



**Georgia-Pacific Gypsum LLC**  
1101 S Front Street  
Camden, NJ 08103  
(856) 966-7600  
[www.gp.com](http://www.gp.com)

*Submitted via NJDEP Online Business Portal*

October 15, 2024

Mr. Brian Reilly  
New Jersey Department of Environmental Protection  
Bureau of Stationary Sources  
401 E. State Street, 2nd floor  
P.O. Box 420  
Mail Code 401-02  
Trenton, NJ 08625-0420

**Re: Georgia-Pacific Gypsum LLC  
Camden, NJ  
Program Interest No. 51611  
Minor Modification Permit Application for Operating Permit BOP240001**

Dear Mr. Reilly:

Georgia-Pacific Gypsum LLC (Georgia-Pacific) owns and operates a gypsum plaster manufacturing plant in the City of Camden, Camden County, New Jersey (referred to as the Camden Plant). The Camden Plant is currently a major stationary source under New Jersey Administrative Code (N.J.A.C.) Title 7, Chapter 27, Subchapter 22 and operates under Title V Operating Permit (TVOP) No. BOP240001 issued on April 1, 2024.

This application requests a minor modification of the plant's TVOP to remove a condition. Georgia-Pacific has used NJDEP's RADIUS software to submit the application and has submitted and certified the required files electronically through NJDEP's Online Business Portal. A copy of the RADIUS forms is included with this letter as an attachment.

#### **Facility and Process Description**

The Camden Plant is located at 1101 South Front Street in the City of Camden, Camden County, New Jersey. The facility is categorized under the Standard Industrial Classification (SIC) code 3275 and North American Industry Classification System (NAICS) code 327420 for gypsum product manufacturing. The Camden Plant manufactures various types of gypsum products, including screened gypsum rock, ground gypsum, and calcined gypsum.

#### **Description of Proposed Change**

TVOP No. BOP200001 authorized changes to the U36 Blender/Packer System. Specifically, a Bulk Bagging Operation (E103) was added as OS7 for automated bulk bagging operation. As part of that permit modification, a condition (Reference 1) was added such that OS7 shall not operate simultaneously with the existing manual bagging operating scenarios OS1 (E43) and OS6 (E102), both of which are also associated with U36. Georgia-Pacific respectfully requests to remove this condition as part of this minor modification application.

The Bulk Plaster Blender (E44/OS2) has a maximum processing capacity of 60,000 lb/hr. Regardless of what bagging operations are in service, the blender cannot exceed this rate. In addition, Bag Packer #1 (E43/OS1) and Bag Packer #2 (E102/OS6) cannot individually exceed 20,000 lb/hr, and the Bulk Bagger (E103/OS7) cannot exceed 60,000 lb/hr<sup>1</sup>. Georgia-Pacific requests the flexibility to operate any of the three bagging operations up to their individual limitations and without exceeding the total blender throughput of 60,000 lb/hr. The requested change does not require any increases in permitted emission limits or any changes to permit language other than the removal of Reference 1 for U36, OS7.

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GP appreciates your review of this application. If you have any questions about this submittal, please contact Kwame Gilbert-Arthur, Regional Environmental Manager, at (603) 501-3603 or Kwame.Gilbert-Arthur@gapac.com.

Sincerely,



Mark Murphy  
Plant Manager

Attachment: RADIUS Forms

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<sup>1</sup> The Bulk Bagger usually operates well below this rate.

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**ATTACHMENT –  
RADIUS FORMS**

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**New Jersey Department of Environmental Protection  
Reason for Application**

**Permit Being Modified**

**Permit Class:** BOP      **Number:** 240001

**Description of Modifications:** Georgia-Pacific Gypsum LLC (GP) is submitting this minor modification to request the removal of the permit condition listed under emission unit U36 Blender/Packer System, OS7 Supersac Loading, Reference #1. Removal of this permit condition will allow GP to simultaneously operate the bulk bagger in OS7 and the bag packers in OS1 and OS2.

This minor modification request was agreed upon between GP and NJDEP.

**New Jersey Department of Environmental Protection  
Facility Profile (General)**

**Facility Name (AIMS):** Georgia Pacific Gypsum LLC

**Facility ID (AIMS):** 51611

**Street** GEORGIA PACIFIC GYPSUM LLC  
**Address:** 1101 SOUTH FRONT ST  
CAMDEN, NJ 08103

**Mailing** GEORGIA PACIFIC GYPSUM LLC  
**Address:** 1101 SOUTH FRONT ST  
CAMDEN, NJ 08103

**County:** Camden  
**Location** Lat/Long: 39,55,52 / 75,07,49  
**Description:**

|                                 |               |
|---------------------------------|---------------|
| <b>State Plane Coordinates:</b> |               |
| <b>X-Coordinate:</b>            | 1,869,725     |
| <b>Y-Coordinate:</b>            | 400,039       |
| <b>Units:</b>                   | Feet          |
| <b>Datum:</b>                   | Unknown       |
| <b>Source Org.:</b>             | Other/Unknown |
| <b>Source Type:</b>             | Hard Copy Map |

|                       |        |
|-----------------------|--------|
| <b>Industry:</b>      |        |
| <b>Primary SIC:</b>   |        |
| <b>Secondary SIC:</b> |        |
| <b>NAICS:</b>         | 327420 |

**New Jersey Department of Environmental Protection  
Facility Profile (General)**

**Contact Type: Air Permit Information Contact****Organization:** Georgia-Pacific Gypsum LLC**Org. Type:** LLC**Name:** Kwame Gilbert-Arthur**NJ EIN:** 00930899009**Title:** Regional Environmental Manager**Phone:** (603) 501-3603 x**Mailing Address:** 133 Peachtree St NE**Fax:** ( ) - x

PO Box 105605

**Other:** ( ) - x

Atlanta, GA 30303-1847

**Type:****Email:** kwame.gilbert-arthur@gapac.com

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**Contact Type: Emission Statements****Organization:** Georgia-Pacific Gypsum LLC**Org. Type:** LLC**Name:** Benjamin Chantz**NJ EIN:** 00930899009**Title:** Facility Environmental Manager**Phone:** (856) 536-0725 x**Mailing Address:** 1101 South Front Street**Fax:** ( ) - x

Camden, NJ 08103

**Other:** ( ) - x**Type:****Email:** benjamin.chantz@gapac.com

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**Contact Type: Fees/Billing Contact****Organization:** Georgia-Pacific Gypsum LLC**Org. Type:** LLC**Name:** Kwame Gilbert-Arthur**NJ EIN:** 00930899009**Title:** Regional Environmental Manager**Phone:** (603) 501-3603 x**Mailing Address:** 133 Peachtree St NE**Fax:** ( ) - x

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**Contact Type: General Contact**

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**NJ EIN:** 00930899009

**Title:** Facility Environmental Manager

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Camden, NJ 08103

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**Other:** ( ) - x

**Type:**

**Email:** benjamin.chantz@gapac.com

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**Contact Type: Responsible Official**

**Organization:** Georgia-Pacific Gypsum LLC

**Org. Type:** LLC

**Name:** Mark Murphy

**NJ EIN:** 00930899009

**Title:** Plant Manager

**Phone:** (223) 488-0986 x

**Mailing Address:** 1101 South Front Street  
Camden, NJ 08103

**Fax:** ( ) - x

**Other:** ( ) - x

**Type:**

**Email:** mark.murphy1@gapac.com

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**Source Type:** Hard Copy Map

**Industry:**

**Primary SIC:**

**Secondary SIC:**

**NAICS:** 327420

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