	NOX	50.9	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U7	TGU80		OS3	4	SO2	8	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U7	TGU81		OS4	4	SO2	8	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2A		OS1	9	NOx	0.04	lb/mmbtu	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2A		OS1	9	NOx	19.4	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2A		OS1	12	CO	0.039	lb/mmbtu	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2A		OS1	12	CO	18.9	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2B		OS2	9	NOx	0.04	lb/mmbtu	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2B		OS2	9	NOx	19.4	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2B		OS2	12	CO	0.039	lb/mmbtu	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2B		OS2	12	CO	18.9	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2C		OS3	12	NOx	17.1	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2C		OS3	15	CO	0.039	lb/mmbtu	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	Boiler 2C		OS3	15	CO	18.9	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	GTG/HRSG		OS4	9	NOx	98.6	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	GTG/HRSG		OS4	12	CO	0.064	lb/mmbtu	change to a limit based upon a 3-hr rolling average of 1-hour averages
U20	GTG/HRSG		OS4	12	CO	41.2	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U780	CCR Platforme	er	OS1	5	NOx	7.6	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U780	CCR Platforme	r	OS1	9	CO	13.8	lb/hr	change to a limit based upon a 3-hr rolling average of 1-hour averages
U780	CCR Platforme	r	OS1	10	CO	0.036	lb/mmbtu	change to a limit based upon a 3-hr rolling average of 1-hour averages

Note per Kenneth Ratzman Revised Guidance on Averaging Period fo Continuous Emission Monitors (CEMS) - Dated July 7, 2016

PAULSBORO REFINING COMPANY 2020 TITLE V RENEWAL APPLICATON HAPS SUMMARY TABLE

	reporting threshold	21	1	0.01	6	0.04	0.02	0.01	30,000	0.005	4	0.0007	3.5	2000	35	2	0.6	2	1.4	0.6	3.2	2	0.04
						Benzo(a)			Carbon		Dichloro	Dimethylbenz(a)											Dibenz(a,h)
	lbs/yr	Acetaldehyde	Acrolein	Arsenic	Benzene	pyrene	Beryllium	Cadmium	Disulfide	Cobalt	benzene	anthracene	Formaldehyde	Hexane	HCN	Lead	Manganese	Mercury	Naphthalene	Nickel	Phosphorus	POM	anthracene
U1	FCCU	433.25	34.79	2.19	104.62	0.37	0.66	2.84		11.38			515.09		486,000	17.50	28.44	7.43	25.85	218.74		275.61	0.15
U2	NHT		1.91	0.09				0.47		0.036		0.0068	31.88							0.89			
U5	FGDU			0.04				0.23		0.017		0.0033	15.46										
U6	CHD1		6.55	0.29				1.61		0.123		0.0234	109.50	2628.00						3.07			
U7	TGU80																						
U7	TGU81																						
U8	CU7 F1A		3.28	0.15				0.80		0.061		0.0117	54.75							1.53			
U9	CU7 F1		5.38	0.24				1.32		0.101		0.0192	89.85	2156.51						2.52			
U10	CU7 F2		6.67	0.30				1.63		0.125		0.0238	111.43	2674.38						3.12			
U11	CU6		6.78	0.30				1.66		0.127		0.0242	113.36	2720.75						3.17			
U12	Coker A		4.82	0.21				1.18		0.090		0.0172	80.51							2.25			
U12	Coker B		4.82	0.21				1.18		0.090		0.0172	80.51							2.25			
U13	Furf 1 BB1		2.70	0.12				0.66		0.050		0.0096	45.09							1.26			
U13	Furf 1 BB2			0.04				0.24		0.018		0.0034	16.10										
U14	Furf 2		2.66	0.12				0.65		0.050		0.0095	44.44							1.24			
U15	PDA BB1																						
U15	PDA BB2		2.31	0.10				0.57		0.043		0.0082	38.65							1.08			
U16	MLDW		1.90	0.08				0.47		0.036		0.0068	31.76							0.89			
U17	CHD2			0.04				0.24		0.018		0.0034	16.10										
U18	H2 Plant		3.74	0.17				0.92		0.070		0.0133	62.54							1.75			
U20	Boiler 2A		18.66	0.83	8.73		0.05	4.57		0.349	4.99	0.0665	311.75	7482.07			1.58		2.54	8.73			
U20	Boiler 2B		18.66	0.83	8.73		0.05	4.57		0.349	4.99	0.0665	311.75	7482.07			1.58		2.54	8.73			
U20	Boiler 2C		18.66	0.83	8.73		0.05	4.57		0.349	4.99	0.0665	311.75	7482.07			1.58		2.54	8.73			
U20	GTG/HRSG	28.19	27.56	1.23	12.90		0.07	6.75		0.516	7.37	0.0982	460.54	11053.06			2.33		3.75	12.90	4.01		
U21	B3 Flare			0.02				0.09		0.007		0.0014	6.44										
U22	B4 Flare			0.04				0.24		0.018		0.0034	16.10										
U25	B1 Flare							0.01		0.020													
U25	B5 Flare							0.01															
U56	SBU Incinerator			0.03				0.19		0.014		0.0027	12.88										
U57	Diesel Engines																						
U780	CCR Platformer		14.65	0.65	6.85		0.04	3.59		0.274		0.0522	244.76	5874.35			1.24		1.99	6.85			
U790	CCR F101		1.93	0.09	0.05		0.04	0.47		0.036		0.0069	32.21	2374.33			1.1.7		1.55	0.90			
U800	CCR F5		1.04	0.05				0.26		0.019		0.0037	17.39							0.50			
U802	MPF		1.04	0.05				0.20		0.015		0.0057	17.55										
U810	CCR F303		2.31	0.10				0.57		0.043		0.0082	38.65							1.08			
			2.51	0.10				0.57		0.045		0.0002	50.05							1.00			

		POM									
		0.0007	21	1	6	4	3.5	2,000	1.4	3.2	0.01
		7,12 -				Dichlorobonz					
		Dimethylbenz(a)	Acetaldehyde	Acrolein	Benzene	ene	Formaldehyde	Hexane	Naphthalene	Phosphorus	Arsenic
		anthracene				ene					
Unit	Fired Duty	1.60E-05	4.59E-03	4.49E-03	2.10E-03	1.20E-03	7.50E-02	1.80E+00	6.10E-04	6.53E-04	2.00E-04
Heater	mmbtu/hr	1.57E-08	4.50E-06	4.40E-06	2.06E-06	1.18E-06	7.35E-05	1.76E-03	5.98E-07	6.40E-07	1.96E-07
NHT Heater	49.5	0.00680	1.951	1.908	0.89	0.510	31.88	765.21	0.259	0.28	0.085
FGDU Heater	24	0.00330	0.946	0.925	0.43	0.247	15.46	371.01	0.126	0.13	0.041
CHD-1 Heater	170	0.02336	6.701	6.552	3.07	1.752	109.50	2628.00	0.891	0.95	0.292
CU7 F-1A Heater	85	0.01168	3.351	3.276	1.53	0.876	54.75	1314.00	0.445	0.48	0.146
CU7 F-1 Heater	139.5	0.01917	5.499	5.377	2.52	1.438	89.85	2156.51	0.731	0.78	0.240
CU7 F-2 Heater	173	0.02377	6.820	6.668	3.12	1.783	111.43	2674.38	0.906	0.97	0.297
CU 6 Heater	176	0.02418	6.938	6.784	3.17	1.814	113.36	2720.75	0.922	0.99	0.302
Coker A - normal	125	0.01718	4.928	4.818	2.25	1.288	80.51	1932.35	0.655	0.70	0.215
Coker B - normal	125	0.01718	4.928	4.818	2.25	1.288	80.51	1932.35	0.655	0.70	0.215
Furf1 BB-1 Heater	70	0.00962	2.759	2.698	1.26	0.721	45.09	1082.12	0.367	0.39	0.120
Furf1 BB-2 Heater	25	0.00344	0.986	0.964	0.45	0.258	16.10	386.47	0.131	0.14	0.043
Furf2 B-101 Heater	69	0.00948	2.720	2.660	1.24	0.711	44.44	1066.66	0.361	0.39	0.119
PDA BB-1 Heater	0	0.00000	0.000	0.000	0.00	0.000	0.00	0.00	0.000	0.00	0.000
PDA BB-2 Heater	60	0.00824	2.365	2.313	1.08	0.618	38.65	927.53	0.314	0.34	0.103
MLDW Heater	49.3	0.00677	1.943	1.900	0.89	0.508	31.76	762.12	0.258	0.28	0.085
CHD-2 Heater	25	0.00344	0.986	0.964	0.45	0.258	16.10	386.47	0.131	0.14	0.043
H2 Plant Heater	97.1	0.01334	3.828	3.743	1.75	1.001	62.54	1501.05	0.509	0.54	0.167
CCR F-1/2/3/4 Heater	380	0.05222	14.980	14.647	6.85	3.916	244.76	5874.35	1.991	2.13	0.653
CCR F-101 Heater	50	0.00687	1.971	1.927	0.90	0.515	32.21	772.94	0.262	0.28	0.086
CCR F-5 Heater	27	0.00371	1.064	1.041	0.49	0.278	17.39	417.39	0.141	0.15	0.046
CCR F-303 Heater	60	0.00824	2.365	2.313	1.08	0.618	38.65	927.53	0.314	0.34	0.103
	Gas										
Boiler 2A	484	0.06651	19.079	18.655	8.73	4.988	311.75	7482.07	2.536	2.71	0.831
Boiler 2B	484	0.06651	19.079	18.655	8.73	4.988	311.75	7482.07	2.536	2.71	0.831
Boiler 2C	484	0.06651	19.079	18.655	8.73	4.988	311.75	7482.07	2.536	2.71	0.831
GTG/HRSG	715	0.09825	28.185	27.559	12.90	7.369	460.54	11053.06	3.746	4.01	1.228
	Oil (mgal)										
Boiler 2A	1700	0.000	1.700	3.740	0.357	0.000	56.10	0.00	18.700	16.15	0.007
Boiler 2B	1700	0.000	1.700	3.740	0.357	0.000	56.10	0.00	18.700	16.15	0.007
Boiler 2C	1700	0.000	1.700	3.740	0.357	0.000	56.10	0.00	18.700	16.15	0.007
		0.570	168 551	171 020	75 852	12 722	2830 060	6/098 /66	77 822	71 696	7 1/2
		0.570	100.551	1/1.039	/ 5.055	72.732	2055.009	04050.400	11.022	/1.090	/.142

		0.02	0.01	0.005	0.6	0.6
		Beryllium	Cadmium	Cobalt	Manganese	Nickel
Unit	Fired Duty	1.20E-05	1.10E-03	8.40E-05	3.80E-04	2.10E-03
Heater	mmbtu/hr	1.18E-08	1.08E-06	8.24E-08	3.73E-07	2.06E-06
NHT Heater	49.5	0.005	0.468	0.0357	0.162	0.893
FGDU Heater	24	0.002	0.227	0.0173	0.078	0.433
CHD-1 Heater	170	0.018	1.606	0.1226	0.555	3.066
CU7 F-1A Heater	85	0.009	0.803	0.0613	0.277	1.533
CU7 F-1 Heater	139.5	0.014	1.318	0.1006	0.455	2.516
CU7 F-2 Heater	173	0.018	1.634	0.1248	0.565	3.120
CU 6 Heater	176	0.018	1.663	0.1270	0.574	3.174
Coker A - normal	125	0.013	1.181	0.0902	0.408	2.254
Coker B - normal	125	0.013	1.181	0.0902	0.408	2.254
Furf1 BB-1 Heater	70	0.007	0.661	0.0505	0.228	1.262
Furf1 BB-2 Heater	25	0.003	0.236	0.0180	0.082	0.451
Furf2 B-101 Heater	69	0.007	0.652	0.0498	0.225	1.244
PDA BB-1 Heater	0	0.000	0.000	0.0000	0.000	0.000
PDA BB-2 Heater	60	0.006	0.567	0.0433	0.196	1.082
MLDW Heater	49.3	0.005	0.466	0.0356	0.161	0.889
CHD-2 Heater	25	0.003	0.236	0.0180	0.082	0.451
H2 Plant Heater	97.1	0.010	0.917	0.0700	0.317	1.751
CCR F-1/2/3/4 Heater	380	0.039	3.590	0.2741	1.240	6.853
CCR F-101 Heater	50	0.005	0.472	0.0361	0.163	0.902
CCR F-5 Heater	27	0.003	0.255	0.0195	0.088	0.487
CCR F-303 Heater	60	0.006	0.567	0.0433	0.196	1.082
	Gas					
Boiler 2A	484	0.050	4,572	0.3492	1,580	8,729
Boiler 2B	484	0.050	4.572	0.3492	1.580	8.729
Boiler 2C	484	0.050	4.572	0.3492	1.580	8.729
GTG/HRSG	715	0.074	6.755	0.5158	2.333	12.895
	Oil (mgal)					
Boiler 2A	1700	0.005	0.005	10.2000	0.010	0.0051
Boiler 2B	1700	0.005	0.005	10.2000	0.010	0.0051
Boiler 2C	1700	0.005	0.005	10.2000	0.010	0.0051
		0.443	39.187	33.591	13.562	74.797

Max Heater Duties					POM				
	reporting	threshold	n/a	n/a	0.0007	n/a	n/a	21	1
			2- Methylnapht	3- Methylcholan	7,12 - Dimethylbenz(a)	Acenaphthen e	Acenaphthyle ne	Acetaldehyde	Acrolein
Unit	Fired Duty	lh/mmscf	2 40F-05	1 80F-06	1 60F-05	1 80F-06	1 80F-06	4 59F-03	4 49F-03
Heater	mmbtu/hr	lb/mmbtu	2.35E-08	1.76F-09	1.57E-08	1.76F-09	1.76F-09	4.50F-06	4.40F-06
NHT Heater	49.5		0.010	0.0008	0.00680	0.001	0.001	1.951	1,908
FGDU Heater	24		0.005	0.0004	0.00330	0.000	0.000	0.946	0.925
CHD-1 Heater	170		0.035	0.0026	0.02336	0.003	0.003	6.701	6.552
CU7 F-1A Heater	85		0.018	0.0013	0.01168	0.001	0.001	3.351	3.276
CU7 F-1 Heater	139.5		0.029	0.0022	0.01917	0.002	0.002	5.499	5.377
CU7 F-2 Heater	173		0.036	0.0027	0.02377	0.003	0.003	6.820	6.668
CU 6 Heater	176		0.036	0.0027	0.02418	0.003	0.003	6.938	6.784
Coker A - normal	125		0.026	0.0019	0.01718	0.002	0.002	4.928	4.818
Coker B - normal	125		0.026	0.0019	0.01718	0.002	0.002	4.928	4.818
Furf1 BB-1 Heater	70		0.014	0.0011	0.00962	0.001	0.001	2.759	2.698
Furf1 BB-2 Heater	25		0.005	0.0004	0.00344	0.000	0.000	0.986	0.964
Furf2 B-101 Heater	69		0.014	0.0011	0.00948	0.001	0.001	2.720	2.660
PDA BB-1 Heater	0		0.000	0.0000	0.00000	0.000	0.000	0.000	0.000
PDA BB-2 Heater	60		0.012	0.0009	0.00824	0.001	0.001	2.365	2.313
MLDW Heater	49.3		0.010	0.0008	0.00677	0.001	0.001	1.943	1.900
CHD-2 Heater	25		0.005	0.0004	0.00344	0.000	0.000	0.986	0.964
H2 Plant Heater	97.1		0.020	0.0015	0.01334	0.002	0.002	3.828	3.743
CCR F-1/2/3/4 Heater	380		0.078	0.0059	0.05222	0.006	0.006	14.980	14.647
CCR F-101 Heater	50		0.010	0.0008	0.00687	0.001	0.001	1.971	1.927
CCR F-5 Heater	27		0.006	0.0004	0.00371	0.000	0.000	1.064	1.041
CCR F-303 Heater	60		0.012	0.0009	0.00824	0.001	0.001	2.365	2.313
	Cas								
Deiler 24	Gas		0 100	0.0075	0.00001	0.007	0.007	10.070	10 655
Boller 2R	484		0.100	0.0075	0.06651	0.007	0.007	19.079	10.000
Boller 2B	484		0.100	0.0075	0.06651	0.007	0.007	19.079	10.000
	484		0.100	0.0075	0.00051	0.007	0.007	19.079	18.000
010/11/30	/15		0.147	0.0111	0.05025	0.011	0.011	20.105	27.333
	Oil	lb/Mgal	1.10E-05	0.00E+00	0.00E+00	2.10E-05	2.50E-07	1.00E-03	2.20E-03
Boiler 2A	1700	. 0	0.019	0.000	0.000	0.036	0.000	1.700	3.740
Boiler 2B	1700		0.019	0.000	0.000	0.036	0.000	1.700	3.740
Boiler 2C	1700		0.019	0.000	0.000	0.036	0.000	1.700	3.740
			0.911	0.064	0.570	0.171	0.065	168.551	171.039
			2-	3-	7,12 -		Acenaphthylen		
*	average fired duty	for the ve	Methylnapht	Methylcholan	Dimethylbenz(a)	Acenaphthene	e	acetaldehyde	acrolein
Total	Combustion	fior the ye	0 011	0.0641	0 56976	0 171	0.065	168 551	171 030
Total	FCC Emissions		0.000	0.000	0.0000	0.171	4 100	433 254	34 795
	Diesel Engines		0.000	0.0000	0.00000	0.241	0.482	1.284	0.407
	Total		0.911	0.0641	0.56976	0.527640	4.646673	603.090	206.240
	Reporting								
NJ HAP Triggers	Threshold		n/a	n/a	0.0007	n/a	n/a	21	1
NJ SOTA Triggers			n/a	n/a	20	n/a	n/a	10,000	80
Old HAP Triggers			n/a	n/a		n/a	n/a	1,800	8
					POM				
D4 Flave	4 55		0.0000	0.0000	0.0000	0 0000		0.0640	0.0500
B1 Flare	1.55		0.0003	0.0000	0.0002	0.0000	0.0000	0.0612	0.0598
B3 flare	10.00		0.0021	0.0002	0.0014	0.0002	0.0002	0.3942	0.3854
D4 Fidle	25.00		0.0052	0.0004	0.0034	0.0004	0.0004	0.9855	0.9030
SRILIncinerator	20		0.0003	0.0000	0.0002	0.0000	0.0000	0.0012	0.0598
Sho memeratur	20		0.0041	0.0005	0.0027	0.0003	0.0003	0.7004	0.7709

Max Heater Duties	roporting	throchold	n /n	0.4	C	POM	POM	n/n	n /n	2
	reporting	unresnoid	ll/d	0.4	0	0.04	0.4	n/ a	n/a	Z
			Anthracene	Benz(a)anthr acene	Benzene	Benzo(a)pyre ne	Benzo(b)fluor anthene	Benzo(g,h,i)p erylene	Benzo(k)fluor anthene	Chrysene
Unit	Fired Duty	lb/mmscf	2.40E-06	1.80E-06	2.10E-03	1.20E-06	1.80E-06	1.20E-06	1.80E-06	1.80E-06
Heater	mmbtu/hr	lb/mmbtu	2.35E-09	1.76E-09	2.06E-06	1.18E-09	1.76E-09	1.18E-09	1.76E-09	1.76E-09
NHT Heater	49.5		0.001	0.001	0.89	0.001	0.001	0.001	0.001	0.001
FGDU Heater	24		0.000	0.000	0.43	0.000	0.000	0.000	0.000	0.000
CHD-1 Heater	170		0.004	0.003	3.07	0.002	0.003	0.002	0.003	0.003
CU7 F-1A Heater	85		0.002	0.001	1.53	0.001	0.001	0.001	0.001	0.001
CU7 F-1 Heater	139.5		0.003	0.002	2.52	0.001	0.002	0.001	0.002	0.002
CU7 F-2 Heater	173		0.004	0.003	3.12	0.002	0.003	0.002	0.003	0.003
CU 6 Heater	176		0.004	0.003	3.17	0.002	0.003	0.002	0.003	0.003
Coker A - normal	125		0.003	0.002	2.25	0.001	0.002	0.001	0.002	0.002
Coker B - normal	125		0.003	0.002	2.25	0.001	0.002	0.001	0.002	0.002
Furf1 BB-1 Heater	70		0.001	0.001	1.26	0.001	0.001	0.001	0.001	0.001
Furf1 BB-2 Heater	25		0.001	0.000	0.45	0.000	0.000	0.000	0.000	0.000
Furf2 B-101 Heater	69		0.001	0.001	1.24	0.001	0.001	0.001	0.001	0.001
PDA BB-1 Heater	0		0.000	0.000	0.00	0.000	0.000	0.000	0.000	0.000
PDA BB-2 Heater	60		0.001	0.001	1.08	0.001	0.001	0.001	0.001	0.001
MLDW Heater	49.3		0.001	0.001	0.89	0.001	0.001	0.001	0.001	0.001
CHD-2 Heater	25		0.001	0.000	0.45	0.000	0.000	0.000	0.000	0.000
HZ Plant Heater	97.1		0.002	0.002	1.75	0.001	0.002	0.001	0.002	0.002
CCR F-1/2/3/4 Heater	r 380		0.008	0.006	0.00	0.004	0.006	0.004	0.006	0.006
	30 27		0.001	0.001	0.90	0.001	0.001	0.001	0.001	0.001
CCR E 202 Hostor	27		0.001	0.000	1.09	0.000	0.000	0.000	0.000	0.000
CCK F-505 Heater	00		0.001	0.001	1.08	0.001	0.001	0.001	0.001	0.001
	Gas									
Boiler 2A	484		0.010	0.007	8.73	0.005	0.007	0.005	0.007	0.007
Boiler 2B	484		0.010	0.007	8.73	0.005	0.007	0.005	0.007	0.007
Boiler 2C	484		0.010	0.007	8.73	0.005	0.007	0.005	0.007	0.007
GTG/HRSG	715		0.015	0.011	12.90	0.007	0.011	0.007	0.011	0.011
	Oil	lb/Mgal	1.20E-06	4.00E-06	2.10E-04	2.10E-07	1.50E-06	2.30E-06	1.30E-06	2.40E-06
Boiler 2A	1700		0.002	0.007	0.357	0.000	0.003	0.004	0.002	0.004
Boiler 2B	1700		0.002	0.007	0.357	0.000	0.003	0.004	0.002	0.004
Boiler 2C	1700		0.002	0.007	0.357	0.000	0.003	0.004	0.002	0.004
			0.092	0.084	75.853	0.044	0.072	0.054	0.071	0.076
*	average fired dut	v for the ve	Anthracene	Benzo(a) anthracene	Benzene	Benzo(a) pyrene	Benzo(b) fluoranthene	Benzo(g,h,i) perylene	Benzo(k) fluoranthene	Chrysene
Total	Combustion	, , .	0.092	0.084	75.85	0.044	0.072	0.054	0.071	0.076
	FCC Emissions		0.351	0.020	104.62	0.373	0.126	0.163	0.095	0.121
	Diesel Engines		0.064	0.033	37.99	0.013	0.059	0.029	0.011	0.080
	Total		0.507	0.137	218.46	0.430	0.257	0.25	0.18	0.28
	Reporting									
NJ HAP Triggers	Threshold		n/a	0.4	6	0.04	0.4	n/a	n/a	2
NJ SOTA Triggers			n/a	20	4,000	20	20	n/a	n/a	20
Old HAP Triggers			n/a	2	400	2	2	n/a	n/a	2
				POM		ΡΟΜ	ΡΩΜ			POM
B1 Flare	1.55		0.0000	0.0000	0.0280	0.0000	0.0000	0.0000	0.0000	0.0000
B3 flare	10.00		0.0002	0.0002	0.1804	0.0001	0.0002	0.0001	0.0002	0.0002
B4 Flare	25.00		0.0005	0.0004	0.4509	0.0003	0.0004	0.0003	0.0004	0.0004
B5 Flare	1.55		0.0000	0.0000	0.0280	0.0000	0.0000	0.0000	0.0000	0.0000
SKU Incinerator	20		0.0004	0.0003	0.3607	0.0002	0.0003	0.0002	0.0003	0.0003

Max Heater Duties			POM						
	reporting	threshold	0.04	4	19	n/a	n/a	3.5	2,000
			Dibenzo(a,h)a nthracene	Dichlorobenz ene	e-benzene	Fluoranthene	Fluorene	Formaldehyde	Hexane
Unit	Fired Duty	lb/mmscf	1.20E-06	1.20E-03	2.24E-03	3.00E-06	2.80E-06	7.50E-02	1.80E+00
Heater	mmbtu/hr	lb/mmbtu	1.18E-09	1.18E-06	2.20E-06	2.94E-09	2.75E-09	7.35E-05	1.76E-03
NHT Heater	49.5	-	0.001	0.510	0.95	0.001	0.001	31.88	765.21
FGDU Heater	24		0.000	0.247	0.46	0.001	0.001	15.46	371.01
CHD-1 Heater	170		0.002	1.752	3.28	0.004	0.004	109.50	2628.00
CU7 F-1A Heater	85		0.001	0.876	1.64	0.002	0.002	54.75	1314.00
CU7 F-1 Heater	139.5		0.001	1.438	2.69	0.004	0.003	89.85	2156.51
CU7 F-2 Heater	173		0.002	1.783	3.33	0.004	0.004	111.43	2674.38
CU 6 Heater	176		0.002	1.814	3.39	0.005	0.004	113.36	2720.75
Coker A - normal	125		0.001	1.288	2.41	0.003	0.003	80.51	1932.35
Coker B - normal	125		0.001	1.288	2.41	0.003	0.003	80.51	1932.35
Furf1 BB-1 Heater	70		0.001	0.721	1.35	0.002	0.002	45.09	1082.12
Furf1 BB-2 Heater	25		0.000	0.258	0.48	0.001	0.001	16.10	386.47
Furf2 B-101 Heater	69		0.001	0.711	1.33	0.002	0.002	44.44	1066.66
PDA BB-1 Heater	0		0.000	0.000	0.00	0.000	0.000	0.00	0.00
PDA BB-2 Heater	60		0.001	0.618	1.16	0.002	0.001	38.65	927.53
MLDW Heater	49.3		0.001	0.508	0.95	0.001	0.001	31.76	762.12
CHD-2 Heater	25		0.000	0.258	0.48	0.001	0.001	16.10	386.47
H2 Plant Heater	97.1		0.001	1.001	1.87	0.003	0.002	62.54	1501.05
CCR F-1/2/3/4 Heater	380		0.004	3.916	7.32	0.010	0.009	244.76	5874.35
CCR F-101 Heater	50		0.001	0.515	0.96	0.001	0.001	32.21	772.94
CCR F-5 Heater	27		0.000	0.278	0.52	0.001	0.001	17.39	417.39
CCR F-303 Heater	60		0.001	0.618	1.16	0.002	0.001	38.65	927.53
	Gas								
Boiler 2A	484		0.005	4.988	9.33	0.012	0.012	311.75	7482.07
Boiler 2B	484		0.005	4.988	9.33	0.012	0.012	311.75	7482.07
Boiler 2C	484		0.005	4.988	9.33	0.012	0.012	311.75	7482.07
GTG/HRSG	715		0.007	7.369	13.78	0.018	0.017	460.54	11053.06
	Oil	lb/Mgal	1.70E-06	0.00E+00	6.40E-05	4.80E-06	4.50E-06	3.30E-02	0.00E+00
Boiler 2A	1700		0.003	0.000	0.109	0.008	0.008	56.100	0.000
Boiler 2B	1700		0.003	0.000	0.109	0.008	0.008	56.100	0.000
Boiler 2C	1700		0.003	0.000	0.109	0.008	0.008	56.100	0.000
			0.051	42.732	80.236	0.131	0.123	2839.069	64098.466
*	average fired duty	/ for the ye	Dibenz(a,h) anthracene	Dichlorobenze ne	e-benzene	Fluoranthene	Fluorene	formaldehyde	hexane
Total	Combustion		0.051	42.732	80.24	0.131	0.123	2839.07	64098.47
	FCC Emissions		0.147	0.000	8.410	0.825	1.261	515.088	0.00
	Diesel Engines		0.019	0.000	0.000	0.209	0.696	4.121	0.00
	Total		0.22	42.73	88.65	1.165	2.080	3358.28	64098.47
	Reporting								
NJ HAP Triggers	Threshold		0.04	4	19	n/a	n/a	3.5	2000
NJ SOTA Triggers			20	6000	10,000	n/a	n/a	4,000	10000
Old HAP Triggers			2		2,000	n/a	n/a	400	
			РОМ						
P1 Flore	1 55		0.0000	0.0160	0.0202	0.0000	0.0000	4 0000	22.0000
Di Flare	1.55		0.0000	0.0160	0.0299	0.0000	0.0000	1.0000	23.9998
DO IIdie RA Floro	10.00		0.0001	0.1031	0.1927	0.0003	0.0002	6.4412	154.5882
D4 Flate	25.00		0.0003	0.2576	0.4818	0.0006	0.0006	1 0000	380.4706
SRI Incinerator	2.55		0.0000	0.0100	0.0299			12 8824	200 1745
	20		0.0002	0.2001	0.3034	0.0005	0.0005	12.0024	505.1705

Max Heater Duties			POM						
	reporting	threshold	0.4	1.4	n/a	2,000	3.2	n/a	2,000
			Indeno(1,2,3- cd)pyrene	Naphthalene	Phenanathrene	Phenol	Phosphorus	Pyrene	Toluene
Unit	Fired Duty	lb/mmscf	1.80E-06	6.10E-04	1.70E-05	5.71E-03	6.53E-04	5.00E-06	3.40E-03
Heater	mmbtu/hr	lb/mmbtu	1.76E-09	5.98E-07	1.67E-08	5.60E-06	6.40E-07	4.90E-09	3.33E-06
NHT Heater	49.5		0.001	0.259	0.007	2.43	0.28	0.002	1.45
FGDU Heater	24		0.000	0.126	0.004	1.18	0.13	0.001	0.70
CHD-1 Heater	170		0.003	0.891	0.025	8.34	0.95	0.007	4.96
CU7 F-1A Heater	85		0.001	0.445	0.012	4.17	0.48	0.004	2.48
CU7 F-1 Heater	139.5		0.002	0.731	0.020	6.84	0.78	0.006	4.07
CU7 F-2 Heater	173		0.003	0.906	0.025	8.49	0.97	0.007	5.05
CU 6 Heater	176		0.003	0.922	0.026	8.63	0.99	0.008	5.14
Coker A - normal	125		0.002	0.655	0.018	6.13	0.70	0.005	3.65
Coker B - normal	125		0.002	0.655	0.018	6.13	0.70	0.005	3.65
Furf1 BB-1 Heater	70		0.001	0.367	0.010	3.43	0.39	0.003	2.04
Furf1 BB-2 Heater	25		0.000	0.131	0.004	1.23	0.14	0.001	0.73
PDA PR 1 Heater	0		0.001	0.301	0.010	3.38	0.39	0.003	2.01
PDA BB-1 Healer	0		0.000	0.000	0.000	2.00	0.00	0.000	0.00
MI DW Heater	10.3		0.001	0.314	0.003	2.54	0.34	0.003	1.75
CHD-2 Heater	45.5 25		0.001	0.258	0.007	1 23	0.28	0.002	0.73
H2 Plant Heater	97.1		0.002	0.509	0.014	4.76	0.54	0.004	2.84
CCR F-1/2/3/4 Heater	380		0.006	1.991	0.055	18.64	2.13	0.016	11.10
CCR F-101 Heater	50		0.001	0.262	0.007	2.45	0.28	0.002	1.46
CCR F-5 Heater	27		0.000	0.141	0.004	1.32	0.15	0.001	0.79
CCR F-303 Heater	60		0.001	0.314	0.009	2.94	0.34	0.003	1.75
	Gas								
Boiler 2A	484		0.007	2.536	0.071	23.74	2.71	0.021	14.13
Boiler 2B	484		0.007	2.536	0.071	23.74	2.71	0.021	14.13
Boiler 2C	484		0.007	2.536	0.071	23.74	2.71	0.021	14.13
GTG/HRSG	715		0.011	3.746	0.104	35.08	4.01	0.031	20.88
	Oil	lb/Mgal	2.10E-06	1.10E-02	1.10E-05	0.00E+00	9.50E-03	4.30E-06	6.20E-03
Boiler 2A	1700		0.004	18.700	0.019	0.000	16.150	0.007	10.540
Boiler 2B	1700		0.004	18.700	0.019	0.000	16.150	0.007	10.540
Boiler 2C	1700		0.004	18.700	0.019	0.000	16.150	0.007	10.540
			0.075	77.822	0.661	203.406	71.696	0.200	152.695
*	avorago firod duty	, for the ve	Indeno(123-cd) pyrene	Naphthalene	Phenanthrene	Phenol	Phosphorus	Pyrene	Toluene
Total	Combustion	i or the ye	0.075	77 822	0.661	203 /1	71 70	0 200	152.60
TOLAI	FCC Emissions		0.073	25 847	0.001	203.41	0.00	0.200	49.46
	Diesel Engines		0.021	6.957	2.141	0.00	0.00	0.110	13.91
	Total		0.254	110.626	2 5 2 2	220.00	71 70	0.508	216.07
	TOLAT		0.254	110.626	3.532	230.00	/1./0	0.508	210.07
	Reporting								
NJ HAP Triggers	Threshold		0.4	1.4	n/a	2000	3.2	n/a	2,000
NJ SOTA Triggers			20	10,000	n/a	200	200	n/a	10,000
Old HAP Triggers			2	2,000	n/a			n/a	2,000
			POM						
B1 Flare	1.55		0.0000	0.0081	0.0002	0.0762	0.0087	0.0001	0.0453
B3 flare	10.00		0.0002	0.0524	0.0015	0.4906	0.0561	0.0004	0.2920
B4 Flare	25.00		0.0004	0.1310	0.0037	1.2264	0.1402	0.0011	0.7300
B5 Flare	1.55		0.0000	0.0081	0.0002	0.0762	0.0087	0.0001	0.0453
SRU Incinerator	20		0.0003	0.1048	0.0029	0.9811	0.1121	0.0009	0.5840

Max Heater Duties										
	reporting	threshold	2,000	0.01	0.02	0.01	1,000	0.005	0.6	2
			Xylene	Arsenic	Beryllium	Cadmium	Chromium	Cobalt	Manganese	Mercury
Unit	Fired Duty	lb/mmscf	1.84E-02	2.00E-04	1.20E-05	1.10E-03	1.40E-03	8.40E-05	3.80E-04	2.60E-04
Heater	mmbtu/hr	lb/mmbtu	1.80E-05	1.96E-07	1.18E-08	1.08E-06	1.37E-06	8.24E-08	3.73E-07	2.55E-07
NHT Heater	49.5		7.81	0.085	0.005	0.468	0.60	0.0357	0.162	0.111
FGDU Heater	24		3.78	0.041	0.002	0.227	0.29	0.0173	0.078	0.054
CHD-1 Heater	170		26.81	0.292	0.018	1.606	2.04	0.1226	0.555	0.380
CU7 F-1A Heater	85		13.40	0.146	0.009	0.803	1.02	0.0613	0.277	0.190
CU7 F-1 Heater	139.5		22.00	0.240	0.014	1.318	1.68	0.1006	0.455	0.311
CU7 F-2 Heater	173		27.28	0.297	0.018	1.634	2.08	0.1248	0.565	0.386
CU 6 Heater	176		27.75	0.302	0.018	1.663	2.12	0.1270	0.574	0.393
Coker A - normal	125		19.71	0.215	0.013	1.181	1.50	0.0902	0.408	0.279
Coker B - normal	125		19.71	0.215	0.013	1.181	1.50	0.0902	0.408	0.279
Furf1 BB-1 Heater	70		11.04	0.120	0.007	0.661	0.84	0.0505	0.228	0.156
Furf1 BB-2 Heater	25		3.94	0.043	0.003	0.236	0.30	0.0180	0.082	0.056
Furf2 B-101 Heater	69		10.88	0.119	0.007	0.652	0.83	0.0498	0.225	0.154
PDA BB-1 Heater	0		0.00	0.000	0.000	0.000	0.00	0.0000	0.000	0.000
PDA BB-2 Heater	60		9.46	0.103	0.006	0.567	0.72	0.0433	0.196	0.134
MLDW Heater	49.3		7.77	0.085	0.005	0.466	0.59	0.0356	0.161	0.110
CHD-2 Heater	25		3.94	0.043	0.003	0.236	0.30	0.0180	0.082	0.056
H2 Plant Heater	97.1		15.31	0.167	0.010	0.917	1.17	0.0700	0.317	0.217
CCR F-1/2/3/4 Heater	380		59.92	0.653	0.039	3.590	4.57	0.2741	1.240	0.849
CCR F-101 Heater	50		7.88	0.086	0.005	0.472	0.60	0.0361	0.163	0.112
CCR F-5 Heater	27		4.26	0.046	0.003	0.255	0.32	0.0195	0.088	0.060
CCR F-303 Heater	60		9.46	0.103	0.006	0.567	0.72	0.0433	0.196	0.134
	Gas									
Boiler 2A	484		76.32	0.831	0.050	4,572	5.82	0.3492	1.580	1.081
Boiler 2B	484		76.32	0.831	0.050	4.572	5.82	0.3492	1.580	1.081
Boiler 2C	484		76.32	0.831	0.050	4.572	5.82	0.3492	1.580	1.081
GTG/HRSG	715		112.74	1.228	0.074	6,755	8.60	0.5152	2,333	1.597
616/11136	,15		112.71	1.220	0.071	0.755	0.00	0.5150	2.333	1.557
	Oil	lb/Mgal	1.10F-02	4.00F-06	3.00F-06	3.00F-06	3.00F-06	6.00F-03	6.00F-06	3.00F-06
Boiler 2A	1700		18 700	0.007	0.005	0.005	0.005	10 200	0.010	0.005
Boiler 2B	1700		18,700	0.007	0.005	0.005	0.005	10.200	0.010	0.005
Boiler 2C	1700		18 700	0.007	0.005	0.005	0.005	10.200	0.010	0.005
	1,00		10.700	0.007	0.000	0.000	0.005	10.200	0.010	0.005
			709.904	7.142	0.443	39.187	49.870	33.591	13.562	9.274
			Xylene	Arsenic	Beryllium	Cadmium	Chromium	Cobalt	Manganese	Mercury
*	average fired dut	y for the ye					lotal			
Total	Combustion		709.904352	7.142	0.443	39.187	49.87	33.59	13.56	9.27
	FCC Emissions		110.376	2.187	0.656	2.844	54.69	11.37	28.44	7.43
	Diesel Engines		10.168	0.524	0.161	0.310	321.08	1.77	2.14	0.00
	Total		830.45	9.854	1.259	42.341	425.64	46.73	44.14	16.70
	Poporting									
	Throchold		2 000	0.01	0.02	0.01	1000	0.005	0 6	2
NJ HAP Triggers	Inresnoia		2,000	0.01	0.02	0.01	1000	0.005	0.6	2
			2,000	10	10	20	1,000	200	1,000	20
Old HAP Triggers			2,000	I	Z	Z	1,000	20	100	Z
B1 Flare	1.55		0.2448	0.0027	0.0002	0.0147	0.0187	0.0011	0.0051	0.0035
B3 flare	10.00		1.5768	0.0172	0.0010	0.0945	0.1202	0.0072	0.0326	0.0223
B4 Flare	25.00		3.9420	0.0429	0.0026	0.2362	0.3006	0.0180	0.0816	0.0558
B5 Flare	1.55		0.2448	0.0027	0.0002	0.0147	0.0187	0.0011	0.0051	0.0035
SRU Incinerator	20		3,1536	0.0344	0.0021	0.1889	0.2405	0.0144	0.0653	0.0447

Max	Heat	er Di	ıtie
IVIAN	reat		lic

Max Heater Duties						
	reporting	threshold	0.6	925		
			Nickel	Selenium		
Unit	Fired Duty	lb/mmscf	2.10E-03	2.40E-05		
Heater	mmbtu/hr	lb/mmbtu	2.06E-06	2.35E-08		
NHT Heater	49.5		0.893	0.010		
FGDU Heater	24		0.433	0.005		
CHD-1 Heater	170		3.066	0.035		
CU7 F-1A Heater	85		1.533	0.018		
CU7 F-1 Heater	139.5		2.516	0.029		
CU7 F-2 Heater	173		3.120	0.036		
CU 6 Heater	176		3.174	0.036		
Coker A - normal	125		2.254	0.026		
Coker B - normal	125		2.254	0.026		
Furf1 BB-1 Heater	70		1.262	0.014		
Furf1 BB-2 Heater	25		0.451	0.005		
Furf2 B-101 Heater	69		1.244	0.014		
PDA BB-1 Heater	0		0.000	0.000		
PDA BB-2 Heater	60		1.082	0.012		
MLDW Heater	49.3		0.889	0.010		
CHD-2 Heater	25		0.451	0.005		
H2 Plant Heater	97.1		1.751	0.020		
CCR F-1/2/3/4 Heater	380		6.853	0.078		
CCR F-101 Heater	50		0.902	0.010		
CCR F-5 Heater	27		0.487	0.006		
CCR F-303 Heater	60		1.082	0.012		
	Gas					
Boiler 2A	484		8.729	0.100		
Boiler 2B	484		8.729	0.100		
Boiler 2C	484		8.729	0.100		
GTG/HRSG	715		12.895	0.147		
					Dioxins	Furans
	Oil	lb/Mgal	3.00E-06	1.50E-05	3.10E-09	8.20E-10
Boiler 2A	1700		0.005	0.026	0.000	0.000
Boiler 2B	1700		0.005	0.026	0.000	0.000
Boiler 2C	1700		0.005	0.026	0.000	0.000
			74.797	0.931	0.000	0.000

* average fired duty for the ye	Nickel	Selenium	1,3 Butadiene	HCI	Carbon Disulfide	Cyanide	Antimony	Methylene Chloride
Total Combustion	74.80	0.93	0.00	0.00	0.00	0.00	0.00	0.00
FCC Emissions	218.74	5.47	1.051	749.32	19.447	248,237	14.22	231.26
Diesel Engines	123.08	0.80	2.087	0.00	0.00	0.00	0.00	0.00
Total	416.62	7.20	3.14	749.32	19.45	248237.27	14.22	231.26
Reporting								
NJ HAP Triggers Threshold	0.6	925	14	2000	n/a	35	1000	2000
NJ SOTA Triggers	2000	200	140	10,000	2000	10,000	10,000	10,000
Old HAP Triggers		20						
B1 Flare 1.55	0.0280	0.0003	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
B3 flare 10.00	0.1804	0.0021	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
B4 Flare 25.00	0.4509	0.0052	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
B5 Flare 1.55	0.0280	0.0003	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
SRU Incinerator 20	0.3607	0.0041	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000

	reporting threshold			n/a	n/a	21
		AllowableO				acetaldehyd
		perating	Engine Design	Acenaphthene	Acenaphthylene	е
	'	Hours	Duty			CH₃CHO
Oil Factors (lb/m	ımbtu) - engine size	Hours	mmbtu/hr	4.5E-06	9.0E-06	2.4E-05
OS1	RW Intake #89	2500	1.25	0.014	0.028	0.075
OS2	1185 Tank	0	3.82	0.000	0.000	0.000
OS3	G201	100	1.46	0.001	0.001	0.004
OS4	G202	100	1.46	0.001	0.001	0.004
OS5	G203	100	1.46	0.001	0.001	0.004
OS6	G205	100	1.17	0.001	0.001	0.003
0\$7	Pumpkin	2500	1.21	0.014	0.027	0.073
OS8	Coker Sludge	2000	0.19	0.002	0.003	0.009
	North Pond #1	250	0.64	0.001	0.001	0.004
	North Pond #2	250	0.64	0.001	0.001	0.004
OS9	Kinney Pumphouse	1500	0.19	0.001	0.003	0.007
OS10	OM Sludge Pump	2500	0.51	0.006	0.011	0.031
OS11	API Slop	2500	0.29	0.003	0.007	0.018
OS12	API Pyramid	8760	0.38	0.015	0.030	0.080
OS13	API Pyramind	8760	0.38	0.015	0.030	0.080
OS14	Coker Clarifer Bottoms	2500	0.19	0.002	0.004	0.011
OS15	Coker Hydrobins	2500	0.19	0.002	0.004	0.011
OS16	Coker Sludge	2500	0.19	0.002	0.004	0.011
OS17	Utilities Instrument Air	2500	1.43	0.016	0.032	0.086
OS18	Firehouse	100	0.70	0.000	0.001	0.002
OS19	Firehouse	100	0.70	0.000	0.001	0.002
OS20	FCC Sootblower	8760	1.43	0.056	0.113	0.301
OS21	Utilities Instrument Air	4500	1.43	0.029	0.058	0.154
OS22	Utilities Instrument Air	4500	1.43	0.029	0.058	0.154
OS23	Utilities Instrument Air	4500	1.43	0.029	0.058	0.154
OS24	Cooling Tower #3 Diesel	100	1.53	0.001	0.001	0.004
OS25	Kenny Atlantic Diesel	2000	0.18	0.002	0.003	0.009
		1				
	Totals (lbs)	1		0.24	0.48	1.28

note: diesel fuel is 19,200 btu/lb

diesel fuel is 7.1 lb/gal

factors used were the ones for O2 < 13% per stack test data - NJDEP used >13% for air compressor die

						POM	POM
	reporting threshold	1	n/a	6	0.4	0.04	0.4
		acrolein C ₃ H ₄ O	Anthracene	Benzene	Benzo(a) anthracene	Benzo(a) pyrene	Benzo(b) fluoranthen e
Oil Factors (lb/m	nmbtu) - engine size	7.6E-06	1.20E-06	7.1E-04	6.1E-07	2.5E-07	1.1E-06
OS1	RW Intake #89	0.024	0.004	2.219	0.002	0.001	0.003
OS2	1185 Tank	0.000	0.000	0.000	0.000	0.000	0.000
OS3	G201	0.001	0.000	0.104	0.000	0.000	0.000
OS4	G202	0.001	0.000	0.104	0.000	0.000	0.000
OS5	G203	0.001	0.000	0.104	0.000	0.000	0.000
OS6	G205	0.001	0.000	0.083	0.000	0.000	0.000
OS7	Pumpkin	0.023	0.004	2.147	0.002	0.001	0.003
OS8	Coker Sludge	0.003	0.000	0.271	0.000	0.000	0.000
	North Pond #1	0.001	0.000	0.113	0.000	0.000	0.000
	North Pond #2	0.001	0.000	0.113	0.000	0.000	0.000
OS9	Kinney Pumphouse	0.002	0.000	0.203	0.000	0.000	0.000
OS10	OM Sludge Pump	0.010	0.002	0.904	0.001	0.000	0.001
OS11	API Slop	0.006	0.001	0.520	0.000	0.000	0.001
OS12	API Pyramid	0.025	0.004	2.376	0.002	0.001	0.004
OS13	API Pyramind	0.025	0.004	2.376	0.002	0.001	0.004
OS14	Coker Clarifer Bottoms	0.004	0.001	0.339	0.000	0.000	0.001
OS15	Coker Hydrobins	0.004	0.001	0.339	0.000	0.000	0.001
OS16	Coker Sludge	0.004	0.001	0.339	0.000	0.000	0.001
OS17	Utilities Instrument Air	0.027	0.004	2.531	0.002	0.001	0.004
OS18	Firehouse	0.001	0.000	0.050	0.000	0.000	0.000
OS19	Firehouse	0.001	0.000	0.050	0.000	0.000	0.000
OS20	FCC Sootblower	0.095	0.015	8.894	0.008	0.003	0.014
OS21	Utilities Instrument Air	0.049	0.008	4.569	0.004	0.002	0.007
OS22	Utilities Instrument Air	0.049	0.008	4.569	0.004	0.002	0.007
OS23	Utilities Instrument Air	0.049	0.008	4.569	0.004	0.002	0.007
OS24	Cooling Tower #3 Diesel	0.001	0.000	0.108	0.000	0.000	0.000
OS25	Kenny Atlantic Diesel	0.003	0.000	0.257	0.000	0.000	0.000
	Totals (lbs)	0.41	0.06	37.99	0.03	0.01	0.06

FACTORS FROM EMIS

						POM	
	reporting threshold	n/a	n/a	1.5	2	0.04	19
		Benzo(g,h,i) perylene	Benzo(k) fluoranthen e	1.3 Butadiene	Chrysene	Dibenz(a,h) anthracene	e-benzene
Oil Factors (lb/m	ımbtu) - engine size	5.4E-07	2.1E-07	3.9E-05	1.5E-06	3.5E-07	0.0E+00
OS1	RW Intake #89	0.002	0.001	0.122	0.005	0.001	0.000
0\$2	1185 Tank	0.000	0.000	0.000	0.000	0.000	0.000
OS3	G201	0.000	0.000	0.006	0.000	0.000	0.000
OS4	G202	0.000	0.000	0.006	0.000	0.000	0.000
OS5	G203	0.000	0.000	0.006	0.000	0.000	0.000
OS6	G205	0.000	0.000	0.005	0.000	0.000	0.000
OS7	Pumpkin	0.002	0.001	0.118	0.005	0.001	0.000
OS8	Coker Sludge	0.000	0.000	0.015	0.001	0.000	0.000
	North Pond #1	0.000	0.000	0.006	0.000	0.000	0.000
	North Pond #2	0.000	0.000	0.006	0.000	0.000	0.000
OS9	Kinney Pumphouse	0.000	0.000	0.011	0.000	0.000	0.000
OS10	OM Sludge Pump	0.001	0.000	0.050	0.002	0.000	0.000
OS11	API Slop	0.000	0.000	0.029	0.001	0.000	0.000
OS12	API Pyramid	0.002	0.001	0.131	0.005	0.001	0.000
OS13	API Pyramind	0.002	0.001	0.131	0.005	0.001	0.000
OS14	Coker Clarifer Bottoms	0.000	0.000	0.019	0.001	0.000	0.000
OS15	Coker Hydrobins	0.000	0.000	0.019	0.001	0.000	0.000
OS16	Coker Sludge	0.000	0.000	0.019	0.001	0.000	0.000
OS17	Utilities Instrument Air	0.002	0.001	0.139	0.005	0.001	0.000
OS18	Firehouse	0.000	0.000	0.003	0.000	0.000	0.000
OS19	Firehouse	0.000	0.000	0.003	0.000	0.000	0.000
OS20	FCC Sootblower	0.007	0.003	0.489	0.019	0.004	0.000
OS21	Utilities Instrument Air	0.003	0.001	0.251	0.010	0.002	0.000
OS22	Utilities Instrument Air	0.003	0.001	0.251	0.010	0.002	0.000
OS23	Utilities Instrument Air	0.003	0.001	0.251	0.010	0.002	0.000
OS24	Cooling Tower #3 Diesel	0.000	0.000	0.006	0.000	0.000	0.000
O\$25	Kenny Atlantic Diesel	0.000	0.000	0.014	0.001	0.000	0.000
	Totals (lbs)	0.03	0.01	2.09	0.08	0.02	0.00

SION ESTIMATION PROTOCOL FOR PETROLEUM REFINERIES - N

					POM	1.4
	reporting threshold	n/a	n/a	3.5	0.4	
		Fluoranthene	Fluorene	formaldehyde HCOH	Indeno(123-cd) pyrene	Naphthalene
Oil Factors (lb/m	nmbtu) - engine size	3.9E-06	1.3E-05	7.7E-05	4.0E-07	1.3E-04
OS1	RW Intake #89	0.012	0.041	0.241	0.001	0.406
OS2	1185 Tank	0.000	0.000	0.000	0.000	0.000
OS3	G201	0.001	0.002	0.011	0.000	0.019
OS4	G202	0.001	0.002	0.011	0.000	0.019
OS5	G203	0.001	0.002	0.011	0.000	0.019
OS6	G205	0.000	0.002	0.009	0.000	0.015
OS7	Pumpkin	0.012	0.039	0.233	0.001	0.393
OS8	Coker Sludge	0.001	0.005	0.029	0.000	0.050
	North Pond #1	0.001	0.002	0.012	0.000	0.021
	North Pond #2	0.001	0.002	0.012	0.000	0.021
OS9	Kinney Pumphouse	0.001	0.004	0.022	0.000	0.037
OS10	OM Sludge Pump	0.005	0.017	0.098	0.001	0.166
OS11	API Slop	0.003	0.010	0.056	0.000	0.095
OS12	API Pyramid	0.013	0.044	0.258	0.001	0.435
OS13	API Pyramind	0.013	0.044	0.258	0.001	0.435
OS14	Coker Clarifer Bottoms	0.002	0.006	0.037	0.000	0.062
OS15	Coker Hydrobins	0.002	0.006	0.037	0.000	0.062
OS16	Coker Sludge	0.002	0.006	0.037	0.000	0.062
OS17	Utilities Instrument Air	0.014	0.046	0.275	0.001	0.463
OS18	Firehouse	0.000	0.001	0.005	0.000	0.009
OS19	Firehouse	0.000	0.001	0.005	0.000	0.009
OS20	FCC Sootblower	0.049	0.163	0.965	0.005	1.628
OS21	Utilities Instrument Air	0.025	0.084	0.495	0.003	0.837
OS22	Utilities Instrument Air	0.025	0.084	0.495	0.003	0.837
OS23	Utilities Instrument Air	0.025	0.084	0.495	0.003	0.837
OS24	Cooling Tower #3 Diesel	0.001	0.002	0.012	0.000	0.020
OS25	Kenny Atlantic Diesel	0.001	0.005	0.028	0.000	0.047
	Totals (lbs)	0.21	0.70	4.12	0.02	6.96

AY 2011 VERSION 2.1.1 - FINAL ICR VERSION

		n/a	2000	n/a	n/a	2000
	reporting threshold					
		Phenanthrene	Phenol	Propylene	Pyrene	Toluene
Oil Factors (lb/n	nmbtu) - engine size	4.0E-05	0.0E+00	2.7E-03	3.6E-06	2.6E-04
OS1	RW Intake #89	0.125	0.000	8.438	0.011	0.813
OS2	1185 Tank	0.000	0.000	0.000	0.000	0.000
OS3	G201	0.006	0.000	0.395	0.001	0.038
OS4	G202	0.006	0.000	0.395	0.001	0.038
OS5	G203	0.006	0.000	0.395	0.001	0.038
OS6	G205	0.005	0.000	0.316	0.000	0.030
OS7	Pumpkin	0.121	0.000	8.165	0.011	0.786
OS8	Coker Sludge	0.015	0.000	1.031	0.001	0.099
	North Pond #1	0.006	0.000	0.430	0.001	0.041
	North Pond #2	0.006	0.000	0.430	0.001	0.041
OS9	Kinney Pumphouse	0.011	0.000	0.774	0.001	0.074
OS10	OM Sludge Pump	0.051	0.000	3.438	0.005	0.331
OS11	API Slop	0.029	0.000	1.977	0.003	0.190
OS12	API Pyramid	0.134	0.000	9.035	0.012	0.870
OS13	API Pyramind	0.134	0.000	9.035	0.012	0.870
OS14	Coker Clarifer Bottoms	0.019	0.000	1.289	0.002	0.124
OS15	Coker Hydrobins	0.019	0.000	1.289	0.002	0.124
OS16	Coker Sludge	0.019	0.000	1.289	0.002	0.124
OS17	Utilities Instrument Air	0.143	0.000	9.627	0.013	0.927
OS18	Firehouse	0.003	0.000	0.189	0.000	0.018
OS19	Firehouse	0.003	0.000	0.189	0.000	0.018
OS20	FCC Sootblower	0.501	0.000	33.822	0.045	3.257
OS21	Utilities Instrument Air	0.257	0.000	17.375	0.023	1.673
OS22	Utilities Instrument Air	0.257	0.000	17.375	0.023	1.673
OS23	Utilities Instrument Air	0.257	0.000	17.375	0.023	1.673
OS24	Cooling Tower #3 Diesel	0.006	0.000	0.413	0.001	0.040
OS25	Kenny Atlantic Diesel	0.014	0.000	0.976	0.001	0.094
	Totals (lbs)	2.14	0.00	144.49	0.19	13.91

Update	9/17/20
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		2000	0.01	0.02	0.01	
	reporting threshold					
		Xylene	Arsenic	Beryllium	Cadmium	Chromium hexavalent
Oil Factors (lb/m	nmbtu) - engine size	1.9E-04	9.8E-06	3.0E-06	5.8E-06	7.8E-06
OS1	RW Intake #89	0.594	0.031	0.009	0.018	0.024
OS2	1185 Tank	0.000	0.000	0.000	0.000	0.000
OS3	G201	0.028	0.001	0.000	0.001	0.001
OS4	G202	0.028	0.001	0.000	0.001	0.001
OS5	G203	0.028	0.001	0.000	0.001	0.001
OS6	G205	0.022	0.001	0.000	0.001	0.001
OS7	Pumpkin	0.575	0.030	0.009	0.018	0.024
OS8	Coker Sludge	0.073	0.004	0.001	0.002	0.003
	North Pond #1	0.030	0.002	0.000	0.001	0.001
	North Pond #2	0.030	0.002	0.000	0.001	0.001
OS9	Kinney Pumphouse	0.054	0.003	0.001	0.002	0.002
OS10	OM Sludge Pump	0.242	0.012	0.004	0.007	0.010
OS11	API Slop	0.139	0.007	0.002	0.004	0.006
OS12	API Pyramid	0.636	0.033	0.010	0.019	0.026
OS13	API Pyramind	0.636	0.033	0.010	0.019	0.026
OS14	Coker Clarifer Bottoms	0.091	0.005	0.001	0.003	0.004
OS15	Coker Hydrobins	0.091	0.005	0.001	0.003	0.004
OS16	Coker Sludge	0.091	0.005	0.001	0.003	0.004
OS17	Utilities Instrument Air	0.677	0.035	0.011	0.021	0.028
OS18	Firehouse	0.013	0.001	0.000	0.000	0.001
OS19	Firehouse	0.013	0.001	0.000	0.000	0.001
OS20	FCC Sootblower	2.380	0.123	0.038	0.073	0.098
OS21	Utilities Instrument Air	1.223	0.063	0.019	0.037	0.050
OS22	Utilities Instrument Air	1.223	0.063	0.019	0.037	0.050
OS23	Utilities Instrument Air	1.223	0.063	0.019	0.037	0.050
OS24	Cooling Tower #3 Diesel	0.029	0.001	0.000	0.001	0.001
OS25	Kenny Atlantic Diesel	0.069	0.004	0.001	0.002	0.003
	Totals (lbs)	10.17	0.52	0.16	0.31	0.42

		1,000	0.005	0.6	2	0.6	925
	reporting threshold						
		Chromium Total	Cobalt	Manganese	Mercury	Nickel	Selenium
Oil Factors (lb/m	ımbtu) - engine size	3.3E-05	6.0E-03	4.0E-05	7.0E-08	2.3E-03	1.5E-05
OS1	RW Intake #89	0.103	18.750	0.125	0.000	7.188	0.047
OS2	1185 Tank	0.000	0.000	0.000	0.000	0.000	0.000
OS3	G201	0.005	0.879	0.006	0.000	0.337	0.002
OS4	G202	0.005	0.879	0.006	0.000	0.337	0.002
OS5	G203	0.005	0.879	0.006	0.000	0.337	0.002
OS6	G205	0.004	0.703	0.005	0.000	0.269	0.002
OS7	Pumpkin	0.100	18.145	0.121	0.000	6.956	0.045
OS8	Coker Sludge	0.013	2.292	0.015	0.000	0.879	0.006
	North Pond #1	0.005	0.955	0.006	0.000	0.366	0.002
	North Pond #2	0.005	0.955	0.006	0.000	0.366	0.002
OS9	Kinney Pumphouse	0.009	1.719	0.011	0.000	0.659	0.004
OS10	OM Sludge Pump	0.042	7.640	0.051	0.000	2.929	0.019
OS11	API Slop	0.024	4.393	0.029	0.000	1.684	0.011
O\$12	API Pyramid	0.110	20.078	0.134	0.000	7.697	0.050
OS13	API Pyramind	0.110	20.078	0.134	0.000	7.697	0.050
OS14	Coker Clarifer Bottoms	0.016	2.865	0.019	0.000	1.098	0.007
OS15	Coker Hydrobins	0.016	2.865	0.019	0.000	1.098	0.007
OS16	Coker Sludge	0.016	2.865	0.019	0.000	1.098	0.007
OS17	Utilities Instrument Air	0.118	21.392	0.143	0.000	8.200	0.053
OS18	Firehouse	0.002	0.420	0.003	0.000	0.161	0.001
OS19	Firehouse	0.002	0.420	0.003	0.000	0.161	0.001
OS20	FCC Sootblower	0.413	75.161	0.501	0.001	28.812	0.188
OS21	Utilities Instrument Air	0.212	38.610	0.257	0.000	14.801	0.097
OS22	Utilities Instrument Air	0.212	38.610	0.257	0.000	14.801	0.097
OS23	Utilities Instrument Air	0.212	38.610	0.257	0.000	14.801	0.097
OS24	Cooling Tower #3 Diesel	0.005	0.917	0.006	0.000	0.351	0.002
OS25	Kenny Atlantic Diesel	0.012	2.170	0.014	0.000	0.832	0.005
	Totals (lbs)	1.77	321.08	2.14	0.00	123.08	0.80

reporting threshold				
		PAHs (total)		
Oil Factors (lb/m	ımbtu) - engine size	1.7E-04		
OS1	RW Intake #89	0.531		
OS2	1185 Tank	0.000		
OS3	G201	0.025		
OS4	G202	0.025		
OS5	G203	0.025		
OS6	G205	0.020		
OS7	Pumpkin	0.514		
OS8	Coker Sludge	0.065		
	North Pond #1	0.027		
	North Pond #2	0.027		
OS9	Kinney Pumphouse	0.049		
OS10	OM Sludge Pump	0.216		
OS11	API Slop	0.124		
OS12	API Pyramid	0.569		
OS13	API Pyramind	0.569		
OS14	Coker Clarifer Bottoms	0.081		
OS15	Coker Hydrobins	0.081		
OS16	Coker Sludge	0.081		
OS17	Utilities Instrument Air	0.606		
OS18	Firehouse	0.012		
OS19	Firehouse	0.012		
OS20	FCC Sootblower	2.130		
OS21	Utilities Instrument Air	1.094		
OS22	Utilities Instrument Air	1.094		
OS23	Utilities Instrument Air	1.094		
OS24	Cooling Tower #3 Diesel	0.026		
OS25	Kenny Atlantic Diesel	0.061		
	Totals (lbs)	9.10		

FCCU TRI Emission Estimates

completed 1/16/20

	Weighted Average	FCC Regenerator	
	Median Value	TRI Estimated	
Species	(lb/1000 lb coke burn)	Emissions (lbs/yr)	
1,3-Butadiene	2.00E-06	1.05	1.5
Acetaldehyde	8.24E-04	433.25	21
Acrolein	6.62E-05	34.79	1
Ammonia(2)	9.95E-03	5,231.61	n/a
Anthracene	6.68E-07	0.35	n/a
Antimony	0.065 * Ni emissions	14.22	1000
Arsenic	0.010 * Ni emissions	2.19	0.01
Barium	0.00E+00	0.00	n/a
Benzene	Stack test data	104.62	6
Benzo(a)anthracene	3.80E-08	0.02	0.4
Benzo(a)fluoranthene	2.40E-07	0.13	0.4
Benzo(a)pyrene	7.10E-07	0.37	0.04
Benzo(g,h,i)perylene	3.10E-07	0.16	n/a
Benzo(k)fluoranthene	1.80E-07	0.09	n/a
Beryllium	0.003 * Ni emissions	0.66	0.02
Bromomethane	1.37E-04	72.01	n/a
Cadmium	0.013 * Ni emissions	2.84	0.01
Carbon Disulfide	3.70E-05	19.45	2000
Chromium	0.25 * Ni emissions	54.69	1000
Cobalt	0.052 * Ni emissions	11.375	0.005
Copper	Stack test data	3.46	n/a
Ethylbenzene	1.60E-05	8.41	19
Fluroanthene	1.57E-06	0.82	n/a
Formaldehyde	9.80E-04	515.09	4
Hydrochloric Acid (3)	0.09	749.32	900
Hydrogen Cyanide	Compliance Sheet	248,237	35
Indeno(1,2,3-cd)pyrene	3.00E-07	0.16	0.4
Lead	0.08* Ni emissions	17.50	2
Manganese	0.13* Ni emissions	28.44	0.6
Mercury	1.41E-05	7 4 2	
Nanhthalana		7.45	2
Napittialelle	4.92E-05	25.85	2 1.4
Nickel	4.92E-05 Stack test data	25.85 218.74	2 1.4 0.6
Nickel PAH (total)	4.92E-05 Stack test data 5.24E-04	25.85 218.74 275.61	2 1.4 0.6 2
Nickel PAH (total) Phenanthrene	4.92E-05 Stack test data 5.24E-04 1.39E-06	25.85 218.74 275.61 0.73	2 1.4 0.6 2 n/a
Nickel PAH (total) Phenanthrene Phenol	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05	25.85 218.74 275.61 0.73 26.59	2 1.4 0.6 2 n/a 2000
Nickel PAH (total) Phenanthrene Phenol Selenium	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions	25.85 218.74 275.61 0.73 26.59 5.47	2 1.4 0.6 2 n/a 2000 925
Nickel PAH (total) Phenanthrene Phenol Selenium Sulfuric Acid Mist	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62	2 1.4 0.6 2 n/a 2000 925 n/a
Nickel PAH (total) Phenanthrene Phenol Selenium Sulfuric Acid Mist Toluene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46	2 1.4 0.6 2 n/a 2000 925 n/a 2000
Nickel PAH (total) Phenanthrene Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a
Nickel Nickel PAH (total) Phenanthrene Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a n/a
Napintiaene Nickel PAH (total) Phenanthrene Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total)	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a n/a 2000
Napintiaene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a n/a 2000 0.00012
Napintiaene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins	4.92E-05 Stack test data 5.24E-04 1.33E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 5.60E-11	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a n/a 2000 0.00012 0.00012
Napintiaene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 5.60E-11 1.60E-04	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 84.10	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a 2000 0.00012 0.00012 0.00012 n/a
Napintiaene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 1.60E-04 4.40E-04	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 84.10 231.26	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a 2000 0.00012 0.00012 n/a 2000
Napinchaene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride Acenaphthene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 5.60E-11 1.60E-04 4.40E-04 2.20E-07	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 84.10 231.26 0.12	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a 2000 0.00012 0.00012 0.00012 n/a 2000 n/a
Napinthaene Nickel PAH (total) Phenanthrene Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride Acenaphthylene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 5.60E-11 1.60E-04 4.40E-04 2.20E-07 7.80E-06	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 84.10 231.26 0.12 4.10	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a 2000 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.0000000000
Napinthaene Nickel PAH (total) Phenanthrene Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride Acenaphthylene Benzo(e)pyrene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 5.60E-11 1.60E-04 4.40E-04 2.20E-07 7.80E-06 3.30E-08	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 84.10 231.26 0.12 4.10 0.02	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a n/a 2000 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 n/a n/a 2000 n/a 2000
Napintialene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride Acenaphthene Benzo(e)pyrene Chrysene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 1.60E-01 1.60E-04 4.40E-04 2.20E-07 7.80E-06 3.30E-08 2.33E-07	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 84.10 231.26 0.12 4.10 0.02 0.12	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a 2000 0.00012 0.00012 0.00012 n/a 2000 n/a n/a 2000 n/a 2000
Napintiaene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride Acenaphthylene Benzo(e)pyrene Chrysene Dibenz(a,h)anthracene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 5.60E-11 1.60E-04 4.40E-04 2.20E-07 7.80E-06 3.30E-08 2.30E-07	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 84.10 231.26 0.12 4.10 0.02 0.12 0.147	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a 2000 0.00012 0.00012 0.00012 n/a 2000 n/a n/a 2000 n/a 2000
Napintiaene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride Acenaphthylene Benzo(e)pyrene Chrysene Fluorene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 1.60E-04 4.40E-04 2.20E-07 7.80E-06 3.30E-08 2.30E-07 2.80E-07 2.40E-06	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 84.10 231.26 0.12 4.10 0.02 0.12 0.12 0.147 1.26	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a 2000 0.00012 0.00012 0.00012 n/a 2000 n/a n/a 2000 n/a 2000 n/a
Napintiaene Nickel PAH (total) Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride Acenaphthylene Benzo(e)pyrene Chrysene Dibenz(a,h)anthracene 2-Methylnaphthalene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 5.60E-11 1.60E-04 4.40E-04 2.20E-07 7.80E-06 3.30E-07 2.80E-07 2.40E-06 1.80E-06	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 0.0000 84.10 231.26 0.12 4.10 0.02 0.12 0.12 0.147 1.26 0.95	2 1.4 0.6 2 n/a 2000 925 n/a 2000 n/a 2000 0.00012 0.00012 0.00012 n/a 2000 n/a n/a 2000 n/a 2000 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.0000 0.00012 0.0000 0.00012 0.0000 0.00012 0.00012 0.00012 0.0000 0.00012 0.0000 0.00012 0.0000 0.00012 0.0000 0.00012 0.0000 0.00012 0.0000 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.00012 0.0000000000
Napinchaene Nickel PAH (total) Phenanthrene Phenol Selenium Sulfuric Acid Mist Toluene Trichlorofluoromethane Vanadium Xylene (total) Furans Dioxins Acetone Methylene Chloride Acenaphthylene Benzo(e)pyrene Chrysene Dibenz(a,h)anthracene Fluorene 2-Methylnaphthalene Pyrene	4.92E-05 Stack test data 5.24E-04 1.39E-06 5.06E-05 0.025 * Ni emissions Stack test data 9.41E-05 1.57E-04 Stack test data 2.10E-04 3.2e-11 + 6.3e-11 5.60E-11 1.60E-04 4.40E-04 2.20E-07 7.80E-06 3.30E-08 2.30E-07 2.40E-06 1.80E-06 1.80E-06 2.20E-07	25.85 218.74 275.61 0.73 26.59 5.47 64,585.62 49.46 82.52 4.61 110.38 0.0000 0.0000 0.0000 0.0000 0.12 4.10 0.12 0.147 1.26 0.95 0.12	2 1.4 0.6 2 n/a 2000 925 n/a 2000 0.00012 0.00012 0.00012 0.00012 0.00012 n/a 2000 n/a n/a n/a n/a n/a 2000 n/a

FCC Coke Burn for Environmental (1000 lbs of Coke Burn)

525,600.00
FCC Rate Spreadsheet
ICR = 1.1E-3 = 459.6 lbs
not on ICR
not on ren
ICR about the same
used low value due to full comb
ICR about the same
ICR = 0.049 = 20.472 lbs
ICK - 0.049 - 20,472 IDS
ICR about the same
ICR about the same
ick about the same
ICR about the same
ICP = 1 22vNi = 26 0 lbs
ICK - 1.32XINI - 20.9 IDS
added in 2018 - ICR list
added in 2018 - ICR list
addad in 2010 - ICR list
added in 2018 - ICK list
added in 2018 - ICR list
added in 2018 - ICR list
added in 2018 - ICR list

added in 2018 - ICR list

(1) This value is 1/2 the detection limit

(2) See Valero site-specific data in preference over these ammonia factors

(3) Val Air Emission Factor

(4) Calculated from Stack Test

based on 20	19 emissions	thresholds	6	2000	19	2000	n/a	n/a	1.4	2000
		2019	0.557%	0.800%	0.430%	0.171%	0.014%	1.095%	0.300%	0.056%
<u>Tank No.</u>	Service	<u>Emissons</u>	Benzene	<u>Toluene</u>	E-Benzene	<u>Xylene</u>	<u>1,2,4 TMB</u>	Cyclohexane	<u>Naphthalene</u>	<u>Cumene</u>
		(lbs)	(lbs)	(lbs)	(Ibs)	(lbs)	(lbs)	(lbs)	(lbs)	(lbs)
640	BRU Water	1599	8.91	12.79	6.87	2.73	0.22	17.51	4.80	0.89
641	BRU Water	1600	8.91	12.80	6.88	2.74	0.22	17.52	4.80	0.89
692	Slop Gasoline	3416	19.03	27.33	14.69	5.84	0.48	37.40	10.25	1.90
693	out of service	4763	26.53	38.10	20.48	8.14	0.67	52.15	14.29	2.65
724	hvy reformate / Alkylate	519	2.89	4.15	2.23	0.89	0.07	5.68	1.56	0.29
725	Alkylate	3135	17.46	25.08	13.48	5.36	0.44	34.33	9.41	1.75
802	Naphtha	747	4.16	5.98	3.21	1.28	0.10	8.18	2.24	0.42
1023	Alkylate	4797	26.72	38.37	20.63	8.20	0.67	52.52	14.39	2.67
1027	o/s	0	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
1055	o/s	0	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
1063	Finished Gasoline	8134	45.31	65.07	34.98	13.91	1.14	89.07	24.40	4.53
1064	Finished Gasoline	1560	8.69	12.48	6.71	2.67	0.22	17.08	4.68	0.87
1065	Finished Gasoline	8516	47.44	68.13	36.62	14.56	1.19	93.25	25.55	4.74
1066	Finished Gasoline	8350	46.51	66.80	35.91	14.28	1.17	91.43	25.05	4.65
1115	Heavy Cat Naphtha	575	3.20	4.60	2.47	0.98	0.08	6.30	1.72	0.32
1116	Light Cat Naphtha	14072	78.38	112.58	60.51	24.06	1.97	154.09	42.22	7.84
1319	spent caustic	419	2.34	3.35	1.80	0.72	0.06	4.59	1.26	0.23
1320	RO API Slop	3041	16.94	24.33	13.08	5.20	0.43	33.30	9.12	1.69
2173	Finished Gasoline	3724	20.74	29.79	16.01	6.37	0.52	40.78	11.17	2.07
2869	Finished Gasoline	4207	23.44	33.66	18.09	7.19	0.59	46.07	12.62	2.34
2940	Heavy Cat Naphtha / o/s	1146	6.38	9.17	4.93	1.96	0.16	12.55	3.44	0.64
2941	Finished Gasoline /HCN	5590	31.14	44.72	24.04	9.56	0.78	61.21	16.77	3.11
3018	Heavy Reformate	382	2.13	3.06	1.64	0.65	0.05	4.19	1.15	0.21
3174	Finished Gasoline	4057	22.60	32.46	17.44	6.94	0.57	44.42	12.17	2.26
3577	Sour Water	1243	6.92	9.94	5.34	2.12	0.17	13.61	3.73	0.69
3592	BRU Water	1148	6.40	9.19	4.94	1.96	0.16	12.57	3.44	0.64
S-74	Crude	1974	7.58	15.79	8.49	3.38	0.28	21.62	5.92	1.10
S-75	Crude	1886	7.24	15.09	8.11	3.23	0.26	20.65	5.66	1.05
S-76	Crude	2170	8.33	17.36	9.33	3.71	0.30	23.76	6.51	1.21
S-77	Crude	3142	12.07	25.14	13.51	5.37	0.44	34.41	9.43	1.75
S-78	Crude	2603	10.00	20.82	11.19	4.45	0.36	28.50	7.81	1.45
S-79	Crude	3648	14.01	29.18	15.69	6.24	0.51	39.95	10.94	2.03
S-80	Naphtha	2151	11.98	17.21	9.25	3.68	0.30	23.55	6.45	1.20
S-81	Naphtha	2094	11.66	16.75	9.00	3.58	0.29	22.93	6.28	1.17
S-82	Pre-Trtd Naphtha	1324	7.37	10.59	5.69	2.26	0.19	14.50	3.97	0.74
4193	Water / HC	678	3.77	5.42	2.91	1.16	0.09	7.42	2.03	0.38
	Total tons	108,411 54.21	577.16	867.29	466.17	185.38	15.18	1187.10	325.23	60.38

THIS SECTION APPLIES ONLY TO FACILITIES SUBJECT TO EPA'S ACID RAIN PROGRAM (40 CFR 72)

Acid Rain Program

To learn more about Acid Rain Program, check EPA's website: http://www.epa.gov/airmarkets/arp/.

Check one of the following boxes:

X There have been no changes affecting my facility's Acid Rain Permit and a renewal application is provided with the operating permit renewal application.

There have been changes affecting my facility's Acid Rain Permit and a revised/updated application is provided with the operating permit renewal application.

Emission Unit No. 1 – FCC Unit

Regulation: Title V, State *Control Device:* Belco EDV[®] Wet Scrubbing System

Pollutant:	SO_2
Potential to Emit:	172 tons/year
Emission Limit:	39.3 lb/hr or 25ppm
Control Efficiency:	99.26%
<i>Compliance Method:</i>	CEMs

Pollutant:	SO_3
Potential to Emit:	51.6 tons/year
Emission Limit:	11.8 lb/hr as H2SO4
Control Efficiency:	84.96%
Compliance Method:	Periodic Stack Emission Testing

Pollutant:	Total Suspended Particulate
Potential to Emit:	131.4 tons/year
Emission Limit:	30 lb/hr
Control Efficiency:	98.48%
Compliance Method:	EPA Approved Alternative Monitoring Plan which monitors process
	conditions

Emission Unit No. 2– NHT Heater

The NHT Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 3 – Solvent Degreasers

The solvent degreasers are not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 5 – FGDU Heater

The FGDU Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 6 – CHD B-401 Heater

The CHD B-401 Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 7 – SRU Complex

Regulation:	Title V, State
Control Device:	Tail Gas Units (2)
Pollutant:	TRS
Potential to Emit:	15 tons/year
Emission Limit:	8 lb/hr or 250 ppm SO2 per Tail Gas Unit
Control Efficiency:	90-97%
Compliance Method:	CEMs – Monitors SO2

Emission Unit No. 8 – Crude Unit 7 F-1A Atmospheric Heater

The Crude Unit 7 F-1A Atmospheric Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 9 – Crude Unit 7 F-1 Atmospheric Heater

The Crude Unit 7 F-1 Atmospheric Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 10 – Crude Unit 7 F-2 Vacuum Heater

The Crude Unit 7 F-2 Vacuum Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 11 – Crude Unit 6 Heater

The Crude Unit 6 Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 12 – Coker Unit (A&B) Heaters

The Coker Unit (A&B) Heaters are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 13 – Furfural #1 (BB-1 & BB-2) Heaters

The Furfural #1 (BB-1 & BB-2) Heaters are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 14 – Furfural 2B101 Heater

The Furfural 2B101 Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 15 – Propane Deasphalting Unit (BB-1 & BB-2) Heaters

The Propane Deasphalting Unit (BB-1 & BB-2) Heaters are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 16 – MLDW Heater

The MLDW Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 17 – CHD-2 Heater

The CHD-2 Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 18 – Hydrogen Plant Heater

The Hydrogen Plant Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit 20 – Utility Plant

Boiler 2A, Boiler 2B and Boiler 2C

The Utility Plant Boilers (2A, 2B and 2C) are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule

GTG / HRSG

Title V, State
Water Injection
NO _x
429 tons/year (includes emissions from Boilers)
98.6 lb/hr
The Title V permit specifies a continuous compliance determination
method (NO _x , CO, SO ₂ & O ₂ CEMs) for the Utility Plant, which is
equipped with a control device (water/steam injection) for NO _x emission
control. Therefore, pursuant to 40 CFR 64.2(a) and (b), the emission
limitation for the affected pollutant is exempt, and the Utility Plant does
not meet the applicability criteria necessary to be subject to the CAM
rule.

Emission unit No. 21 - South Plant Flare - Existing

The South Plant Flare - Existing is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 22 – South Plant Flare – New

The South Plant Flare - New is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 25 – North Plant Flares – Primary and Backup

The North Plant Flares – Primary and Backup are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 26 - Marine Loading Vapor Recovery System w/Thermal Oxidizer

The Marine Loading Vapor Recovery System w/Thermal Oxidizer is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule. This unit is a stand-alone unit designed to be a thermal oxidizer. CO and O_2 are monitored by CEMs.

Emission Unit No. 49 – Coker Hydrobins

The Coker Hydrobins are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 52 - FCC Catalyst Loading/Unloading and Removal System

The FCC Catalyst Loading/Unloading and Removal System does not meet the pre-controlled device emissions standards, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 53 – Wastewater Treatment Plant

This Unit is regulated by NSPS Subpart QQQ. Therefore, pursuant to 40 CFR 64.2(a) and (b), the emission limitation for the affected pollutant is exempt, and the Wastewater Treatment Plant does not meet the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 56 – SRU Thermal Oxidizer

The SRU Thermal Oxidizer is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule. This unit is a stand-alone unit designed to be a thermal oxidizer.

Emission Unit No. 57 – Internal Combustion Engines

The Internal Combustion Engines are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 59 – Bioremediation Treatment Facility

The Bioremediation Treatment Facility is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 65 – Petroleum Coke Material Handling Operations

The Petroleum Coke Material Handling Operations is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 66 – CCR Chlorsorb

The Chlorsorb Unit is regulated by the NSPS Subpart UUU. In addition, the Title V permit specifies a continuous compliance determination method for the Chlorsorb Unit. Therefore, pursuant to 40 CFR 64.2(a) and (b), the emission limitation for the affected pollutant is exempt, and the Chlorsorb Unit does not meet the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 67 – Storm Water Retention System

The Storm Water Retention System is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 780 - CCR Heater

The CCR Heater is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 790 – CCR Reboiler F101

The CCR Reboiler F101 is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 800 – CCR Reboiler F5

The CCR Reboiler F5 is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 802 – Multi-Phase Extraction Unit

The Multi-Phase Extraction Unit is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 810 – CCR Reboiler F303

The CCR Reboiler F303 is not equipped with any control devices, so it does not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 850 – Fugitive Landfill Emissions (ten vents)

The Fugitive Landfill Emissions (ten vents) are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Emission Unit No. 900 through 902

These units are material storage vessels and therefore do not require a CAM review. The storage tanks are not equipped with any control devices, so they do not meet all three of the applicability criteria necessary to be subject to the CAM rule.

Finally, the Paulsboro Refining Company refinery has requirements within the Title V Operating Permit to comply with the following NSPS or NESHAP regulations:

- 40 CFR 60 Subpart D
- 40 CFR 60 Subpart Da
- 40 CFR 60 Subpart Db
- 40 CFR 60 Subpart J
- 40 CFR 60 Subpart K
- 40 CFR 60 Subpart Ka
- 40 CFR 60 Subpart Kb
- 40 CFR 60 Subpart GG
- 40 CFR 60 Subpart VV
- 40 CFR 61 Subpart M
- 40 CFR 63 Subpart G
- 40 CFR 63 Subpart CC
- 40 CFR 63 Subpart UUU
- 40 CFR 63 Subpart DDDDD
- 40 CFR 63 Subpart GGGGG
- 40 CFR 82 Subpart F

Air Contaminant	Major Threshold Level (TPY)	Pre-Scrubber Emission Rate (TPY)	CAM Applicable?
Carbon Monoxide	100	151	No per 64.2(a)(2) & 64.2(b)(vi)
PM10	100	1,064	Yes per 64.2(a)
TSP	100	1,064	Yes per 64.2(a)
Sulfur Dioxide	100	15,330	No per 64.2(b)(vi)
Oxides of Nitrogen	25	223	No per 64.2(a)(2) & 64.2(b)(vi)
VOC	25	43	No per 64.2(a)(2)
Lead	10	No emission limit	No per 64.2(a)(1)
Any HAP	10	22 - HCN	No per 64.2(a)(2)
AII HAPS	25	2.8 - benzene 2.5 - nickel	No per 64.2(a)(3)
Any other Contaminant	100	10 - Vanadium 1 - Copper	No per 64.2(a)(3)
Sulfuric Acid Mist	7	52	Yes per 64.2(a)

TABLE 1 FCCU Scrubber

Air Contaminant	Process Indicators & Ranges [64.4(a)]	Justification 64.4(b)	Data Recorded 64.49(c)	Performance Test Date 64.4(d)	Implementation Plan if required 64.4(e)
PM10	Pressure drop ≥10 in H₂O Pump pressure ≥41 psig PM ≤1lb/1,000 lb coke burned	Vendor data & US EPA approved AMP	Pressure drop Pump pressure Coke burn	04/06/05 & 05/18/05	None
TSP	Pressure drop ≥10 in H₂O Pump pressure ≥41 psig PM ≤1lb/1,000 lb coke burned	Vendor data & US EPA approved AMP	Pressure drop Pump pressure Coke burn	04/06/05 & 05/18/05	None
Sulfuric Acid Mist	Pressure drop ≥10 in H ₂ O Pump pressure ≥41 psig pH ≥1 and ≤9	Vendor data & US EPA approved AMP	Pressure drop Pump pressure pH	04/06/05 & 05/18/05	None

Air Contaminant	Major Threshold Level (TPY)	Pre-Tail Gas Unit Emission Rate (TPY)	CAM Applicable?
Carbon Monoxide	100	<100	No per 64.2(a)(2 & 3)
PM10	100	< 100	No per 64.2(a)
TSP	100	< 100	No per 64.2(a)
Sulfur Dioxide	100	1,424	No per 64.2(b)(vi)
Oxides of Nitrogen	25	< 25	No per 64.2(a)
VOC	25	10	No per 64.2(a)(2 & 3)
Lead	10	< 10	No per 64.2(a)
Any HAP	10	1,520 for H ₂ S & TRS	No per 64.2(b)(vi)
All HAPS	25	1,520 for H ₂ S & TRS	No per 64.2(b)(vi)
Any other Contaminant	100	< 100	No per 64.2(a)
Sulfuric Acid Mist	7	< 7	No per 64.2(a)

TABLE 2 SRU Tail Gas Units

TABLE 3 MVRU

Air Contaminant	Major Threshold Level (TPY)	Pre-MVRU Emission Rate (TPY)	CAM Applicable?
Carbon Monoxide	100	< 100	No per 64.2(a)(1) & (a)(2)
PM10	100	< 100	No per 64.2(a)(1) & (a)(2)
TSP	100	< 100	No per 64.2(a)(1) & (a)(2)
Sulfur Dioxide	100	< 100	No per 64.2(a)(1) & (a)(2)
Oxides of Nitrogen	25	< 25	No per 64.2(a)(1) & (a)(2)
VOC	25	235	Yes per 64.2(a)
Lead	10	< 10	No per 64.2(a)(1) & (a)(2)
Any HAP	10	< 4	No per 64.2(a)(3)
All HAPS	25	< 11	No per 64.2(a)(3)
Any other Contaminant	100	< 100	No per 64.2(a)(1) & (a)(2)
Sulfuric Acid Mist	7	< 7	No per 64.2(a)(1) & (a)(2)

Air Contaminant	Process Indicators & Ranges [64.4(a)]	Justification 64.4(b)	Data Recorded 64.49(c)	Performance Test Date 64.4(d)	Implementation Plan if required 64.4(e)
VOC	Temperature ≥1,500 °F Carbon Monoxide, ≤100 ppm	Combustion efficiency	Temperature, Carbon Monoxide	October 2005, March 2011	None

Air Contaminant	Major Threshold Level (TPY)	Pre-Bin Emission Rate (TPY)	CAM Applicable?
Carbon Monoxide	100	< 100	No per 64.2(a)
PM10	100	< 100	No per 64.2(a)(1) & (a)(2)
TSP	100	< 100	No per 64.2(a)(1) & (a)(2)
Sulfur Dioxide	100	< 100	No per 64.2(a)
Oxides of Nitrogen	25	< 25	No per 64.2(a)
VOC	25	< 25	No per 64.2(a)
Lead	10	< 10	No per 64.2(a)
Any HAP	10	< 10	No per 64.2(a)
All HAPS	25	< 25	No per 64.2(a)
Any other Contaminant	100	< 100	No per 64.2(a)
Sulfuric Acid Mist	7	< 7	No per 64.2(a)

TABLE 4 FCCU Catalyst Bins
Title V Permit Renewal Application CAM Assessment

TABLE 5
SRU Incinerator

Air Contaminant	Major Threshold Level (TPY)	Pre-Incinerator Emission Rate (TPY)	CAM Applicable?
Carbon Monoxide	100	< 100	No per 64.2(a)(1) & (a)(2)
PM10	100	< 100	No per 64.2(a)(1) & (a)(2)
TSP	100	< 100	No per 64.2(a)(1) & (a)(2)
Sulfur Dioxide	100	< 100	No per 64.2(a)(3)
Oxides of Nitrogen	25	< 25	No per 64.2(a)(1) & (a)(2)
VOC	25	< 25	No per 64.2(a)(1) & (a)(2)
Lead	10	< 10	No per 64.2(a)(1) & (a)(2)
Any HAP	10	15 for H_2S	No per 64.2(a)(1)
All HAPS	25	15 for H ₂ S	No per 64.2(a)(3)
Any other Contaminant	100	< 100	No per 64.2(a)(1) & (a)(2)
Sulfuric Acid Mist	7	< 7	No per 64.2(a)(1) & (a)(2)

PAULSBORO REFINING COMPANY LLC TITLE V PERMIT ACTIVITY SINCE 2/10/2017

Identification	<u>Approval</u>	Type	Description	<u>Comments</u>	Current Status
BOP160002	10-Apr-17	Sig Mod	Reconstruct Tank 1115 in order to install a dome on the tank - subjected the tank to NSPS Subpart Kb	Tank becomes NSPS Subpart Kb - Submitted 11- 22-16, Draft 12/28/16, approved 4/10/17	Superseded
BOP170001	5-May-17	Minor Mod	Demolish tanks 766/767 and rebuild 766 tank only; add one new Asphalt Tank	submitted 3/8/17 - approved 5/5/17	Superseded
BOP170002	7-Jun-17	Minor Mod	NESHAPS maintenance vent extension - extension that USEPA allowed to the NESHAPS maintenance vent regulations	submitted 4/11/17; draft on 4/17/17; approved 6/7/17	Superseded
BOP170003	23-Oct-17	Sig Mod	Added Degreasers, 11 diesel engines and Paulsboro High School Air Monitoring System to the permit	submitted 6-5-17; draft permit on 7/6/17; approved 10-23-17	Superseded
BOP170004	3-Oct-17	Sig Mod	Coker Circulation Operation Scenario - provide an operating scenario similar to the decoking ones for periods when the Coker heaters are circlating	submitted 8/1/17 - draft on 8/7/17 - approved 10/3/17	Superseded
BOP170005	2-Jan-18	Minor Mod	Replace #89 RW diesel engine	submitted 10/26 - draft 11/6 - final 1/2/18	Superseded
BOP170006	9-Jan-18	Sig Mod	Reconstruct Tank 1064 in order to install a dome on the tank - subjects the tank to NSPS Subpart Kb	submitted 11/7/17 - final 1/9/18	Superseded
BOP180001	12-Mar-18	Minor Mod	S-52 Tank replacement - replacement of a fixed roof tank	submitted 1/17/18 - draft 1-18-18	Superseded
BOP180002	26-Jun-18	Sig Mod	New North Plant Flare - replaces existing spare flare for the North Plant with a new flare	submitted 2/16/18, 5/10 PCA approval - final 6/26/18	Superseded
BOP180003	10-Jul-18	Minor Mod	Tanks S-1 and S-7 Demo and Rebuild - fixed roof tank rebuilds	submitted 5/16/18, 5/21 PCA approval 7/10/18	Superseded
BOP180004	n/a	Minor Mod	PM10 increase for GTG/HRSG	submitted 8-27-18; stack test approved 9/26/19 - withdrawn	Withdrawn
BOP180005	19-Mar-19	Sig Mod	4 Diesel Air Compressors - install 4 diesel air compressors for the refinery instrument air system and soot blowing system at the FCCU	submitted 8-6-18; PCA on 1/30/19, approved 3/19/19	Superseded
BOP180006	n/a	Minor Mod	Coker RSR extension	submitted 11-1-18 - determined not needed due to EPA action on rule	Withdrawn
BOP180007	29-Apr-19	Minor Mod	Diesel Engine for Cooling Tower No. 3	sub 11-26-18, draft 12/12/18 - 1/30 public - 3/12 USEPA; final 4/29/19	Superseded
BOP180009	4-Mar-19	Minor Mod	New Asphalt Additive Tank	submitted 12/24/18, draft 12/27/18, 1/9/19 PCA, final 3/4/19	Superseded

PAULSBORO REFINING COMPANY LLC TITLE V PERMIT ACTIVITY SINCE 2/10/2017

BOP190001	16-Apr-19	Minor Mod	GTG 10% power limit for RGGI - reinstates conditions related to NJ getting back into the RGGI	submitted 2/15/19, draft on 2/19/19, final 4/16/19	Superseded
BOP190002	6-Jun-19	Sig Mod	Reconstruct Tank 1023 as an internal floating roof tank to meet the doming requirement - subjected the tank to NSPS Subpart Kb	submitted 3/25/19 - draft 4/17/19 - final 6/6/19	Superseded
BOP190003	2-Oct-19	Sig Mod	Changes to Alt VOC Plan - realigned some of the tank doming timing, removes dry low NOx burners on the GTG and replaces them with low NOx burners on one of the boilers	submitted 4/25/19 - draft 5/23/19 - pn 7/3/19, EPA - 8/14 - approved 10/2/19	Superseded
BOP190004	8-Aug-19	Minor Mod	Tank S-8 demo and rebuild - fixed roof tank rebuild	submitted 6-14-19, draft 6-18-19, final 8/8/19	Superseded
BOP190005	26-Sep-19	Sig Mod	Kenny Atlantic Compound Diesel Engine	submitted 7/19/19, draft 7/26/19, final 9/26/19	Superseded
BOP190006	24-Jul-19	AA	Change RO to Capone	submitted 7/23/19; approved 7/24/19	Superseded
BOP190007	20-Sep-19	Sig Mod	Convert Tank S-81 as an internal floating roof tank to meet the doming requirement - does not subject the tank to NSPS Subpart Kb	submitted 7/25/19; draft 7/30/19; approved 9/20/19	Superseded
BOP200001	2/20/2020	Minor Mod	Increase CHD2 Duty to 25 mmbtu/hr	submitted 2/20/20, draft 3/5/20, PCA 3/6/20	Superseded
BOP200002	4/29/2020	Minor Mod	Change PTC ownership	submitted 4/2/20 - XOM had to resubmit under their PI# - draft 4/24	Superseded
BOP200003	8/18/2020	Sig Mod	Dock Sump Diesel Engine	submitted 6/11/20 - approved 8/18/20	Active
BOP200004		Sig Mod	Tanks 1116 and S-80 Doming	draft 7/6/20	Pending
BOP200005			Title V Renewal		

Section 2

Listing of Permit Action since 2011

Section 3 A Summary of 7-day Notice Changes

Instructions

Complete this form if any 7-day notices were sent to the NJDEP since the approval of this operating permit. With this information, the NJDEP will include the provisions of any eligible 7-day notice changes into the renewed permit.

No.	Date of 7-Day Notice	Brief Description of Change
		No 7-Day Notice Changes in Time Period

Instructions

Read the instruction on the previous page before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item FC	In Compliance	Review of Environmental Department Files	No
00 (D-6#		Review of Refinery Operating Procedures	-
US / Kei #.		Review of Safety Department Files	
Subject Item FG1	In Compliance	Review of Environmental Department Files	No
		Review of Semi-Annual and Quarterly Reports to USEPA and NJDEP	
OS / Ref #.			
Subject Item FG6	In Compliance	No additional applicable requirements	No
OS / Ref #.			
			1

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item FG7 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο
Subject Item FG8 OS / Ref #.	In Compliance	Review of Environmental Department Files	No
Subject Item IS1 OS / Ref #.	In Compliance	Review of Environmental Department Files	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item IS2	In Compliance	Review of Environmental Department Files	No
OS / Ref #.			
Subject Item IS3	In Compliance	Review of Environmental Department Files	No
OS / Ref #.			
Subject Item IS4	In Compliance	Review of Environmental Department Files	No
OS / Ref #.			

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item IS5 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο
Subject Item IS6 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο
Subject Item IS7 OS / Ref #.	In Compliance	Review of Environmental Department Files	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item IS8 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο
Subject Item IS9 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο
Subject Item IS10 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	ls a Compliance Schedule attached? (Yes/No)
Subject Item IS11	In Compliance	Review of Environmental Department Files	No
OS / Ref #.			-
Subject Item IS13	In Compliance	Review of Environmental Department Files	No
OS / Ref #.			-
Subject Item IS14	In Compliance	Review of Environmental Department Files	No
OS / Ref #.			

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item GR1 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο
Subject Item GR2 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο
Subject Item GR3 OS / Ref #.	In Compliance	Review of Environmental Department Files	Νο

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item GR4 OS / Ref #.	In Compliance	Review of Environmental Department Files	No
Subject Item GR5 OS / Ref #.	In Compliance	Review of Environmental Department Files	No
Subject Item GR6 OS / Ref #.	In Compliance	Review of Environmental Department Files Accounted for in Individual Emission Unit Compliance Status	Νο

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item GR8	In Compliance	Review of Environmental Department Files	No
OS / Ref #.			
Subject Item GR9 Reference No.	In Compliance	Review of Environmental Department Files	No
Subject Item U1	Non-Compliance	Stack test protocol not submitted 30 months prior to permit expiration – submitted 11/18/19 and stack tests completed Stack test for nickel showed an exceedance of the permit limit – will re-test – extension granted for nickel re-test	Νο
OS / Ref #. OS0, #3; OS1 #15		Review of Department Files Review of Process Data	

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U2 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο
Subject Item U3 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U5 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	ls a Compliance Schedule attached? (Yes/No)
Subject Item U6 OS / Ref #.	In-Compliance	Review of Department Files Review of Process Data Did not complete stack test 18 months before permit expiration–an extension was granted for the stack test	No
Subject Item U7 OS / Ref #.	In-Compliance	Review of Department Files Review of Process Data Did not complete stack test 18 months before permit expiration–an extension was granted for the stack test	No
Subject Item U8 OS / Ref #. OS0 #2; OS1 #3, #4, #5, #6	In-Compliance	Review of Department Files Review of Process Data Stack test protocol not submitted 30 months prior to permit expiration – submitted 12/30/19 and stack test extension was granted – stack test complete – 7/8/2020	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U9 OS / Ref #. OS0 #2; OS1 #4, #7	Non-Compliance	Review of Department Files Review of Process Data Stack test protocol not submitted 30 months prior to permit expiration – submitted 12/30/19 and stack test extension was granted – stack test completed 7/9/2020	No
Subject Item U10 OS / Ref #. OS0 #2; OS1 #4, #7	Non-Compliance	Review of Department Files Review of Process Data Stack test protocol not submitted 30 months prior to permit expiration – submitted 12/30/19 and stack test extension was granted – stack test completed 7/7/2020	No
Subject Item U11 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U12 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U13 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U14 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U15 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U16 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο
Subject Item U17 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U18	In Compliance	Review of Department Files	No
OS / Ref #.		Review of Process Data	
Subject Item U20 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item			
OS / Ref #.			

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U21 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U22 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U25 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U26 OS / Ref #.	Non-Compliance	Review of Department Files – Review of Process Data Review of Process Data Stack test protocol not submitted 30 months prior to permit expiration – submitted 12/31/19 – stack test completed 3/3/2020	No
USU #1 Subject Item U49 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U52 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U53 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο
Subject Item U56 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U57 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U59 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U65 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο
Subject Item U66 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U67 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο
Subject Item U780 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο
Subject Item U790 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U800 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο
Subject Item U802 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U810 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U850 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item U900 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο
Subject Item U901 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	Νο

Instructions

Read the instruction on page 8 before completing this form.

Subject Item OS/ Ref #	Compliance Status (In Compliance Non- Compliance)	Method used to determine Compliance	Is a Compliance Schedule attached? (Yes/No)
Subject Item U902	In Compliance	Review of Department Files	No
OS / Ref #.		Review of Process Data	
Subject Item U903 OS / Ref #.	In Compliance	Review of Department Files Review of Process Data	No
Subject Item			-
			-

Emission Unit		NOx Potential and Actual Emissions (tons per year)						
Number		2015	2016	2017	2018	2019		
U1	Potential	223	223	223	223	223		
	Actual	49.08	35.75	47.52	42.71	49.76		
U2	Potential	4.35	4.35	4.35	4.35	4.35		
	Actual	1.31	1.08	1.42	1.56	1.83		
U3	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U5	Potential	6.3	6.3	6.3	6.3	6.3		
	Actual	4.21	3.38	2.26	2.76	3.12		
U6	Potential	44.68	44.68	44.68	44.68	44.68		
	Actual	13.65	9.52	8.49	8.84	9.50		
U7	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U8	Potential	37.2	37.2	37.2	37.2	37.2		
	Actual	21.91	21.72	22.18	21.55	20.60		
U9	Potential	33.6	33.6	33.6	33.6	33.6		
	Actual	25.14	25.14	26.07	25.15	24.87		
U10	Potential	41.7	41.7	41.7	41.7	41.7		
	Actual	23.98	20.40	20.67	22.60	22.61		
U11	Potential	96.36	96.36	96.36	96.36	96.36		
	Actual	60.08	54.76	53.19	49.45	67.53		
U12	Potential	95.5	95.5	95.5	95.5	95.5		
	Actual	22.70	30.83	26.44	22.68	25.88		
U13	Potential	70.08	70.08	70.08	70.08	70.08		
	Actual	23.02	20.18	26 46	31.00	28 120		

Section 6 Changes to NOx Emissions for Emission Units

Emission Unit		NOx Potential and Actual Emissions (tons per year)						
Number		Year 1	Year 2	Year 3	Year 4	Year 5		
U14	Potential	12	12	12	12	12		
	Actual	7.44	7.27	7.23	6.90	7.47		
U15	Potential	60	60	60	60	60		
	Actual	20.95	25.02	25.11	24.60	22.57		
U16	Potential	21.59	21.59	21.59	21.59	21.59		
	Actual	6.87	7.44	9.48	9.03	9.33		
U17	Potential	10	10	10	10	10		
	Actual	7.74	4.64	4.02	3.84	3.88		
U18	Potential	48.18	48.18	48.18	48.18	48.18		
	Actual	4.83	6.13	4.97	4.17	4.21		
U20	Potential	428.85	428.85	428.85	428.85	428.85		
	Actual	343.55	341.14	343.12	354.91	353.00		
U21	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	2.66	4.58	2.91	2.19	1.67		
U22	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	1.38	0.83	2.70	4.69	6.57		
U25	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	2.86	3.48	4.16	3.59	7.73		
U26	Potential	4.8	4.8	4.8	4.8	4.8		
	Actual	0.54	1.23	0.49	0.22	0.18		
U49	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		

Section 6 Changes to NOx Emissions for Emission Units

Emission Unit		NOx Potential and Actual Emissions (tons per year)						
Number		Year 1	Year 2	Year 3	Year 4	Year 5		
U52	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U53	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U56	Potential	9	9	9	9	9		
	Actual	0.98	0.90	0.96	0.99	1.39		
U57	Potential	143	143	143	143	143		
	Actual	11.28	2.23	14.03	14.51	14.21		
U59	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U65	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
	Potential	N/A	N/A	N/A	N/A	N/A		
U66	Actual	0	0	0	0	0		
	Potential	1.12	1.12	1.12	1.12	1.12		
U67	Actual	0	0.01	0.01	0.01	0.00		
	Potential	33.3	33.3	33.3	33.3	33.3		
U780	Actual	13.62	17.44	23.60	18.96	20.20		
U790	Potential	8.8	8.8	8.8	8.8	8.8		
	Actual	1.69	1.80	3.17	4.40	3.79		
U800	Potential	4.8	4.8	4.8	4.8	4.8		
	Actual	2.47	2.95	3.49	3.64	3.39		

Section 6 Changes to NOx Emissions for Emission Units

Emission Unit		NOx Potential and Actual Emissions (tons per year)						
Number		Year 1	Year 2	Year 3	Year 4	Year 5		
U801	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U802	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U850	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U900	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U901	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U902	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U903	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
	Potential	1438.19	1443.45	1443.45	1443.45	1443.45		
Totals	Actual	682.00	658.69	687.25	685.73	713.40		
	Potential	-0.9	5.3	0.0	0.0	0.0		
Net Change	Actual	33.4	-23.3	28.6	-1.5	27.7		

Section 6 Changes to NOx Emissions for Emission Units

Emission Unit		VOC Potential and Actual Emissions (tons per year)						
Number		2015	2016	2017	2018	2019		
U1	Potential	43	43	43	43	43		
	Actual	13.45	6.65	16.18	14.68	10.52		
U2	Potential	0.3	0.3	0.3	0.3	0.3		
	Actual	0.12	0.11	0.14	0.16	0.18		
U3	Potential	0.6	0.6	0.6	0.6	0.6		
	Actual	0.02	0.02	0.02	0.02	0.02		
U5	Potential	2.1	2.1	2.1	2.1	2.1		
	Actual	0.11	0.08	0.06	0.07	0.08		
U6	Potential	0.5	0.5	0.5	0.5	0.5		
	Actual	0.44	0.47	0.32	0.33	0.36		
U7	Potential	8.76	8.76	8.76	8.76	8.76		
	Actual	4.23	4.54	4.20	3.07	3.35		
U8	Potential	2.45	2.45	2.45	2.45	2.45		
	Actual	0.47	0.47	0.48	0.46	0.44		
U9	Potential	1 22	1 22	1 22	1 22	1 22		
	Actual	0.79	0.81	0.83	0.78	0.78		
U10	Potential	1 52	1.52	1.52	1.52	1.52		
010	Actual	0.95	0.99	0.98	0.92	0.94		
[]11	Potential	3 95	3.95	3.95	3 95	3.95		
011	Actual	1 07	0.98	0.95	0.88	1.03		
U12	Potential	2.19	2.19	2.19	2.19	2.19		
	Actual	0.64	0.84	0.72	0.88	1.03		
U13	Potential	1.25	1.25	1.25	1.25	1.25		
013	Actual	0.34	0.37	0.34	0.35	0.34		

Section 6 Changes to VOC Emissions for Emission Units

Emission Unit		VOC Potential and Actual Emissions (tons per year)						
Number		2015	2016	2017	2018	2019		
U14	Potential	0.38	0.38	0.38	0.38	0.38		
	Actual	0.28	0.27	0.27	0.26	0.28		
U15	Potential	.907	.907	.907	.907	.907		
	Actual	0.24	0.29	0.29	0.28	0.26		
U16	Potential	0.6	0.6	0.6	0.6	0.6		
	Actual	0.13	0.14	0.14	0.14	0.14		
U17	Potential	.438	.438	.438	.438	.438		
	Actual	0.09	0.09	0.10	0.10	0.10		
U18	Potential	1.97	1.97	1.97	1.97	1.97		
	Actual	0.07	0.09	0.07	0.06	0.06		
U20	Potential	108.75	108.75	108.75	108.75	108.75		
	Actual	6.67	7.50	9.95	10.38	10.52		
U21	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	17.94	31.26	14.49	16.19	12.18		
U22	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	9.05	5.27	13.39	35.30	49.82		
U25	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	19.04	23.31	20.63	23.63	51.73		
U26	Potential	6.26	6.26	6.26	6.26	6.26		
	Actual	0.10	0.05	0.00	0.00	0.00		
U49	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	0.32	0.0	0.0	0.0	0.0		

Section 6 Changes to VOC Emissions for Emission Units

Emission Unit		VOC Potential and Actual Emissions (tons per year)						
Number		2015	2016	2017	2018	2019		
U52	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	0.0	0.0	0.0	0.0	0.0		
U53	Potential	23.2	23.2	23.2	23.2	23.2		
	Actual	11.16	8.32	11.90	10.90	13.82		
U56	Potential	0.13	0.13	0.13	0.13	0.13		
	Actual	0.05	0.05	0.05	0.05	0.08		
U57	Potential	11.6	11.6	11.6	11.6	11.6		
	Actual	0.90	0.18	5.93	5.45	3.36		
U59	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	0.0	0.0	0.0	0.0	0.0		
U65	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U66	Potential	3.3	3.3	3.3	3.3	3.3		
	Actual	0.73	0.75	0.65	0.58	0.58		
U67	Potential	14.56	14.56	14.56	14.56	14.56		
	Actual	0.34	2.09	2.06	0.34	0.17		
U780	Potential	2.1	2.1	2.1	2.1	2.1		
	Actual	1.22	1.39	1.72	1.56	1.49		
U790	Potential	0.28	0.28	0.28	0.28	0.28		
	Actual	0.14	0.15	0.08	0.05	0.09		
U800	Potential	0.15	0.15	0.15	0.15	0.15		
	Actual	0.07	0.11	0.13	0.14	0.13		
U802	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		

Section 6 Changes to VOC Emissions for Emission Units

Emission Unit		VOC Potential and Actual Emissions (tons per year)						
Number		2015	2016	2017	2018	2019		
U810	Potential	N/A	1.31	1.31	1.31	1.31		
	Actual	N/A	0.03	0.29	0.28	0.30		
U900	Potential	350	350	350	350	350		
	Actual	123.55	121.13	114.09	54.21	51.90		
U901	Potential	440	440	440	440	440		
	Actual	80.10	90.53	89.65	105.00	90.07		
U902	Potential	39	39	39	39	39		
	Actual	0.18	0.41	0.48	0.48	0.28		
U903	Potential	0	0	0	0	0		
	Actual	0.01	0.01	0.01	0.01	0.01		
	Potential	1071.5	1072.8	1072.8	1072.8	1072.8		
Totals	Actual	294.9	309.7	311.7	287.8	305.8		
	Potential	285.2	1.3	0.0	0.0	0.0		
Net Change	Actual	9.8	14.8	2.0	-23.9	18.0		

Section 6 Changes to VOC Emissions for Emission Units
Emission Unit		HAP Potential and Actual Emissions (tons per year)					
Number		2015	2016	2017	2018	2019	
U1	Potential	245.9	245.9	245.9	245.9	245.9	
	Actual	120.60	101.18	125.03	113.31	111.86	
U2	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	.008	.010	
U3	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	N/A	N/A	
U5	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	.003	.004	
U6	Potential	1.31	1.31	1.31	1.31	1.31	
	Actual	0.51	0.42	0.38	0.40	0.44	
U7	Potential	15	15	15	15	15	
	Actual	3.32	1.38	0.03	0.02	0.03	
U8	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.03	0.02	
U9	Potential	1.08	1.08	1.08	1.08	1.08	
	Actual	0.79	0.55	0.97	1.02	1.15	
U10	Potential	1.34	1.34	1.34	1.34	1.34	
	Actual	1.11	1.16	1.15	1.20	1.16	
U11	Potential	1.36	1.36	1.36	1.36	1.36	
	Actual	1.26	1.15	1.09	1.14	1.27	
U12	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.04	0.03	
U13	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.02	0.02	

Section 6 Changes to HAP Emissions for Emission Units

Emission Unit		HAP Potential and Actual Emissions (tons per year)					
Number		2015	2016	2017	2018	2019	
U14	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.02	0.02	
U15	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.00	0.01	
U16	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.01	0.01	
U17	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.01	0.01	
U18	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.00	0.00	
U20	Potential	12.647	12.647	12.647	12.647	12.647	
	Actual	13.52	13.64	12.61	12.27	12.98	
U21	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.002	0.000	
U22	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.005	0.007	
U25	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.004	0.008	
U26	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.00	0.00	
U49	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	N/A	N/A	
U52	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	N/A	N/A	

Section 6 Changes to HAP Emissions for Emission Units

Emission Unit		HAP Potential and Actual Emissions (tons per year)					
Number		2015	2016	2017	2018	2019	
U53	Potential	18.6	18.6	18.6	18.6	18.6	
	Actual	6.94	8.32	11.19	11.37	13.82	
U56	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	0.01	0.01	0.01	0.01	0.01	
U57	Potential	N/A	N/A	N/A	N/A	.0206	
	Actual	N/A	N/A	N/A	0.008	0.008	
U59	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	N/A	N/A	
U65	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	N/A	N/A	
U66	Potential	8.6	8.6	8.6	8.6	8.6	
	Actual	0.73	0.56	0.56	0.57	0.56	
U67	Potential	0.32	0.32	0.32	0.32	0.32	
	Actual	0.00	0.00	0.00	0.00	0.00	
U780	Potential	2.942	2.942	2.942	2.942	2.942	
	Actual	1.41	1.64	2.02	2.11	1.83	
U790	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.008	0.007	
U800	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.007	0.006	
U802	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	N/A	N/A	
U810	Potential	N/A	N/A	N/A	N/A	N/A	
	Actual	N/A	N/A	N/A	0.016	0.016	

Section 6 Changes to HAP Emissions for Emission Units

Emission Unit		HAP Potential and Actual Emissions (tons per year)						
Number		2015	2016	2017	2018	2019		
U850	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U900	Potential	0.4	0.4	0.4	0.4	0.4		
	Actual	0.0	0.0	0.0	0.0	0.0		
U901	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U902	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
U903	Potential	N/A	N/A	N/A	N/A	N/A		
	Actual	N/A	N/A	N/A	N/A	N/A		
	Potential	309.50	309 50	309.50	309 50	309.50		
Totals	Actual	150 20	130.01	155 75	143 59	145 29		
	Potential	3.90	0	0	0	0.02		
Net Change	Actual	28.27	-20.19	25.74	-12.16	1.71		

Section 6 Changes to HAP Emissions for Emission Units

		VOC Actual Emissions (tons per year)						
		2015	2015 2016 2017 2018 2019					
Total	Actual	13.85	12.79	15.10	15.32	14.49		
Net Change	Actual	-1.55	-1.06	2.31	0.22	-0.83		

Section 6 Changes to Non-Source Fugitive Estimated Emissions

		NOx Actual Emissions (tons per year)				
		2015 2016 2017 2018 2019				
Total	Actual	0	0	0	0	0
Net Change	Actual	0	0	0	0	0

			HAP Actual	Emissions (to	ns per year)	r year)			
HAP Compou	ind	2015	2016	2017	2018	2019			
TRS	Actual	0	0	0	0	0			
МТВЕ	Actual	0	0	0	0	0			
Benzene	Actual	1.28	1.37	1.62	1.64	1.55			
HCN	Actual	0	0	0	0	0			
Total	Actual	1.26	1.37	1.62	1.64	1.55			
Net Change	Actual		0.09	0.25	0.02	-0.09			

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		VOC Potential and Actual Emissions (tons per year)					
		2015	2016	2017	2018	2019	
	Potential	N/A	N/A	N/A	N/A	N/A	
Totals	Actual	N/A	N/A	N/A	N/A	N/A	
	Potential	N/A	N/A	N/A	N/A	N/A	
Net Change	Actual	N/A	N/A	N/A	N/A	N/A	

Section 6 Changes to Insignificant Source Emissions

		NOx Potential and Actual Emissions (tons per year)					
		2015	2016	2017	2018	2019	
	Potential	N/A	N/A	N/A	N/A	N/A	
Totals	Actual	N/A	N/A	N/A	N/A	N/A	
	Potential	N/A	N/A	N/A	N/A	N/A	
Net Change	Actual	N/A	N/A	N/A	N/A	N/A	

		HAP Potential and Actual Emissions (tons per year				
HAP Compou	ind	2015	2016	2017	2018	2019
	Potential	N/A	N/A	N/A	N/A	N/A
	Actual	N/A	N/A	N/A	N/A	N/A
	Potential					
	Actual					
	Potential	N/A	N/A	N/A	N/A	N/A
Totals	Actual	N/A	N/A	N/A	N/A	N/A
	Potential	N/A	N/A	N/A	N/A	N/A
Net Change	Actual	N/A	N/A	N/A	N/A	N/A

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Section 6 Emissions on Pound per Unit of Product Basis

Summarize 5-year trends in annual VOC, NOx, and HAP emissions on a pound per unit of product basis, based on annual actual emissions and annual production over the 5-year period. Changes should be itemized for each emission unit (or process) with a potential to emit over five tons per year of VOC or NOx or a potential to emit over one ton per year of any HAP. Also, show the net change for the facility.

	Actual Emissions (pounds per year)					
Air Contaminant	2015	2016	2017	2018	2019	
VOC (pounds per year)	44.80	43.46	45.81	43.72	46.94	
NOx (pounds per year)	97.79	87.34	94.34	96.38	101.90	
HAPs (pounds per year)	21.54	17.24	21.38	20.29	20.75	
Million Pounds of Product	13,948	15,083	14.569	14.153	14,001	

Net Change	Year 1 and 2	Year 2 and 3	Year 3 and 4	Year 4 and 5
VOC (pounds per year)	-1.34	2.35	-2.09	3.22
NOx (pounds per year)	-10.45	7.00	2.04	5.52
HAPs (pounds per year)	-4.30	4.14	-1.09	0.46
Million Pounds of Product	1,135	-514	-416	-152

Sample Chart

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<u>Section 6</u> 5-year Trends

Although not required, the Department encourages the facility to explain the reason for any significant trend, including whether it is the result of cross media shifts (to air, water, or solid waste) and/or pollution prevention. Changes should be itemized for each emission unit (or process). Also, show the net change for the facility.









Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U1 - FCC	0/2	The permittee shall conduct a stack test using a protocol approved by the Department to demonstrate compliance with emission limits for TSP as specified in the compliance plan for OS1 (annually). Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario.[N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to the Emission Management Section (EMS) at Mail Code: 380- 01A, PO Box 420, Trenton, NJ 08625. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact BTS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to BTS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27- 22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U1 - FCC	0/3	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for CO, NOX, TSP, PM10, VOC, SO2, SO3/H2SO4, Benzene, Hydrogen Cyanide and Nickel Compounds as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx, CO, and/or SO2 with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	
U1 - FCC	0/25	Flowrate <= 208,723 SCFM on a wet basis. [N.J.A.C. 7:27-22.16(a)]	Flowrate: Monitored by flue gas flow rate instrument continuously. The monitor(s) shall be ranged such that the allowable value is approximately mid-scale of the full range current/voltage output. [N.J.A.C. 7:27-22.16(o)]	Flowrate: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	None.	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U1 - FCC	0/ 28	pH of the Scrubbing Solution at the Inlet of the Scrubber >= 5 other units for the Polishing Scrubber. [N.J.A.C. 7:27-22.16(a)]	pH of the Scrubbing Solution at the Inlet of the Scrubber: Monitored by pH instrument once per shift during operation. [N.J.A.C. 7:27-22.16(o)]	pH of the Scrubbing Solution at the Inlet of the Scrubber: Recordkeeping by manual logging of parameter or storing data in a computer data system once per shift during operation. [N.J.A.C. 7:27-22.16(o)]	None.	х	
U1 - FCC	0/29	Particulate Matter (PM) emissions must not the exceed 1.0 kilogram (kg) per 1,000 kg (1.0 lb/1,000 lb) of coke burn-off in the catalyst regenerator [40 CFR 60.102(a)(1)] and [40 CFR 63.1564(a)(1)]	Other: Monitor the average daily coke burn-off rate.[40 CFR 63.1564(c)(1)].	Other: Record each day the average coke burn-off rate (thousands of kilograms per hour) using Equation 1 in 40 CFR 63.1564 and the generator hours of operation. [Table 6 to 40 CFR 63 Subpart UUU] and [40 CFR 63.1564(c)(1)]. Follow all applicable record-keeping requirements specified at[40 CFR 63.1576].	Demonstrate compliance: As per the approved schedule. Demonstrate initial compliance using the procedures in [40 CFR 63.1571(a)(1)] through (4), Table 4 and Table 5 of [40 CFR 63 Subpart UUU]. [40 CFR 63.1564(b)(2)] and (5). Submit the Notification of Compliance Status containing the results of the initial compliance demonstration in accordance with [40 CFR 63.1574]. [40 CFR 63.1564(b)(7)]. Demonstrate continuous compliance by determining and recording each day the average coke burn-off rate using Equation 1 in 40 CFR 63.1564 and the hours of operation for the catalyst regenerator, and maintaining PM emission rate below 1.0 kg/1,000 kg (1.0 lb/1,000 lbs) of coke burn-off. [40 CFR 63.1564(c)(1)] and Table 6 of this subpart. Report deviations according to [40 CFR 63.1570(f)]. Submit reports semiannually as specified at.[40 CFR 63.1575]	x	
U1 - FCC	0/30	Periodic performance testing for PM: Starting no later than August 1 2017, conduct a PM performance test at least once every 5 years according to the requirements in Table 4 of [40 CFR 63. Subpart UUU]. Repeat the test annually if the PM emissions measured during the most recent test are greater than 0.80 g/kg (0.8 lb/1000 lb) coke burn-off. [40 CFR 63.1571(a)(5)] and [40 CFR 63.1571(a)(5)(ii)]	Other: Conduct the performance test using the procedures at Table 4 of [40 CFR 63 Subpart UUU].[40 CFR 63.1571(a)(5)].	Other: Follow all applicable record-keeping requirements specified at[40 CFR 63.1576].	Submit a report: As per the approved schedule. Report deviations according to [40 CFR 63.1570(f)]. Submit reports semiannually as specified at. [40 CFR 63.1575]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U1 - FCC OSO	31	One-time performance testing for HCN: Conduct a performance test for HCN no later than August 1, 2017 using the procedures at [40 CFR 63.1571(a)(6)(ii)]. If you conducted a performance test for HCN between March 31, 2011 and February 1, 2016, you may request the Administrator to use the previously conducted test results to fulfill the one-time HCN test requirements according to [40 CFR 63.1571(a)(6)(i)[A] through (D). [40 CFR 63.1571(a)(6)(i)]	Other: Conduct a performance test for HCN no later than August 1, 2017 using the procedures[40 CFR 63.1571(a)(6)(ii)].	Other: Follow all applicable record-keeping requirements specified at[40 CFR 63.1576].	Submit a report: As per the approved schedule. Report deviations according to [40 CFR 63.1570(f)]. Submit reports semiannually as specified at. [40 CFR 63.1576]	X	
U1 - FCC	0/32	The opacity of emissions must not exceed 30 percent, except for one 6-minute average opacity reading in any 1-hour period [40 CFR 60.102(a)(2)] and [40 CFR 63.1564(a)(1)]	Other: Monitored by an alternative monitoring plan (AMP) approved by the EPA on 9/29/2004.[40 CFR 60.13(i)].	Other: Maintain records as per the alternative monitoring plan (AMP) approved by the EPA on 9/29/2004.[40 CFR 60.13(i)].	Demonstrate compliance: Other - as per the alternative monitoring plan (AMP) approved by the EPA on 9/29/2004. [40 CFR 60.13(i)]	Х	
U1 - FCC	0/33	Pressure of water to the filtering modules of the Belco scrubber >= 41 psig. (Surrogate for opacity per AMP approved by the EPA on 9/29/2004). [40 CFR 60.13(i)]	N/A surrogate for Opacity: Monitored by pressure drop instrument continuously, based on a 1 hour block average. The 1-hr block average must have at least four 15- min data points to calculate the 1-hr block average. (See EPA approval letter dated 6/21/2016). [40 CFR 60.13(i)]	N/A surrogate for Opacity: Recordkeeping by strip chart or data acquisition (DAS) system continuously based on a 1-hr block average. Maintain records of water pressure at the plant site for at least 3 years. [40 CFR 60.13(i)]	Submit a report: Other. Semiannually as specified at 40 CFR 63.1575 Calibration of the water pressure measurement system shall be checked semiannually and the results included in the excess emission report. [40 CFR 60.13(i)]	X	
U1 - FCC	0/34	Flue gas pressure drop across the filtering modules/cyclolabs of the Belco scrubber >= 10 inches w.c. (Surrogate for opacity per AMP approved by the EPA on 9/29/2004). [40 CFR 60.13(i)]	N/A surrogate for Opacity: Monitored by pressure drop instrument continuously, based on a 1 hour block average. The 1-hr block average must have at least four 15- min data points to calculate the 1-hr block average. (See EPA approval letter dated 6/21/2016). [40 CFR 60.13(i)]	N/A surrogate for Opacity: Recordkeeping by strip chart or data acquisition (DAS) system continuously based on a 1-hr block average. Maintain records of flue gas pressure drop at the plant site for at least 3 years. [40 CFR 60.13(i)]	Submit a report: Other. Semiannually as specified at 40 CFR 63.1575 Calibration of the flue gas pressure drop measurement system shall be checked semiannually and the results included in the excess emission report. Report all excess emissions. [40 CFR 60.13(i)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/BP						Yes	No
U1 - FCC	0/37	CO emissions from the catalyst regenerator vent must not exceed 500 parts per million volume (ppmv) (dry basis). [40 CFR 60.103(a)] and [40 CFR 63.1565(a)(1)]	Other: A CO continuous monitoring system need not be installed if the owner or operator demonstrates that the average CO emissions are less than 50 ppm (dry basis) and also files a written request for exemption to the Administrator and receives such an exemption. [40 CFR 60.105(a)(2)(ii)]. The facility applied for and received this exemption from EPA. EPA exemption letter dated September 26, 2003 on file.[N.J.A.C. 7:27- 22.16(o)].	None.	None.	X	
U1 - FCC	0/40	Maintain FCCU catalyst regenerator SO2 emissions at less than or equal to 50 ppm by volume (ppmv) determined daily on a 7-day rolling average basis. [40 CFR 60 104(b)(1)] and [40 CFR 60.104(c)]	Other: Install an instrument to continuously monitor and record the concentration of SO2 in the gases discharged from the regenerator. [40 CFR 60.105(a)(9)(i)] and (ii). The permittee shall evaluate the continuous monitoring system using the procedures at [40 CFR 60.105(a)(12)(i)] and[40 CFR 60.105(a)(12)(ii)].	Other: The continuous monitoring system data must be recorded at all times, except during system breakdowns, repairs, calibration checks, and zero and span adjustments. [40 CFR 60.105(a)(11)]. When data is not obtained because of breakdowns, repairs, calibration checks, and zero and span adjustments, the minimum emission data must be obtained by using one of the methods at [40 CFR 60.105(a)(13)(i)] through (iii) Each owner or operator shall record and maintain the information specified at [40 CFR 60.107 (b)(1)] and[40 CFR 60.107(b)(4)].	Demonstrate compliance: As per the approved schedule. Demonstrate initial compliance using the procedures and methods specified at [40 CFR 60.8] and [40 CFR 60.106(g)]. Continuous compliance is to be determined daily on a 7-day rolling average basis using the procedures outlined at [40 CFR 60.106(h)]. [40 CFR 60.104(c)]. Semi-annual reports are to be submitted according to [40 CFR 60.107(f)] and (g). Include all information specified at [40 CFR 60.107(c)] and. [40 CFR 60.107(d)]	X	
U1 - FCC	0/42	Fuel gas H2S content <= 0.1 gr/dscf (162 ppmvd) H2S. [40 CFR 60.104(a)(1)]	Other: Install an instrument to continuously monitor and record the concentration (dry basis) of H2S in fuel gase before being burned in any fuel gas combustion device in accordance with [40 CFR 60.105(4)(i)] through[40 CFR 60.105(a)(4)(iii)].	Recordkeeping by data acquisition system (DAS) / electronic data storage continuously based on a 3hr rolling average, based on a 1hr block average. [40 CFR 60.105(e)(3)(ii)]	Submit a report: As per the approved schedule. Demonstrate initial compliance using the procedures and methods specified at [40 CFR 60.8] and [40 CFR 60.106(e)(1)]. Excess emissions shall be determined and reported as follows: All rolling 3-hour periods during which the average concentration of H2S as measured by the H2S continuous monitoring system under [40 CFR 60.105(a)(4)] exceeds 162 ppmvd (0.10 gr/dscf). [40 CFR 60.105(e)(3)(ii)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U1 - FCC	1/1	Feed rate to the FCCU must not exceed 75,000 barrels per calendar day. [N.J.A.C. 7:27-22.16(a)]	Monitored by material feed/flow monitoring continuously. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by data acquisition system (DAS) / electronic data storage once per calendar day during operation. [N.J.A.C. 7:27-22.16(o)]	None.	х	
U1 - FCC	1/2	Catalyst circulation limited to 8,000,000 pounds per hour from preconstruction permit. [N.J.A.C. 7:27-22.16(a)]	Monitored by material feed/flow monitoring continuously. The current/voltage output of the monitor shall be compatible with the DAS. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	None.	х	
U1 - FCC	1/3	PM-10 (Total) <= 60 lb/hr. [N.J.A.C. 7:27-22.16(e)]	PM-10 (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	PM-10 (Total): Recordkeeping by stack test results prior to permit expiration date. [N.J.A.C. 7:27- 22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	
U1 - FCC	1/4	TSP <= 30 lb/hr based on 0.02 grains per standard cubic foot. [N.J.A.C. 7:27- 6.2(a)]	Other: Annually and prior to permit renewal based on the average of three department validated stack test runs.[N.J.A.C. 7:27-22.16(o)].	TSP: Recordkeeping by stack test results upon occurrence of event. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	х	
U1 - FCC	1/5	VOC (Total) <= 9.8 lb/hr. [N.J.A.C. 7:27-22.16(a)]	VOC (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	VOC (Total): Recordkeeping by stack test results prior to permit expiration date. [N.J.A.C. 7:27- 22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U1 - FCC	1/6	Benzene <= 0.64 lb/hr. [N.J.A.C. 7:27-22.16(a)]	Benzene: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Benzene: Recordkeeping by stack test results prior to permit expiration. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(0)]	x	
U1 - FCC	1/7	SO3 and H2SO4, as converted and expressed as H2SO4 <= 11.8 lb/hr. [N.J.A.C. 7:27-22.16(a)]	SO3 and H2SO4, as converted and expressed as H2SO4: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	SO3 and H2SO4, as converted and expressed as H2SO4: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(e)]	x	
U1 - FCC	1/8	SO2 <= 39.3 lb/hr in the flue gas. [N.J.A.C. 7:27- 22.16(a)]	SO2: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	SO2: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(0)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(0)]	x	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U1 - FCC	1/9	SO2 <= 50 ppmvd @ 0% excess air measured as a 7-day rolling average. [N.J.A.C. 7:27-22.16(a)]	SO2: Monitored by continuous emission monitoring system continuously, based on a 7 day rolling average. [N.J.A.C. 7:27-22.16(o)]	SO2: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	Х	
U1 - FCC	1/10	SO2 <= 39.3 lb/hr in the flue gas. [N.J.A.C. 7:27- 22.16(a)]	SO2: Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. [N.J.A.C. 7:27-22.16(e)]	SO2: Recordkeeping by strip chart, data acquisition (DAS) system, or other method approved by BTS continuously. [N.J.A.C. 7:27- 22.16(e)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(e)]	X	
U1 - FCC	1/11	SO2 <= 25 ppmvd @ 0% excess air measured as a 365-day rolling average. [N.J.A.C. 7:27-22.16(a)]	SO2: Monitored by continuous emission monitoring system continuously, based on a consecutive 365 day period (rolling 1 day basis). [N.J.A.C. 7:27-22.16(o)]	SO2: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U1 - FCC	1/12	CO <= 50 ppmvd corrected for 0% oxygen concentration in the flue gas or 34.4 lb/hr (whichever is more stringent). [N.J.A.C. 7:27- 22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. The CEMS will have continuous data logger to convert ppm values to lb/hr emission rates. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): On or before every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
U1 - FCC	1/13	CO <= 34.4 lb/hr or 50 ppmvd corrected for 0% oxygen concentration in the flue gas (whichever is more stringent). [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Complianc	pliance
0/BP						Yes	No
U1 - FCC	1/14	Hydrogen cyanide <= 75 lb/hr instantaneous max and 55.5 lb/hr average. [N.J.A.C. 7:27-22.16(a)]	Hydrogen cyanide: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Hydrogen cyanide: Recordkeeping by stack test results prior to permit expiration date. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	
U1 - FCC	1/15	Nickel Emissions: shall be below reporting threshold of 0.0228 lb/hr. [N.J.A.C. 7:27-22.16(a)]	Nickel Emissions: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Nickel Emissions: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27- 22.16(0)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]		x
U1 - FCC	1/16	NOx (Total) <= 45 ppmvd @ 0% excess air or 50.9 lb/hr (whichever is more stringent). [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. The CEMS will have continuous data logger to convert ppm values to lb/hr emission rates. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): On or before every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
U1 - FCC	1/17	NOx (Total) <= 50.9 lb/hr or 45 ppmvd corrected to 0% oxygen concentration in the flue gas (whichever is more stringent). [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	
U1 - FCC	1/18	NOx (Total) <= 25 ppmvd @ 0% excess air measured as a 365-day rolling average. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a consecutive 365 day period (rolling 1 day basis). [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U2 - NHT - OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27-19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U2 - NHT - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U3 -		NONE					
Dgreaser							

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U5 - FGDU- OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (Ib/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27-19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
US - FGDU- OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject OS Item Ref)S / ef #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
UG - CHD1 0/ OS0	/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOX and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(h)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U6 - CHD1 OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U6 - CHD1 OS1 - GR2	1/1	H25 <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U6 - CHD1 OS1	1/4	NOx (Total) <= 10.2 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	
U6 - CHD1 OS1	1/5	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. Any NOx testing conducted pursuant to this section shall be conducted concurrently with CO testing. [N.J.A.C. 7:27-19.15(a)2]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	Subject Item U / BP	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
U/BP						Yes	No
U6 - CHD1 OS1	1/6	NOx (Total) <= 0.06 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	
U6 - CHD1 OS1	1/7	CO <= 3.3 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(0)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U / BP						Yes	No
Complex - OSO		The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for Total Reduced Sulfur Compounds (TRS), H2S, CO and VOC emission limits as specified in the compliance plan for OS3 and OS4. NOTE: Total Reduced Sulfur Compounds means hydrogen sulfide (H2S), carbonyl sulfide (COS) and carbon disulfide (CS2). Testing must be conducted at worst-case permitted operating conditions to meet the applicable emission standards, without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(h)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U7 - SRU Complex - OSO	0/4	Reduced Sulfur Compounds <= 15 tons/yr. This is also HAPs (Total) and includes hydrogen sulfide, carbon disulfide, and carbon oxysulfide. [N.J.A.C. 7:27-22.16(a)]	Reduced Sulfur Compounds: Monitored by continuous emission monitoring system continuously based on a 1 hour block average, based on a consecutive 12 month period (rolling 1 month basis) and used in conjunction with the stack gas flow calculation to obtain mass emission rates, and calculated annually. The monitor shall be equipped with integrating and data logging devices. [N.J.A.C. 7:27-22.16(o)]	Reduced Sulfur Compounds: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. Records will be maintained on site in readily accessible computer memories for a minimum of five years after collection and shall be made available to representatives of the Department upon request. [N.J.A.C. 7:27- 22.16(o)]	None.	x	
U7 - Sulfur Complex - OS3	3/1	The owner or operator shall not discharge from any Claus sulfur recovery plant any gasses into the atmosphere containing in excess of 300 ppm by volume of reduced sulfur compounds and 10 ppm by volume hydrogen sulfide (H2S), each calculated as ppm SO2 by volume (dry basis) at zero percent excess air. 40 CFR 63.1568(a)(1) and [40 CFR 60.104(a)(2)(ii)]	Other: OPTION 1: Install an instrument for continuously monitoring and recording the hourly average concentration of reduced sulfur and 02 emissions into the atmosphere. The reduced sulfur emissions shall be calculated as SO2 (dry basis, zero percent excess air). [40 CFR 60.105(a)(6)]. The instrument span values shall be set and performance evaluations performed as specified at [40 CFR 60.105(a)(6)(i) and (ii)]. OPTION 2: Install an instrument that uses an air or O2 dilution and oxidation system to convert the reduced sulfur to SO2 for continuously monitoring and recording the hourly average concentration (dry basis, zero percent excess air) of the resultant SO2. The monitor shall include an oxygen monitor for correcting the data for excess oxygen. [40 CFR 60.105(a)(7)] For reporting purposes, the SO2 exceedance level for this monitor is 250 ppm (dry basis, zero percent excess air). The instrument span values shall be set and performance evaluations performed as specified at [40 CFR 60.105(a)(7)(i) and (iii)].[40 CFR 60.105].	Other: Determine and record each 12-hour rolling average concentration of reduced sulfur (as SO2) as measured by the reduced sulfur continuous monitoring system. [40 CFR 60.105(e)(4)(ii)]. OR Determine and record each 12-hour rolling average concentration of SO2 as measured by the SO2 continuous monitoring system.[40 CFR 60.105(e)(4)(iii)].	Demonstrate compliance: As per the approved schedule. The owner or operator shall determine compliance with the SO2 and the H2S and reduced sulfur standards by conducting performance tests specified at [40 CFR 60.106(f)]. Periods of excess emissions shall be determined and reported as follows: All 12-hour periods during which the average concentration of reduced sulfur (as SO2) as measured by the reduced sulfur continuous monitoring system under [40 CFR 60.105(a)(6)] exceeds 300 ppm [40 CFR 60.105(e)(4)(iii)]. OR All 12-hour periods during which the average concentration of SO2 as measured by the SO2 continuous monitoring system under [40 CFR 60.105(a)(7)] exceeds 250 ppm (dry basis, zero percent excess air). [40 CFR 60.105(e)(4)(iii)]. Submit reports semiannually per. [40 CFR 60.7(c)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U7 - Sulfur Complex - OS3	3/4	Reduced Sulfur Compounds <= 8 lb/hr calculated as SO2. [N.J.A.C. 7:27-22.16(a)]	Reduced Sulfur Compounds: Monitored by continuous emission monitoring system continuously. The monitor shall be equipped with integrating and data logging devices. [N.J.A.C. 7:27-22.16(o)]	Reduced Sulfur Compounds: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U7 - Sulfur Complex - OS3	3/5	Reduced Sulfur Compounds: The owner or operator shall not discharge or cause the discharge of any gases into the atmosphere containing in excess of 300 ppm by volume of reduced sulfur compounds calculated as ppm SO2 by volume (dry basis) at zero percent excess air. [40 CFR 60.104(a)(2)(ii)]	Reduced Sulfur Compounds: Monitored by stack emission testing prior to permit renewal. The owner/operator shall determine compliance with the reduced sulfur standards in 40 CFR 60.104(a)(ii) using the procedures specified at. [40 CFR 60.106(f)]	Reduced Sulfur Compounds: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(0)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U7 - Sulfur Complex - OS3	3/6	Reduced Sulfur Compounds <= 8 lb/hr. [N.J.A.C. 7:27-22.16(a)]	Reduced Sulfur Compounds: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Reduced Sulfur Compounds: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	Х	
U7 - Sulfur Complex - OS3	3/7	Hydrogen sulfide: The owner or operator shall not discharge or cause the discharge of any gasses into the atmosphere containing in excess of 10 ppm by volume of hydrogen sulfide (H2S), calculated as ppm SO2 by volume (dry basis) at zero percent excess air. [40 CFR 60.104(a)(2)(ii)]	Hydrogen sulfide: Monitored by stack emission testing prior to permit renewal. The owner/operator shall determine compliance with the reduced sulfur standards in 40 CFR 60.104(a)(ii) using the procedures specified at. [40 CFR 60.106(f)]	Hydrogen sulfide: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27- 22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U7 - Sulfur Complex - OS3	3/8	Hydrogen sulfide <= 0.4 lb/hr. [N.J.A.C. 7:27- 22.16(a)]	Hydrogen sulfide: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Hydrogen sulfide: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27- 22.16(0)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	х	
U7 - Sulfur Complex - OS3	3/9	CO <= 5 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/8P						Yes	No
U7 - Sulfur Complex - OS3 U7 - Sulfur	3/10	VOC (Total) <= 1 lb/hr. [N.J.A.C. 7:27-22.16(a)] The owner or operator shall not discharge from	VOC (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)] Other: OPTION 1:	VOC (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)] Other: Determine and record each 12-hour rolling	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)] Demonstrate compliance: As per the approved	x	
Complex - OS4		any Claus sulfur recovery plant any gasses into the atmosphere containing in excess of 300 ppm by volume of reduced sulfur compounds and 10 ppm by volume hydrogen sulfide (H2S), each calculated as ppm SO2 by volume (dry basis) at zero percent excess air. 40 CFR 63.1568(a)(1) and [40 CFR 60.104(a)(2)(ii)]	Install an instrument for continuously monitoring and recording the hourly average concentration of reduced sulfur and O2 emissions into the atmosphere. The reduced sulfur emissions shall be calculated as SO2 (dry basis, zero percent excess air). [40 CFR 60.105(a)(6)]. The instrument span values shall be set and performance evaluations performed as specified at [40 CFR 60.105(a)(6)(i) and (ii)]. OPTION 2: Install an instrument that uses an air or O2 dilution and oxidation system to convert the reduced sulfur to SO2 for continuously monitoring and recording the hourly average concentration (dry basis, zero percent excess air) of the resultant SO2. The monitor shall include an oxygen monitor for correcting the data for excess oxygen. [40 CFR 60.105(a)(7)] For reporting purposes, the SO2 exceedance level for this monitor is 250 ppm (dry basis, zero percent excess air). The instrument span values shall be set and performance evaluations performed as specified at [40 CFR 60.105(a)(7)(i) and (iii)].[40 CFR 60.105].	average concentration of reduced sulfur (as SO2) as measured by the reduced sulfur continuous monitoring system. [40 CFR 60.105(e)(4)(ii)]. OR Determine and record each 12-hour rolling average concentration of SO2 as measured by the SO2 continuous monitoring system.[40 CFR 60.105(e)(4)(iii)].	schedule. The owner or operator shall determine compliance with the SO2 and the H2S and reduced sulfur standards by conducting performance tests specified at [40 CFR 60.106(f)]. Periods of excess emissions shall be determined and reported as follows: All 12-hour periods during which the average concentration of reduced sulfur (as SO2) as measured by the reduced sulfur continuous monitoring system under [40 CFR 60.105(a)(6)] exceeds 300 ppm [40 CFR 60.105(e)(4)(iii)]. OR All 12-hour periods during which the average concentration of SO2 as measured by the SO2 continuous monitoring system under [40 CFR 60.105(a)(7)] exceeds 250 ppm (dry basis, zero percent excess air). [40 CFR 60.105(e)(4)(iii)]. Submit reports semiannually per. [40 CFR 60.7(c)]		

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U / BP						Yes	No
U7 - Sulfur Complex - OS4	4/4	Reduced Sulfur Compounds <= 8 lb/hr calculated as SO2. [N.J.A.C. 7:27-22.16(a)]	Reduced Sulfur Compounds: Monitored by continuous emission monitoring system continuously. The monitor shall be equipped with integrating and data logging devices. [N.J.A.C. 7:27-22.16(o)]	Reduced Sulfur Compounds: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U7 - Sulfur Complex - OS4	4 / 5	Reduced Sulfur Compounds: The owner or operator shall not discharge or cause the discharge of any gases into the atmosphere containing in excess of 300 ppm by volume of reduced sulfur compounds calculated as ppm SO2 by volume (dry basis) at zero percent excess air. [40 CFR 60.104(a)(2)(ii)]	Reduced Sulfur Compounds: Monitored by stack emission testing prior to permit renewal. The owner/operator shall determine compliance with the reduced sulfur standards in 40 CFR 60.104(a)(ii) using the procedures specified at. [40 CFR 60.106(f)]	Reduced Sulfur Compounds: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U7 - Sulfur Complex - OS4	4 / 6	Reduced Sulfur Compounds <= 8 lb/hr. [N.J.A.C. 7:27-22.16(a)]	Reduced Sulfur Compounds: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(0)]	Reduced Sulfur Compounds: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	Х	
U7 - Sulfur Complex - OS4	4 / 7	Hydrogen sulfide: The owner or operator shall not discharge or cause the discharge of any gasses into the atmosphere containing in excess of 10 ppm by volume of hydrogen sulfide (H2S), calculated as ppm SO2 by volume (dry basis) at zero percent excess air. [40 CFR 60.104(a)(2)(ii)]	Hydrogen sulfide: Monitored by stack emission testing prior to permit renewal. The owner/operator shall determine compliance with the reduced sulfur standards in 40 CFR 60.104(a)(ii) using the procedures specified at. [40 CFR 60.106(f)]	Hydrogen sulfide: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27- 22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	
U7 - Sulfur Complex - OS4	4/8	Hydrogen sulfide <= 0.4 lb/hr. [N.J.A.C. 7:27- 22.16(a)]	Hydrogen sulfide: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Hydrogen sulfide: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27- 22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
0789						Yes	No
U7 - Sulfur Complex - OS4	4/9	CO <= 5 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	x	
U7 - Sulfur Complex - OS4	4/10	VOC (Total) <= 1 lb/hr. [N.J.A.C. 7:27-22.16(a)]	VOC (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	VOC (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	Х	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07BP						Yes	No
U8 - CU7 F1A - OSO	0/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/thchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C.7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
U/BP						Yes	No
U8 - CU7 F1A - OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	 Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)] 	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in Ib/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U8 - CU7 F1A - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
U8 - CU7 F1A - OS1	1/3	NOx (Total) <= 0.1 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule : See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	
U8 - CU7 F1A - OS1	1/4	NOx (Total) <= 8.5 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U8 - CU7 F1A - OS1	'1/5	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-19.15(a)2]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U8 - CU7 F1A - OS1	1/6	CO <= 1.7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject O Item Re	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/ BP						Yes	No
U9 - CU7 F1 - 0 OSO	0/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U9 - CU7 F1 OS1 - GR2	. 1'/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU 02 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U9 - CU7 F1 - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U9 - CU7 F1 - OS1 - GR2	1/4	NOx (Total) <= 7.67 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on each of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit expiration date. [N.J.A.C. 7:27- 22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0765						Yes	No
U9 - CU7 F1 OS1 - GR2	1/5	NOx (Total) <= 0.055 lb/MMBTU . [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously based on a 365- day rolling average. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): On or before every April 30, July 30, October 30, and January 30 for the preceding calendar quarter (the calendar quarters begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U9 - CU7 F1 - OS1 - GR2	1/6	NOx (Total) <= 0.2 lb/MMBTU . [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U9 - CU7 F1 - OS1 - GR2	1/7	CO <= 3.48 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject C	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U10 - CU7 0 F2 - OSO	0/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/BP						Yes	No
U10 - CU7 F2 - OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in Ib/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07BP						Yes	No
U10 - CU7 F2 - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U10 - CU7 F2 - OS1	1/4	NOx (Total) <= 9.52 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U10 - CU7 F2 - OS1	1/5	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U / BP						Yes	No
U10 - CU7 F2 - OS1	1/6	NOx (Total) <= 0.055 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously based on a 365- day rolling average. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
U10 - CU7 F2 - OS1	1/7'	CO <= 4.33 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item H / PD	/ # Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0789					Yes	No
U11 - CU6 - 0/2 OS0	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U11 - CU6 - OS1 - GR2	1'1/	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and 02 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U11 - CU6 - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U11 - CU6 - OS1	1/4	NOx (Total) <= 22 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	
U11 - CU6 - OS1	1/5	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. Any NOx testing conducted pursuant to this section shall be conducted concurrently with CO testing. [N.J.A.C. 7:27-19.15(a)2]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	/ Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U11 - CU6 - OS1	1/6	NOx (Total) <= 0.125 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	
U11 - CU6 - OS1	1/7	CO <= 7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U12 - Coker - OSO	0/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1 and OS2. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U12 - Coker OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; M. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U12 - Coker - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U11 - Coker - OS1	1/3	NOx (Total) <= 8.13 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U11 - Coker - OS1	1/4	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	
U11 - Coker - OS1	1/5	NOx (Total) <= 0.065 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously based on a 365- day rolling average. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
U11 - Coker - OS1	1/6	CO <= 0.75 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/6P						Yes	No
U12 - Coker OS2 - GR2	. 2/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in Ib/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U12 - Coker - OS2 - GR2	2/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U11 - Coker - OS2	2/3	NOx (Total) <= 8.13 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U11 - Coker - OS2	2/4	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	
U11 - Coker - OS2	2/5	NOx (Total) <= 0.065 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously based on a 365- day rolling average. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
U11 - Coker - OS2	2/6	CO <= 0.75 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U12 - Coker OS3 - GR2	. 3/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07БР						Yes	No
U12 - Coker OS3 - GR2	1/1	H25 <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U12 - Coker - OS3	3/3	NOx (Total) <= 25 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07БР						Yes	No
U12 - Coker OS3	- 3/4	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U12 - Coker - OS4 - GR2	4/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	×	
U12 - Coker - OS4	4/3	NOx (Total) <= 25 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07.0P						Yes	No
U12 - Coker OS4	4/4	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U12 - Coker - OS5 - GR2	5/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U12 - Coker - OS5	5/3	NOx (Total) <= 25 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07.85						Yes	No
U12 - Coker OS5	- 5/4	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07.01						Yes	No
U12 - Coker - OS6 - GR2	6/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
U12 - Coker - OS6	6/3	NOx (Total) <= 25 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0786						Yes	No
U12 - Coker OS6	6/4	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/BP						Yes	No
U13 - Furf 1 - OSO	0/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U13 - Furf 1 OS1 - GR2	. 1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; M. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U13 - Furf 1- OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U13 - Furf 1 - OS1	1/4	NOx (Total) <= 0.15 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-19.15(a)2]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U13 - Furf 1 - OS1	1/5	CO <= 2.45 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U13 - Furf 1 OS2 - GR2	2/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in Ib/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U13 - Furf 1 - OS2 - GR2	2/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Comp Yes	pliance
U/ BP					Yes	No
U14 - Furf 2 · 0 / 2 The OSO 18 I ope den NO: for Tes per me witt The pro test Em In c the cer qua req em the per CEf tak des 7:2	he permittee shall conduct a stack test at least 8 months prior to the expiration of the renewed perating permit using an approved protocol to emonstrate compliance with emission limits for IOx and CO as specified in the compliance plan or OS1. esting must be conducted at worst-case ermitted operating conditions with regard to neeting the applicable emission standards, but vithout creating an unsafe condition. he permittee may propose, in the stack test rotocol, to use CEMS data to satisfy the stack esting requirements, for NOx and/or CO, with the mission Management section (EMS) approval. n order for EMS to approve using CEMS data at he time of the stack test, the CEMS must be ertified and be in compliance with all daily, uarterly and annual quality assurance equirements. The CEMS shall monitor and record missions in units identical to those required by he applicable stack testing conditions of this iermit. IEMS data, if allowed by this permit, shall be aken at the same worst case conditions as lescribed above. [N.J.A.C. :27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U14 - Furf 2 OS1 - GR2	. 1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; M. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U14 - Furf 2 - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U14 - Furf 2 - OS1	1/3	NOx (Total) <= 0.041 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule : See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U14 - Furf 2 - OS1	1/4	NOx (Total) <= 2.8 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	Subject Item U / BP	OS / Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
U/BP						Yes	No
U14 - Furf 2 - OS1	1/5	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. Any NOx testing conducted pursuant to this section shall be conducted concurrently with CO testing. [N.J.A.C. 7:27-19.15(a)2]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	
U14 - Furf 2 - OS1	1/6	CO <= 2.51 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item Re	DS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U15 - PDA - 0 , OSO	0/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS2. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to NJ.A.C. 7:27-22.19(d). The test results must be certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U15 - PDA - OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; M. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07.0P						Yes	No
U15 - PDA - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/66						Yes	No
U15 - PDA - OS2- GR2	2/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U15 - PDA - OS2 - GR2	2/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U15 - PDA - OS2	2/4	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-19.15(a)2]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	
U15 - PDA - OS2	2/5	CO <= 2.1 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Sul It	Subject OS Item Ref U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance		
0/							Yes	No	
U16 -	MLDW		NONE						

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
0/80						Yes	No
U17 - CHD2		NONE					

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U18 H2 Pt		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OSO	0/2	The permittee shall conduct a stack test using a protocol approved by the Department to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS30 and OS31. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)]	Other: The stack test must be conducted 60 days of the protocol approval or within 180 days of bringing a boiler onsite, whichever comes later. If a source is subject to NSPS, extending the testing date beyond 180 days after the source's initial startup requires prior approval from US EPA. [N.J.A.C. 7:27-22.18] and [N.J.A.C. 7:27-22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s).[N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to the Emission Measurement Section (EMS) at Mail Code: 380- 01A, PO Box 420, Trenton, NJ 08625 within 60 days from the date of the approved initial (or modified) operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U20 - Utilities - OSO	0/3	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for TSP and PM10 as specified in the compliance plan for OS1, OS2 and OS3. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0 / BP						Yes	No
U20 - Utilities - OSO	0/4	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx, CO and PM10 as specified in the compliance plan for OS4. The permittee shall provide Emission Management section (EMS) with the turbine load performance curve with the protocol. The duct burner shall be in operation during stack testing. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0786						Yes	No
U20 - Utilities - OS1	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in Ib/MIM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS1	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	×	
U20 - Utilities - OS1	1/3	VOC (Total) <= 9.7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	VOC (Total): Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	VOC (Total): Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U20 - Utilities - OS1	1/8	NOx (Total) <= 19.4 lb/hr or 0.04 lb/MMBtu, when firing RFG. NOx (Total) <= 48.4 lb/hr or 0.1 lb/MMBtu, when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No.2 FO, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	NOx (Total): Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U20 - Utilities - OS1	1/9	NOx (Total) <= 19.4 lb/hr or 0.04 lb/MMBtu, when using RFG as fuel. NOx (Total) <= 48.4 lb/hr or 0.1 lb/MMBtu, when using No. 2 oil as fuel. When using a combination of RFG and No.2 FO, the emission rates shall be determined based upon the heating value and quantity of each fuel combusted. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. CEMS shall also continuously monitor fuel flow, heating value of fuel and calculate emissions in lb/hr and lb/MMBTU. The continuous monitors shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	
U20 - Utilities - OS1	1/10	CO <= 18.9 lb/hr or 0.039 lb/MMBtu. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	
U20 - Utilities - OS1	1/11	CO <= 100 ppmvd @ 7% O2. [N.J.A.C. 7:27- 16.8(b)2]	CO: Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS1	1/12	CO <= 18.9 lb/hr or 0.039 lb/MMBtu. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. CEMS shall also continuously monitor fuel flow, heating value of fuel, fuel flow, and calculate emissions in lb/hr or lb/MMBTU. The CEMS shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	
U20 - Utilities - OS1	1/14	TSP <= 9.7 lb/hr when firing RFG. TSP <= 24.2 lb/hr when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	TSP: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No.2 FO, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	TSP: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(e)]	x	
U20 - Utilities - OS1	1/15	PM-10 (Total) <= 9.7 lb/hr when firing RFG PM-10 (Total) <= 24.2 lb/hr when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	PM-10 (Total): Monitored by stack emission testing once initially and prior to permit expiration date, based on the average of three Department validated stack test runs. Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No. 2 fuel oil, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	PM-10 (Total): Recordkeeping by stack test results upon occurrence of event. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/ BP						Yes	No
U20 - Utilities - OS1	1 / 23	NOx (Total) <= 0.2 lb/MMBTU expressed as NO2. [40 CFR 60.44b(a)(1)(ii)]. Compliance is determined on a 30-day rolling average basis. [40 CFR 60.44b(i)]. Nitrogen oxide emission limits apply at all times including periods of startup, shutdown, or malfunction. [(40 CFR 60.44b(h)]. [40 CFR 60.44b(h)]	Other: Install, calibrate, maintain, and operate CEMS for measuring NOx and O2 emissions discharged to the atmosphere and record the output of the system as specified at 40 CFR 63.48b(b)(1), 40 CFR 63.48b(c), (d), (e) and (f). The permittee shall determine compliance with the NOx standards on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NOx emission data for the preceding 30 steam generating unit operating days.[40 CFR 60.46b(e)(3)].	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. The CEMS shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]. The 1-hour average NOx emission rates measured by the continuous NOx monitor and required under 40 CFR 60.13(h) shall be expressed in ng/J or lb/MMBtu heat input and shall be used to calculate the average emission rates under 40 CFR 60.44b. The 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]. For each steam generating unit operating day, maintain records of all information stipulated in [40 CFR 60.49b(g)] All records shall be maintained for a period of 2 years following the date of such record. [40 CFR 60.49b(o)]	Submit a report: As per the approved schedule. Reports of excess emissions and all information recorded under 40 CFR 60.49b(g) shall be submitted each 6 month period and be postmarked by the 30th day following the 6 month period. [40 CFR 49b(h)] and. [40 CFR 60.49b(w)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS2	2/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (Ib/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and 02 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U20 - 2 /						Yes	No
U20 - Utilities - OS2	2/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U20 - Utilities - OS2	2/3	VOC (Total) <= 9.7 lb/hr. [N.J.A.C. 7:27-22.16(a)]	VOC (Total): Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	VOC (Total): Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS2	2/8	NOx (Total) <= 19.4 lb/hr or 0.04 lb/MMBtu, when firing RFG. NOx (Total) <= 48.4 lb/hr or 0.1 lb/MMBtu, when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No.2 FO, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	NOx (Total): Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
U20 - Utilities - OS2	2/9	NOx (Total) <= 19.4 lb/hr or 0.04 lb/MMBtu, when using RFG as fuel. NOx (Total) <= 48.4 lb/hr or 0.1 lb/MMBtu, when using No. 2 oil as fuel. When using a combination of RFG and No.2 FO, the emission rates shall be determined based upon the heating value and quantity of each fuel combusted. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. CEMS shall also continuously monitor fuel flow, heating value of fuel and calculate emissions in lb/hr and lb/MMBTU. The continuous monitors shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	
U20 - Utilities - OS2	2/10	CO <= 18.9 lb/hr or 0.039 lb/MMBtu. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	
U20 - Utilities - OS2	2/11	CO <= 100 ppmvd @ 7% O2. [N.J.A.C. 7:27- 16.8(b)2]	CO: Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07ВР						Yes	No
U20 - Utilities - OS2	2/12	CO <= 18.9 lb/hr or 0.039 lb/MMBtu. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. CEMS shall also continuously monitor fuel flow, heating value of fuel, fuel flow, and calculate emissions in lb/hr or lb/MMBTU. The CEMS shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	
U20 - Utilities - OS2	2/14	TSP <= 9.7 lb/hr when firing RFG. TSP <= 24.2 lb/hr when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	TSP: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No.2 FO, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	TSP: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(e)]	x	
U20 - Utilities - OS2	2/15	PM-10 (Total) <= 9.7 lb/hr when firing RFG PM-10 (Total) <= 24.2 lb/hr when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	PM-10 (Total): Monitored by stack emission testing once initially and prior to permit expiration date, based on the average of three Department validated stack test runs. Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No. 2 fuel oil, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	PM-10 (Total): Recordkeeping by stack test results upon occurrence of event. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS2	2/23	NOx (Total) <= 0.2 lb/MMBTU expressed as NO2. [40 CFR 60.44b(a)(1)(ii)]. Compliance is determined on a 30-day rolling average basis. [40 CFR 60.44b(i)]. Nitrogen oxide emission limits apply at all times including periods of startup, shutdown, or malfunction. [(40 CFR 60.44b(h)]. [40 CFR 60.44b(h)]	Other: Install, calibrate, maintain, and operate CEMS for measuring NOx and O2 emissions discharged to the atmosphere and record the output of the system as specified at 40 CFR 63.48b(b)(1), 40 CFR 63.48b(c), (d), (e) and (f). The permittee shall determine compliance with the NOx standards on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NOx emission data for the preceding 30 steam generating unit operating days.[40 CFR 60.46b(e)(3)].	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. The CEMS shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]. The 1-hour average NOx emission rates measured by the continuous NOx monitor and required under 40 CFR 60.13(h) shall be expressed in ng/J or lb/MMBtu heat input and shall be used to calculate the average emission rates under 40 CFR 60.44b. The 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]. For each steam generating unit operating day, maintain records of all information stipulated in [40 CFR 60.49b(g)] All records shall be maintained for a period of 2 years following the date of such record. [40 CFR 60.49b(o)]	Submit a report: As per the approved schedule. Reports of excess emissions and all information recorded under 40 CFR 60.49b(g) shall be submitted each 6 month period and be postmarked by the 30th day following the 6 month period. [40 CFR 49b(h)] and. [40 CFR 60.49b(w)]	x	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OSO3	3/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in Ib/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS3	3/1	H25 <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
	3/9	Until December 31, 2020: NOx (Total) <= 19.4 lb/hr or 0.04 lb/MMBtu, when firing RFG. NOx (Total) <= 48.4 lb/hr or 0.1 lb/MMBtu, when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No.2 FO, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
	3/10	Until December 31, 2020: NOx (Total) <= 19.4 lb/hr or 0.04 lb/MMBtu, when using RFG as fuel. NOx (Total) <= 48.4 lb/hr or 0.1 lb/MMBtu, when using No. 2 oil as fuel. When using a combination of RFG and No.2 FO, the emission rates shall be determined based upon the heating value and quantity of each fuel combusted. [N.J.A.C. 7:27-22.16(a)]	Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. CEMS shall also continuously monitor fuel flow, heating value of fuel and calculate emissions in lb/hr and lb/MMBTU. The continuous monitors shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	
	3/11	After December 31, 2020: NOx (Total) <= 17.1 lb/hr or 0.035 lb/MMBtu, when firing RFG. NOx (Total) <= 48.4 lb/hr or 0.1 lb/MMBtu, when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No.2 FO, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	
	3/12	After December 31, 2020: NOx (Total) <= 17.1 lb/hr or 0.035 lb/MMBtu, when using RFG as fuel. NOx (Total) <= 48.4 lb/hr or 0.1 lb/MMBtu, when using No. 2 oil as fuel. When using a combination of RFG and No.2 FO, the emission rates shall be determined based upon the heating value and quantity of each fuel combusted. [N.J.A.C. 7:27-22.16(a)]	Monitored by continuous emission monitoring system continuously, based on a 1 hour block average for the lb/hr limit and a consecutive 365 day period (rolling 1 day basis) for the lb/MMBtu limit. CEMS shall also continuously monitor fuel flow, heating value of fuel and calculate emissions in lb/hr and lb/MMBTU. The continuous monitors shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
	3/13	CO <= 18.9 lb/hr or 0.039 lb/MMBtu. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
	3/14	CO <= 100 ppmvd @ 7% O2. [N.J.A.C. 7:27- 16.8(b)2]	CO: Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	
	3/15	CO <= 18.9 lb/hr or 0.039 lb/MMBtu. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. CEMS shall also continuously monitor fuel flow, heating value of fuel, fuel flow, and calculate emissions in lb/hr or lb/MMBTU. The CEMS shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	
	3/17	TSP <= 9.7 lb/hr when firing RFG. TSP <= 24.2 lb/hr when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	TSP: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No.2 FO, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	TSP: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(e)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
	3/18	PM-10 (Total) <= 9.7 lb/hr when firing RFG PM-10 (Total) <= 24.2 lb/hr when firing No.2 FO. [N.J.A.C. 7:27-22.16(a)]	PM-10 (Total): Monitored by stack emission testing once initially and prior to permit expiration date, based on the average of three Department validated stack test runs. Since the predominant fuel in this boiler is always RFG, the permittee is not required to conduct a stack test for 100% fuel oil combustion. The stack test should be conducted at normal operating conditions. When firing a combination of RFG and No. 2 fuel oil, the emission limit shall be calculated based upon the heating value and quantity of each fuel combusted during the stack test. [N.J.A.C. 7:27- 22.16(o)]	PM-10 (Total): Recordkeeping by stack test results upon occurrence of event. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	
	3/26	NOx (Total) <= 0.2 lb/MMBTU expressed as NO2. [40 CFR 60.44b(a)(1)(ii)]. Compliance is determined on a 30-day rolling average basis. [40 CFR 60.44b(i)]. Nitrogen oxide emission limits apply at all times including periods of startup, shutdown, or malfunction. [(40 CFR 60.44b(h)]. [40 CFR 60.44b(h)]	Other: Install, calibrate, maintain, and operate CEMS for measuring NOx and O2 emissions discharged to the atmosphere and record the output of the system as specified at 40 CFR 63.48b(b)(1), 40 CFR 63.48b(c), (d), (e) and (f). The permittee shall determine compliance with the NOx standards on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NOx emission data for the preceding 30 steam generating unit operating days.[40 CFR 60.46b(e)(3)].	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. The CEMS shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]. The 1-hour average NOx emission rates measured by the continuous NOx monitor and required under 40 CFR 60.13(h) shall be expressed in ng/J or Ib/MMBtu heat input and shall be used to calculate the average emission rates under 40 CFR 60.44b. The 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]. For each steam generating unit operating day, maintain records of all information stipulated in [40 CFR 60.49b(g)] All records shall be maintained for a period of 2 years following the date of such record. [40 CFR 60.49b(o)]	Submit a report: As per the approved schedule. Reports of excess emissions and all information recorded under 40 CFR 60.49b(g) shall be submitted each 6 month period and be postmarked by the 30th day following the 6 month period. [40 CFR 49b(h)] and. [40 CFR 60.49b(w)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject OS Item Ref	DS / ef #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07 BP						Yes	No
U20 - 4/ Utilities - OS4	4/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H25: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/BP						Yes	No
U20 - Utilities - OS4	4/2	Adjust the combustion process according to the manufacturer's recommended procedures and maintenance schedule. [N.J.A.C.7:27-19.16(g)] An exceedance of an emission limit that occurs during an adjustment of the combustion process is not a violation if it occurs as a result of the adjustment. After the combustion adjustment has been completed, the maximum emission rate of any contaminant shall not exceed the maximum allowable emission rate applicable under this subchapter or under an operating permit issued pursuant to N.J.A.C. 7:27- 22. [N.J.A.C. 7:27-19.16(f)]	None.	Other: Retain the following records for each adjustment for at least five years: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title, and affiliation of the person who performed the procedure and adjustment; 3. The type of procedure and maintenance performed; 4. The concentrations of NOx, CO and O2, measured before and after the adjustment was made; and 5. The type and amount of fuel use over the 12 months prior to the adjustment.[N.J.A.C. 7:27- 19.16(h)].	None.	x	
	4/8	NOx (Total) <= 1.3 lb of NOx per MWh. [N.J.A.C. 7:27-19.5(d)2]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(0)]	х	
U20 - Utilities - OS4	4/9	NOx (Total) <= 98.6 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. The continuous emission monitors shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	
U20 - Utilities - OS4	4/10	CO <= 0.064 lb/MMBTU or 41.2 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs . [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS4	4/11	CO <= 250 ppmvd @ 15% O2. [N.J.A.C. 7:27- 16.9(b)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs . [N.J.A.C. 7:27-22.16(0)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(0)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(0)]	х	
U20 - Utilities - OS4	4/12	CO <= 0.064 lb/MMBTU or 41.2 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. The continuous emission monitors shall conform to EPA performance specifications in 40 CFR 60, Appendix B. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	
U20 - Utilities - OS4	4/15	PM-10 (Total) <= 0.005 lb/MMBTU or 3.2 lb/hr. [N.J.A.C. 7:27-22.16(a)]	PM-10 (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	PM-10 (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/БР						Yes	No
U20 - Utilities - OS4	4/20	NOx (Total) <= 0.2 lb/MMBTU expressed as NO2. [40 CFR 60.44b(a)(4)(i)]. Compliance is determined on a 30-day rolling average basis. [40 CFR 60.44b(i)]. Nitrogen oxide emission limits apply at all times including periods of startup, shutdown, or malfunction. [(40 CFR 60.44b(h)]. [40 CFR 60.44b(h)]	Other: Install, calibrate, maintain, and operate CEMS for measuring NOx and O2 emissions discharged to the atmosphere and record the output of the system as specified at 40 CFR 63.48b(b)(1), 40 CFR 63.48b(c), (d), (e) and (f). The permittee shall determine compliance with the NOx standards on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NOx emission data for the preceding 30 steam generating unit operating days.[40 CFR 60.46b(e)(3)].	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. The CEMS shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]. The 1-hour average NOx emission rates measured by the continuous NOx monitor and required under 40 CFR 60.13(h) shall be expressed in ng/J or Ib/MMBtu heat input and shall be used to calculate the average emission rates under 40 CFR 60.44b. The 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]. For each steam generating unit operating day, maintain records of all information stipulated in [40 CFR 60.49b(g)] All records shall be maintained for a period of 2 years following the date of such record. [40 CFR 60.49b(o)]	Submit a report: As per the approved schedule. Reports of excess emissions and all information recorded under 40 CFR 60.49b(g) shall be submitted each 6 month period and be postmarked by the 30th day following the 6 month period. [40 CFR 49b(h)] and. [40 CFR 60.49b(w)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/ BP						Yes	No
U20 - Utilities - OS10	10/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0786						Yes	No
U20 - Utilities - OS10	10/8	NOx (Total) <= 0.2 lb/MMBTU expressed as NO2. [40 CFR 60.44b(a)(4)(i)]. Compliance is determined on a 30-day rolling average basis. [40 CFR 60.44b(i)]. Nitrogen oxide emission limits apply at all times including periods of startup, shutdown, or malfunction. [(40 CFR 60.44b(h)]. [40 CFR 60.44b(h)]	Other: Install, calibrate, maintain, and operate CEMS for measuring NOx and O2 emissions discharged to the atmosphere and record the output of the system as specified at 40 CFR 63.48b(b)(1), 40 CFR 63.48b(c), (d), (e) and (f). The permittee shall determine compliance with the NOx standards on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NOx emission data for the preceding 30 steam generating unit operating days.[40 CFR 60.46b(e)(3)].	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. The CEMS shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]. The 1-hour average NOx emission rates measured by the continuous NOx monitor and required under 40 CFR 60.13(h) shall be expressed in ng/J or lb/MMBtu heat input and shall be used to calculate the average emission rates under 40 CFR 60.44b. The 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]. For each steam generating unit operating day, maintain records of all information stipulated in [40 CFR 60.49b(g)] All records shall be maintained for a period of 2 years following the date of such record. [40 CFR 60.49b(o)]	Submit a report: As per the approved schedule. Reports of excess emissions and all information recorded under 40 CFR 60.49b(g) shall be submitted each 6 month period and be postmarked by the 30th day following the 6 month period. [40 CFR 49b(h)] and. [40 CFR 60.49b(w)]	X	
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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS11	11/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS11	11/8	NOx (Total) <= 0.2 lb/MMBTU expressed as NO2. [40 CFR 60.44b(a)(4)(i)]. Compliance is determined on a 30-day rolling average basis. [40 CFR 60.44b(i)]. Nitrogen oxide emission limits apply at all times including periods of startup, shutdown, or malfunction. [(40 CFR 60.44b(h)]. [40 CFR 60.44b(h)]	Other: Install, calibrate, maintain, and operate CEMS for measuring NOx and O2 emissions discharged to the atmosphere and record the output of the system as specified at 40 CFR 63.48b(b)(1), 40 CFR 63.48b(c), (d), (e) and (f). The permittee shall determine compliance with the NOx standards on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NOx emission data for the preceding 30 steam generating unit operating days.[40 CFR 60.46b(e)(3)].	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. The CEMS shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]. The 1-hour average NOx emission rates measured by the continuous NOx monitor and required under 40 CFR 60.13(h) shall be expressed in ng/J or Ib/MMBtu heat input and shall be used to calculate the average emission rates under 40 CFR 60.44b. The 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]. For each steam generating unit operating day, maintain records of all information stipulated in [40 CFR 60.49b(g)] All records shall be maintained for a period of 2 years following the date of such record. [40 CFR 60.49b(o)]	Submit a report: As per the approved schedule. Reports of excess emissions and all information recorded under 40 CFR 60.49b(g) shall be submitted each 6 month period and be postmarked by the 30th day following the 6 month period. [40 CFR 49b(h)] and. [40 CFR 60.49b(w)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS12	12/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (ii) The span value for this instrument is 425 mg/dscm H2S. (iii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0786						Yes	No
U20 - Utilities - OS12	12/8	NOx (Total) <= 0.2 lb/MMBTU expressed as NO2. [40 CFR 60.44b(a)(4)(i)]. Compliance is determined on a 30-day rolling average basis. [40 CFR 60.44b(i)]. Nitrogen oxide emission limits apply at all times including periods of startup, shutdown, or malfunction. [(40 CFR 60.44b(h)]. [40 CFR 60.44b(h)]	Other: Install, calibrate, maintain, and operate CEMS for measuring NOx and O2 emissions discharged to the atmosphere and record the output of the system as specified at 40 CFR 63.48b(b)(1), 40 CFR 63.48b(c), (d), (e) and (f). The permittee shall determine compliance with the NOx standards on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NOx emission data for the preceding 30 steam generating unit operating days.[40 CFR 60.46b(e)(3)].	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. The CEMS shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]. The 1-hour average NOx emission rates measured by the continuous NOx monitor and required under 40 CFR 60.13(h) shall be expressed in ng/J or Ib/MMBtu heat input and shall be used to calculate the average emission rates under 40 CFR 60.44b. The 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]. For each steam generating unit operating day, maintain records of all information stipulated in [40 CFR 60.49b(g)] All records shall be maintained for a period of 2 years following the date of such record. [40 CFR 60.49b(o)]	Submit a report: As per the approved schedule. Reports of excess emissions and all information recorded under 40 CFR 60.49b(g) shall be submitted each 6 month period and be postmarked by the 30th day following the 6 month period. [40 CFR 49b(h)] and. [40 CFR 60.49b(w)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U20 - Utilities - OS13	13/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/ BP						Yes	No
U20 - Utilities - OS13	13/8	NOx (Total) <= 0.2 lb/MMBTU expressed as NO2. [40 CFR 60.44b(a)(4)(i)]. Compliance is determined on a 30-day rolling average basis. [40 CFR 60.44b(i)]. Nitrogen oxide emission limits apply at all times including periods of startup, shutdown, or malfunction. [(40 CFR 60.44b(h)]. [40 CFR 60.44b(h)]	Other: Install, calibrate, maintain, and operate CEMS for measuring NOx and O2 emissions discharged to the atmosphere and record the output of the system as specified at 40 CFR 63.48b(b)(1), 40 CFR 63.48b(c), (d), (e) and (f). The permittee shall determine compliance with the NOx standards on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NOx emission data for the preceding 30 steam generating unit operating days.[40 CFR 60.46b(e)(3)].	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. The CEMS shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]. The 1-hour average NOx emission rates measured by the continuous NOx monitor and required under 40 CFR 60.13(h) shall be expressed in ng/J or Ib/MMBtu heat input and shall be used to calculate the average emission rates under 40 CFR 60.13(h) shall 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]. For each steam generating unit operating day, maintain records of all information stipulated in [40 CFR 60.49b(g)] All records shall be maintained for a period of 2 years following the date of such record. [40 CFR 60.49b(o)]	Submit a report: As per the approved schedule. Reports of excess emissions and all information recorded under 40 CFR 60.49b(g) shall be submitted each 6 month period and be postmarked by the 30th day following the 6 month period. [40 CFR 49b(h)] and. [40 CFR 60.49b(w)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U21 OSF		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U22 NSF		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U18 H2 Pt		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/8P						Yes	No
U26 - MVR - OS0	0/1	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for VOC, CO, NOx and VOC control efficiency as specified in the compliance plan for OS1, [N.J.A.C. 7:27-16.5(h)] and [N.J.A.C. 7:27-16.5(i)]. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	
U26 - MVR - OS0	0/7	The permittee shall install and operate a control apparatus, which reduces the total VOC emissions to the outdoor atmosphere resulting from gasoline transfers at the facility by no less than 95 percent by weight. [N.J.A.C. 7:27-16.5(b)]	Monitored by stack emission testing prior to permit renewal, based on each of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.0]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP	-					Yes	No
U26 - MVR - OS1	1/1	VOC (Total) <= 15.42 lb/hr. [N.J.A.C. 7:27- 22.16(a)]	VOC (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	VOC (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	Х	
U26 - MVR - OS1	1/2	VOC (Total) <= 10 mg/liter gasoline loaded. [N.J.A.C. 7:27-22.16(a)]	VOC (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	VOC (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	x	
U26 - MVR - OS1	1/3	NOx (Total) <= 9.41 lb/hr. [N.J.A.C. 7:27-22.16(a)]	VOC (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	Х	
U26 - MVR - OS1	1/4	CO <= 12.97 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. [N.J.A.C. 7:27-22.16(o)]	х	
U26 - MVR - OS1	1/7	Minimum Operating Temperature at the Outlet of the Thermal Oxidizer >= 1,500 degrees F. The permittee shall have the option of establishing a different temperature limit based upon the temperature during stack testing that meets the minimum destruction efficiency of 95%. The temperature limit will be a minimum of 50 degrees F above the temperature that met the destruction efficiency. [N.J.A.C. 7:27-22.16(a)]	Minimum Operating Temperature at the Outlet of the Thermal Oxidizer: Monitored by temperature instrument continuously, based on a 1 hour block average. [N.J.A.C. 7:27-22.16(o)]	Minimum Operating Temperature at the Outlet of the Thermal Oxidizer: Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-22.16(o)]	None.	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U26 - MVR - OS1	1/10	CO <= 100 ppmvd @ 7% O2. For O2 concentrations in the flue gas greater than 14%, the maximum allowable concentration of CO is 50 ppmv, on a dry basis, uncorrected. [N.J.A.C. 7:27- 22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average at all times when gasoline is being loaded. The monitor shall be installed downstream from the thermal oxidizer and measure and record CO and O2. [N.J.A.C. 7:27- 22.16(o)]	CO: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U49 - Hydorbins		NONE					

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
0/89						Yes	No
U52 - FCC Cat Handling		NONE					

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U53 - WWTP		NONE					

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
0/89						Yes	No
U56 - SRU Incinerator		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
US7 - Diesel Engines - OS10	10/11	Limit concentration of CO in the stationary RICE exhaust to 230 ppmvd or less at 15 percent O2. [Item 3 of Table 2c in 40 CFR 63 Subpart ZZZ2]. [40 CFR 63.6602]	Other: Monitored by stack emission testing conducted as specified in Item 3 of Table 4, and Item 12 of Table 5 in 40 CFR 63 Subpart ZZZZ.[40 CFR 63.6612(a)].	Other: Keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. [40 CFR 63.6660(b)]. Keep all applicable records specified in 40 CFR 63.6655(a)(1) through (5). [40 CFR 63.6655(a)].[40 CFR 63.6655(a)].	Submit a report: As per the approved schedule. Submit the semi-annual compliance report according to 40 CFR 63.6650 and Item 1 of Table 7 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6650]. Conduct an initial performance test within 180 days after the compliance date that is specified for your stationary RICE in 40 CFR 63.6595 and according to the provisions in 40 CFR 63.7(a)(2). [40 CFR 63.6612(a)]. NOTE: For formaldehyde, CO, O2, and moisture measurement, ducts <= 6 inches in diameter may be sampled at a single point located at the duct centroid. [Item3 of Table 4 to 40 CFR 63 Subpart ZZZZ]. Submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in 40 CFR 63.6645. [40 CFR 63.6630(c)]. Report each instance you did not meet the emission limit in Table 2c of 40 CFR 63 Subpart ZZZZ that applies to you, according to 40 CFR 63.6650. [40 CFR 63.6640(b)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07 BP						Yes	No
U57 - Diesel Engines - OS11	11/11	Limit concentration of CO in the stationary RICE exhaust to 230 ppmvd or less at 15 percent O2. [Item 3 of Table 2c in 40 CFR 63 Subpart ZZZZ]. [40 CFR 63.6602]	Other: Monitored by stack emission testing conducted as specified in Item 3 of Table 4, and Item 12 of Table 5 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6612(a)].	Other: Keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. [40 CFR 63.6660(b)]. Keep all applicable records specified in 40 CFR 63.6655(a)(1) through (5). [40 CFR 63.6655(a)].[40 CFR 63.6655(a)].	Submit a report: As per the approved schedule. Submit the semi-annual compliance report according to 40 CFR 63.6650 and Item 1 of Table 7 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6650]. Conduct an initial performance test within 180 days after the compliance date that is specified for your stationary RICE in 40 CFR 63.6595 and according to the provisions in 40 CFR 63.7(a)(2). [40 CFR 63.6612(a)]. NOTE: For formaldehyde, CO, O2, and moisture measurement, ducts <= 6 inches in diameter may be sampled at a single point located at the duct centroid. [Item3 of Table 4 to 40 CFR 63 Subpart ZZZZ]. Submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in 40 CFR 63.6645. [40 CFR 63.6630(c)]. Report each instance you did not meet the emission limit in Table 2c of 40 CFR 63.Subpart ZZZZ that applies to you, according to 40 CFR 63.6650. [40 CFR 63.6640(b)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07БР						Yes	No
U57 - Diesel Engines - OS12	12/11	Limit concentration of CO in the stationary RICE exhaust to 230 ppmvd or less at 15 percent O2. [Item 3 of Table 2c in 40 CFR 63 Subpart ZZZZ]. [40 CFR 63.6602]	Other: Monitored by stack emission testing conducted as specified in Item 3 of Table 4, and Item 12 of Table 5 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6612(a)].	Other: Keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. [40 CFR 63.6660(b)]. Keep all applicable records specified in 40 CFR 63.6655(a)(1) through (5). [40 CFR 63.6655(a)].[40 CFR 63.6655(a)].	Submit a report: As per the approved schedule. Submit the semi-annual compliance report according to 40 CFR 63.6650 and Item 1 of Table 7 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6650]. Conduct an initial performance test within 180 days after the compliance date that is specified for your stationary RICE in 40 CFR 63.6595 and according to the provisions in 40 CFR 63.7(a)(2). [40 CFR 63.6612(a)]. NOTE: For formaldehyde, CO, O2, and moisture measurement, ducts <= 6 inches in diameter may be sampled at a single point located at the duct centroid. [Item3 of Table 4 to 40 CFR 63 Subpart ZZZZ]. Submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in 40 CFR 63.6645. [40 CFR 63.6630(c)]. Report each instance you did not meet the emission limit in Table 2c of 40 CFR 63 Subpart ZZZZ that applies to you, according to 40 CFR 63.6650. [40 CFR 63.6640(b)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
US7 - Diesel Engines - OS17	17/11	Limit concentration of formaldehyde in the stationary RICE exhaust to 580 ppbvd or less at 15 percent O2. [Item 3b of Table 2a in 40 CFR 63 Subpart ZZZZ]. [40 CFR 63.6600(b)]	Other: Monitored by stack emission testing conducted as specified in Item 3 of Table 4, and Item 10 of Table 5 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6610(a)].	Other: Keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. [40 CFR 63.6660(b)]. Keep all applicable records specified in 40 CFR 63.6655(a)[.10 through (5). [40 CFR 63.6655(a)]. [40 CFR 63.6655(a)]. Keep the records required in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ to show continuous compliance with the emission limit that applies to you.[40 CFR limit that applies to you.[40 CFR 63.6655(d)].	Submit a report: As per the approved schedule. Submit the semi-annual compliance report according to 40 CFR 63.6650 and Item 1 of Table 7 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6650]. Conduct an initial performance test within 180 days after the compliance date that is specified for your stationary RICE in 40 CFR 63.6595 and according to the provisions in 40 CFR 63.7(a)(2). [40 CFR 63.6612(a)]. NOTE: For formaldehyde, CO, O2, and moisture measurement, ducts <= 6 inches in diameter may be sampled at a single point located at the duct centroid. [Item3 of Table 4 to 40 CFR 63 Subpart ZZZZ]. Submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in 40 CFR 63.6645. [40 CFR 63.6630(c)]. Report each instance you did not meet the emission limit in Table 2 c of 40 CFR 63 Subpart ZZZZ that applies to you, according to 40 CFR 63 Subpart ZZZZ 40 CFR 63.6640(b)] Conduct subsequent performance tests semiannually.[Item 3 of Table 3 in 40 CFR 63 Subpart ZZZZ 40 CFR 63.6610(a)]. Report each instance you did not meet the emission limit in Tables 2a and 2b of 40 CFR 63 Subpart ZZZZ that applies to you, according to 40 CFR 63.6650. [40 CFR 63.6640(b)]. For new engines, deviations that occur during the first 200 hours of operation from engine startup (engine burn-in period) are not violations. [40 CFR 63.6640(d)]. After demonstrating compliance for two consecutive tests, you may conduct performance tests annually. [Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ hat applies to you, according to 40 CFR 63 Subpart ZZZZ hat applies to you, according to 40 CFR 63.6650. [40 CFR 63.6640(b)]. For new engines, deviations that occur during the first 200 hours of operation from engine startup (engine burn-in period) are not violations. [40 CFR 63.6640(d)]. After demonstrating compliance for two consecutive tests, you may conduct performance tests annually. [Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ]. [40 CFR 63].	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0768						Yes	No
US7 - Diesel Engines - OS20	20/9	Limit concentration of formaldehyde in the stationary RICE exhaust to 580 ppbvd or less at 15 percent O2. [40 CFR 63.6600(b)]	Other: Conduct the initial stack test within 180 days of start up, as specified in [Item 3 in Table 4 of 40 CFR 63.Subpart ZZZ2] and the provisions in 40 CFR 63.7(a)(2). [40 CFR 63.6595(a)[3)] and [40 CFR 63.6610(a)]. Conduct subsequent performance tests semiannually, as specified in [Item 3 in Table 4 of 40 CFR 63 Subopart ZZZ2], and within +/- 10 % of 100 % load. Each performance test must comprise three 1 hour test runs, as specified in 40 CFR 63.7(e)(3). [40 CFR 63.6615], [40 CFR 63.6620(b)] and [40 CFR 63.6620(d)]. After demonstrating compliance for two consecutive tests, the frequency of subsequent tests may be reduced to annually. However, if any subsequent test indicates non compliance, you must resume semiannual testing. [Item 3 in Table 3 of 40 CFR 63 Subpart ZZZZ] and[40 CFR 63.6615].	Other: Keep records as specified at 40 CFR 63.6660(a) through (c). [40 CFR 63.66655(a)(1) through (a)(5). [40 CFR 63.6655(a)]. To show continuous compliance keep the records in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ.[40 CFR 63.6655(d)].	Submit notification: As per the approved schedule. Submit a Notification of Intent to conduct a performance test at least 60 days prior to the test as required in 40 CFR 63.7(b)(1). [40 CFR 63.6645(g)]. Demonstrate initial compliance with the limitation in Item 10 of Table 5 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6630(a)]. Submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in 40 CFR 63.6645. [40 CFR 63.6630(c)]. Demonstrate continuous compliance by the methods in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6640(a)] Report each instance in which you did not meet the formaldehyde limit. [40 CFR 63.6640(b)] and [40 CFR 63.6640(d)]. Submit a report semiannually per the requirements in 40 CFR 63.6650(b)(1) through (5). [40 CFR 63.6650(a)]. The Compliance report must contain the information required in 40 CFR 63.5560(c). [40 CFR 63.5560(c)]. For each deviation the compliance report must contain the information required in 40 CFR 63.6650(d). [40 CFR 63.6650(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07.51						Yes	No
US7 - Diesel Engines - OS21	21/9	Limit concentration of formaldehyde in the stationary RICE exhaust to 580 ppbvd or less at 15 percent O2. [40 CFR 63.6600(b)]	Other: Conduct the initial stack test within 180 days of start up, as specified in [Item 3 in Table 4 of 40 CFR 63.7(a)(2). [40 CFR 63.6595(a)[3)] and [40 CFR 63.6610(a)]. Conduct subsequent performance tests semiannually, as specified in [Item 3 in Table 4 of 40 CFR 63 Subopart ZZZZ], and within +/- 10 % of 100 % load. Each performance test must comprise three 1 hour test runs, as specified in 40 CFR 63.7(e)(3). [40 CFR 63.6615], [40 CFR 63.6620(b)] and [40 CFR 63.6620(d)]. After demonstrating compliance for two consecutive tests, the frequency of subsequent tests may be reduced to annually. However, if any subsequent test indicates non compliance, you must resume semiannual testing. [Item 3 in Table 3 of 40 CFR 63 Subpart ZZZZ] and[40 CFR 63.6615].	Other: Keep records as specified at 40 CFR 63.6660(a) through (c). [40 CFR 63.66655(a)]. Keep the records described at 40 CFR 63.66655(a)]. To show continuous compliance keep the records in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ.[40 CFR 63.6655(d)].	Submit notification: As per the approved schedule. Submit a Notification of Intent to conduct a performance test at least 60 days prior to the test as required in 40 CFR 63.7(b)(1). [40 CFR 63.6645(g)]. Demonstrate initial compliance with the limitation in Item 10 of Table 5 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6630(a)]. Submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in 40 CFR 63.6645. [40 CFR 63.6630(c)]. Demonstrate continuous compliance by the methods in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6640(a)] Report each instance in which you did not meet the formaldehyde limit. [40 CFR 63.6640(b)] and [40 CFR 63.6640(d)]. Submit a report semiannually per the requirements in 40 CFR 63.6650(b)(1) through (5). [40 CFR 63.6650(a)]. The Compliance report must contain the information required in 40 CFR 63.5660(c). [40 CFR 63.5560(c)]. For each deviation the compliance report must contain the information required in 40 CFR 63.6650(d). [40 CFR 63.6650(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07БР						Yes	No
US7 - Diesel Engines - OS22	22/9	Limit concentration of formaldehyde in the stationary RICE exhaust to 580 ppbvd or less at 15 percent O2. [40 CFR 63.6600(b)]	Other: Conduct the initial stack test within 180 days of start up, as specified in [Item 3 in Table 4 of 40 CFR 63.7(a)(2). [40 CFR 63.6595(a)[3)] and [40 CFR 63.6610(a)]. Conduct subsequent performance tests semiannually, as specified in [Item 3 in Table 4 of 40 CFR 63 Subopart ZZZZ], and within +/- 10 % of 100 % load. Each performance test must comprise three 1 hour test runs, as specified in 40 CFR 63.7(e)(3). [40 CFR 63.6615], [40 CFR 63.6620(b)] and [40 CFR 63.6620(d)]. After demonstrating compliance for two consecutive tests, the frequency of subsequent tests may be reduced to annually. However, if any subsequent test indicates non compliance, you must resume semiannual testing. [Item 3 in Table 3 of 40 CFR 63 Subpart ZZZZ] and[40 CFR 63.6615].	Other: Keep records as specified at 40 CFR 63.6660(a) through (c). [40 CFR 63.66650]. Keep the records described at 40 CFR 63.6655(a)[1. To show continuous compliance keep the records in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ.[40 CFR 63.6655(d)].	Submit notification: As per the approved schedule. Submit a Notification of Intent to conduct a performance test at least 60 days prior to the test as required in 40 CFR 63.7(b)(1). [40 CFR 63.6645(g)]. Demonstrate initial compliance with the limitation in Item 10 of Table 5 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6630(a)]. Submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in 40 CFR 63.6645. [40 CFR 63.6630(c)]. Demonstrate continuous compliance by the methods in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6640(a)] Report each instance in which you did not meet the formaldehyde limit. [40 CFR 63.6640(b)] and [40 CFR 63.6640(d)]. Submit a report semiannually per the requirements in 40 CFR 63.6650(b)(1) through (5). [40 CFR 63.6650(a)]. The Compliance report must contain the information required in 40 CFR 63.5560(c). [40 CFR 63.5560(c)]. For each deviation the compliance report must contain must contain the information required in 40 CFR 63.6650(d). [40 CFR 63.6650(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07БР						Yes	No
U57 - Diesel Engines - OS23	23/9	Limit concentration of formaldehyde in the stationary RICE exhaust to 580 ppbvd or less at 15 percent O2. [40 CFR 63.6600(b)]	Other: Conduct the initial stack test within 180 days of start up, as specified in [Item 3 in Table 4 of 40 CFR 63 Subpart ZZZ2] and the provisions in 40 CFR 63.7(a)(2). [40 CFR 63.6595(a)[3]) and [40 CFR 63.6610(a)]. Conduct subsequent performance tests semiannually, as specified in [Item 3 in Table 4 of 40 CFR 63 Subopart ZZZ2], and within +/- 10 % of 100 % load. Each performance test must comprise three 1 hour test runs, as specified in 40 CFR 63.7(e)(3). [40 CFR 63.6615], [40 CFR 63.6620(b)] and [40 CFR 63.6620(d)]. After demonstrating compliance for two consecutive tests, the frequency of subsequent tests may be reduced to annually. However, if any subsequent test indicates non compliance, you must resume semiannual testing. [Item 3 in Table 3 of 40 CFR 63 Subpart ZZZZ] and[40 CFR 63.6615].	Other: Keep records as specified at 40 CFR 63.6660(a) through (c). [40 CFR 63.6660]. Keep the records described at 40 CFR 63.6655(a)[. To show continuous compliance keep the records in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ.[40 CFR 63.6655(d)].	Submit notification: As per the approved schedule. Submit a Notification of Intent to conduct a performance test at least 60 days prior to the test as required in 40 CFR 63.7(b)(1). [40 CFR 63.6645(g)]. Demonstrate initial compliance with the limitation in Item 10 of Table 5 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6630(a)]. Submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in 40 CFR 63.6645. [40 CFR 63.6630(c)]. Demonstrate continuous compliance by the methods in Item 8 of Table 6 in 40 CFR 63 Subpart ZZZZ. [40 CFR 63.6640(a)] Report each instance in which you did not meet the formaldehyde limit. [40 CFR 63.6640(b)] and [40 CFR 63.6640(d)]. Submit a report semiannually per the requirements in 40 CFR 63.6650(b)(1) through (5). [40 CFR 63.6650(a)]. The Compliance report must contain the information required in 40 CFR 63.5660(c). [40 CFR 63.5560(c)]. For each deviation the compliance report must contain must contain the information required in 40 CFR 63.6650(d). [40 CFR 63.6650(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance		
U/BP						Yes	No	
U59 - Bioremediati on		NONE						

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
U/BP						Yes	No
U65 - Pet Coke		NONE					

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U66 - CCR Chlorsorb - OSO	0/2	The permittee shall conduct a stack test using a protocol approved by the Department to demonstrate compliance with emission limits for VOC and Hydrogen Chloride as specified in the compliance plan for OS1 and OS2 (once initially). Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario.[N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to the Emission Management Section (EMS) at Mail Code: 380- 01A, PO Box 420, Trenton, NJ 08625. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact BTS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to BTS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27- 22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	
U66 - CCR Chlorsorb - OS1	1/4	VOC (Total) <= 0.75 lb/hr. [N.J.A.C. 7:27-22.16(a)]	VOC (Total): Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	. See OS Summary for stack test requirements. VOC (Total): Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	X	
U66 - CCR Chlorsorb - OS1	1/5	Hydrogen chloride <= 1.96 lb/hr. [N.J.A.C. 7:27- 22.16(a)]	Hydrogen chloride: Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	Hydrogen chloride: Recordkeeping by stack test results once initially. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
0/89						Yes	No
U66 - CCR Chlorsorb - OS2	2/4	VOC (Total) <= 0.75 lb/hr. [N.J.A.C. 7:27-22.16(a)]	VOC (Total): Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	. See OS Summary for stack test requirements. VOC (Total): Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	X	
U66 - CCR Chlorsorb - OS2	2/5	Hydrogen chloride <= 1.96 lb/hr. [N.J.A.C. 7:27- 22.16(a)]	Hydrogen chloride: Monitored by stack emission testing once initially, based on the average of three Department validated stack test runs. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	Hydrogen chloride: Recordkeeping by stack test results once initially. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary for stack test requirements. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance		
0/66						Yes	No	
U67 - Storr	۱	NONE						
Water								

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U780 - CCR Plat - OSO	0/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx, CO and PM10 as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(h)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U780 - CCR Plat - OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: Ib/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (Ib/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U780 - CCR Plat - OSI - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U780 - CCR Plat - OS1	1/5	NOx (Total) <= 7.6 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. The CEMS shall also continuously monitor fuel flow, heating value of refinery fuel gas, gas flow, and calculate lb/hr & lb/MMBtu. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U780 - CCR Plat - OS1	1/6	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a calendar day (in ozone season) or 30 day rolling (at other times) average. The owner or operator shall calculate the average NOx emission rate using the data from continuous emission monitoring system for the NOx concentration in the flue gas and either the flue gas flow rate or the fuel flow rate. To calculate the emission rate using the NOx concentration and fuel flow rate, the owner or operator shall use the conversion procedure set forth in the Acid Rain regulations at 40 CFR 75, Appendix F, or an alternative procedure that the Department determines will yield the same result. Compliance with the limit shall be based upon the average of emissions: i. Between May 1 and September 30, over each calendar day; and ii. From October 1 through April 30 of the following year, over the 30-day period ending on each such day. [N.J.A.C. 7:27-19.15(a)1]	NOx (Total): Recordkeeping by strip chart or data acquisition (DAS) system continuously. [N.J.A.C. 7:27-19.18(a)5]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	
U780 - CCR Plat - OS1	1/7	NOx (Total) <= 0.02 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by continuous emission monitoring system continuously based on a 365- day rolling average. [N.J.A.C. 7:27-22.16(0)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	
U780 - CCR Plat - OS1	1/8	NOx (Total) <= 7.6 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/BP						Yes	No
U780 - CCR Plat - OS1	1/9	CO <= 13.81 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. The CEMS shall also continuously monitor fuel flow, heating value of refinery fuel gas, gas flow, and calculate lb/hr & lb/MMBtu. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	
U780 - CCR Plat - OS1	1/10	CO <= 0.036 lb/MMBTU. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on a 1 hour block average. The CEMS shall also continuously monitor fuel flow, heating value of refinery fuel gas, gas flow, and calculate lb/hr & lb/MMBtu. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	x	
U780 - CCR Plat - OS1	1/11	CO <= 13.81 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	
U780 - CCR Plat - OS1	1/12	CO <= 0.036 lb/MMBTU. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule See OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	
U780 - CCR Plat - OS1	1/14	PM-10 (Total) <= 3.97 lb/hr. [N.J.A.C. 7:27- 22.16(a)]	PM-10 (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	PM-10 (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule : See OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	
U780 - CCR Plat - OS2	2/5	CO <= 100 ppmvd @ 7% O2. [N.J.A.C. 7:27- 22.16(a)]	CO: Monitored by continuous emission monitoring system continuously, based on the average over the length of the cycle (start-up or shut-down cycle). [N.J.A.C. 7:27-22.16(o)]	during the start-up or shut-down cycle. CO: Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	None.	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0789						Yes	No
U780 - CCR Plat - OS2	2/6	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on the average over the length of the cycle (start-up or shut-down cycle). [N.J.A.C. 7:27-22.16(o)]	during the start-up or shut-down cycle. NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	None.	Х	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/BP						Yes	No
U790 - CCR F101 - OSO	0/2	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	x	
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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
0/89						Yes	No
U790 - CCR F101 - OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; Months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U790 - CCR F101 - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	
U790 - CCR F101 - OS1	1/3	NOx (Total) <= 0.04 lb/MMBTU. [N.J.A.C. 7:27- 22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule : See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	
U790 - CCR F101 - OS1	1/4	NOx (Total) <= 2 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
U/BP						Yes	No
U790 - CCR F101 - OS1	1/5	NOx (Total) <= 0.2 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. Any NOx testing conducted pursuant to this section shall be conducted concurrently with CO testing. [N.J.A.C. 7:27-19.15(a)2]	NOx (Total): Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	
U790 - CCR F101 - OS1	1/6	CO <= 1.82 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	CO: Recordkeeping by stack test results prior to permit renewal. [N.J.A.C. 7:27-22.16(0)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	Х	

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U800 - CCR F5 - OS1 - GR2	0/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in lb/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07.6P						Yes	No
U800 - CCR F5 - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	 H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)] 	H25: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	X	

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Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	ompliance	
						Yes	No	
U802 - MPE Unit		NONE						

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Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U810 - CCR F303 - OSO	0/2	The permittee shall conduct a stack test using a protocol approved by the Department to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. THIS STACK TEST IS SUBJECT TO THE SIGNIFICANT MODIFICATION SUPPLEMENTAL FEES PURSUANT TO N.J.A.C. 7:27-22.31. [N.J.A.C. 7:27-22.16(a)]	Other: The stack test must be conducted 60 days of the protocol approval or within 180 days after initial startup of the new or modified source, whichever comes later. If a source is subject to NSPS, extending the testing date beyond 180 days after the source's initial startup requires prior approval from US EPA. [N.J.A.C.7:27-22.18] and [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27-22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to the Emission Measurement Section (EMS) at Mail Code: 380- 01A, PO Box 420, Trenton, NJ 08625 within 60 days from the date of the approved initial (or modified) operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07BP						Yes	No
U810 - CCR F303 - OSO	0/3	The permittee shall conduct a stack test at least 18 months prior to the expiration of the renewed operating permit using an approved protocol to demonstrate compliance with emission limits for NOx and CO as specified in the compliance plan for OS1. Testing must be conducted at worst-case permitted operating conditions with regard to meeting the applicable emission standards, but without creating an unsafe condition. The permittee may propose, in the stack test protocol, to use CEMS data to satisfy the stack testing requirements, for NOx and/or CO, with the Emission Management section (EMS) approval. In order for EMS to approve using CEMS data at the time of the stack test, the CEMS must be certified and be in compliance with all daily, quarterly and annual quality assurance requirements. The CEMS shall monitor and record emissions in units identical to those required by the applicable stack testing conditions of this permit. CEMS data, if allowed by this permit, shall be taken at the same worst case conditions as described above. [N.J.A.C. 7:27-22.16(a)]	Other: Monitoring as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Other: Recordkeeping as required under the applicable operating scenario(s). [N.J.A.C. 7:27- 22.16(o)].	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. Submit a stack test protocol to EMS at Mail Code: 380-01A, PO Box 420, Trenton, NJ 08625 at least 30 months prior to the expiration of the approved operating permit. The protocol and test report must be prepared and submitted on a CD using the Electronic Reporting Tool (ERT), unless another format is approved by EMS. The ERT program can be downloaded at: http://www.epa.gov/ttnchie1/ert. Within 30 days of protocol approval or no less than 60 days prior to the testing deadline, whichever is later, the permittee must contact EMS at 609-530-4041 to schedule a mutually acceptable test date. A full stack test report must be submitted to EMS and a certified summary test report must be submitted to the Regional Enforcement Office within 45 days after performing the stack test pursuant to N.J.A.C. 7:27-22.19(d). The test results must be certified by a licensed professional engineer or certified industrial hygienist. [N.J.A.C. 7:27-22.18(e)] and. [N.J.A.C. 7:27-22.18(h)]	X	

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A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07BP						Yes	No
0810 - CCR F303 - OSO	0/10	The owner or operator shall not burn in any fuel gas combustion device any fuel gas that contains H2S in excess of 162 ppmv, determined hourly on a 3-hour rolling average basis, and H2S in excess of 60 ppmv, determined daily on a 365 successive calendar day rolling average basis. [40 CFR 60.102a(g)(1)(ii)]	Other: The owner or operator of a fuel gas combustion device that elects to comply with the H2S concentration limits in [40 CFR 60.107a(a)(2)(i)], shall, install, operate, calibrate and maintain an instrument to continuously monitor and record the concentration by volume (dry basis) of H2S in the fuel gases, before being burned in any fuel gas combustion device or flare. [40 CFR 60.107a(a)(2)(i)] through[40 CFR 60.107a(a)(2)(iv)].	Other: Comply with the recordkeeping requirements of [40 CFR 60.7]. [40 CFR 60.108a(a)]. Keep all applicable records specified at [40CFR60.108a(c)(6)].	Comply with rule/regulation: As per the approved schedule. Comply with the notification and reporting requirements of [40 CFR 60.7]. [40 CFR 60.108a(a)]. Each owner or operator subject to an emissions limitation in [40 CFR 60.102a] shall notify the Administrator of the specific monitoring provisions in [40 CFR 60.107a] with which the owner or operator intends to comply. [40 CFR 60.108a(b)]. The owner or operator shall conduct a performance test for each fuel gas combustion device to demonstrate initial compliance with each applicable emissions limit in [40 CFR 60.102a] according to the requirements of [40 CFR 60.8]. The notification requirements of [40 CFR 60.8(d)] apply to the initial performance test. [40 CFR 60.104a(a)]. The owner or operator shall determine compliance with the applicable H2S emissions limit in [40 CFR 60.102a(g)(1)] for a fuel gas combustion device according to the test methods and procedures at [40 CFR 60.104a(j)(1)] through [40 CFR 60.104a(j)(4)]. Submit an excess emissions report for all periods of excess emissions according to the requirements of [40 CFR 60.7(c)] with the information specified at [40 CFR 60.108a(d)(1)] through. [40 CFR 60.108a(d)(7)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07.51						Yes	No
U810 - CCR F303 - OSO	0/11	A natural draft process heater with a rated capacity greater than 40 MMBtu/hr on a higher heating value basis, shall not emit NOx to the outside atmosphere in excess of the following limit: 0.040 lb/MMBtu higher heating value basis determined daily on a 30-day rolling average basis. [40 CFR 60.102a(g)(2)(i)]	Other: The owner or operator of a process heater subject to the NOx emissions limit in [40 CFR 60.102a(g)(2)] and electing to comply with the applicable emissions limit in [40 CFR 60.102a(g)(2)(i)(B)], shall install, operate, calibrate and maintain an instrument to continuously monitor and record the concentration (dry basis, 0-percent excess air) of NOx emissions into the atmosphere, and shall determine the F factor of the fuel gas stream no less frequently than once per day according to the monitoring requirements in paragraphs [40 CFR 60.107a(d)(1) through[40 CFR 60.107a(d)(2)].	Other: Comply with the recordkeeping requirements of [40 CFR 60.7]. [40 CFR 60.108a(a)]. Keep all applicable records specified at [40 CFR 60.108a(c)(6)].	Comply with rule/regulation: As per the approved schedule. Comply with the notification and reporting requirements of [40 CFR 60.7]. [40 CFR 60.108a(a)]. Each owner or operator subject to an emissions limitation in [40 CFR 60.102a] shall notify the Administrator of the specific monitoring provisions in [40 CFR 60.107a] with which the owner or operator intends to comply. [40 CFR 60.108a(b)]. The owner or operator shall conduct a performance test for each fuel gas combustion device to demonstrate initial compliance with each applicable emissions limit in [40 CFR 60.102a] according to the requirements of [40 CFR 60.8]. The notification requirements of [40 CFR 60.8(d)] apply to the initial performance test. [40 CFR 60.104a(a)]. The owner or operator shall determine compliance with the NOx emissions limits in [40 CFR 60.102a(g)] for a fuel gas combustion device according to the test methods and procedures at [40 CFR 60.104a(i)(1)] through [40 CFR 60.104a(i)(4)]. Submit an excess emissions report for all periods of excess emissions according to the requirements of [40 CFR 60.7(c)] with the information specified at [40 CFR 60.108a(d)(1)] through. [40 CFR 60.108a(d)(7)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
07.51						Yes	No
U810 - CCR F303 - OS1 - GR2	1/1	The permittee shall adjust the combustion process in accordance with the requirements of N.J.A.C. 7:27-19. The permittee shall: 1. Inspect the burner, and clean or replace any components of the burner as necessary; 2. Inspect the flame pattern and make any adjustments to the burner necessary to optimize the flame pattern consistent with the manufacturer's specifications; 3. Inspect the system controlling the air-to-fuel ratio, and ensure that it is correctly calibrated and functioning properly 4. Minimize total emissions of NOx and CO consistent with the manufacturer's specifications; and 5. Measure the concentrations in the effluent stream of NOx, CO and O2 in ppmvd, before and after the adjustment is made. [N.J.A.C. 7:27- 19.16(a)]	Monitored by periodic emission monitoring annually. The permittee shall: Convert the emission values of the NOx, CO and O2 concentrations measured to pounds per million BTU (lb/MM BTU) according to the following formula: lb/MM BTU = ppmvd x MW x F dry factor x O2 correction factor / 387,000,000 Where: ppmvd is the concentration in parts per million by volume, dry basis, of NOx or CO, MW is the Molecular Weight for: NOx = 46 lb/lb-mole; CO = 28 lb/lb-mole, F dry factor for: Natural gas = 8,710 dscf/MM BTU and Residual or fuel oil = 9,190 dscf/MM BTU O2 correction factor: (20.9%) / (20.9% - O2 measured) O2 measured is percent oxygen on a dry basis. [N.J.A.C. 7:27-19.16(a)]	Recordkeeping by manual logging of parameter or storing data in a computer data system annually Records shall contain the following information for each adjustment: 1. The date of the adjustment and the times at which it began and ended; 2. The name, title and affiliation of the person who made the adjustment; 3. The NOx and CO concentrations in the effluent stream, in ppmvd, before and after each actual adjustment was made; 4. The concentration of O2 (in percent dry basis) at which the CO and NOx concentrations were measured; 5. A description of any corrective action taken; 6. Results from any subsequent tests performed after taking any corrective action, including concentrations and converted emission values in pounds per million BTU (lb/MM BTU); and 7. The type and amount of fuel used over the 12 months prior to the annual adjustment. [N.J.A.C. 7:27-19.16(b)]	Submit a report: Annually within 45 days of the adjustment. Reports shall be submitted electronically in the format the department specifies at its website. The report shall contain the following: 1. The concentrations of NOx and CO in the effluent stream in ppmvd, and O2 in percent dry basis, measured before and after the adjustment of the combustion process; 2. The converted emission values in Ib/MM BTU for the measurements taken before and after the adjustment of the combustion process; 3. A description of any corrective actions taken as a part of the combustion adjustment; and 4. The type and amount of fuel used over the 12 months prior to the annual adjustment. N.J.A.C. 7:27-19.16(c) and. [N.J.A.C. 7:27- 19.16(d)]	x	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Com	pliance
U/BP						Yes	No
U810 - CCR F303 - OS1 - GR2	1/1	H2S <= 0.1 gr/dscf (162 ppmvd) in fuel gas. [40 CFR 60.104(a)(1)]. Fuel gas means any gas which is generated at a petroleum refinery and which is combusted. Fuel gas includes natural gas when the natural gas is combined and combusted in any proportion with a gas generated at a refinery. Fuel gas does not include gases generated by catalytic cracking unit catalyst regenerators and fluid coking burners. Fuel gas does not include vapors that are collected and combusted in a thermal oxidizer or flare installed to control emissions from wastewater treatment units or marine tank vessel loading operations. [40 CFR 60.101(d)]	H2S: Monitored by continuous emission monitoring system continuously, based on a 3 hour rolling average based on a 1 hour block average. Install, calibrate and maintain an instrument that continuously monitors and records the concentration (dry basis) of H2S in refinery fuel gas before being burned in any fuel gas combustion device. (i) The span value for this instrument is 425 mg/dscm H2S. (ii) Fuel gas combustion devices having a common source of fuel gas may be monitored at only one location, if monitoring at this location accurately represents the concentration of H2S in the fuel gas being burned. (iii) The performance evaluations for this H2S monitor under 40 CFR 60.13(c) shall use Performance Specification 7. Method 11, 15, 15A or 16 shall be used for conducting the relative accuracy evaluations in accordance with 40 CFR 60.106(e)(1). [40 CFR 60.105(a)(4)]	H2S: Recordkeeping by data acquisition system (DAS) / electronic data storage continuously. [N.J.A.C. 7:27-22.16(o)] and. [40 CFR 60.105(a)(4)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): Every April 30, July 30, October 30, and January 30 for the preceding quarter year (the quarter years begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27-22.16(o)]	x	
U810 - CCR F303 - OS1	1/3	NOx (Total) <= 1.2 lb/hr. [N.J.A.C. 7:27-22.16(a)]	NOx (Total): Monitored by stack emission testing once initially and prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	
U810 - CCR F303 - OS1	1/4	NOx (Total) <= 0.02 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by stack emission testing once initially and prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by stack test results once initially. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule. See OS Summary. [N.J.A.C. 7:27-22.16(o)]	х	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
0789						Yes	No
U810 - CCR F303 - OS1	1/5	NOx (Total) <= 0.02 lb/MMBTU. [N.J.A.C. 7:27- 19.7(h)]	NOx (Total): Monitored by continuous emission monitoring system continuously, based on a consecutive 365 day period (rolling 1 day basis). [N.J.A.C. 7:27-22.16(o)]	NOx (Total): Recordkeeping by data acquisition system (DAS) / electronic data storage each hour during operation. [N.J.A.C. 7:27-22.16(o)]	Submit an Excess Emissions and Monitoring Systems Performance Report (EEMPR): On or before every April 30, July 30, October 30, and January 30 for the preceding calendar quarter (the calendar quarters begin on January 1, April 1, July 1, and October 1) electronically through the NJDEP online EEMPR web portal. [N.J.A.C. 7:27- 22.16(o)]	X	
U810 - CCR F303 - OS1	1/6	CO <= 2.34 lb/hr. [N.J.A.C. 7:27-22.16(a)]	CO: Monitored by stack emission testing once initially and prior to permit expiration date, based on the average of three Department validated stack test runs. [N.J.A.C. 7:27-22.16(0)]	CO: Recordkeeping by stack test results once initially and prior to permit expiration date. [N.J.A.C. 7:27-22.16(o)]	Stack Test - Submit protocol, conduct test and submit results: As per the approved schedule ; See stack test requirements in OS Summary. [N.J.A.C. 7:27-22.16(o)]	X	

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U850 - Landfill		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	/ Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U900 - EFR tanks		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U901 - FR tanks		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item	OS / Ref #	6 / Applicable Requirement f #	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
0/89						Yes	No
U902 - vented tanks		NONE					

Section 4

A Summary of the Results from Stack Testing and Monitoring

Instructions:

Subject Item U / BP	OS / Ref #	Applicable Requirement	Monitoring Requirement	Recordkeeping Requirement	Submittal/Action Requirement	In Compliance	
						Yes	No
U903 - misc tanks		NONE					

Ref.#	Applicable Requirement	Monitoring Requirement
	The following requirement becomes active	Monitored by or the amount of (i) annual
	as soon as New Jersey rejoins the Regional	electrical output to the grid, and (ii) annual
	Greenhouse Gas Initiative (RGGI). [N.J.A.C.	gross electricity generated by the
	7:27-22.16(a)].	GTG/HRSG unit at the refinery.[N.J.A.C.
	The supply of the GTG/HRSG unit's annual electrical output to the electric grid shall not exceed 10% of the annual gross	7:27C-1.3(d))
	1.3(b)]	

Recordkeeping Requirement	Submittal/Action Requirement
Recordkeeping by manual logging of	Submit a report: Annually by February 1.
parameter or storing data in a computer	The permittee shall report to the
data system each month during operation.	Department the amount of annual gross
The permittee shall record monthly	generation of electricity by the GTG/HRSG
electrical output to the electric grid;	unit and the amount of annual gross
monthly gross generation of electricity by	generation of electricity by the GTG/HRSG
the unit; year-to-date electrical output to	unit supplied to the electric grid during the
the electric grid; and year-to-date gross	year. [N.J.A.C. 7:27C-1.3(e)]
generation of electricity by the unit. The	
permittee shall maintain records for a	
period of 10 years from the date the	
records are created demonstrating that the	
conditions of N.J.A.C. 7:27C-1.3(b) were	
met. [N.J.A.C. 7:27-22.16(o)] and [N.J.A.C.	
7:27C-1.3(f)].	

2.1 SUMMARY OF RESULTS

2.2 Presentation

Table 2-1 presents a summary of the test results. Detailed test results are presented in **Appendix A**; field and analytical data are given in **Appendices B and C**, respectively. Calibration records are presented in **Appendix E**. The plant data are presented in **Appendix E**. Qualified individual certifications are presented in **Appendix H**.

	Run 1	Run 2	Run 3	Run 4	Average	Permit Limit
Run Time	1120-1347	0856-1023	1158-1343	1456-1626		
Total Suspended PM	12.5	13.1	(a)	11.7	12.5	30 lb/hr
PM ₁₀	16.1	15.4	(a)	14.2	15.2	60 lb/hr
Sulfur Dioxide	0.0704	0.0350	(b)	0.593	0.233	39.3 lb/hr
Nitrogen Oxides as NO ₂	14.7	13.8	(b)	14.4	14.3	45 ppm @ 0% O2
	12.2	11.9	(b)	11.9	12.0	50.9 lb/hr
Carbon Monoxide	11.2	12.5	(b)	13.8	12.5	50 ppm @ 0% O2
	5.64	6.57	(b)	6.96	6.39	34.4 lb/hr
Sulfuric Acid Mist	(c)	0.478	0.667	0.632	0.592	10 mg/dscf
	(c)	7.21	10.91	10.74	9.62	11.8 lb/hr
Nickel ^(d)	(e)	0.0167	0.0521	0.0250	0.0313	0.0228 lb/hr
Benzene	< 0.0121	< 0.0122	< 0.0121	(f)	< 0.0121	0.64 lb/hr

TABLE 2-1 TEST RESULTS SUMMARY

^(a) Run NJATM1\202-3 aborted due to failed final leak check.

 $^{(b)}$ No valid flow rates were available due to run NJATM\202-3 being aborted.

^(c) Run MM8-1 aborted due to sample contamination.

^(d) Blank corrected as per the method.

^(e) Run M29-1 was aborted due to failed final leak check.

^(f) No 4th run was needed.

Summary of Particulate Matter Test Results, Non-Blank Corrected Paulsboro Refining Company Gas Turbine Generating Stack Paulsboro, New Jersey

	Due ID	M201A/202 1	M2010/202 2	M201 A /202 2	
	Rull ID Test Date	3/26/2010	3/26/2010	3/27/2010	AVENAGE
		10.40	15.12	9.05	
	Run Finish Time	13:56	18:45	12.21	
		10.00	10.40	12.21	
	Net Traverse Points	12	12	12	
Theta	Net Run Time, Minutes	182.75	180.75	181.25	
Dia	Nozzle Diameter, Inches	0.157	0.154	0.157	
C _p	Pitot tube Coeffecient	0.762	0.762	0.762	
Y	Dry Gas Meter Calibration Factor	0.9755	0.9755	0.9755	
P _{bar}	Barometric Pressure, "Hg	30.1	30.1	30.4	
Delta H	Average Differential Pressure of Orifice, ft ³	0.40	0.40	0.38	0.39
Vm	Volume of Metered Gas Sample, ft ³	66.012	66.809	65.438	66.086
t_	Average Temp. of Dry Gas Meter. °F	46.6	45.8	44.2	45.5
-m	Volume of Stack Gas Metered At Standard Conditions ft ³	67 560	68 477	67 960	67 999
♥ mstd	Volume of Liquid Collected in Impiresers, c	255 5	374.9	256 7	261.2
VI	Volume of Liquid Collected in Impingers, g	255.5	15 74	15 10	15 22
% H2U	Percent Molsture by Volume	0.840	0.842	0.840	0.947
	Dry Mole Fraction	0.649	0.643	0.049	0.047
%CO2	Percent Carbon Dioxide	5.20	5.29	5.23	5.20
%O ₂	Percent Oxygen	11.65	11.63	11./1	11.66
%CO-N₂	Percent Carbon Monoxide and Nitrogen	83.09	83.08	83.06	83.1
Md	Gas Molecular Weight, Dry	29.31	29.31	29.31	29.31
Mw	Gas Molecular Weight, Wet	27.60	27.53	27.60	27.58
Pg	Static Pressure, "H ₂ O	-0.5	-0.54	-0.8	-0.61
Ps	Absolute Flue Gas Pressure, "Hg	30.06	30.06	30.34	30.15
ta	Average Flue Gas Temp., °F	359.3	355.5	359.8	358.2
Delta-p	Average Velocity Head, "H ₂ O	1.565	1.571	1.621	1.586
F VS	Flue Gas Velocity, ft/sec	80.98	81.06	82.05	81.36
A	Stack/Duct Area in ²	11 215 7	11 215 7	11 215 7	11 215 7
0	Volumetric Flow, DSCEM	207 949	207 532	212 560	209 347
	Volumetric Flow, ACEM	270 /22	279 707	202 444	200,047
Q _{aw}		102.0	100.0	402.2	105.0
%1		103.0	109.9	102.2	105.0
vs	Stack Gas Viscosity	234.25	232.03	234.40	233.63
Qs	PM10 Flow, @ Cyclone Conditions, ACFM	0.672	0.691	0.676	0.680
D50	Dia of Particles in Cyclone I, Microns	9.89	9.65	9.84	9.79
N _{re}	Reynolds Number Actual	2512.1	2603.0	2545.7	2553.6
C _{act}	Cunningham Correction Factor @ Stack Conditions	1.10	1.10	1.10	1.10
D ₅₀ (N _{re} <3162)	Particulate Cut Diameter for N _{re} <3162 for Cyclone IV	2.29	2.19	2.26	2.25
Cr	Re-estimated Cunningham Correction Factor	1.12	1.12	1.12	1.12
D ₅₀₋₁	Re-calculate Particle Cut Diameter for N _{re} <3162	2.27	2.17	2.24	2.23
Z (N _{re} <3162)	Ratio (Z) Between D ₅₀ and D ₅₀₋₁ Values	0.992	0.990	0.991	0.991
	Acceptance Criteria for Z Values (N _m <3163)	PASS	PASS	PASS	
mg Filterable Catch	Filterable PM Catch, Less Than 10 Microns, mg	2.3	0.8	1.9	1.67
	Oracia Ocadematila DM and	20	26	17	2.40
	Organic Condensable PM, mg	2.9	2.0	1.7	2.40
mg Inorganic CPM	Inorganic Condensable PM, mg	2.3	2.2	1.7	2.07
	Blank Correction (Max of 2 mg)	0.0	0.0	0.0	0.0
mg CPM	Total CPM	5.2	4.8	3.4	4.47
Filterable DM			0.0	10	4.7
Fillerable Pivi ₁₀		2.3	0.8	1.9	1./
gr/DSCF	Concentration, grains/DSCF	0.00053	0.00018	0.00043	0.00038
mg/DSCM	Concentration, mg/DSCM	1.20	0.41	0.99	0.87
lb/hr	Emission Rate, Ib/hr	0.936	0.321	0.786	0.681
Organic Cond PM	Millionams of Organic PM Collected in Impingers and CPM Filter	29	26	17	24
		0.00066	0.00050	0.00020	0.00054
gridscr ma(DSCM		1.52	1.24	0.00035	1 25
Ing/DSCIVI	Concentration, mg/DSCM	1.02	1.04	0.00	0.075
id/nr	Emission Rate, io/nr	1.101	1.042	0.703	0.975
Organic Cond. PM ₁₀	Milligrams of Inorganic PM Collected in Impingers and CPM Filter	2.3	2.2	1.7	2.1
or/DSCE	Concentration, grains/DSCE	0.00053	0.00050	0.00039	0.00047
ma/DSCM	Concentration, mo/DSCM	1,20	1,13	0.88	1,07
lb/hr	Emission Rate. Ib/hr	0,936	0.882	0.703	0.841
Total Cond. PM ₁₀ ⁽¹⁾	Milligrams of Cond. PM Collected in Impingers and CPM Filter	5.2	4.8	3.4	4.5
gr/DSCF	Concentration, grains/DSCF	0.00119	0.00108	0.00077	0.00101
mg/DSCM	Concentration, mg/DSCM	2.72	2.48	1.77	2.32
lb/hr	Emission Rate, lb/hr	2.117	1.924	1.407	1.816
Tatal DM (1)	Tatal Millionene Oallastad with Oans 1. Ta	7.5			
	I otal willigrams Collected with Sample Train	7.5	5.6	5.3	0.1
gr/DSCF	Concentration, grains/DSCF	0.00171	0.00126	0.00120	0.00139
mg/DSCM	Concentration, mg/DSCM	3.92	2.89	2.75	3.19
lb/hr	Emission Rate, lb/hr	3.05	2.24	2.19	2.50

(1) No blank correction



SECTIONTHREE

Results

TABLE 3-1. BOILER 2A PM (TSP) AND PM₁₀ TEST RESULTS

TEST RUN NO.	: BA-PM-1	BA-PM-2	BA-PM-3	
TEST DATE	: 2/28/2017	2/28/2017	2/28/2017	
TEST TIME	: <u>12:41 - 13:58</u>	<u> 14:51 - 16:07</u>	<u> 16:50 - 18:07</u>	<u>Average</u>
Stack Gas Parameters				
Temperature, av. °F	425.0	424.3	424.8	424.7
Velocity, av. ft/sec	64.596	64.709	65.509	64.938
Volume flow, acfm	165,565	165,855	167,907	166,442
Volume flow, scfm	100,296	100,551	101,728	100,858
Volume flow, dscfm	85,452	83,603	84,220	84,425
Volume flow, scfh	6,017,745	6,033,036	6,103,684	6,051,488
Volume flow, dscfh	5,127,102	5,016,165	5,053,221	5,065,496
Moisture, av. % vol	14.80	16.86	17.21	16.29
CO ₂ , av. % vol, db	11.11	11.08	11.11	11.10
O ₂ , av. % vol, db	2.33	2.36	2.37	2.36
Sample Train Data				
Time, min	60.0	60.0	60.0	60.0
Volume, dscf	38.461	36.438	36.927	37.275
Volume, dscm	1.089	1.032	1.046	1.056
Filterable PM collected, mg	1.48	0.93	1.20	1.20
Isokinetic ratio, %	108.5	105.0	105.6	106.4
Filterable PM (TSP)				
Concentration	/			
gr/dscf	0.00201	0.00059	0.00171	0.00144
Ib/dscf x 10 ⁻⁰	0.2867	0.0847	0.2448	0.2054
Emission rate				
lb/hr	1.4692	0.4248	1.2367	1.0436
ton/yr	6.44	1.86	5.42	4.57
Emission limit				
lb/hr	9.7	9.7	9.7	9.7
Condensable PM				
Concentration				
grains/dscf	0.00221	0.00170	0.00152	0.00181
$x 10^{-6}$ lb/dscf	0.3158	0.2436	0.2176	0.2590
Emission rate		0.2.00	0.2.1.0	0.2000
lb/hr	1.6186	1.2215	1.0994	1.3131
<u>Total PM</u> ₁₀				
$\sqrt{10^{-3}}$ are in a /d of	0.00400	0 00000	0.00004	0 00005
x 10° grains/dscr $x = 40^{-6}$ lb (ds of	0.00422	0.00230	0.00324	0.00325
x 10 ⁻ ID/OSCI	0.6024	0.3283	0.4624	0.4644
Ih/hr	3 0878	1 6463	2 3361	2 3567
Emission limit	0.0010	1.0-100	2.0001	2.0007
lb/hr	9.7	9.7	9.7	9.7



SECTIONTHREE

Results

TABLE 3-1. BOILER 2B PM (TSP) AND PM₁₀ TEST RESULTS

TEST RUN NO.	:	BB-PM-1	BB-PM-2	BB-PM-3	
TEST DATE	:	3/1/2017	3/1/2017	3/1/2017	
TEST TIME	:	<u>11:10 - 12:18</u>	<u>12:57 - 14:07</u>	<u>14:31 - 15:39</u>	<u>Average</u>
Stack Gas Parameters					
Temperature, av. °F		414.5	414.3	414.1	414.3
Velocity, av. tt/sec		64.416	65.975	65.185	65.192
Volume flow, actm		165,104	169,101	167,076	167,093
Volume flow, scfm		98,951	101,366	100,181	100,166
Volume flow, dscfm		81,839	83,290	82,555	82,561
Volume flow, scfh		5,937,049	6,081,974	6,010,856	6,009,960
Volume flow, dscfh		4,910,345	4,997,375	4,953,281	4,953,667
Moisture, av. % vol		17.29	17.83	17.59	17.57
CO ₂ , av. % vol, db		10.95	10.88	10.91	10.91
O ₂ , av. % vol, db		2.54	2.59	2.60	2.57
Sample Train Data					
<u>Sample Train Data</u>		<u> </u>	<u> </u>	<u> </u>	60.0
Time, min		60.0	60.0	60.0	00.0
		44.844	45.589	43.492	44.041
Volume, ascm		1.270	1.291	1.232	1.204
		3.00	0.30	2.30	4.13
ISOKINETIC ratio, %		105.7	105.3	101.3	104.1
Filterable PM (TSP)					
Concentration					
ar/dscf		0.00124	0.00213	0.00089	0.00142
$\frac{10^{-6}}{10^{-6}}$		0.1770	0.3047	0.1267	0.2028
Emission rate		0	0.001	00.	0.2020
lb/hr		0.8689	1.5223	0.6276	1.0063
ton/vr		3.81	6.67	2.75	4.41
Emission limit		0.01	0107		
lb/hr		9.7	9.7	9.7	9.7
Condensable PM ₁₀					
Concentration					
gr/dscf		0.00159	0.00153	0.00096	0.00136
lb/dscf x 10 ⁻⁶		0.2274	0.2188	0.1374	0.1945
Emission rate			1 0000	0.0005	
Ib/hr		1.1164	1.0929	0.6805	0.9633
Total PM ₁₀					
Concentration					
gr/dscf		0.00283	0.00366	0.00185	0.00278
lb/dscf x 10 ⁻⁶		0.4044	0.5235	0.2642	0.3974
Emission rate					
lb/hr		1.9853	2.6152	1.3081	1.9695
Emission limit		c –		. –	
lb/hr		9.7	9.7	9.7	9.7



SECTIONTHREE

Results

TABLE 3-1. BOILER 2C PM (TSP) AND PM10 TEST RESULTS

TEST RUN NO.	: BC	C-PM-1	BC-PI	M-2	BC-I	PM-3		
TEST DATE	: 3/2	2/2017	3/2/20)17	3/2/2	2017		
TEST TIME	: <u>09:5</u>	<u>5 - 11:15</u>	<u>11:55 - 1</u>	<u>13:03</u>	<u>13:45</u>	- <u>14:52</u>	Ave	erage
Stack Gas Parameters		445.0				F 7		4
Temperature, av. °F		415.9	415	.4	41	5.7	4	15.7
velocity, av. ft/sec	100	63.444	62	.962		3.307	100.0	63.238
volume flow, actm	162,	614 570	161,378		162,26	2	162,0	85
Volume flow, scfm	97,	5/6	96,892		97,38	39	97,2	86
Volume flow, dscfm	81,	954	80,999		81,29	96 N 7	81,4	16
Volume flow, scfn	5,854,	559	5,813,516)	5,843,33	37	5,837,1	38
Volume flow, dscfn	4,917,	232	4,859,942	2	4,877,75		4,884,9	10.01
Moisture, av. % voi		16.01	16	.40	1	6.52		16.31
		11.18	11	.13	1	1.13		11.15
O_2 , av. % vol, db		2.10	2	.12		2.13		2.11
Sample Train Data								
Time min		60.0	60	0	F	0.0		60.0
Volume dscf		43 229	43	506	2	2 546		43.094
Volume dscm		1 224	1	232		1 205		1.220
Filterable PM collected, mg		1.40	1	.90		1.70		1.67
Isokinetic ratio %		102.4	104	.3	10)1.6	1	02.8
		102.1	101	.0		/1.0	-	02.0
Filterable PM (TSP)								
Concentration								
gr/dscf		0.00050	0	.00067		0.00062		0.00060
lb/dscf x 10 ⁻⁶		0.0714	0	.0963		0.0881		0.0853
Emission rate								
lb/hr		0.3510	0	.4678		0.4296		0.4162
ton/yr		1.54	2	.05		1.88		1.82
Emission limit								
lb/hr		9.7	9	.7		9.7		9.7
Condensable PM ₁₀								
Concentration								
gr/dscf		0.00125	0	.00187		0.00121		0.00144
lb/dscf x 10 ⁻⁶		0.1791	0	.2666		0.1733		0.2063
Emission rate								
lb/hr		0.8802	1	.2950		0.8452		1.0068
<u>Total PM₁₀</u>								
oncentration ar/deef		0.00175	^	00254		0 00182		0 00204
$\frac{10^{-6}}{10^{-6}}$		0.00175	0	3620		0.00103		0.00204
Emission rate		0.2000	0	.0023		0.2014		0.2310
lb/hr		1.2312	1	.7629		1.2748		1.4230
Emission limit								
lb/hr		9.7	9	.7		9.7		9.7

TABLE 4-1 RESULTS SUMMARY NO_X, & CO EMISSIONS PAULSBORO REFINING COMPANY U790 CCR F-101

Run Number:	1	2	3	Average	Emission Limit
				•	
Date:	8/2/2019	8/2/2019	8/2/2019		
Time:	12:10-13:13	13:35-14:38	14:55-15:57		
Brocoss Data:					
Total Heater Duty					
MMRtu/hr	32.01	32.47	32.78	32.42	
WWBCG/M					
Flue Gas:					
O ₂ , % volume dry	5.2514	5.0137	4.8508	5.039	
CO ₂ , % volume dry	8.639	8.7899	8.8799	8.770	
Flue gas temperature °F	628.33	627.00	626.00	627.110	
Moisture content, % volume	14.80	14.05	14.57	14.473	
Volumetric flow rate, dscfm	9285.8	9066.8	9080.0	9144.200	
F-factor O ₂ (F _d), scf/MMBtu	8317	8322	8322	8320.333	
Operating hours per year		876	50		
Nitrogen Oxides [NO _X as NO ₂]	Emissions:				
ppmv, dry	16.6	16.5	16.2	16.4	
lb/hour	1.1	1.1	1.1	1.1	2.0
lb/MMBtu	0.02	0.02	0.02	0.02	0.04
tons/yr	4.82	4.69	4.64	4.72	
Carbon Monovido [CO] Emissi	one				
		<1.01	<1 16	<1.00	
lb/hour	<0.043	<0.04	<0.05	< 0.04	1.82
Ib/MMBtu	<0.00	<0.04		<0.04	1.02
tons/vr	<0.0007	<0.0000	<0.0003	<0.0000	
tono/ yr	-0.10	-0.10	-0.20	-0.10	

%: percent

°F: degrees Fahrenheit

lb/hour: pounds per hour tons/yr: tons per year

Ib/MMBtu: pounds per million British Thermal units

scf/MMBtu: standard cubic foot per million British Thermal units

dscfm: dry standard cubic feet per minute ppmv, dry: parts per million by volume, dry basis MMBtu/hr: million British Thermal units per hour



TABLE 4-1 RESULTS SUMMARY NO_X, & CO EMISSIONS PAULSBORO REFINING COMPANY U780 CCR F-1234

Run Number:	4	5	6	Average	Emission Limit
Date:	7/31/2019	7/31/2019	7/31/2019		
Time:	14:53-16:41	17:55-19:47	20:33-22:18		
Process Data:					
O ₂ , %	3.33	3.35	3.41	3.36	
Total Heater Duty, MMBtu/hr	322.03	325.39	329.50	325.64	
Flue Gas:					
O ₂ . % volume drv	3.821	3.7422	3.9099	3.824	
CO ₂ , % volume dry	8.9937	9.0247	8.8885	8.969	
Flue gas temperature °F	376.42	376.67	375.83	376.307	
Moisture content, % volume	18.11	17.97	17.70	17.927	
Volumetric flow rate, dscfm	56914.5	58152.4	57987.0	57684.633	
F-factor O ₂ (F _d), scf/MMBtu/	8228	8127	8139	8164	
Operating hours per year		876	60		
Nitrogen Oxides [NO _X as NO ₂] E		477	10.0	17.0	
ppmv, ary	17.5	7.4	16.3	17.2	
	1.2	7.4	0.0	(.1	7.0
	0.02	0.02	0.02	0.02	0.02
lons/yr	31.32	32.37	29.70	31.13	
Carbon Monoxide [CO] Emissio	ns:				
ppmv, dry	0.03	0.02	0.02	0.02	
lb/hour	0.01	0.00	0.00	0.00	13.81
lb/MMBtu	0.000	0.000	0.000	0.000	0.036
tons/yr	0.04	0.00	0.00	0.01	

%: percent

°F: degrees Fahrenheit lb/hour: pounds per hour

tons/yr: tons per year

dscfm: dry standard cubic feet per minute ppmv, dry: parts per million by volume, dry basis MMBtu/hr: million British Thermal units per hour

Ib/MMBtu: pounds per million British Thermal units scf/MMBtu: standard cubic foot per million British Thermal units



TABLE 4-2 RESULTS SUMMARY PM₁₀ EMISSIONS PAULSBORO REFINING COMPANY U780 CCR F-1234

Run	3	4	5	Average	Emission Limit
Date:	7/31/2019	7/31/2019	7/31/2019		
Time:	14:53-16:41	17:55-19:47	20:33-22:18		
Process Data: O ₂ , % Total Heater Duty, MMBtu/hr	3.33 322.03	3.35 325.39	3.41 329.50	3.36 325.64	
Flue Gas: O ₂ , % volume dry CO ₂ , % volume dry Meter volume, dscf Moisture content, % volume Volumetric flow rate, dscfm Meter volume, dscf	3.821 8.9937 376.42 18.11 56914.5 30.070	3.7422 9.0247 376.67 17.97 58152.4 30.684	3.9099 8.8885 375.83 17.70 57987.0 31.385	3.824 8.969 376.307 17.927 57684.633 30.713	
Filterable PM ₁₀ Emissio grains/dscf lb/hour Inorganic Condensable grains/dscf lb/hour	ns: 0.000523 0.02255 PM₁₀ Emission 0.00293 1.43	0.000810 0.404 ns: 0.00317 1.58	0.000472 0.235 0.00149 0.743	0.000602 0.298 0.00253 1.25	
Organic Condensable P grains/dscf lb/hour	M ₁₀ Emissions 0.00391 1.91 nd Condensabl	0.00313 1.56	0.00318 1.58	0.00341 1.68	
grains/dscf lb/hour	0.00632 3.08	0.00609 3.04	0.00539 2.68	0.00593 2.93	3.97

%: percent lb/hour: pounds per hour dscf: dry standard cubic foot

°F: degrees Fahrenheit dscf: dry standard cubic foot

dscfm: dry standard cubic feet per minute grains/dscf: grains per dry standard cubic foot



Run Number:	1	3	4	5	Average ⁽¹⁾	Emission Limit
Date:	8/1/19	8/1/19	8/1/19	8/1/19		
Time:	1345-1450	1612-1718	1740-1845	1905-2010		
Process Data: Heater duty, MMBtu/hr	57.26	57.34	57.53	57.92	57.51	
Flue Gas: O ₂ , % volume dry CO ₂ , % volume dry Stack temperature, °F Moisture, % volume Volumetric flow rate, dscfm	5.9601 8.0391 398.67 13.74 11,019.5	5.4142 8.438 401.58 16.92 13,211.9	5.7708 8.3056 400.92 16.03 12,475.4	5.7209 8.4399 400.33 15.30 12,316.1	5.7165 8.3057 400.38 15.50 12,255.73	
Nitrogen Oxides [NO _x as ppmv, dry lb/hour tons/yr lb/MMBtu	NO2] Emissio 	ons: 12.5 1.18 5.16 0.0165	12.6 1.13 4.94 0.0171	12.2 1.08 4.73 0.0167	12.4 1.13 4.94 0.0168	 1.2 5.26 0.02
Carbon Monoxide [CO] E ppmv, dry lb/hour tons/yr	missions: 0.05 0.0024 0.0011	0.03 0.017 0.075	0.04 0.024 0.105	0.05 0.026 0.115	0.03 0.018 0.076	 2.34 10.25

TABLE 4-1 **RESULTS SUMMARY NO_X AND CO EMISSIONS** PAULSBORO REFINING COMPANY **U810 F303 CCR HEATER**

%: percent

°F: degrees Fahrenheit

dscfm: dry standard cubic feet per minute

ppmv, dry: parts per million by volume, dry basis lb/hour: pounds per hour

tons/yr: tons per year

lb/MMBtu: pounds per million British Thermal units

⁽¹⁾ Averages for process data, flue gas parameters, and CO emissions are for runs 1, 3, 4, and 5. Averages for NOx parameters are for runs 3, 4, and 5.



2.0 SUMMARY OF RESULTS

2.1 COKER HEATER A TEST SUMMARY

Montrose conducted a compliance emission test on the Coker Heater A and Coker Heater B exhausts at the PRC refinery located in Paulsboro, New Jersey. The compliance test consisted of three 60-minute test runs on each heater to determine the concentrations and emission rates of CO. Testing was conducted on April 18, 2018 for the Coker A Heater and April 19, 2018 for the Coker B Heater.

TABLE 2-1 COKER HEATER A CO TEST RESULTS Test Run 2 3 4 2 : 4/18/2018 Test Date 4/18/2018 4/18/2018 Test Time 13:15 - 14:20 14:35 - 15:39 : 16:00 - 17:03 Average **STACK GAS** Temperature, av. °F 541.8 554.4 556.1 550.8 Velocity, av. ft/sec 25.80 25.91 27.66 26.46 Volume flow, acfm 46,869 47.054 50,237 48,053 Volume flow, scfh 1,480,614 1,467,990 1,564,689 1,504,431 Volume flow, dscfh 1,269,192 1,277,453 1,363,800 1,303,482 Moisture, av. % vol 14.28 12.98 12.84 13.37 8.84 8.95 CO₂, av. % vol, db 9.02 8.93 6.11 6.15 O₂, av. % vol, db 6.01 6.09 CARBON MONOXIDE Concentration 0.4 1.2 ppmv db 1.2 0.9 lb/dscf x 10⁻⁶ 0.027 0.087 0.084 0.066 Emission rate lb/hr 0.034 0.112 0.114 0.087 0.15 0.49 0.50 0.38 ton/yr Emission limit lb/hr 0.75 0.75 0.75 0.75

ton/yr



6.57

6.57



6.57

6.57

TABLE 2-2 COKER HEATER B CO TEST RESULTS

Test Run	:	1	2	3	
Test Date	:	4/19/2018	4/19/2018	4/19/2018	
Test Time	:	10:45 - 11:47	12:00 - 13:02	13:15 - 14:18	Average
STACK GAS					
Temperature, av. °F		542.7	545.2	544.7	544.2
Velocity, av. ft/sec		26.30	26.87	27.85	27.01
Volume flow, acfm		47,131	48,148	49,903	48,394
Volume flow, scfh		1,482,672	1,510,915	1,566,742	1,520,110
Volume flow, dscfh		1,283,881	1,321,710	1,352,964	1,319,519
Moisture, av. % vol		13.41	12.52	13.64	13.19
CO ₂ , av. % vol, db		9.10	9.11	9.16	9.13
O ₂ , av. % vol, db		6.11	5.98	6.20	6.10
CARBON MONOXIDE					
Concentration					
ppmv db		< 0.5	< 0.5	< 0.5	< 0.5
lb/dscf x 10 ⁻⁶		< 0.036	< 0.036	< 0.036	< 0.036
Emission rate					
lb/hr		< 0.046	< 0.048	< 0.049	< 0.048
ton/yr		< 0.20	< 0.21	< 0.21	< 0.21
Emission limit					
lb/hr		0.75	0.75	0.75	0.75
ton/yr		6.57	6.57	6.57	6.57



TABLE 2-1 CRUDE UNIT NO. 6 HEATER NO_x AND CO TEST RESULTS

Test Run	:	CU6-R1	CU6-R2	CU6-R3	
Test Date	:	3/13/2019	3/13/2019	3/13/2019	
Test Time	:	10:30-12:15	13:00-14:17	14:42-15:47	Average
PROCESS DATA					
RFG F _d -Factor, dscf/MMBtu		8,386.6	8,386.2	8,390.2	8,387.7
Fuel Flow Rate, scfm (NG)		173.82	171.32	171.62	172.25
STACK GAS					
Temperature, av. °F		545.6	543.7	543.7	544.3
Velocity, av. ft/sec		34.64	35.61	34.36	34.87
Volume flow, acfm		68,966	70,891	68,406	69,421
Volume flow, scfh		2,211,760	2,277,656	2,191,962	2,227,126
Volume flow, dscfh		1,880,481	1,917,646	1,837,387	1,878,505
Moisture, av. % vol		14.98	15.81	16.18	15.65
CO ₂ , av. % vol, db		11.60	11.58	11.62	11.60
O ₂ , av. % vol, db		2.78	2.76	2.62	2.72
NITROGEN OXIDES as NO ₂					
Concentration					
ppmv db		87.5	87.7	88.0	87.7
lb/dscf x 10 ⁻⁶		10.446	10.475	10.511	10.477
Emission rate					
lb/hr		19.64	20.09	19.31	19.68
ton/yr		86.04	87.98	84.59	86.20
lb/MMBtu		0.101	0.101	0.101	0.101
Emission limit					
lb/hr		22	22	22	22
lb/MMBtu		0.125	0.125	0.125	0.125
CARBON MONOXIDE					
Concentration					
ppmv db		< 0.5	< 0.5	< 0.5	< 0.5
ppmv db @ 15% O2		< 0.2	< 0.2	< 0.2	< 0.2
lb/dscf x 10 ⁻⁶		< 0.036	< 0.036	< 0.036	< 0.036
Emission rate					
lb/hr		< 0.068	< 0.070	< 0.067	< 0.068
ton/yr		< 0.30	< 0.31	< 0.29	< 0.30
Emission limit					
lb/hr		7	7	7	7

¹ – Carbon monoxide values are based upon the detection limit of the analyzer system at 1% of the given span value.



2.0 SUMMARY OF RESULTS

2.1 FURFURAL-1 BB-1 TEST SUMMARY

Montrose conducted a compliance emission test on the Furfural-1 BB-1 Heater exhaust at the PRC refinery located in Paulsboro, New Jersey. The compliance test consisted of three 60-minute test runs to determine the concentrations and emission rates of NOx and CO. Testing was conducted on July 31, 2018.

TABLE 2-1 FURFURAL-1 BB-1 HEATER NO_x AND CO TEST RESULTS

Test Run	:	1	2	3	
Test Date	:	7/31/2018	7/31/2018	7/31/2018	
Test Time	:	10:18 - 11:18	11:48 - 12:48	13:10 - 14:10	Average
PROCESS DATA					
Heat Input, MMBtu/hr		66.73	66.57	66.24	66.51
Fuel Heating Value, Btu/dscf		1168.6	1185.4	1181.4	1178.5
O_2 Based Dry F_d -factor, dscf/MMBtu		8472	8479	8477	8476
STACK GAS					
Volume flow, dscfh		925,358	940,077	961,563	942,333
CO ₂ , av. % vol, db		8.07	8.03	7.82	7.97
O ₂ , av. % vol, db		8.13	8.35	8.70	8.39
NITROGEN OXIDES as NO ₂					
Concentration					
ppmv db		59.7	61.9	64.8	62.1
lb/dscf x 10 ⁻⁶		7.125	7.391	7.740	7.419
Emission rate					
lb/hr		6.593	6.948	7.443	6.995
ton/yr		28.88	30.43	32.60	30.64
lb/MMBtu		0.0988	0.1044	0.1124	0.1052
Emission limit					
lb/hr		11	11	11	11
ton/yr		70.08	70.08	70.08	70.08
lb/MMBtu		0.15	0.15	0.15	0.15
CARBON MONOXIDE					
Concentration					
ppmv db		< 0.5	< 0.5	< 0.5	< 0.5
lb/dscf x 10 ⁻⁶		< 0.036	< 0.036	< 0.036	< 0.036
Emission rate					
lb/hr		< 0.034	< 0.034	< 0.035	< 0.034
ton/yr		< 0.15	< 0.15	< 0.15	< 0.15
Emission limit					
lb/hr		2.45	2.45	2.45	2.45
ton/yr		14.6	14.6	14.6	14.6



2.0 SUMMARY OF RESULTS

2.1 FURFURAL-2 B-101 TEST SUMMARY

Montrose conducted a compliance emission test on the Furfural-2 B-101 Heater exhaust at the PRC refinery located in Paulsboro, New Jersey. The compliance test consisted of three 60-minute test runs to determine the concentrations and emission rates of NOx and CO. Testing was conducted on April 17, 2018.

TABLE 2-1 FURFURAL-2 B-101 HEATER NO_x AND CO TEST RESULTS

Test Run	:	2	3	4	
Test Date	:	4/17/2018	4/17/2018	4/17/2018	
Test Time	:	10:28 - 11:48	13:00 -14:16	14:55 - 16:07	Average
PROCESS DATA					
Heat Input, MMBtu/hr		54.0	55.9	56.8	55.6
STACK GAS					
Temperature, av. °F		507.2	502.6	503.3	504.4
Velocity av ft/sec		19.85	20.67	20.29	20.27
Volume flow acfm		27 863	29 022	28 489	28 458
Volume flow scfb		905 800	947 980	929 910	927 896
Volume flow, dscfb		779 492	808,343	808 902	798 912
Moisture av % vol		13 94	14 73	13.01	13.90
CO2 av % vol db		8.83	9.48	9.63	9.31
O2, av. % vol, db		6.13	5.12	4.85	5.37
NO2					
Concentration					
bomy db		27.3	22.0	20.6	23.3
lb/dscf x 10-6		3.249	2.610	2,455	2.771
Emission rate		0.2.0			
lb/hr		2.53	2.11	1.99	2.21
ton/vr		11.09	9.24	8.70	9.68
lb/MMBtu		0.039	0.030	0.027	0.032
Emission limit					
lb/hr		2.8	2.8	2.8	2.8
lb/MMBtu		0.041	0.041	0.041	0.041
CARBON MONOXIDE					
Concentration					
ppmv db		1.6	1.3	4.2	2.4
lb/dscf x 10-6		0.114	0.093	0.304	0.171
Emission rate					
lb/hr		0.089	0.075	0.246	0.137
ton/yr		0.39	0.33	1.08	0.60
lb/MMBtu		0.0014	0.0011	0.0034	0.0019
Emission limit					
lb/hr		2.51	2.51	2.51	2.51



2.1 SUMMARY OF RESULTS

2.2 Presentation

Table 2-1 presents a summary of the test results. Detailed test results are presented in **Appendix A**; field and analytical data are given in **Appendices B and C**, respectively. Calibration records are presented in **Appendix E**. The plant data are presented in **Appendix E**. Qualified individual certifications are presented in **Appendix H**.

	Run 1	Run 2	Run 3	Run 4	Average	Permit Limit
Run Time	1120-1347	0856-1023	1158-1343	1456-1626		
Total Suspended PM	12.5	13.1	(a)	11.7	12.5	30 lb/hr
PM ₁₀	16.1	15.4	(a)	14.2	15.2	60 lb/hr
Sulfur Dioxide	0.0704	0.0350	(b)	0.593	0.233	39.3 lb/hr
Nitrogen Oxides as NO ₂	14.7	13.8	(b)	14.4	14.3	45 ppm @ 0% O2
	12.2	11.9	(b)	11.9	12.0	50.9 lb/hr
Carbon Monoxide	11.2	12.5	(b)	13.8	12.5	50 ppm @ 0% O2
	5.64	6.57	(b)	6.96	6.39	34.4 lb/hr
Sulfuric Acid Mist	(c)	0.478	0.667	0.632	0.592	10 mg/dscf
	(c)	7.21	10.91	10.74	9.62	11.8 lb/hr
Nickel ^(d)	(e)	0.0167	0.0521	0.0250	0.0313	0.0228 lb/hr
Benzene	< 0.0121	< 0.0122	< 0.0121	(f)	< 0.0121	0.64 lb/hr

TABLE 2-1 TEST RESULTS SUMMARY

^(a) Run NJATM1\202-3 aborted due to failed final leak check.

 $^{(b)}$ No valid flow rates were available due to run NJATM\202-3 being aborted.

^(c) Run MM8-1 aborted due to sample contamination.

^(d) Blank corrected as per the method.

^(e) Run M29-1 was aborted due to failed final leak check.

^(f) No 4th run was needed.



SECTIONONE

Introduction and Summary

TABLE 1-1. SUMMARY OF GTG/HRSG TEST RESULTS

TEST RUN NO. :	GTG-PM10-3	GTG-PM10-4	GTG-PM10-5		
IESIDAIE :	2/6/2018	2/8/2018	2/8/2018	•	Emission
TEST TIME :	<u>18:15-21:28</u>	<u>9:35-12:50</u>	<u>14:01-17:11</u>	<u>Average</u>	<u>Limit</u>
PRC Plant Firing Duty Data					
GTG N-1 Firing Duty, MMBtu/hr	373.4	378.9	373.6	375.3	
HRSG B-1 Firing Duty, MMBtu/hr	251.7	254.7	251.4	252.6	
Total Heat Input, MMBtu/hr	625.0	633.7	624.9	627.9	
Total PM ₁₀					
Concentration, x 10 ⁻³ gr/dscf	2.043	1.607	1.827	1.826	
Emission rate, lb/hr	3.58	2.79	3.16	3.18	3.2
Emission rate, lb/MMBtu	0.006	0.004	0.005	0.005	0.005
Concentration, ppmvd	0.00	0.00	0.00	0.00	
Concentration, ppmv @ 15% O ₂	0.00	0.00	0.00	0.00	250
Emission rate, lb/hr	0.00	0.00	0.00	0.00	41.2
Emission rate, lb/MMBtu	0.000	0.000	0.000	0.000	0.064
NOx ¹					
Concentration, ppmvd	45.15	45.86	45.36	45.46	
Emission rate, lb/MWh	0.42	0.44	0.43	0.43	1.3

 1 – All CO and NOx emission rates were calculated utilizing facility CEMS.


SECTIONFOUR

Results

TABLE 4-1.	GTG/HRSC	STACK P	M ₁₀ TEST F	RESULTS	
RUN NO	GTG-PM10-2	GTG-PM10-3	GTG-PM10-4	GTG-PM10-5	
TEST DATE	2/6/2018	2/6/2018	2/8/2018	2/8/2018	Runs 3-5
TESTTIME	14:13 - 17:23	18:15 - 21:28	9:35 - 12:50	14:01 - 17:11	Average
Stack Gas Parameters					
Temperature, °F	361.8	362.5	364.2	363.1	363.3
Velocity, av. ft/sec	79.2	79.3	78.9	78.6	78.9
Volumetric flow, acfm	369,935	370,595	368,667	367,337	368,867
Volumetric flow, soft	240,324	241,356	239,615	238,274	239,748
Volumetric flow, scin	14,419,432	14,481,350	14,370,893	14,290,449	14,384,897
Volumetric flow, dscfh	12 146 037	12 276 795	12 172 318	12 105 393	12 184 835
Moisture, av. % vol	15.8	15.2	15.3	15.3	15.3
Carbon Dioxide, av. % vol	4.7	4.6	4.6	4.4	4.6
Oxygen, av. % vol	12.2	12.4	12.8	12.8	12.7
PM ₁₀ Sample					
Time, min	173.6	174.3	173.2	172.3	173.3
Volume, dscf	62.040	63.382	62.062	62.128	62.524
>PM ₁₀ particulate, mg	0.70	0.87	0.73	0.39	0.66
PM ₁₀ particulate, mg	0.23	0.18	0.19	0.22	0.20
Condensible PM10 particulate, mg	10.52	8.21	6.27	7.14	7.21
Total PM ₁₀ particulate, mg	10.75	8.39	6.46	7.36	7.40
Isokinetic Ratio. %	96.5	97.1	96.5	97.7	97.1
D ₅₀ Cutpoint. µm	10.12	10.07	10.17	10.11	10.12
<u>>PM₁₀ Emissions</u>					
Concentration	0.4744	0.0440	0 4045		0.4004
x 10° grains/dscf	0.1741	0.2118	0.1815	0.0969	0.1634
x 10 ^{-o} lb/dscf	0.025	0.030	0.026	0.014	0.023
Emission Rate	0 202	0 272	0.216	0 169	0.295
	0.302	0.572	0.510	0.100	0.200
Filterable PM ₁₀ Emissions					
Concentration					
x 10 ° grains/dscf	0.0572	0.0438	0.0472	0.0546	0.0486
x 10 ^{-o} lb/dscf	0.008	0.006	0.007	0.008	0.007
Emission Rate	0.000	0.077	0.092	0.005	0.095
10/11	0.099	0.077	0.062	0.095	0.005
Condensible PM ₁₀ Emissions					
Concentration					
grains/dscf	0.0026	0.0020	0.0016	0.0018	0.0018
x 10 ^{-o} lb/dscf	0.374	0.286	0.223	0.253	0.254
Emission Rate	4 5 4 0	2 507	0.740	2.067	2 005
	4.540	3.507	2.712	3.007	3.095
Total PM ₁₀ Emissions					
Concentration					
x 10 grains/dscf	2.6731	2.0430	1.6066	1.8274	1.8256
x 10 ^{-o} lb/dscf	0.382	0.292	0.230	0.261	0.261
Emission Rate		0.50	0.70	0.40	0.40
ID/NF	4.64	3.58	2.79	3.16	3.18
Emission Limit	0.007	0.006	0.004	0.005	0.005
lb/hr	3.2	3.2	3.2	3.2	3.2
lb/MMBtu	0.005	0.005	0.005	0.005	0.005

4.0 SUMMARY OF RESULTS

The emission rates for the marine vapor control device installed at this marine loading facility were determined. The results are summarized in Table 4-1:

		Tab <u>Test</u>	ole 4-1 Results			
Date		3/3/2020	3/3/2020	3/3/2020		
Run ID		Run 1	Run 2	Run 3	Average	Permitted
Start Time		9:30	10:45	12:00		
Finish Time		10:30	11:45	13:00		
Inlet						
Flow(scfh)		23,154	22,971	22,753	22,959	
Gasoline Loaded	(barrels)	3,699	3,547	3,517	3,588	
Natural Gas Usag	ge	13,606	11,975	11,226	12,269	
Hydrocarbon						
Method 25B	ppm(C3H8)	174,712	180,985	183 202	179 633	
VOC	lbs/hr	733.6	790.5	811.7	778.6	
Natural Gas	lbs/hr	566.7	498.8	467.6	511.0	
Outlet					_	
sefh		1 012 228	000 212	906 522	040 259	
dsefh		070 727	999,313	890,333	909,338	
% Moisture		970,727	5 10	828,390	915,824	
% 02		4.10	5.10	7.60	5.60	
% CO2		13.00	13.40	13.40	15.59	
70 002		3.27	5.00	3.07	3.32	
Hydrocarbon						
Method 25A	ppm(C3H8)	0.000	0.006	0.006	0.004	
	lbs/hr	0.000	0.000	0.000	0.000	15.42
	mg/l	< 0.0001	< 0.0001	< 0.0001	< 0.0001	10.0
Destruction Efficiency						
	%	>99.99	>99.99	>99.99	>99.99	95.0
Carbon Monoxide	ppm	10.27	7.74	7.05	8.36	50.0
	ppmv, 7% O2	28.46	19.85	17.81	22.04	100.0
	lbs/hr	0.725	0.534	0.425	0.562	12.97
Oxides of Nitrogen	ppm	25.03	27.46	28.09	26.86	
	lbs/hr	2.90	3.11	2.78	2.93	9.41

TABLE 4-1 **RESULTS SUMMARY NO_X AND CO EMISSIONS** PAULSBORO REFINING COMPANY **U15 PDA BB-2 PROCESS HEATER**

Run Number:	1	2	3	Average	Emission Limit
Date:	9/17/19	9/17/19	9/17/19		
Time:	0930-1030	1055-1155	1215-1315		
Process Data: Heater duty, MMBtu/hr	57.81	59.58	59.01	58.80	
Flue Gas: O ₂ , % volume dry CO ₂ , % volume dry Volumetric flow rate, dscfm	7.15E+00 8.26E+00	7.15E+00 8.29E+00	7.40E+00 8.19E+00	7.23E+00 8.25E+00	
Nitrogen Oxides [NO _x as NO ₂] ppmv, dry lb/hour lb/MMBtu	Emissions: 7.40E+01 6.81E+00 1.18E-01	7.30E+01 6.93E+00 1.16E-01	7.44E+01 7.11E+00 1.20E-01	7.38E+01 6.95E+00 1.18E-01	 12 0.2
Carbon Monoxide [CO] Emissi ppmv, dry lb/hour	ons: 6.42E-01 3.60-E02	6.90E-01 3.99E-02	5.95E-01 3.46E-02	6.42E-01 3.68E-02	 2.1

%: percent

°F: degrees Fahrenheit dscfm: dry standard cubic feet per minute ppmv, dry: parts per million by volume, dry basis lb/hour: pounds per hour

lb/MMBtu: pounds per million British Thermal units



Table 2-1 summarizes the carbon monoxide (CO) and formaldehyde concentrations corrected to 15% oxygen content. The engines were tested at normal operating loads.

Table 2-1.English	Table 2-1.Engine Emissions, Corrected to 15% Oxygen			
Run No.	Time	CO, ppm		
Pyramid Pump 4-11-18				
1	0837-0937	226.16		
2	0946-1046	236.24		
3	1104-1204	217.05		
Ave	rage	226.48		
Slop Pump 4-12-18				
1	1024-1124	63.87		
2	1136-1236	156.84		
3	1246-1346	292.86		
Ave	171.19			
West OM Pump 5-10-1	8			
1	0944-1044	116.08		
2	1051-1151	119.08		
3	1157-1257	120.79		
Ave	rage	118.65		
Air Compressor 4-16-1	18	Formaldehyde, ppb		
1	1220-1320	144.58		
2	1335-1445	147.74		
3	1450-1550	144.68		
Ave	rage	145.67		

Table 2-1 summarizes the formaldehyde concentrations corrected to 15% oxygen content. The engines were testing at normal operating loads.

Table 2-1. Engine	Emissions , Corre	cted to 15% Oxygen
		Formaldehyde,
Run No.	Time	ppb
Utilities 10-24-18		
1	0953-1053	459.0
2	1141-1241	134.0
3	1326-1426	85.0
Avera	226.0	
		Formaldehyde,
FCC 10-26-18		ppb
1	0915-1016	529.0
2	1049-1149	560.0
3	1219-1359	615.0
Avera	ge	568.0

Table 2-1.	Engine	Emissions,	Correc	cted to	15%	Oxyger	1
					1.1	1 1	

Table 2-1 summarizes the formaldehyde concentrations corrected to 15% oxygen content. The engines were testing at normal operating loads.

Table 2-1. Engine	Emissions , Corre	cted to 15% Oxygen
Run No.	Time	Formaldehyde,
Utilities 4-24-19	Time	pp.
1	1030-1130	188.5
2	1145-1245	185.5
3	1300-1400	124.5
Avera	166.2	

Table 2.1 Engine Emissions Connected to 15%

Table 2-1 summarizes the formaldehyde concentrations corrected to 15% oxygen content. The engines were tested at normal operating loads.

Table 2-1. Engi	Engine Emissions, Corrected to 15% Oxygen				
Run No.	Time	Formaldehyde, ppb			
8/20/19 Utilities Compr	ressor (800-22-1365)				
1	0952-1130	138			
2	1155-1301	<315			
3	1323-1424	<311			
Ave	rage	<255			
8/21/19 FCC Compress	or (800-22-4905)				
1	1013-1113	336			
2	1144-1245	<133			
3	1315-1416	<96			
Ave	<188				
8/22/19 Utilities Compr	8/22/19 Utilities Compressor (800-21-2462)				
1	1005-1105	<77			
2	1120-1220	170			
3	1245-1345	<76			
Ave	rage	<108			

Emission Unit	Description	Status
FC #4	Air Pollution Emergency Plan	will incorporate into the refinery plan post Title V renewal

PAULSBORO REFINING COMPANY LLC INCORPORATION OF PAULSBORO TECHNICAL CENTER INTO PRC PERMIT

Emission Unit	Description	Status
U300	Test Engines - Engine Test Stands (10 stands) in Building 3 and 3A	remove from permit - the engines have been removed from facility
111201	Building 12 Blending / Storage Operations - 13 tanks (550 - 21,000 gallons) &	remove from permit - this operation no longer exists - leave the tanks listed in
01201	Drum Blending Operations	the permit as they are still standing but are not in operation
U3100	2 Unheated Open-Top Wash Tanks (Degreasers) in Room 3141	remove from permit - no longer in use - equipment remains
U3101	Parts Suface Cleaners (8 Units)	remove from permit - no longer in use - equipment remains
U3102	Parts Surface Cleaners (2 Units) Ultrasonic Unit + Parts Cleaner in Room 3105	remove from permit - no longer in use - equipment remains
U3103	Parts Surface Cleaner: Batch Vapor Parts Cleaning Unit in Room 3171	remove from permit - no longer in use - equipment remains
U4400	Chiller Engine (Building 44) - 1 Engine Burning Natural Gas	remove from permit - no longer in use - equipment remains
114501	Lube Blending Tanks (Bldg. 45) - 15 Lube Blending Kettles, 10 to 2,200 gallons,	remove from permit - no longer in use - equipment remains
0 1001	Blending of Lubricants	
U4600	Waste Storage Tanks 266, 267, 286 (3 7,000 gallon ASTs, mixture of gasoline	remove from permit - no longer in use - equipment remains
	and other Dist HC's)	
U4601	Sources at Bldg. 46 (Trough, Hotbox, Shredder (2), Hopper/Steamers (4))	remove from permit - no longer in use - equipment remains
U9900	Storage Tanks, 53 ASTs (2000 to 22,000 gallons), Contents limited to Non-HAP	remove from permit - no longer in use - equipment remains
	Petrol. Dist. w/VP <=11.5 psia at 70 F	
U9901	13 Heated Fixed Roof AST's, Contents Limited to Non-HAP Petro. Hydrocarbons	remove from permit - no longer in use - equipment remains
	with Vapor Pressure <= 0.05 psia at 70 F	· · · · ·
09902	Fuel Storage (22 ASTs) and Dispensing Station	remove from permit - no longer in use - equipment remains
U9990	Site Emergency Generators (3 listed in permit)	retain in permit - equipment still in potential use - need to add a generator

Emission Unit	Description	Status
IS1	Gasoline Tanks (<= 2,000 gals)	not in service
IS3	Lube Storage Tanks (<= 10,000 gals)	not in service
IS4	Test Engines (< 1 mmbtu/hr) firing diesel	gone
IS5	Test Engines (< 1 mmbtu/hr) firing gasoline	gone
IS7	Butane Tank (pressurized)	not in service
IS10	Clawson Tanks (< 2,000 gals)	not in service
IS15	Emergency Generators (< 1 mmbtu/hr) firing fuel oil	looks like 4 of these
IS16	Fire Pump (< 1 mmbtu/hr) firing fuel oil	retain
IS17	Tank 318 - urea storage	not in service
IS18	Emergency Generators (< 1 mmbtu/hr) firing gasoline	looks like 10 generators + 4 pumps
IS20	Water Displacement/Rust Inhibitor Booth 1	not in service
IS100	Heated Storage Tanks (non-HAP <0.02 psia)	not in service
IS200	Natural gas fired space heaters	retain
IS9004	Building 46 trough	not in service