

**New Jersey Department of Environmental Protection  
Reason for Application**

**Permit Being Modified**

**Permit Class:** PCP      **Number:** 230002

**Description of Modifications:** PCP230002 was approved by the Department on December 3, 2023 for installation of new Tank 162 (E162). The tank has not been installed. Final design of the tank has resulted in a change in the diameter and height for the new tank, resulting in slight increases in potential emissions from the tank. There is no change in annual throughput or material for the tank, however a larger tank diameter results in a slight increase in potential emissions from 0.28 tons VOC/year to 0.42 tons VOC/year.

Therefore, Ergon is requesting a permit modification to reflect the revised design specifications for the tank and revised potential emissions. Revised potential to emit calculations along with an updated Risk Screening Worksheet are attached. The resultant long-term incremental risk (IR), hazard quotient (HQ), and short-term hazard quotient (HQst) for formaldehyde are all still within the Department's acceptable criteria.

New Jersey Department of Environmental Protection  
Facility Profile (General)

Facility Name (AIMS): ERGON ASPHALT PARTNERS LP

Facility ID (AIMS): 50519

Street ERGON ASPHALT PARTNERS LP  
Address: KING ST AND JERSEY AVE  
GLOUCESTER CITY, NJ 08030

<b>State Plane Coordinates:</b>	
<b>X-Coordinate:</b>	1,869,350
<b>Y-Coordinate:</b>	386,350
<b>Units:</b>	UTM Zone 18N - Meter:
<b>Datum:</b>	NAD83
<b>Source Org.:</b>	Submittal Document
<b>Source Type:</b>	Other/Unknown

Mailing ERGON ASPHALT PARTNERS LP  
Address: PO BOX 31  
GLOUCESTER CITY, NJ 08030

County: Camden  
Location Facility located on the Delaware River  
Description: approximately 1/2 mile south of the Walt Whitman Bridge.

<b>Industry:</b>	
<b>Primary SIC:</b>	2951
<b>Secondary SIC:</b>	5171
<b>NAICS:</b>	324121

New Jersey Department of Environmental Protection  
Facility Profile (General)

**Contact Type: Air Permit Information Contact**

**Organization:** ERGON ASPHALT PARTNERS LP

**Org. Type:** LP

**Name:** KATELAN CRAIN

**NJ EIN:** 00261600597

**Title:** ENV ENGINEER

**Phone:** (601) 933-3122 x

**Mailing Address:** ERGON ASPHALT PARTNERS LP

**Fax:** ( ) - x

PO BOX 1639

**Other:** ( ) - x

JACKSON, MS 39215

**Type:**

**Email:** KATELAN.CRAIN@ERGON.COM

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**Contact Type: Emission Statements**

**Organization:** ERGON ASPHALT PARTNERS LP

**Org. Type:** LP

**Name:** Ronald Shiver

**NJ EIN:** 00261600597

**Title:** EHS Compliance Manager

**Phone:** (267) 460-8839 x

**Mailing Address:** ERGON ASPHALT PARTNERS LP

**Fax:** (856) 456-3331 x

P.O. Box 31

**Other:** (512) 751-0969 x

Gloucester City, NJ 08030

**Type:** Mobile

**Email:** Ron.Shiver@ergon.com

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**Contact Type: Fees/Billing Contact**

**Organization:** ERGON ASPHALT PARTNERS LP

**Org. Type:** LP

**Name:** KATELAN CRAIN

**NJ EIN:** 00261600597

**Title:** ENV ENGINEER

**Phone:** (601) 933-3122 x

**Mailing Address:** ERGON ASPHALT PARTNERS LP

**Fax:** ( ) - x

PO BOX 1639

**Other:** ( ) - x

JACKSON, MS 39215

**Type:**

**Email:** KATELAN.CRAIN@ERGON.COM

**New Jersey Department of Environmental Protection  
Facility Profile (General)**

**Contact Type: On-Site Manager**

**Organization:** ERGON ASPHALT PARTNERS LP

**Org. Type:** LP

**Name:** Kevin Hanson

**NJ EIN:** 00261600597

**Title:** Facility Manager

**Phone:** (856) 456-6673 x

**Mailing Address:** ERGON ASPHALT PARTNERS LP  
P.O. Box 31  
Gloucester City, NJ 08030

**Fax:** (856) 456-3331 x

**Other:** (609) 504-3640 x

**Type:** Mobile

**Email:** kevin.hanson@ergon.com

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**Contact Type: Owner (Current Primary)**

**Organization:** ERGON ASPHALT PARTNERS LP

**Org. Type:** LP

**Name:** Kevin Hanson

**NJ EIN:** 00261600597

**Title:** Facility Manager

**Phone:** (856) 456-6673 x

**Mailing Address:** ERGON ASPHALT PARTNERS LP  
P.O. Box 31  
Gloucester City, NJ 08030

**Fax:** (856) 456-3331 x

**Other:** (609) 504-3640 x

**Type:** Mobile

**Email:** kevin.hanson@ergon.com

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**Contact Type: Responsible Official**

**Organization:** ERGON ASPHAL PARTNERS LP

**Org. Type:** LP

**Name:** RAMON L CALLAHAN JR

**NJ EIN:** 00261600597

**Title:** VP OF EHS

**Phone:** (913) 744-4919 x

**Mailing Address:** ERGON ASPHAL PARTNERS LP  
PO BOX 1639  
JACKSON, MS 39215

**Fax:** ( ) - x

**Other:** ( ) - x

**Type:**

**Email:** RAMON.CALLAHAN@ERGON.COM

**New Jersey Department of Environmental Protection  
Facility Profile (Permitting)**

- |  |    |
|--|----|
| <b>1. Is this facility classified as a small business by the USEPA?</b>  | No |
| <b>2. Is this facility subject to N.J.A.C. 7:27-22?</b>  | No |
| <b>3. Are you voluntarily subjecting this facility to the requirements of Subchapter 22?</b>                         | No |
| <b>4. Has a copy of this application been sent to the USEPA?</b>   | No |
| <b>5. If not, has the EPA waived the requirement?</b>  |    |
| <b>6. Are you claiming any portion of this application to be confidential?</b>                                       | No |
| <b>7. Is the facility an existing major facility?</b>  | No |
| <b>8. Have you submitted a netting analysis?</b>   | No |
| <b>9. Are emissions of any pollutant above the SOTA threshold?</b>   | No |
| <b>10. Have you submitted a SOTA analysis?</b>   |    |
| <b>11. If you answered "Yes" to Question 9 and "No" to Question 10, explain why a SOTA analysis was not required</b> |    |
| <b>12. Have you provided, or are you planning to provide air contaminant modeling?</b>                               |    |

**New Jersey Department of Environmental Protection  
Equipment Inventory**

<b>Equip. NJID</b>	<b>Facility's Designation</b>	<b>Equipment Description</b>	<b>Equipment Type</b>	<b>Certificate Number</b>	<b>Install Date</b>	<b>Grand-Fathered</b>	<b>Last Mod. (Since 1968)</b>	<b>Equip. Set ID</b>
E162	Tank 162	PMAC Storage	Storage Vessel		10/1/2024	No		

**New Jersey Department of Environmental Protection  
Control Device Inventory**

<b>CD NJID</b>	<b>Facility's Designation</b>	<b>Description</b>	<b>CD Type</b>	<b>Install Date</b>	<b>Grand-Fathered</b>	<b>Last Mod. (Since 1968)</b>	<b>CD Set ID</b>
CD3	PMAC Demist	PMAC Demister	Particulate Filter (Other)				
CD9	Ecosorb	Ecosorb System	Adsorber				
CD41	Mtarri 1	PMAC Odor Abatement system	Adsorber				
CD42	Mtarri 2	PMAC Odor Abatement system	Adsorber				
CD43	Mtarri 3	PMAC Odor Abatement system	Adsorber				
CD44	Mtarri 4	PMAC Odor Abatement system	Adsorber				
CD51	PMACPolish1	PMAC polishing filter	Adsorber				
CD52	PMACPolish2	PMAC polishing filter	Adsorber				
CD53	PMACPolish3	PMAC polishing filter	Adsorber				
CD54	PMACPolish4	PMAC polishing filter	Adsorber				

New Jersey Department of Environmental Protection  
Emission Points Inventory

PT NJID	Facility's Designation	Description	Config.	Equiv. Diam. (in.)	Height (ft.)	Dist. to Prop. Line (ft)	Exhaust Temp. (deg. F)			Exhaust Vol. (acfm)			Discharge Direction	PT Set ID
							Avg.	Min.	Max.	Avg.	Min.	Max.		
PT13001	PT13001	Control Device System Exhaust 1	Round	12	15	170	130.0			2,500.0			Up	
PT13002	PT13002	Control Device System Exhaust 2	Round	12	15	170	130.0			2,500.0			Up	
PT13003	PT13003	Control Device System Exhaust 3	Round	12	15	170	130.0			2,500.0			Up	
PT13004	PT13004	Control Device System Exhaust 4	Round	12	15	170	130.0			2,500.0			Up	





**New Jersey Department of Environmental Protection  
Potential to Emit**

**Subject Item:** U1 U1

**Operating Scenario:** OS162

**Step:**

Air Contaminant Category (HAPS)	Fugitive Emissions	Emissions Before Controls	Emissions After Controls	Total Emissions	Units	Alt. Em. Limit
Formaldehyde		0.01040000	0.01040000	0.01040000	lb/hr	No
Formaldehyde		0.00290000	0.00290000	0.00290000	tons/yr	No
VOC (Total)		1.51000000	1.51000000	1.51000000	lb/hr	No

000000 E162 (Storage Vessel)  
Print Date: 9/6/2024

What type of contents is this storage vessel equipped to contain by design?

Liquids Only

Storage Vessel Type:

Tank

Design Capacity:

175,035

Units:

gallons

Ground Location:

Above Ground

Is the Shell of the Equipment Exposed to Sunlight?

Yes

Shell Color:

Other

Description (if other):

Tan

Shell Condition:

Light Rust

Paint Condition:

Good

Shell Construction:

Welded

Is the Shell Insulated?

Yes

Type of Insulation:

Fiberglass

Insulation Thickness (in):

4.0

Thermal Conductivity of Insulation [(BTU)(in)(hr)(ft<sup>2</sup>)(deg F)]:

Shape of Storage Vessel:

Cylindrical

Shell Height (From Ground to Roof Bottom) (ft):

40.00

Length (ft):

Width (ft):

Diameter (ft):

28.00

Other Dimension

Description:

Value:

Units:

Fill Method:

Submerged

Description (if other):

Maximum Design Fill Rate:

600.00

Units:

gal/min

Does the storage vessel have a roof or an open top?

Roof

Roof Type:

Vertical fixed roof tank

Roof Height (From Roof Bottom to Roof Top) (ft):

Roof Construction:

Primary Seal Type:

Secondary Seal Type:

Total Number of Seals:

Roof Support:

Does the storage vessel have a Vapor Return Loop?

No

**000000 E162 (Storage Vessel)**  
**Print Date: 9/6/2024**

Does the storage vessel  
have a Conservation Vent?

Have you attached a diagram  
showing the location and/or the  
configuration of this equipment?

Have you attached any manuf.'s  
data or specifications to aid the  
Dept. in its review of this  
application?

Comments:

000000 CD42 (Adsorber)  
Print Date: 9/6/2024

Make:	
Manufacturer:	Mtarri Varani, LLC
Model:	Mtarri Odor Control
Adsorber Type:	O1
Description:	Odor Control Unit
Maximum Gas Flow Rate to Adsorber (acfm):	6000.0
Maximum Temperature of Vapor Stream to Adsorber (°F):	150.00
Minimum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Moisture Content of Vapor Stream to Adsorber (%):	
Type of Adsorbant:	Iron sponge media or equivalent
Bed Height:	10.00
Bed Length:	8.00
Bed Width:	16.00
Units:	Feet
Other Bed Dimension:	
Value:	
Units:	
Minimum Pressure Drop Across Adsorbant (in. H2O):	
Maximum Pressure Drop Across Adsorber (in. H2O):	
Total Weight of Adsorbant (lbs):	
Total Weight of Adsorbant When Saturated (lbs):	
Maximum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Minimum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Set-up Type:	Parallel
Method of Determining Breakthrough (check all that apply):	
Continuous Emissions Monitor (CEM):	<input type="checkbox"/>
Replacement By Weight:	<input type="checkbox"/>
Periodic Testing:	<input checked="" type="checkbox"/>
Sampling Frequency:	
Sampling Device:	H2S Detector
Other:	<input type="checkbox"/>
Description:	
Minimum Concentration at Breakthrough (ppmvd):	10.00
Handling Method of Saturated Adsorbant:	Disposed of off-site
Method of Regeneration:	

Maximum Number of Sources Using  
this Apparatus as a Control Device  
(Include Permitted and  
Non-Permitted Sources):

Alternative Method to Demonstrate  
Control Apparatus is Operating  
Properly:

[Odor to be detected if not operated properly](#)

Have you attached data from recent  
performance testing?

Yes  No

Have you attached any  
manufacturer's data or  
specifications in support of the  
feasibility and/or effectiveness of  
this control apparatus?

Yes  No

Have you attached a diagram  
showing the location and/or  
configuration of this control  
apparatus?

Yes  No

Comments:

000000 CD43 (Adsorber)  
Print Date: 9/6/2024

Make:	
Manufacturer:	Mtarri Varani, LLC
Model:	Mtarri Odor Control
Adsorber Type:	O1
Description:	Odor Control Unit
Maximum Gas Flow Rate to Adsorber (acfm):	6000.0
Maximum Temperature of Vapor Stream to Adsorber (°F):	150.00
Minimum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Moisture Content of Vapor Stream to Adsorber (%):	
Type of Adsorbant:	Iron sponge media or equivalent
Bed Height:	10.00
Bed Length:	8.00
Bed Width:	16.00
Units:	Feet
Other Bed Dimension:	
Value:	
Units:	
Minimum Pressure Drop Across Adsorbant (in. H2O):	
Maximum Pressure Drop Across Adsorber (in. H2O):	
Total Weight of Adsorbant (lbs):	
Total Weight of Adsorbant When Saturated (lbs):	
Maximum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Minimum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Set-up Type:	Parallel
Method of Determining Breakthrough (check all that apply):	
Continuous Emissions Monitor (CEM):	<input type="checkbox"/>
Replacement By Weight:	<input type="checkbox"/>
Periodic Testing:	<input checked="" type="checkbox"/>
Sampling Frequency:	
Sampling Device:	H2S Detector
Other:	<input type="checkbox"/>
Description:	
Minimum Concentration at Breakthrough (ppmvd):	10.00
Handling Method of Saturated Adsorbant:	Disposed of off-site
Method of Regeneration:	

Maximum Number of Sources Using  
this Apparatus as a Control Device  
(Include Permitted and  
Non-Permitted Sources):

Alternative Method to Demonstrate  
Control Apparatus is Operating  
Properly:

[Odor to be detected if not operated properly](#)

Have you attached data from recent  
performance testing?

Yes  No

Have you attached any  
manufacturer's data or  
specifications in support of the  
feasibility and/or effectiveness of  
this control apparatus?

Yes  No

Have you attached a diagram  
showing the location and/or  
configuration of this control  
apparatus?

Yes  No

Comments:



000000 CD44 (Adsorber)  
Print Date: 9/6/2024

Make:	
Manufacturer:	Mtarri Varani, LLC
Model:	Mtarri Odor Control
Adsorber Type:	O1
Description:	Odor Control Unit
Maximum Gas Flow Rate to Adsorber (acfm):	6000.0
Maximum Temperature of Vapor Stream to Adsorber (°F):	150.00
Minimum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Moisture Content of Vapor Stream to Adsorber (%):	
Type of Adsorbant:	Iron sponge media or equivalent
Bed Height:	10.00
Bed Length:	8.00
Bed Width:	16.00
Units:	Feet
Other Bed Dimension:	
Value:	
Units:	
Minimum Pressure Drop Across Adsorbant (in. H2O):	
Maximum Pressure Drop Across Adsorber (in. H2O):	
Total Weight of Adsorbant (lbs):	
Total Weight of Adsorbant When Saturated (lbs):	
Maximum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Minimum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Set-up Type:	Parallel
Method of Determining Breakthrough (check all that apply):	
Continuous Emissions Monitor (CEM):	<input type="checkbox"/>
Replacement By Weight:	<input type="checkbox"/>
Periodic Testing:	<input checked="" type="checkbox"/>
Sampling Frequency:	
Sampling Device:	H2S Detector
Other:	<input type="checkbox"/>
Description:	
Minimum Concentration at Breakthrough (ppmvd):	10.00
Handling Method of Saturated Adsorbant:	Disposed of off-site
Method of Regeneration:	

Maximum Number of Sources Using  
this Apparatus as a Control Device  
(Include Permitted and  
Non-Permitted Sources):

Alternative Method to Demonstrate  
Control Apparatus is Operating  
Properly:

[Odor to be detected if not operated properly](#)

Have you attached data from recent  
performance testing?

Yes  No

Have you attached any  
manufacturer's data or  
specifications in support of the  
feasibility and/or effectiveness of  
this control apparatus?

Yes  No

Have you attached a diagram  
showing the location and/or  
configuration of this control  
apparatus?

Yes  No

Comments:

000000 CD51 (Adsorber)  
Print Date: 9/6/2024

Make:	Carbon Steel Vessel
Manufacturer:	TetraSolve
Model:	VF-3000 (or equivalent)
Adsorber Type:	FN
Description:	
Maximum Gas Flow Rate to Adsorber (acfm):	1500.0
Maximum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Moisture Content of Vapor Stream to Adsorber (%):	
Type of Adsorbant:	Carbon (coconut shell based or equivalent)
Bed Height:	6.50
Bed Length:	6.00
Bed Width:	4.00
Units:	Feet
Other Bed Dimension:	
Value:	
Units:	
Minimum Pressure Drop Across Adsorbant (in. H2O):	
Maximum Pressure Drop Across Adsorber (in. H2O):	
Total Weight of Adsorbant (lbs):	2500.0
Total Weight of Adsorbant When Saturated (lbs):	
Maximum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Minimum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Set-up Type:	
Method of Determining Breakthrough (check all that apply):	
Continuous Emissions Monitor (CEM):	<input type="checkbox"/>
Replacement By Weight:	<input type="checkbox"/>
Periodic Testing:	<input type="checkbox"/>
Sampling Frequency:	
Sampling Device:	
Other:	<input type="checkbox"/>
Description:	
Minimum Concentration at Breakthrough (ppmvd):	
Handling Method of Saturated Adsorbant:	Disposed of off-site
Method of Regeneration:	

Maximum Number of Sources Using  
this Apparatus as a Control Device  
(Include Permitted and  
Non-Permitted Sources):

Alternative Method to Demonstrate  
Control Apparatus is Operating  
Properly:

Visual inspection

Have you attached data from recent  
performance testing?

 Yes  No

Have you attached any  
manufacturer's data or  
specifications in support of the  
feasibility and/or effectiveness of  
this control apparatus?

 Yes  No

Have you attached a diagram  
showing the location and/or  
configuration of this control  
apparatus?

 Yes  No

Comments:

000000 CD52 (Adsorber)  
Print Date: 9/6/2024

Make:	Carbon Steel Vessel
Manufacturer:	TetraSolve
Model:	VF-3000 (or equivalent)
Adsorber Type:	FN
Description:	
Maximum Gas Flow Rate to Adsorber (acfm):	1500.0
Maximum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Moisture Content of Vapor Stream to Adsorber (%):	
Type of Adsorbant:	Carbon (coconut shell based or equivalent)
Bed Height:	6.50
Bed Length:	6.00
Bed Width:	4.00
Units:	Feet
Other Bed Dimension:	
Value:	
Units:	
Minimum Pressure Drop Across Adsorbant (in. H2O):	
Maximum Pressure Drop Across Adsorber (in. H2O):	
Total Weight of Adsorbant (lbs):	2500.0
Total Weight of Adsorbant When Saturated (lbs):	
Maximum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Minimum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Set-up Type:	
Method of Determining Breakthrough (check all that apply):	
Continuous Emissions Monitor (CEM):	<input type="checkbox"/>
Replacement By Weight:	<input type="checkbox"/>
Periodic Testing:	<input type="checkbox"/>
Sampling Frequency:	
Sampling Device:	
Other:	<input type="checkbox"/>
Description:	
Minimum Concentration at Breakthrough (ppmvd):	
Handling Method of Saturated Adsorbant:	Disposed of off-site
Method of Regeneration:	

Maximum Number of Sources Using  
this Apparatus as a Control Device  
(Include Permitted and  
Non-Permitted Sources):

Alternative Method to Demonstrate  
Control Apparatus is Operating  
Properly:

Visual inspection

Have you attached data from recent  
performance testing?

 Yes  No

Have you attached any  
manufacturer's data or  
specifications in support of the  
feasibility and/or effectiveness of  
this control apparatus?

 Yes  No

Have you attached a diagram  
showing the location and/or  
configuration of this control  
apparatus?

 Yes  No

Comments:

000000 CD53 (Adsorber)  
Print Date: 9/6/2024

Make:	Carbon Steel Vessel
Manufacturer:	TetraSolve
Model:	VF-3000 (or equivalent)
Adsorber Type:	FN
Description:	
Maximum Gas Flow Rate to Adsorber (acfm):	1500.0
Maximum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Moisture Content of Vapor Stream to Adsorber (%):	
Type of Adsorbant:	Carbon (coconut shell based or equivalent)
Bed Height:	6.50
Bed Length:	6.00
Bed Width:	4.00
Units:	Feet
Other Bed Dimension:	
Value:	
Units:	
Minimum Pressure Drop Across Adsorbant (in. H2O):	
Maximum Pressure Drop Across Adsorber (in. H2O):	
Total Weight of Adsorbant (lbs):	2500.0
Total Weight of Adsorbant When Saturated (lbs):	
Maximum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Minimum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Set-up Type:	
Method of Determining Breakthrough (check all that apply):	
Continuous Emissions Monitor (CEM):	<input type="checkbox"/>
Replacement By Weight:	<input type="checkbox"/>
Periodic Testing:	<input type="checkbox"/>
Sampling Frequency:	
Sampling Device:	
Other:	<input type="checkbox"/>
Description:	
Minimum Concentration at Breakthrough (ppmvd):	
Handling Method of Saturated Adsorbant:	Disposed of off-site
Method of Regeneration:	

Maximum Number of Sources Using  
this Apparatus as a Control Device  
(Include Permitted and  
Non-Permitted Sources):

Alternative Method to Demonstrate  
Control Apparatus is Operating  
Properly:

Visual inspection

Have you attached data from recent  
performance testing?

 Yes  No

Have you attached any  
manufacturer's data or  
specifications in support of the  
feasibility and/or effectiveness of  
this control apparatus?

 Yes  No

Have you attached a diagram  
showing the location and/or  
configuration of this control  
apparatus?

 Yes  No

Comments:



000000 CD54 (Adsorber)  
Print Date: 9/6/2024

Make:	Carbon Steel Vessel
Manufacturer:	TetraSolve
Model:	VF-3000 (or equivalent)
Adsorber Type:	FN
Description:	
Maximum Gas Flow Rate to Adsorber (acfm):	1500.0
Maximum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Temperature of Vapor Stream to Adsorber (°F):	
Minimum Moisture Content of Vapor Stream to Adsorber (%):	
Type of Adsorbant:	Carbon (coconut shell based or equivalent)
Bed Height:	6.50
Bed Length:	6.00
Bed Width:	4.00
Units:	Feet
Other Bed Dimension:	
Value:	
Units:	
Minimum Pressure Drop Across Adsorbant (in. H2O):	
Maximum Pressure Drop Across Adsorber (in. H2O):	
Total Weight of Adsorbant (lbs):	2500.0
Total Weight of Adsorbant When Saturated (lbs):	
Maximum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Minimum Adsorbant Capacity (lbs Adsorbate/lbs Adsorbant):	
Set-up Type:	
Method of Determining Breakthrough (check all that apply):	
Continuous Emissions Monitor (CEM):	<input type="checkbox"/>
Replacement By Weight:	<input type="checkbox"/>
Periodic Testing:	<input type="checkbox"/>
Sampling Frequency:	
Sampling Device:	
Other:	<input type="checkbox"/>
Description:	
Minimum Concentration at Breakthrough (ppmvd):	
Handling Method of Saturated Adsorbant:	Disposed of off-site
Method of Regeneration:	

Maximum Number of Sources Using  
this Apparatus as a Control Device  
(Include Permitted and  
Non-Permitted Sources):

Alternative Method to Demonstrate  
Control Apparatus is Operating  
Properly:

Visual inspection

Have you attached data from recent  
performance testing?

 Yes  No

Have you attached any  
manufacturer's data or  
specifications in support of the  
feasibility and/or effectiveness of  
this control apparatus?

 Yes  No

Have you attached a diagram  
showing the location and/or  
configuration of this control  
apparatus?

 Yes  No

Comments:

**50519 ERGON ASPHALT PARTNERS LP PCP000000 U1 OS162 (Efficiency Table - CD9)**  
**Print Date: 9/6/2024**

<b>Pollutant Category</b>	<b>Capture Efficiency (%)</b>	<b>Removal Efficiency (%)</b>	<b>Overall Efficiency (%)</b>
CO			
HAP (Total)			
NOx			
Other (Total)			
Pb			
PM-10			
PM-2.5			
SO2			
TSP			
VOC (Total)			

**50519 ERGON ASPHALT PARTNERS LP PCP000000 U1 OS162 (Efficiency Table - CD42)**  
**Print Date: 9/6/2024**

<b>Pollutant Category</b>	<b>Capture Efficiency (%)</b>	<b>Removal Efficiency (%)</b>	<b>Overall Efficiency (%)</b>
CO			
HAP (Total)			
NOx			
Other (Total)			
Pb			
PM-10			
PM-2.5			
SO2			
TSP			
VOC (Total)			

**50519 ERGON ASPHALT PARTNERS LP PCP000000 U1 OS162 (Efficiency Table - CD44)**  
**Print Date: 9/6/2024**

<b>Pollutant Category</b>	<b>Capture Efficiency (%)</b>	<b>Removal Efficiency (%)</b>	<b>Overall Efficiency (%)</b>
CO			
HAP (Total)			
NOx			
Other (Total)			
Pb			
PM-10			
PM-2.5			
SO2			
TSP			
VOC (Total)			

**50519 ERGON ASPHALT PARTNERS LP PCP000000 U1 OS162 (Efficiency Table - CD52)**  
**Print Date: 9/6/2024**

<b>Pollutant Category</b>	<b>Capture Efficiency (%)</b>	<b>Removal Efficiency (%)</b>	<b>Overall Efficiency (%)</b>
CO			
HAP (Total)			
NOx			
Other (Total)			
Pb			
PM-10			
PM-2.5			
SO2			
TSP			
VOC (Total)			

50519 ERGON ASPHALT PARTNERS LP PCP000000 U1 OS162 (Efficiency Table - CD54)  
Print Date: 9/6/2024

Pollutant Category	Capture Efficiency (%)	Removal Efficiency (%)	Overall Efficiency (%)
HAP (Total)			
NOx			
Other (Total)			
Pb			
PM-10			
PM-2.5			
SO2			
TSP			
VOC (Total)			
CO			

September 6, 2024

NJDEP - Air Quality Permitting and Planning  
Bureau of Stationary Sources  
Preconstruction Permits Section  
401 E. State Street, 2nd floor, P.O. Box 420,  
Mail Code 401-02  
Trenton, NJ 08625-0420

Re: Subchapter 8 Permit Modification  
Ergon Asphalt Partners LP Gloucester City, NJ (Facility ID 50519)

Dear Sir/Madam,

This application is for a modification of Subchapter 8 permit (PCP230002) for our Gloucester City, New Jersey facility. Ergon Asphalt Partners LP (Ergon) operates a liquid asphalt cement terminal and storage facility in Gloucester City, New Jersey (Facility ID 50519). Incoming base asphalt is received by truck, ship or barge and stored in heated storage tanks at the facility. Depending upon the type of asphalt product desired, polymer materials and other additives may be blended with the base asphalt. Asphalt material is shipped from the terminal either via truck or barge.

Permit PCP230002 was for installation of a new storage tank, designated as Tank 162. Tank 162 will be used for storage of grades/types of asphalt that have processed on site by blending asphalt mix with various additives (primarily polymer) to create various grades/type of asphalt, depending upon the physical characteristics required. Tank 162 has not yet been installed.

After issuance of the permit, there were some modifications of the tank design, resulting in a larger diameter and larger capacity tank. This results in a slight increase in potential annual emission rates and maximum hourly emission rates from tank filling operations. There is no change in the maximum annual throughput, currently limited to 20 million gallons per year.

Total VOC emissions from the storage tank were estimated based on calculation methodology for storage tanks identified in AP-42 Section 7.1 "Organic Liquid Storage Tanks" revised March 2020. The revised potential annual VOC emissions from Tank 162 remain less than 5 tons per year. Thus, the proposed tank is not subject to the SOTA requirements.

HAP emissions were estimated based on speciation data for asphalt storage identified in Table 11.1-5 in AP-42 Section 11.1 "Hot Mix Asphalt Plants." Organic PAH/POM PM emissions were estimated at 2.08% of VOC emissions. The PAH/POM emissions are assumed to be controlled by at least 90% from the PMAC Demister (CD3), that is part of the odor control system for Emission Unit U1. The minimum 90% control is based on manufacturer's design specifications for demister system of approximately 99.7% removal.

Table 1 provides the backup revised calculations for the potential total VOC emissions from Tank 162. Table 2 provides a breakdown of the revised potential HAP emissions from Tank 162. Formaldehyde remains as the





only HAP emission that exceeds the reporting threshold rates identified in N.J.A.C. 7-27-17.9 at 5.85 pounds per year.

Maximum hourly TXS emission rates from Tank 162 were determined based on a maximum filling rate of 600 gallons per minute. As shown in Table 2, there are no TXS emissions over 0.01 lbs/hour.

The NJDEP Division of Air Quality Risk Screening Worksheet for Long-Term Carcinogenic and Non-carcinogenic Effects and Short-Term Effects was completed for the reportable formaldehyde emissions. The Risk Screening Worksheet only applies for a single stack. Therefore, the worksheet was completed assuming the emissions from Tank 162 were exhausted from a single stack.

Long-term incremental risk (IR) and hazard quotient (HQ) for formaldehyde were determined based on potential annual emissions from Tank 162. The IR was determined to be  $6.7 \times 10^{-7}$ , below the Department's acceptable criteria of  $1 \times 10^{-6}$ . Thus, the IR is within the Department's acceptable criteria of  $1 \times 10^{-6}$ . The HQ is below 1, the Department's acceptable criteria for HQ.

Short-term hazard quotient (HQst) was determined for formaldehyde based on a maximum hourly emission rate from the maximum tank filling rate of 600 gallons per minute. The HQst is below 1, the Department's acceptable criteria for HQst.

The IR, HQ and the HQst for formaldehyde were determined to be below the Department's acceptable criteria. Therefore, the Risk Screening Worksheet (attached) demonstrates that the proposed HAP emissions from Tank 162 will result in negligible risk.

The New Source Performance Standards (NSPS) Subpart Kb establishes standards of performance for Volatile Organic Liquid Storage Vessels constructed, reconstructed, or modified after July 23, 1984. The provisions of 40 CFR 110b(b) exempts storage vessels storing liquids with a maximum true vapor pressure less than 3.5 kilopascals (kPa). The maximum estimated true vapor pressure for the materials stored in Tank 162 is less than 0.12 psia ( $< 0.83$  kPa). Therefore, Tank 162 is not subject to the NSPS Subpart Kb requirements.

We would be pleased to answer any questions about the applications. Please contact me at (267) 460-8839 or Mr. Randall Abbuhl at Weston Solutions, Inc. at 732-417-5810. Also, we request the opportunity to discuss any permit conditions with you prior to their issuance.

Sincerely,  
Ergon Asphalt Partners LP

Ronald Shiver  
EHS Compliance Manager

cc: K. Hanson, Ergon  
R. Abbuhl, Weston

**TABLE 1**  
**U1 OS10162 TANK 162 AIR EMISSION ESTIMATIONS (rev SEP 2024)**  
**ERGON ASPHALT PARTNERS LP GLOUCESTER CITY, NJ**  
**US EPA Formulas from AP-42\***

U1, OS162

<b>Tank Identification</b>	<b>Tank 162</b>
Contents of Tank	AC
Tank Type (Vertical or Horizontal)	Vertical
Heated (Yes or No)	Yes
Diameter, ft	28.0
Effective Diameter, ft	28.0
Shell Height or Length, ft	40.0
Nominal Capacity, gal	168,000.0
Geometric Capacity, gal	175,035
<b>Max Permitted Throughput, gallons/yr</b>	<b>20,000,000</b>
Average Liquid Height, ft (def. = Shell Height/2)	29.00
Maximum Liquid Height, ft (def. = Shell Height)	38.0
Roof Type (Cone or Dome)	Cone
Tank Roof Cone Slope, ft/ft (def. = 0.0625)	0.0625
Dome Tank Roof Radius, ft (def. = shell diameter)	N/A
Dome Tank Roof Height, ft	N/A
Roof Outage, ft	0.292
Vapor Space Outage, ft	11.29
Vapor Space Volume, ft <sup>3</sup>	6953
Daily Minimum Liquid Temperature, F	300
Daily Maximum Liquid Temperature, F	410
Daily Average Liquid Temperature, F	355
Daily Total Solar Insulation Factor, Btu/ft <sup>2</sup> /day	1261
Tank Paint Solar Absorbance, dimensionless	0.250
Daily Vapor Temperature Range, R	0.0
Daily Average Liquid Surf. Temperature, F	355.0
Daily Minimum Liquid Surf. Temperature, F	300.0
Daily Maximum Liquid Surf. Temperature, F	410.0
Liquid Bulk Temperature	355.0
Type of Substance (Organic or Petroleum)	ORGANIC
Vapor Molecular Weight, lb/lbmol	105.0
Antoine's Coefficient A	75350.0600
Antoine's Coefficient B	9.0035
Antoine's Coefficient C	0.0000
Vapor Pressure at Avg. Liq. Surf. Temp., psia	0.03904
Vapor Pressure at Min. Liquid Surf. Temp., psia	0.0092
Vapor Pressure at Max. Liquid Surf. Temp., psia	0.1386
Vapor Density, lb/ft <sup>3</sup>	0.00047
Daily Vapor Pressure range, psi	0.1294
Breather Vent Pressure Setting, psig (def. = 0.03)	0.0000
Heated & Open Vent Tanks (Pbp = 0.0)	0.0000
Breather Vent Vacuum Setting, psig (def. = -0.03) Heated & Open Vent Tanks (Pbp = 0.0)	0.0000
Breather Vent Pressure Setting Range, psi	0.0000
Ambient Pressure, psia (def. = 14.7)	14.7
Vapor Space Expansion Factor	0.0088
Vented Vapor Saturation Factor	0.977
Maximum Fill Rate (gpm)	600.0
Annual Turnovers	114.3
Turnover Factor	0.43
Working Loss Product Factor (def.=1)	1.00
<b>Standing Storage Loss, lbs/yr</b>	<b>10.24</b>
<b>Working Loss, lbs/yr</b>	<b>837.76</b>
<b>Total Losses, lbs/yr</b>	<b>848.00</b>
<b>Total Losses, tons/yr</b>	<b>0.42</b>

**TABLE 2**  
**TANK 162 HAP AIR EMISSION ESTIMATIONS (rev SEPTEMBER 2024)**  
**ERGON ASPHALT PARTNERS LP, GLOUCESTER CITY, NJ**  
 U1, OS162

Speciation Profile for Asphalt Storage Tanks <sup>1</sup>		Emission Rate		Subchapter 17 Reporting Threshold lb/year
		lbs/year	lbs/hour (max) <sup>2</sup>	
2-Butanone	0.039%	0.33	0.0006	ND
Benzene	0.032%	0.27	0.0005	6
Bromomethane	0.0049%	0.04	0.0001	230
Carbon Disulfide	0.016%	0.14	0.0002	2000
Chloroethane	0.004%	0.03	0.0001	2000
Chloromethane	0.023%	0.20	0.0003	25
Ethylbenzene	0.038%	0.32	0.0006	19
Formaldehyde	0.69%	5.85	0.0104	3.5
Hexane	0.10%	0.85	0.0015	ND
Isooctane	0.000%	0.00	0.0000	1000
Methylene Chloride	0.00027%	0.00	0.0000	2000
Styrene	0.0054%	0.05	0.0001	80
Toluene	0.062%	0.53	0.0009	2000
Xylene (m & p)	0.20%	1.70	0.0030	2000
Xylene (o)	0.057%	0.48	0.0009	2000
<b>Federal HAPs - PAH<sup>3</sup></b>	<b>Compound/ Organic PM</b>			
2-Methylnaphthalene	5.270%	0.09	0.0795	ND
Acenaphthene	0.470%	0.01	0.0071	ND
Acenaphthylene	0.014%	0.000	0.0002	ND
Anthracene	0.130%	0.00	0.0020	ND
Benzo(a)anthracene	0.056%	0.00	0.0008	0.4
Benzo(e)pyrene	0.010%	0.000	0.0001	ND
Chrysene	0.210%	0.00	0.0032	2.0
Fluoranthene	0.150%	0.00	0.0023	ND
Fluorene	1.010%	0.02	0.0152	ND
Naphthalene	1.82%	0.03	0.0274	1.4
Perylene	0.03%	0.00	0.0005	ND
Phenanthrene	1.80%	0.03	0.0271	ND
Pyrene	0.44%	0.01	0.0066	ND
Total POM	11.41%	0.20	0.1721	2.0

<sup>1</sup>Speciation Profile based on Table 11.1-15, Hot Mix Asphalt Plants, Section 11.1, AP-42 Fifth Edition (Section 11 April 2004 update).

<sup>2</sup>Hourly emission rates based on maximum hourly filling rate of 600 gpm:

<sup>3</sup>Assumes Organic PM is 2.08% of Total VOC and controlled by 90% from demister

600 gpm maximum fill rate  
 20,000,000 gallons/year  
 556 hours/year filling  
 838 lbs/year VOC, working losses  
 1.51 lbs/hour VOC working losses





